Weasler®



North American
Drivelines and Components



Metric Drivelines
and Components



Constant Velocity
Drivelines and Components



Clutches



Sprockets, Hubs
and Pulleys

# Aftermarket

## Product Guide 2019

Weasler®

Weasler Engineering is a global leader in the manufacture and distribution of mechanical power transmission solutions for all varieties of agricultural machinery. Farming, lawn and turf, construction, industrial, and marine OEMs worldwide look to us for innovative and dependable drive train systems and components. Founded in 1951, the Weasler brand is widely recognized for unsurpassed quality, on-time delivery, consistent reliability, and exceptional service.

**www.weasler.com**

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Weasler Engineering, Inc.

P. O. Box 558 • West Bend, WI 53095 • T: 262-338-2161 • F: 262-338-7765 • www.weasler.com

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# Safety

# SAFETY SECTION

## WARNING!

- Be certain to disengage PTO shaft and to turn off the tractor before making any operational maintenance inspections or repairs. Keep clear of the machine until all parts have stopped moving.
- NEVER operate an implement with driveline guards missing or in a damaged condition.
- Guards must rotate freely on the yokes.

## SAFETY DECALS




PART NO.: 13-10022

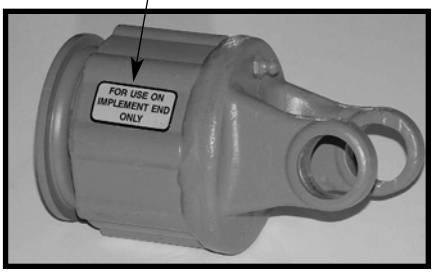
***IMPORTANT***

- **CHECK THAT GUARD MISSING DECAL ON STEEL TUBE UNDER INNER GUARD AND ROTATING DRIVELINE DECAL ON OUTER GUARD ARE FIRMLY AFFIXED, UNDAMAGED AND READABLE - *IF NOT, REPLACE.***
- **GUARDS MUST ROTATE FREELY ON YOKES**




PART NO.: 13-10021

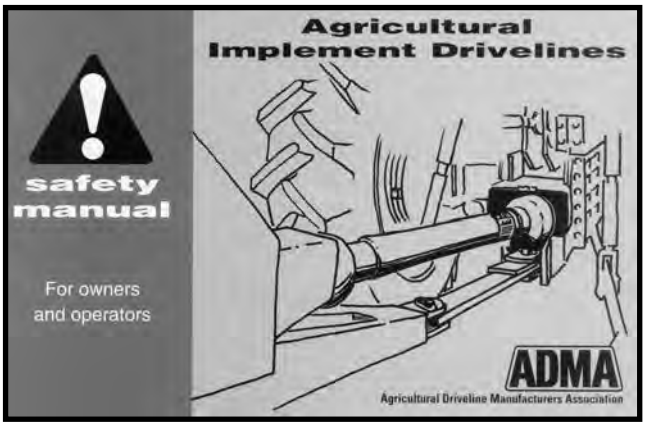
**FOR USE ON IMPLEMENT END ONLY**




**ALL CLUTCHES MUST BE USED ON THE IMPLEMENT END ONLY**
Yellow decal is provided on clutch.

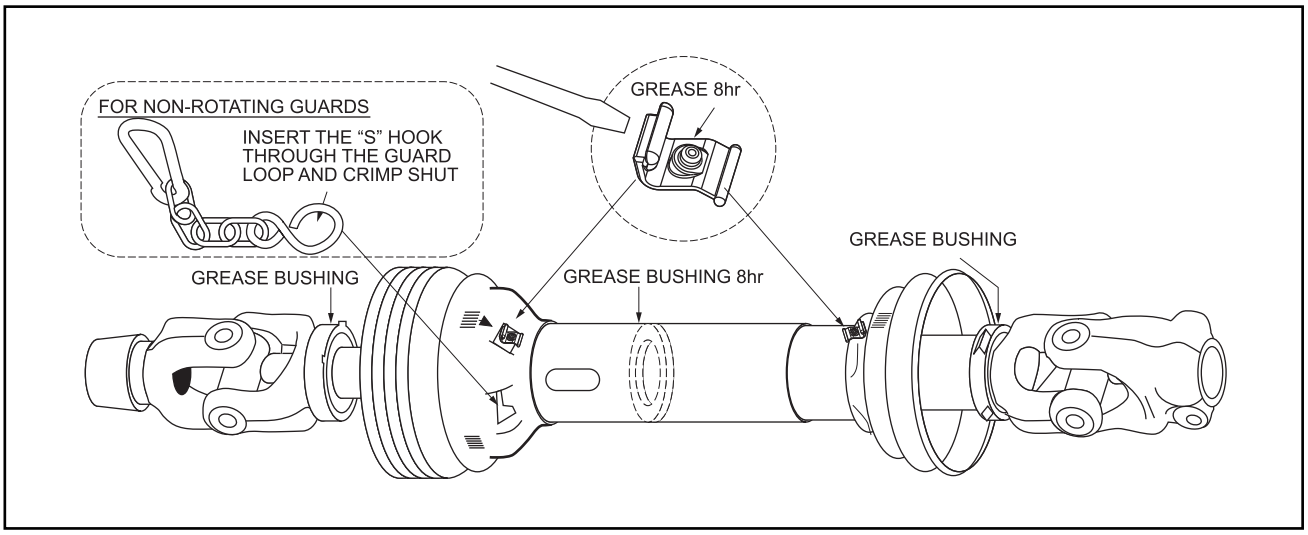
## SAFETY MANUAL -

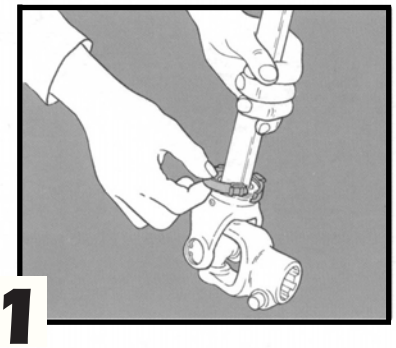
The *Agricultural Driveline Manufacturers Association* (ADMA) has printed a Safety Manual for owners and operators of agricultural machinery. Copies can be ordered from Weasler.
PART NO.: 56-15123



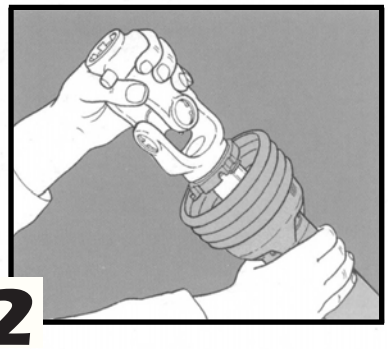
# EASY LOCK GUARD SYSTEM

## INSTRUCTIONS FOR REMOVAL AND INSTALLATION OF EASY LOCK GUARDS

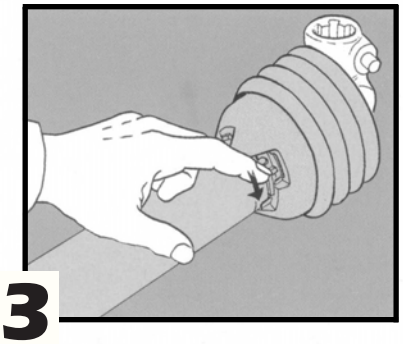


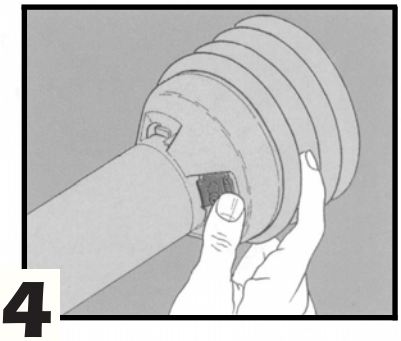
**1** Clean and grease bearing raceway before the nylon bearing is placed in the groove. Grease any remaining nylon bearings in guard.



**2** Slide guard half over driveline and insert nylon bearing tabs into the openings in the guard.



**3** Turn the nylon bearing until it engages into the guard.

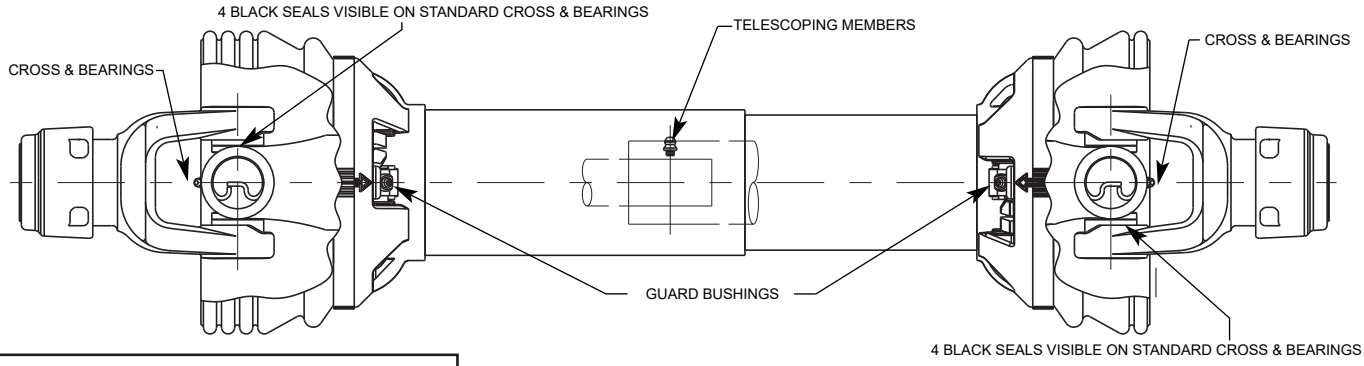


**4** Push Easy Lock clip into position. The nylon bearing and guard are now secure. ***GUARDS MUST ROTATE FREELY ON YOKES.***

**5** ***TO REMOVE GUARD -*** Use screwdriver to release Easy Lock clip. Turn the nylon bearings to disengage from the guard and remove guard.

# GREASING RECOMMENDATIONS

*Be certain to follow greasing instructions as identified below:*




## TELESCOPING DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

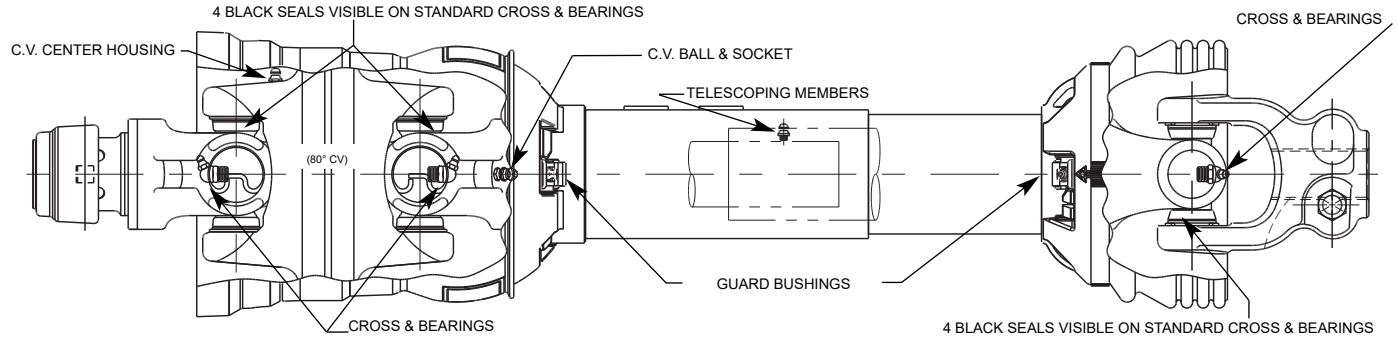
| LOCATION | STANDARD INTERVAL | EXTENDED LUBE INTERVAL | LEVER ACTION PUMPS |
|---|---|---|---|
| CROSS & BEARINGS | *8 HRS. | 50 HRS. | 2-3 |
| TELESCOPING MEMBERS | 8 HRS. | 50 HRS. | 8-10 |
| CE & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.) | 8 HRS. | 50 HRS. | 2 |

ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

*CONSTANT ANGLE APPLICATIONS MAY REQUIRE A LUBE INTERVAL OF 4 HOURS

***CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED***

*REPLACEMENT PARTS MUST BE LUBRICATED AT TIME OF ASSEMBLY AND DURING USE PER THE LUBE RECOMMENDATIONS*




## 80° CONSTANT VELOCITY DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

| LOCATION | STANDARD INTERVAL | EXTENDED LUBE INTERVAL | LEVER ACTION PUMPS |
|---|---|---|---|
| CROSS & BEARINGS | *8 HRS. | 50 HRS. | 2-3 |
| TELESCOPING MEMBERS | 8 HRS. | 50 HRS. | 8-10 |
| CV BALL & SOCKET | *8 HRS. | 50 HRS. | 4-6 |
| CV CENTER HOUSING | 24 HRS. | 50 HRS. | 12-15 |
| CE & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.) | 8 HRS. | 50 HRS. | 2 |

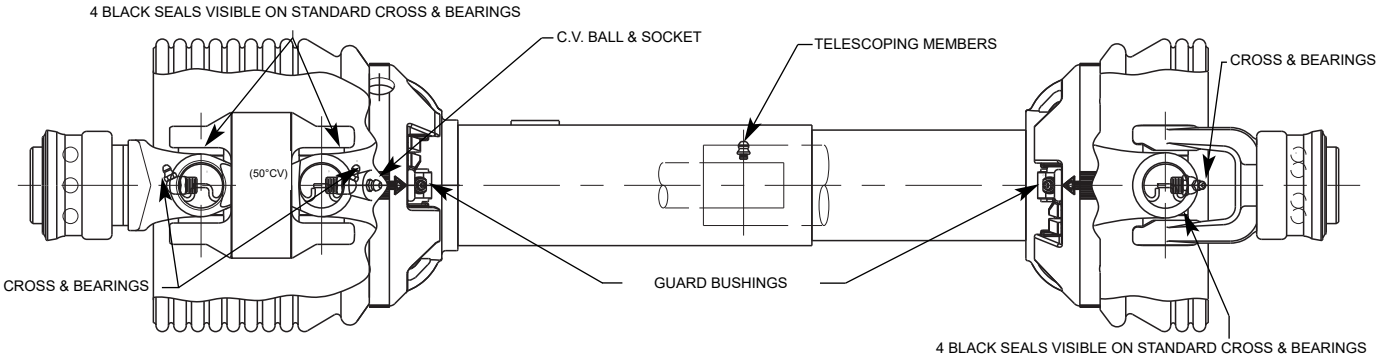
ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

*CONSTANT ANGLE APPLICATIONS MAY REQUIRE A LUBE INTERVAL OF 4 HOURS

***CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED***

*REPLACEMENT PARTS MUST BE LUBRICATED AT TIME OF ASSEMBLY AND DURING USE PER THE LUBE RECOMMENDATIONS*

# GREASING RECOMMENDATIONS




## 50° CONSTANT VELOCITY DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

| LOCATION | STANDARD INTERVAL | EXTENDED LUBE INTERVAL | LEVER ACTION PUMPS |
|---|---|---|---|
| CROSS & BEARINGS | *8 HRS. | 50 HRS. | 2-3 |
| TELESCOPING MEMBERS | 8 HRS. | 50 HRS. | 8-10 |
| CV BALL & SOCKET | *8 HRS. | N/A | 4-6 |
| CE & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.) | 8 HRS. | 50 HRS. | 2 |

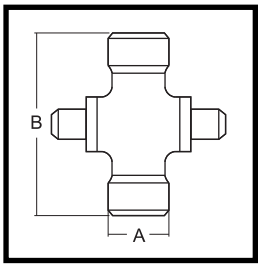
ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

*CONSTANT ANGLE APPLICATIONS MAY REQUIRE A LUBE INTERVAL OF 4 HOURS

***CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED***

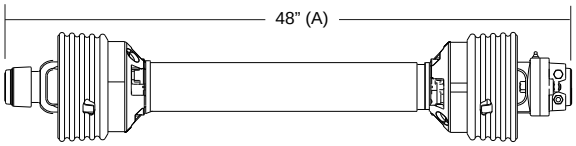
*REPLACEMENT PARTS MUST BE LUBRICATED AT TIME OF ASSEMBLY AND DURING USE PER THE LUBE RECOMMENDATIONS*

## GREASING RECOMMENDATIONS FOR CROSS & BEARING KITS

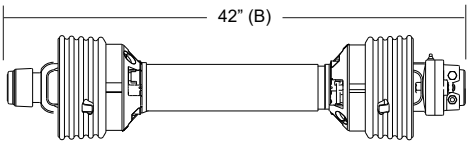



STANDARD CROSS & BEARING KITS (R-KITS) = 8 HOURS
EXTENDED LUBRICATION CROSS & BEARING KITS (E-KITS) = 50 - 250 HOURS

# DRIVELINE LENGTH ADJUSTMENT




**Replacement Driveline**




**Existing Driveline**

1



2



**Remove guard from driveline. Separate driveline halves. Shorten guard halves (Pic. 1) and profile tube halves (Pic. 2) same as existing driveline halves or see example below.**

3



**Round off all sharp edges and remove burrs.**

4



**Grease sliding profiles.**

5



**Reassemble guard halves. Both profile tubes should extend 40-mm (1.58") beyond the end of the guard tubes.**

6



**Reassemble driveline halves together making sure they slide (telescope) easily and ensure guards rotate freely on yokes.**

**<u>EXAMPLE:</u> If overall replacement driveline length dimension is 48" (See A), and your existing overall driveline length dimension is 42" (See B), the amount to shorten EACH driveline half would be 6".**

**Your driveline is now ready to reassemble and use.**

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# Quick Reference

# *CROSS REFERENCE CHART*

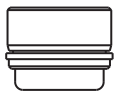
## NORTH AMERICAN COMPONENTS

| *Weasler Cross & Brg. Kit Stock #* | *Weasler Aftmkt. U-Joint Series* | *Weasler U-Joint Series* | *APC/Wesco U-Joint Series* | *Chainbelt U-Joint Series* | *G&G U-Joint Series* | *Neapco U-Joint Series* | *Rockwell U-Joint Series* | *Spicer U-Joint Series* |
|---|---|---|---|---|---|---|---|---|
| *200-0100* | | | | | | | *1FR* | |
| *200-0600* | *6* | *L6W/6RW* | *6N 6R* | *–* | *6N* | *L600* | *L6N* | *–* |
| *200-0675* | | | | | | *0675* | | |
| *200-0700* | | *W* | | | | | | |
| *200-1000* | | | | | | | | *1000* |
| *200-1200* | *12* | *12RW 12R* | *12N* | *R12N R31N/120* | *12N* | *1200* | *L12N* | *1140* |
| *200-1400* | *14* | *14R/GN 14NW* | *14N* | *R14N/140* | *14N* | *2000* | *L14N* | *1240* |
| *200-1875* | | | | | | *1800* | | |
| *200-2600* | | | | | | *2600* | | *1480* |
| *200-3500* | *35* | *35RW/35R DN/35NW* | *35N* | *R35N/350* | *35N* | *2200* | *35N* | *1340* |
| *200-4400* | *44* | *44R* | *44N* | *440* | *44R* | *44R* | *44R* | *1440* |
| *200-5500* | *55* | *L55/55NW 55R* | *–* | *–* | *55N* | *–* | *55N* | *–* |

## METRIC COMPONENTS

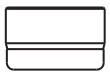
| Cross & Bearing R-Kit Stock # | Cross & Bearing E-Kit Stock No. | Interchanges With Bondioli & Pavesi Series | Interchanges With Walterscheid Series |
|---|---|---|---|
| 200-6154 | 201-6154 | 1 | N/A |
| 200-6580 | 201-6580 | 5 | N/A |
| 200-6794 | 201-6794 | 7N | N/A |
| 200-6806 | 201-6806 | 8 | N/A |
| 200-6908 | 201-6908 | 9 | N/A |
| 200-7004 | 201-7004 | N/A | 2600 |
| 200-7155 | 201-7155 | N/A | 2100 |
| 200-7676 | 201-7676 | N/A | 2400 |
| 200-7890 | N/A | N/A | II |
| 200-7989 | 201-7989 | N/A | 2500 |
| 200-8261 | 201-8261 | 2 | 2200 |
| 200-8370 | 201-8370 | 3 | I |
| 200-8474 | 201-8474 | 4 | 2300 |
| 200-8692 | 201-8692 | 6 | 220 |
| 200-8706 | 201-8706 | 7 (Old Series) | 230 |
| 200-7276 | 201-7276 | N/A | 2280 |
| 200-7491 | 201-7491 | N/A | 2380 |
| 200-7694 | 201-7694 | N/A | 2480 |

# *QUICK REFERENCE for Cross & Bearing Kits*



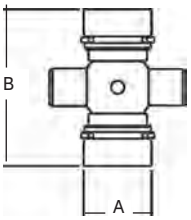
**1** Snap Ring located in the bushing (Internal)





**2** Snap Ring located in the yoke (External)






A - Bearing Diameter
B - Cap to Cap Length

## NORTH AMERICAN SERIES

| Weasler (R) Stock No. | Weasler (E) Stock No. | Series | (R) Kit Rated H/P @ 540 rpm | (E) Kit Rated H/P @ 540 rpm | (R) Kit Rated H/P @1000 rpm | (E) Kit Rated H/P @1000 rpm | (C) Bearing Diameter | (D) Cap to Cap Overall Length | Snap Ring Type | Page No. |
|---|---|---|---|---|---|---|---|---|---|---|
| 200-0100 | N/A | Rockwell 1FR | N/A | N/A | N/A | N/A | 7/8" (.88) | 2 15/16" (2.94) | 2 | 82 |
| 200-0600 | 201-0600 | 6 | 14 | 19 | 21 | 29 | 31/32" (.97) | 2 9/32" (2.28) | 1 | 46 |
| 200-0675 | N/A | 0675 | 16 | N/A | 24 | N/A | 15/16" (.94) | 2 5/16" (2.31) | 1 | 78 |
| 200-0700 | N/A | W | N/A | N/A | N/A | N/A | 9/16" (.56) | 1 1/2" (1.5) | Pin & Block | 76 |
| 200-1000 | N/A | 1000 | 15 | N/A | 24 | N/A | 15/16" (.94) | 2 23/64" (2.36) | 1 | 79 |
| 200-1200 | 201-1200 | 12 | 19 | 26 | 29 | 40 | 1 1/16" (1.06) | 2 1/2" (2.5) | 1 | 51 |
| 200-1400 | 201-1400 | 14 | 28 | 38 | 44 | 58 | 1 1/8" (1.13) | 2 5/8" (2.63) | 2 | 55 |
| 200-1401 | (Interchanges w/ Howse) | 14 | 28 | N/A | 44 | N/A | 1 1/8" (1.13) | 3 5/32" (3.16) | 1 | 82 |
| 200-1875 | N/A | 1800 | 30 | N/A | 48 | N/A | 1" (1.0) | 3 7/32" (3.22) | 1 | 82 |
| 200-2600 | N/A | 2600 | 100 | N/A | 144 | N/A | 1 3/8" (1.38) | 4 3/16" (4.19) | 2 | 83 |
| 200-3500 | 201-3500 | 35 | 51 | 70 | 79 | 108 | 1 1/4" (1.25) | 3 7/32" (3.22) | 2 | 60 |
| 200-3501 | (Interchanges w/ Howse) | 35 | 51 | N/A | 79 | N/A | 1 1/4" (1.25) | 3 7/32" (3.22) | 1 | 82 |
| 200-4400 | 201-4400 | 44 | 77 | 103 | 119 | 158 | 1 5/16" (1.31) | 4" (4.0) | 1 | 65 |
| 200-5500 | 201-5500 | 55 | 106 | 137 | 164 | 211 | 1 17/32" (1.53) | 4 5/16" (4.31) | 2 | 70 |
| N/A | 201-7700 | 77 | N/A | 171 | N/A | 264 | 1 25/32" (1.78") | 4 31/32" (4.96") | 2 | 74 |

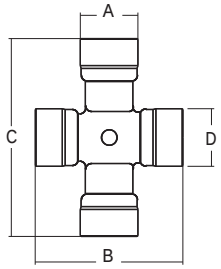
## ITALIAN SERIES

| Weasler (R) Stock No. | Weasler (E) Stock No. | Series | (R) Kit Rated H/P @ 540 rpm | (E) Kit Rated H/P @ 540 rpm | (R) Kit Rated H/P @1000 rpm | (E) Kit Rated H/P @1000 rpm | Bearing Diameter | Cap to Cap Overall Length | Snap Ring Type | Page No. |
|---|---|---|---|---|---|---|---|---|---|---|
| 200-6154 | 201-6154 | 1 | 15 | 19 | 23 | 29 | 22.0 mm (.8661) | 54.0 mm (2.126) | 2 | 90 |
| 200-8261 | 201-8261 | 2 | 21 | 25 | 33 | 38 | 23.8 mm (.937) | 61.2 mm (2.409) | 2 | 93 |
| 200-8370 | 201-8370 | 3 | 29 | 38 | 44 | 58 | 27.0 mm (1.063) | 70.0 mm (2.756) | 2 | 96 |
| 200-8474 | 201-8474 | 4 | 36 | 45 | 56 | 70 | 27.0 mm (1.063) | 74.6 mm (2.937) | 2 | 99 |
| 200-6580 | 201-6580 | 5 | 52 | 65 | 81 | 100 | 30.2 mm (1.189) | 79.4 mm (3.134) | 2 | 102 |
| 200-8692 | 201-8692 | 6 | 64 | 79 | 99 | 122 | 30.2 mm (1.189) | 92.0 mm (3.661) | 2 | 105 |
| 200-6794 | 201-6794 | 7N | 79 | 94 | 122 | 145 | 34.9 mm (1.374) | 94.0 mm (3.701) | 2 | 108 |
| 200-6806 | 201-6806 | 8 | 100 | 120 | 154 | 185 | 34.9 mm (1.374) | 106.5 mm (4.193) | 2 | 111 |
| 200-6908 | 201-6908 | 9 | 120 | 151 | 185 | 232 | 41.0 mm (1.614) | 108.0 mm (4.252) | 2 | 114 |

## GERMAN SERIES

| Weasler (R) Stock No. | Weasler (E) Stock No. | Series | (R) Kit Rated H/P @ 540 rpm | (E) Kit Rated H/P @ 540 rpm | (R) Kit Rated H/P @1000 rpm | (E) Kit Rated H/P @1000 rpm | Bearing Diameter | Cap to Cap Overall Length | Snap Ring Type | Page No. |
|---|---|---|---|---|---|---|---|---|---|---|
| 200-7155 | 201-7155 | 2100 | 16 | 19 | 23 | 29 | 22.0 mm (.8661) | 54.8 mm (2.158) | 2 | 117 |
| 200-8261 | 201-8261 | 2200 | 21 | 25 | 33 | 38 | 23.8 mm (.937) | 61.2 mm (2.409) | 2 | 119 |
| 200-8370 | 201-8370 | I | 30 | 38 | 44 | 58 | 27.0 mm (1.063) | 70.0 mm (2.756) | 2 | 121 |
| 200-8474 | 201-8474 | 2300 | 37 | 45 | 56 | 70 | 27.0 mm (1.063) | 74.6 mm (2.937) | 2 | 123 |
| 200-8692 | 201-8692 | 220 | 64 | 79 | 99 | 122 | 30.2 mm (1.189) | 92.0 mm (3.661) | 2 | 126 |
| 200-7676 | 201-7676 | 2400 | 53 | 66 | 80 | 102 | 32.0 mm (1.259) | 76.0 mm (2.992) | 2 | 128 |
| 200-7989 | 201-7989 | 2500 | 80 | 94 | 124 | 144 | 36.0 mm (1.417) | 88.8 mm (3.496) | 2 | 131 |
| 200-7004 | 201-7004 | 2600 | 113 | 149 | 175 | 230 | 42.0 mm (1.654) | 104.0 mm (4.095) | 2 | 134 |

# *Constant Velocity Cross & Bearing Kits Quick Reference*






## UNEQUAL ARM C.V. KITS

### 80° NORTH AMERICAN SERIES

| Weasler (R) Stock No. | Weasler (E) Stock No. | Category | Series | (A) Bearing Diameter | (B) Cap to Cap Overall Length | (C) Cap to Cap Overall Length | (D) Bearing Diameter | Page No. |
|---|---|---|---|---|---|---|---|---|
| 200-1430 | 201-1430 | 3 | 14 | 1 1/8" (1.13) | 2 5/8" (2.63) | 4 1/4" (4.25) | 1 1/8" (1.13) | 144 |
| 200-3540 | 201-3540 | 4 | 35 | 1 1/8" (1.13) | 3 7/32" (3.22) | 4 1/4" (4.25) | 1 1/4" (1.25) | 147 |
| 200-3545 | 201-3545 | 5 | 35/44 | 1 1/4 "(1.25) | 3 7/32" (3.22) | 4 5/16" (4.31) | 1 1/4" (1.25 ) | 151 |
| 200-5556 | N/A | 6 | 55 | 1 5/16" (1.31) | 3 23/32" (3.72) | 4 5/16" (4.31) | 1 17/32" (1.53) | 156 |

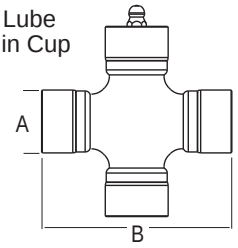
### 80° GERMAN SERIES

| Weasler (R) Stock No. | Weasler (E) Stock No. | Series | (A) Bearing Diameter | (B) Cap to Cap Overall Length | (C) Cap to Cap Overall Length | (D) Bearing Diameter | Page No. |
|---|---|---|---|---|---|---|---|
| 200-7491 | 201-7491 | Metric 2380 | 27mm (1.063) | 74.6mm (2.94) | 91mm (3.583) | 23.8mm (.737) | 164 |
| 200-7694 | 201-7694 | Metric 2480 | 32mm (1.259) | 76mm (2.992) | 94mm (3.701) | 27mm (1.063) | 166 |
| 200-7906 | 201-7906 | Metric 2580 | 36mm (1.417) | 88.8mm (3.496) | 106mm (4.173) | 32mm (1.259) | 170 |

### 80° EQUAL ARM WORLD WIDE C.V. KITS

Equal Arm C.V. Kits are not interchangeable with Unequal Arm C.V. Kits

| Weasler (R) Stock No. | Weasler (E) Stock No | ASAE Category | (A) Bearing Diameter | (B) Cap to Cap Overall Length |
|---|---|---|---|---|
| 203-0310 | 204-0310 | Cat. 3 | 27.0mm (1.07) | 81.7mm (3.22) |
| 203-8692 | 204-8692 | Cat. 4 | 30.22mm (1.19) | 92.0mm (3.63) |
| 200-5800 | 201-5800 | Cat. 5 | 30.22mm (1.19) | 106.5mm (4.19) |
| 203-6806 | 204-6806 | Cat. 6 | 34.94mm (1.38) | 106.5mm (4.20) |




## *NORTH AMERICAN SHAFTING & TUBING*

### *North American Shaft*



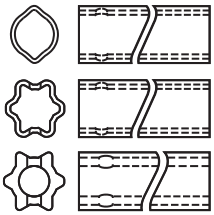
| Stock Number | Size | Length |
|---|---|---|
| 400-0012 | 3/4" Sq. | 6' |
| 400-0014 | 7/8" Sq. | 6' |
| 400-0015 | 15/16" Sq. | 6' |
| 400-0016 | 1" Sq. | 6' |
| 400-0019 | 1 3/16" Sq. | 6' |
| 400-0021 | 1 5/16" Sq. | 6' |
| 400-1214 | 3/4" × 7/8" Rect. | 6' |
| 400-1618 | 1" × 1 1/8" Rect. | 6' |
| 402-0014 | 7/8" Hex | 6' |
| 402-0016 | 1" Hex | 6' |
| 402-0018 | 1 1/8" Hex | 6' |
| 402-0020 | 1 1/4" Hex | 6' |
| 404-0019 | 1 3/16" Sq. | 3' |
| 404-0021 | 1 5/16" Sq. | 3' |
| 404-1214 | 3/4" × 7/8" Rect. | 3' |
| 404-1615H | 1" × 15 Spl. (Induction Hardened) | 3' |
| 404-1618 | 1" × 1 1/8" Rect. | 3' |
| 404-2120 | 1 5/16" × 20 Spl. (Induction Hardened) | 3' |
| 404-2720 | 1 11/16" × 20 Spl. (Induction Hardened) | 3' |
| 404-7720 | 1 7/8" x 20 Spl. (Induction Hardened) | 3 |

### *North American Tube*



| Stock Number | Size | Length |
|---|---|---|
| 600-0012 | 1" Sq. Fits Shaft 3/4" Sq. | 6' |
| 600-0015 | 1 1/4" Sq. (.120 Wall) Fits Shaft 15/16" | 6' |
| 600-0016 | 1 1/4" Sq. (.109 Wall) Fits Shaft 1" Sq. | 6' |
| 600-0020 | 1 5/8" Sq. Fits Shaft 1.25" Sq. | 6' |
| 600-1618 | 1" × 1 x 1/8" Rect.O.D - Fits Shaft 3/4" x 7/8" | 6' |
| 600-2022 | 1 1/4" × 1 3/8" Rect.O.D - Fits Shaft 1" x 1 1/8" | 6' |
| 602-0600 | 1 1/2" Rd. (.065 Wall) O.D. | 6' |
| 602-1400 | 2" Rd. (.083 Wall) O.D. | 6' |
| 602-2600 | 2 3/4" Rd. (.109 Wall) O.D. | 6' |
| 602-3500 | 2 1/8" Rd. (.120 Wall) O.D. | 6' |
| 602-4400 | 2 1/2" Rd. (.120 Wall) O.D. | 6' |
| 604-0600 | 1 1/2" Rd. (.065 Wall) O.D. | 3' |
| 604-1400 | 2" Rd. (.083 Wall) O.D. | 3' |
| 604-1618 | 1" × 1 1/8" Rect.O.D - Fits Shaft 3/4" x 7/8" | 3' |
| 604-2022 | 1 1/4" × 1 3/8" Rect. O.D - Fits Shaft 1" x 1 1/8" | 3' |
| 604-3500 | 2 1/8" Rd. (.120 Wall) O.D. | 3' |
| 604-4400 | 2 1/2" Rd. (.120 Wall) O.D. | 3' |

## GERMAN-STYLE SHAFTING & TUBING



*Lemon & Star Profile*

## ITALIAN-STYLE SHAFTING & TUBING



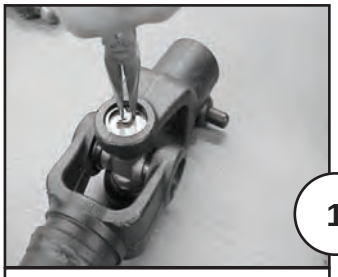
*Tri-Lobe Profile*

| | | LENGTH | | OUTSIDE DIAMETER | | WALL THICKNESS | | | |
|---|---|---|---|---|---|---|---|---|---|
| **SERIES** | **STOCK NO.** | **M** | **IN.** | **M** | **IN.** | **MM** | **IN.** | **USE AS** | **PROFILE** |
| ByPy 1 | 400-6126 | 1.5 | 59.06 | 26.5 | 1.024 | 3.4 | .138 | Inner | Tri-Lobe |
| ByPy 1 | 404-6126 | 1 | 39.37 | 26.5 | 1.024 | 3.4 | .138 | Inner | Tri-Lobe |
| ByPy 1 | 600-6133 | 1.5 | 59.06 | 32.5 | 1.299 | 2.6 | .102 | Outer | Tri-Lobe |
| ByPy 1 | 604-6133 | 1 | 39.37 | 32.5 | 1.299 | 2.6 | .102 | Outer | Tri-Lobe |
| ByPy 1 | 604-6133 | 1 | 39.37 | 32.5 | 1.299 | 2.6 | .102 | Outer | Tri-Lobe |
| ByPy 2 | 400-6229 | 1.5 | 59.06 | 29 | 1.142 | 4.1 | .134 | Inner | Tri-Lobe |
| ByPy 2 | 404-6229 | 1 | 39.37 | 29 | 1.142 | 4.1 | .134 | Inner | Tri-Lobe |
| ByPy 2 | 600-6236 | 1.5 | 59.06 | 36 | 1.417 | 3.2 | .134 | Outer | Tri-Lobe |
| ByPy 2 | 604-6236 | 1 | 39.37 | 36 | 1.417 | 3.2 | .134 | Outer | Tri-Lobe |
| ByPy 3 | 600-6236 | 1.5 | 59.06 | 36 | 1.417 | 3.2 | .134 | Inner | Tri-Lobe |
| ByPy 3 | 604-6236 | 1 | 39.37 | 36 | 1.417 | 3.2 | .134 | Inner | Tri-Lobe |
| ByPy 3 & 4 | 600-6343 | 1.5 | 59.06 | 43.5 | 1.713 | 3.4 | .138 | Outer | Tri-Lobe |
| ByPy 3 & 4 | 604-6343 | 1 | 39.37 | 43.5 | 1.713 | 3.4 | .138 | Outer | Tri-Lobe |
| ByPy 4 | 400-6436 | 1.5 | 59.06 | 36 | 1.417 | 3.9 | .157 | Inner | Tri-Lobe |
| ByPy 4 | 404-6436 | 1 | 39.37 | 36 | 1.417 | 3.9 | .157 | Inner | Tri-Lobe |
| ByPy 5 & 6 | 400-6545 | 1.5 | 59.06 | 45 | 1.77 | 3.9 | .150 | Inner | Tri-Lobe |
| ByPy 5 & 6 | 404-6545 | 1 | 39.37 | 45 | 1.77 | 3.9 | .150 | Inner | Tri-Lobe |
| ByPy 5 | 600-6552 | 1.5 | 59.06 | 51.5 | 2.03 | 3 | .120 | Outer | Tri-Lobe |
| ByPy 5 | 604-6552 | 1 | 39.37 | 51.5 | 2.03 | 3 | .120 | Outer | Tri-Lobe |
| ByPy 6 & 7N | 600-6654 | 1.5 | 59.06 | 54 | 2.13 | 4.5 | .180 | Outer | Tri-Lobe |
| ByPy 6 & 7N | 604-6654 | 1 | 39.37 | 54 | 2.13 | 4.5 | .180 | Outer | Tri-Lobe |
| ByPy 7N | 400-6745 | 1.5 | 59.06 | 45 | 1.77 | 5.4 | .210 | Inner | Tri-Lobe |
| ByPy 7N | 404-6745 | 1 | 39.37 | 45 | 1.77 | 5.4 | .210 | Inner | Tri-Lobe |
| ByPy 8 | 600-6654 | 1.5 | 59.06 | 54 | 2.13 | 4.5 | .180 | Inner | Tri-Lobe |
| ByPy 8 | 604-6654 | 1 | 39.37 | 54 | 2.13 | 4.5 | .180 | Inner | Tri-Lobe |
| ByPy 8 & 9 | 600-6863 | 1.5 | 59.06 | 63 | 2.48 | 4.1 | .161 | Outer | Tri-Lobe |
| ByPy 8 & 9 | 604-6863 | 1 | 39.37 | 63 | 2.48 | 4.1 | .161 | Outer | Tri-Lobe |
| ByPy 9 | 400-6954 | 1.5 | 59.06 | 54 | 2.13 | 4.9 | .190 | Inner | Tri-Lobe |
| ByPy 9 | 404-6954 | 1 | 39.37 | 54 | 2.13 | 4.9 | .190 | Inner | Tri-Lobe |
| W/S 2100 | 400-7123 | 1.5 | 59.06 | 23.5 | 0.93 | SOLID | | Inner | Lemon |
| W/S 2100 | 404-7123 | 1 | 39.37 | 23.5 | 0.93 | | | Inner | Lemon |
| W/S 2100 | 600-7130 | 1.5 | 59.06 | 30 | 1.19 | 2.9 | .114 | Outer | Lemon |
| W/S 2100 | 604-7130 | 1 | 39.37 | 30 | 1.19 | 2.9 | .114 | Outer | Lemon |
| W/S I, 2200 & 2300 | 400-7234 | 1.5 | 59.06 | 34.5 | 1.36 | 4 | .160 | Inner | Lemon |
| W/S I, 2200 & 2300 | 404-7234 | 1 | 39.37 | 34.5 | 1.36 | 4 | .160 | Inner | Lemon |
| W/S I, 2200 & 2300 | 600-7241 | 1.5 | 59.06 | 41 | 1.61 | 2.9 | .114 | Outer | Lemon |
| W/S I, 2200 & 2300 | 604-7241 | 1 | 39.37 | 41 | 1.61 | 2.9 | .110 | Outer | Lemon |
| W/S 2400 & 220/720 | 400-7539 | 1.5 | 59.06 | 39.5 | 1.56 | 4.5 | .180 | Inner | Lemon |
| W/S 2400 & 220/720 | 404-7539 | 1 | 39.37 | 39.5 | 1.56 | 4.5 | .180 | Inner | Lemon |
| W/S 2400 & 220/720 | 600-7548 | 1.5 | 59.06 | 48 | 1.89 | 3.8 | .150 | Outer | Lemon |
| W/S 2400 & 220/720 | 604-7548 | 1 | 39.37 | 48 | 1.89 | 3.8 | .150 | Outer | Lemon |
| W/S 2400 & 2500 | 400-7651 | 1.5 | 59.06 | 51 | 2.07 | 6 | .240 | Inner | Star |
| W/S 2400 & 2500 | 404-7651 | 1 | 39.37 | 51 | 2.07 | 6 | .240 | Inner | Star |
| W/S 2400 & 2500 | 600-7961 | 1.5 | 59.06 | 61 | 2.4 | 4.3 | .170 | Outer | Star |
| W/S 2400 & 2500 | 604-7961 | 1 | 39.37 | 61 | 2.4 | 4.3 | .170 | Outer | Star |
| W/S 2600 | 600-7961 | 1.5 | 59.06 | 61 | 2.4 | 4.3 | .170 | Inner | Star |
| W/S 2600 | 604-7961 | 1 | 39.37 | 61 | 2.4 | 4.3 | .170 | Inner | Star |
| W/S 2600 | 600-7071 | 1.5 | 59.06 | 71.5 | 2.81 | 4.9 | .190 | Outer | Star |
| W/S 2600 | 604-7071 | 1 | 39.37 | 71.5 | 2.81 | 4.9 | .190 | Outer | Star |

# UNIVERSAL JOINT REPLACEMENT

## TO DISASSEMBLE UNIVERSAL JOINT

1. Remove all snap rings

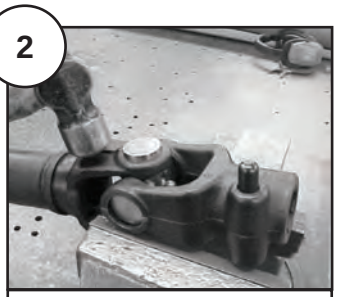


EXTERNAL



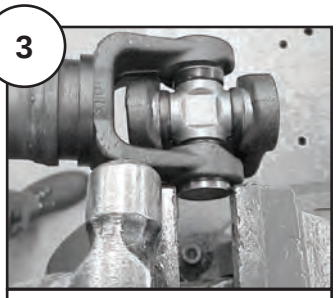
1

INTERNAL



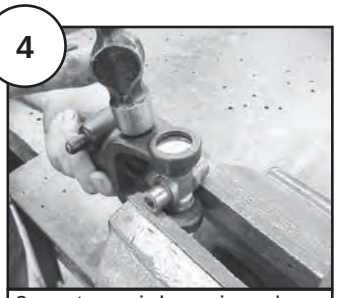
2

Position joint in loose vise, strike top arm of unsupported yoke to drive the top cup up. Repeat on opposite side.



3

Grip loosened cup in vise, strike yoke arm to drive yoke off cup. Repeat on opposite cup.



4

Support cross in loose vise and strike yoke arm. Repeat Step 3 to remove remaining two cups.

## TO REASSEMBLE UNIVERSAL JOINT

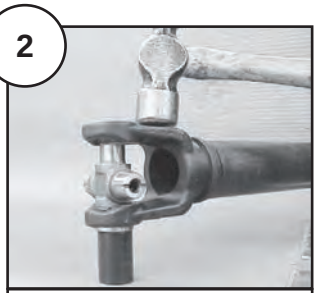


1

Smear grease into bearings and check for dirt.

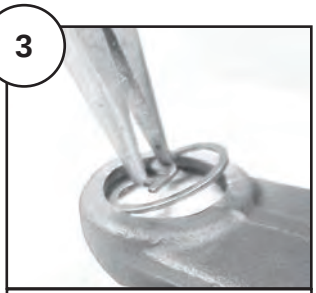
**CAUTION:**

**MAKE SURE ALL NEEDLE BEARINGS ARE SEATED PROPERLY**



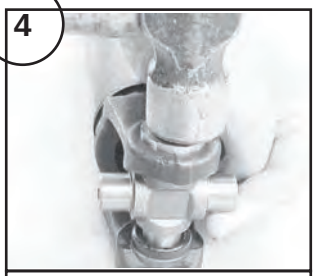
2

Insert cup and cross. Drive in with spacer.



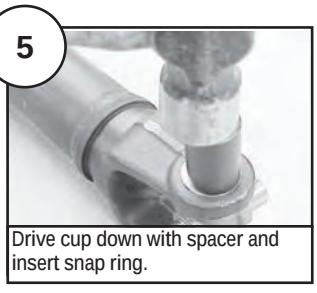
3

Insert snap ring.



4

Insert second cup and hold cross **into cup. Drive cup flush with arm.**



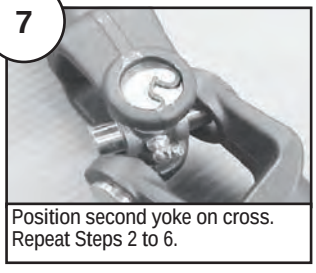
5

Drive cup down with spacer and insert snap ring.



6

To loosen cross, strike yoke arm and check cross for free rotation.

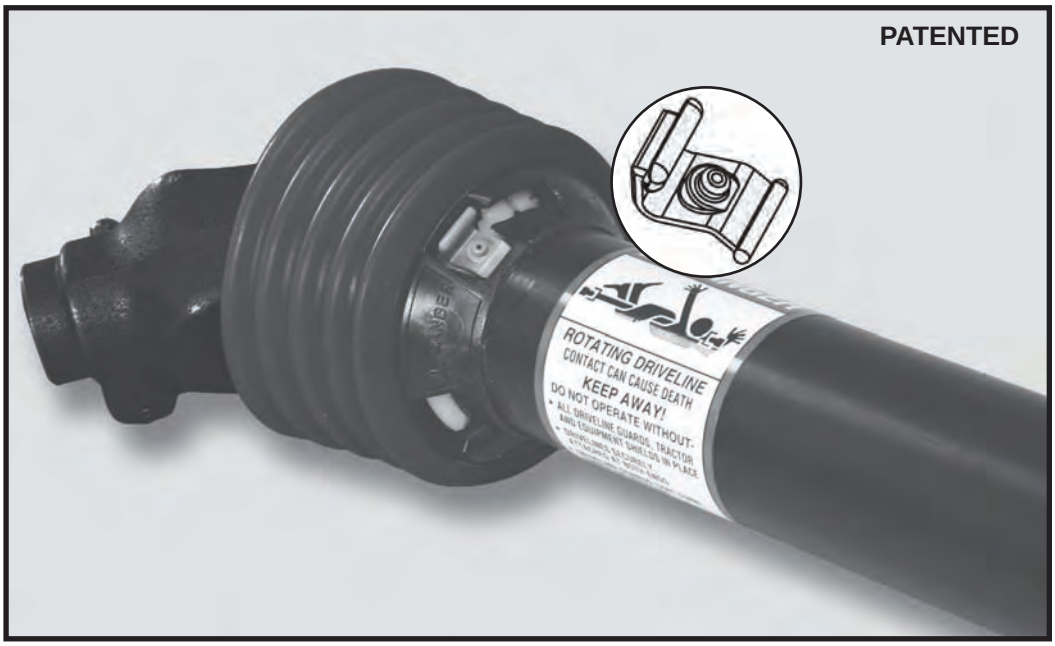


7

Position second yoke on cross. Repeat Steps 2 to 6.

8

GREASE KIT AFTER ASSEMBLY IS COMPLETED






## NORTH AMERICAN

| SERIES | OLD GUARDS | OLD NYLON BEARING KITS | NEW GUARDS | NEW NYLON BEARING KITS |
|---|---|---|---|---|
| **6** | 900-0648 | 920-0600/920-4P15 | 900-2548 | 921-0600 |
| | 900-0660 | 920-0600/920-4P15 | 900-2560 | 921-0600 |
| **W** | 900-0748 | 920-0141 | 900-2548 | 921-5170 |
| **12** | 900-1248 | 920-1200/920-4P16 | 900-2548 | 921-1200 |
| | 900-1260 | 920-1200/920-4P16 | 900-2560 | 921-1200 |
| **14** | 900-1248 | 920-1200/920-5071 | 900-2548 | 921-1200 |
| | 900-1260 | 920-1200/920-5071 | 900-2560 | 921-1200 |
| **35** | 900-3548 | 920-3500/920-5084 | 900-2548 | 921-1200 |
| | 900-3560 | 920-3500/920-5084 | 900-2560 | 921-1200 |
| **44** | 900-4448 | 920-4400 | 902-3548 | 921-4400 |
| | 900-4460 | 920-4400 | 902-3560 | 921-4400 |
| **55** | 900-4448 | 920-4400 | 902-3548 | 921-4400 |
| | 900-4460 | 920-4400 | 902-3560 | 921-4400 |

*PLEASE NOTE!*

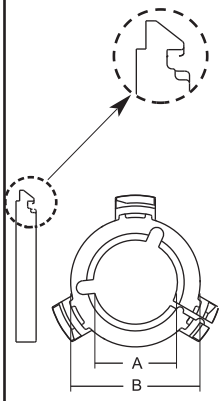
- *Not all guard and nylon bearing systems are interchangeable. When purchasing shaft weld and tube weld yokes or guards, make certain there is a proper fit between nylon bearing raceway in yoke and guard. Make sure guard rotates freely on the yokes.*
- *The nylon bearings provided are the most popular in the replacement market. If the nylon bearing provided is not a proper fit, it is essential that the proper nylon bearing is identified and installed to insure proper performance and safety. To assist in ordering the proper nylon bearing, listed in this brochure are stock numbers and dimensions for nylon bearings.*
- *All Series North American guards are provided without nylon bearings. To help assure the proper set of nylon bearings are installed, one nylon bearing set will be exactly the same (nylon bearing raceway dimensions) as has always been provided in our aftermarket guards. The other set will be dimensioned to retrofit the Weasler OEM raceway. Assembly instructions included with these nylon bearing kits.*
- *ALL GUARDS ARE PROVIDED WITHOUT NYLON BEARINGS - ORDER NYLON BEARINGS SEPARATELY*

## METRIC

| INTERCHANGES with SERIES | OLD GUARDS | OLD NYLON BEARING KITS | NEW GUARDS | NEW NYLON BEARING KITS |
|---|---|---|---|---|
| **BYPY 1** | 900-8134 | 960-0101 | 900-2548 | 961-5029 |
| | 900-8148 | 960-0101 | 900-2548 | 961-5029 |
| | 900-8154 | 960-0101 | 900-2560 | 961-5029 |
| **BYPY 2** | 900-8234 | 960-0202 | 900-2548 | 961-2502 |
| | 900-8248 | 960-0202 | 900-2548 | 961-2502 |
| | 900-8254 | 960-0202 | 900-2560 | 961-2502 |
| **BYPY 3 & 4** | 900-8234 | 960-0234 | 900-2548 | 961-2534 |
| | 900-8248 | 960-0234 | 900-2548 | 961-2534 |
| | 900-8254 | 960-0234 | 900-2560 | 961-2534 |
| **BYPY 5** | 900-8534 | 960-0305 | 902-3548 | 961-3505 |
| | 900-8548 | 960-0305 | 902-3548 | 961-3505 |
| | 900-8554 | 960-0305 | 902-3560 | 961-3505 |
| **BYPY 6** | 900-8634 | 960-0467 | 902-3548 | 961-3567 |
| | 900-8648 | 960-0467 | 902-3548 | 961-3567 |
| | 900-8254 | 960-0467 | 902-3560 | 961-3567 |
| **BYPY 7** | 900-8634 | 960-0467 | 902-3548 | 961-3567 |
| | 900-8648 | 960-0467 | 902-3548 | 961-3567 |
| | 900-8654 | 960-0467 | 902-3560 | 961-3567 |
| **BYPY 8 & 9** | 900-6934 | 960-0489 | 900-4548 | 961-4589 |
| | 900-6948 | 960-0489 | 900-4548 | 961-4589 |
| | 900-6954 | 960-0489 | 900-4560 | 961-4589 |
| **W/S 2100 (AW10)** | 900-8134 | 960-0105 | 900-2548 | 961-5005 |
| | 900-8148 | 960-0105 | 900-2548 | 961-5005 |
| | 900-8154 | 960-0105 | 900-2560 | 961-5005 |
| **W/S (AW20) &** | 900-8234 | 960-0215 | 900-2548 | 961-0251 |
| **W/S I (AWII)** | 900-8248 | 960-0215 | 900-2548 | 961-0251 |
| | 900-8254 | 960-0215 | 900-2560 | 961-0251 |
| **W/S 2300 (AW21)** | 900-8234 | 960-0215 | 900-2548 | 961-0251 |
| | 900-8248 | 960-0215 | 900-2548 | 961-0251 |
| | 900-8254 | 960-0215 | 900-2560 | 961-0251 |
| **W/S 220 (AW22),** | 900-8534 | 960-0325 | 902-3548 | 961-3525 |
| **W/S 2400 (AW35) &** | 900-8548 | 960-0325 | 902-3548 | 961-3525 |
| **W/S 2500 (AW36)** | 900-8554 | 960-0325 | 902-3560 | 961-3525 |
| **W/S 2600 (AW26)** | 900-8634 | 960-0435 | 900-4548 | 961-4535 |
| | 900-8648 | 960-0435 | 900-4548 | 961-4535 |
| | 900-8654 | 960-0435 | 900-4560 | 961-4535 |

# NYLON BEARING REPAIR KITS

## TYPE A - FITS 250 GUARDS




### NORTH AMERICAN SERIES

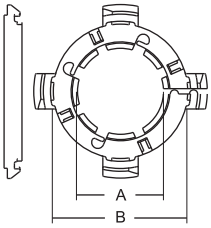
| STOCK No. | SERIES | GUARD TYPE | DIM A INNER BRG. ID | DIM B INNER BRG. OD | DIM A OUTER BRG. ID | DIM B OUTER BRG.OD |
|---|---|---|---|---|---|---|
| 921-0600 | 6 | 250 | 46.4-mm (1.83") | 71.4-mm (2.81") | 46.4-mm (1.83") | 71.4-mm (2.81") |
| 921-1200 | 12, 14 & 35 | 250 | 52.8-mm (2.08") | 71.4-mm (2.81") | 52.8-mm (2.08") | 71.4-mm (2.81") |
| 921-5170 | W | 250 | 41.8-mm (1.65") | 71.4-mm (2.81") | 41.8-mm (1.65") | 71.4-mm (2.81") |

### METRIC SERIES

| STOCK No. | INTERCHANGES W/SERIES | GUARD TYPE | DIM A INNER BRG. ID | DIM B INNER BRG. OD | DIM A OUTER BRG. ID | DIM B OUTER BRG.OD |
|---|---|---|---|---|---|---|
| 961-5029 | ByPy 1 | 250 | 34.5-mm (1.36") | 71.4-mm (2.81") | 40.4 -mm(1.59") | 71.4-mm (2.81") |
| 961-2502 | ByPy 2 | 250 | 40.4-mm (1.59") | 71.4-mm (2.81") | 47.4-mm (1.87") | 71.4-mm (2.81") |
| 961-2534 | ByPy 3 & 4 | 250 | 47.4-mm (1.87") | 71.4-mm (2.81") | 53.4-mm (2.10") | 71.4-mm (2.81") |
| 961-5005 | W/S 2100 | 250 | 41.4-mm (1.63") | 71.4-mm (2.81") | 41.4-mm (1.63") | 71.4-mm (2.81") |
| 961-0251 | W/S 2200, W/S I | | | | | |
| | & W/S 2300 | 250 | 50.8-mm (2.00") | 71.4-mm (2.81") | 50.8-mm (2.00") | 71.4-mm (2.81") |



## TYPE B - FITS 350/450 GUARDS



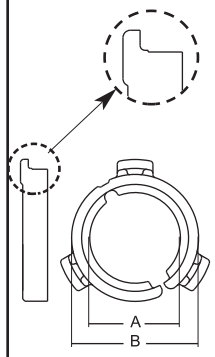

### NORTH AMERICAN SERIES

| STOCK No. | SERIES | GUARD TYPE | DIM A INNER BRG. ID | DIM B INNER BRG. OD | DIM A OUTER BRG. ID | DIM B OUTER BRG.OD |
|---|---|---|---|---|---|---|
| 921-4400 | 44 & 55 | 350 | 67.2-mm (2.65") | 83.6-mm (3.29") | 67.2-mm (2.65") | 83.6-mm (3.29") |

### METRIC SERIES

| STOCK No. | INTERCHANGES W/SERIES | GUARD TYPE | DIM A INNER BRG. ID | DIM B INNER BRG. OD | DIM A OUTER BRG. ID | DIM B OUTER BRG.OD |
|---|---|---|---|---|---|---|
| 961-3505 | ByPy 5 | 350 | 53.5-mm (2.11") | 83.6-mm (3.29") | 62.7-mm (2.47") | 83.6-mm (3.29") |
| 961-3567 | ByPy 6 & 7 | 350 | 59.4-mm (2.34") | 83.6-mm (3.29") | 68.4-mm (2.69") | 83.6-mm (3.29") |
| 961-4589 | ByPy 8 & 9 | 450 | 68.4-mm (2.69") | 103-mm (4.06") | 80.4-mm (3.17") | 103-mm (4.06") |
| 961-3525 | W/S 220, W/S 2400, | | | | | |
| | & W/S 2500 | 350 | 62.5-mm (2.46") | 83-mm (3.27") | 62.5-mm (2.46") | 83-mm (3.27") |
| 961-4535 | W/S 2600 | 450 | 82.8-mm (3.26") | 103-mm (4.05") | 82.8-mm (3.26") | 103-mm (4.05") |

## TYPE C

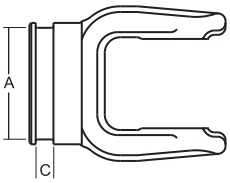


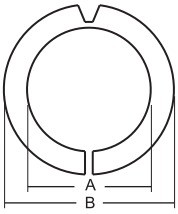

### PREVIOUS-STYLE METRIC NYLON BEARING KIT

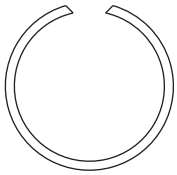
| INTERCHANGES W/ STOCK No. | SERIES | DIM A INNER BRG. ID | DIM B INNER BRG. OD | DIM A OUTER BRG. ID | DIM B OUTER BRG.OD |
|---|---|---|---|---|---|
| 960-0101 | ByPy 1 | 34.8-mm (1.37") | 57-mm (2.24") | 40.8-mm (1.61") | 57-mm (2.24") |
| 960-0202 | ByPy 2 | 40.4-mm (1.59") | 71.4-mm (2.81") | 47.4-mm (1.87") | 71.4-mm (2.81") |
| 960-0234 | ByPy 3 & 4 | 47.4-mm (1.87") | 71.4-mm (2.81") | 53.4-mm (2.10") | 71.4-mm (2.81") |
| 960-0305 | ByPy 5 | 53.4-mm (2.10") | 81.7-mm (3.22") | 62.7-mm (2.47") | 81.7-mm (3.22") |
| 960-0467 | ByPy 6 & 7 | 59.4-mm (2.34") | 98.8-mm (3.89") | 68.4-mm (2.69") | 98.8-mm (3.89") |
| 960-0489 | ByPy 8 & 9 | 68.4-mm (2.69") | 98.8-mm (3.89") | 80.4-mm (3.17") | 98.8-mm (3.89") |
| 960-0105 | W/S 2100 | 41.4-mm (1.63") | 57-mm ((2.24") | 41.4-mm (1.63") | 57-mm (2.24") |
| 960-0215 | W/S 2200, AW11, | | | | |
| | & W/S 2300 | 50.8-mm (2.00") | 71.4-mm (2.81") | 50.8-mm (2.00") | 71.4-mm (2.81") |
| 960-0325 | W/S 220, W/S 2400, | | | | |
| | & W/S 2500 | 62.7-mm (2.47") | 81.7-mm (3.22) | 62.7-mm (2.47") | 81.7-mm (3.22") |
| 960-0435 | W/S 2600 | 82.8-mm (3.26") | 98.8-mm (3.89") | 82.8-mm (3.26") | 98.8-mm (3.89") |

# EASY LOCK GUARDING SYSTEM

## PREVIOUS-STYLE NORTH AMERICAN NYLON BEARING KIT



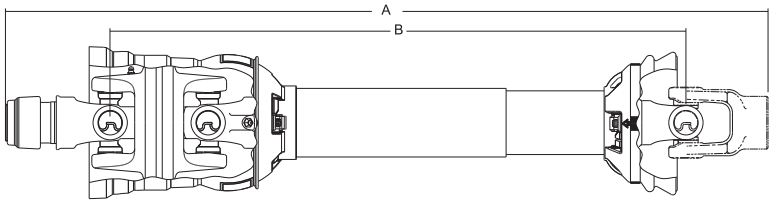
METAL RETAINING RING

| STOCK NUMBER | DIM A YOKE RACEWAY O.D. NYLON BEARING I.D. | | DIM B NYLON BEARING O.D. | | DIM C YOKE RACEWAY WIDTH NYLON BEARING WIDTH | |
|---|---|---|---|---|---|---|
| 920-0017 | 2.15” | (2 5/32”) | 2.76” | (2 3/4”) | .36” | (23/64”) |
| 920-0069 | 1.77” | (1 49/64”) | 2.76” | (2 3/4”) | .36” | (23/64”) |
| 920-0085 | 2.02” | (2 1/64”) | 2.76” | (2 3/4”) | .36” | (23/64”) |
| 920-0141 | 1.65” | (1 21/32”) | 2.76” | (2 3/4”) | .36” | (23/64”) |
| 920-0165 | 2.15” | (2 5/32”) | 3.26” | (3 17/64”) | .36” | (23/64”) |
| 920-0195 | 1.78” | (1 25/32”) | 2.52” | (2 33/64”) | .37” | (3/8”) |
| 920-0259 | 2.03” | (2 1/32”) | 3.26” | (3 17/64”) | .36” | (23/64”) |
| 920-0260 | 1.39” | (1 25/64”) | 2.77” | (2 49/64”) | .36” | (23/64”) |
| 920-0600 | 1.83” | (1 53/64”) | 2.76” | (2 3/4”) | .25” | (1/4”) |
| 920-1200 | 2.09” | (2 3/32”) | 2.77” | (2 49/64”) | .32” | (21/64”) |
| 920-3500 | 2.08” | (2 5/64”) | 2.76” | (2 3/4”) | .32” | (21/64”) |
| 920-4400 | 2.65” | (2 21/32”) | 3.26” | (3 17/64”) | .36” | (23/64”) |
| 920-5071 | 2.02” | (2 1/64”) | 2.76” | (2 3/4”) | .36” | (23/64”) |

(Kit includes nylon bearing and metal retaining ring)

QUICK REFERENCE SECTION

## 80° Constant Velocity Driveline




A = Overall Length

B = Centerline Length

## Constant Velocity Driveline Replacement Chart

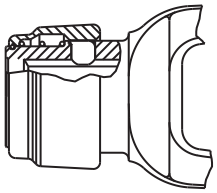
| *ASAE Category* | *Weasler Series* | *Replacement For* |
|---|---|---|
| *3* | *14* | *Bondioli & Pavesi 4 Series*<br>*Walterscheid 2380 Series* |
| *4* | *35* | *Bondioli & Pavesi 5 Series* |
| *5* | *35/44* | *Bondioli & Pavesi 6 Series*<br>*Walterscheid 2480 Series* |
| *6* | *55* | *Bondioli & Pavesi 8 Series*<br>*Walterscheid 2580 Series & 2680 Series* |

The above chart lists the approximate size replacement for Constant Velocity Drivelines. These are not an exact interchange, and should be used as a general replacement guide only. NOTE: 35/44 refers to CV Series. When CV is assembled with 44 Series tube end driveline becomes a 44 Series. When CV is assembled with a 35 Series tube end driveline is a 35 Series.

| NEAPCO PART NO. | WEASLER STOCK NO. |
|---|---|
| – | 802-1015 |
| – | 802-1016 |
| – | 10001-1036 |
| 1-0170 | 200-1000 |
| 10-0322 | 10001-1014 |
| 10-0333 | 10001-1012 |
| 10-0383 | 10001-1007 |
| 10-0411 | 801-1018 |
| 10-0412 | 804-1014 |
| 10-0413 | 10001-1045 |
| 10-0422 | 804-1012 |
| 10-0423 | 10001-1056 |
| 10-0452 | 804-1016 |
| 10-0463 or 10-4453 | 10001-1049 |
| 10-0473 | 800-1015 |
| 10-0483 | 800-1016 |
| 10-0493 | 10001-1051 |
| 10-1532 | 10001-1034 |
| 10-1557 | 10001-1037 |
| 10-1574 | 806-1019 |
| 10-1702 | 10001-1039 |
| 10-1703 | 10001-1040 |
| 10-1705 | 10001-1041 |
| 10-1707 | 10001-1043 |
| 10-1708 | 10001-1044 |
| 10-1765 | 812-1020 |
| 10-3122 | 10001-1015 |
| 10-3163 | 10001-1013 |
| 10-3183 | 10001-1062 |
| 10-4123 | 10001-1055 |
| 10-4139 | 102-1006 |
| 10-4143 | 10001-1053 |
| 10-4153 | 800-1019 |
| 10-4163 | 800-1017 |
| 10-4173 | 800-1013 |
| 10-4183 | 10001-1058 |
| 10-4193 | 10001-1054 |
| 10-4293 | 10001-1060 |
| 10-4363 | 802-1020 |
| 10-4373 | 800-1010 |
| 10-4443 | 10001-1059 |
| 10-4473 | 10001-1052 |
| 10-4481 | 801-1013 |
| 10-4573 or 10-4493 | 10001-1033 |
| 10-4693 | 10001-1038 |
| 10-4943 | 10001-1057 |
| 10-5113 | 10001-1048 |
| 10-5129 | 300-1000 |
| 10-5131 | 700-1000 |
| 10-5149 | 10001-1035 |
| 10-5216 | 10001-1061 |
| 10-5313 | 806-1013 |
| 10-5354 | 10001-1042 |

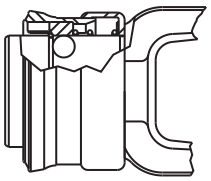
| SPICER PART NO. | WEASLER STOCK NO. |
|---|---|
| – | 300-1000 |
| – | 700-1000 |
| – | 10001-1044 |
| – | 802-1016 |
| – | 802-1020 |
| – | 10001-1034 |
| – | 10001-1042 |
| – | 10001-1043 |
| – | 10001-1037 |
| – | 10001-1035 |
| – | 10001-1036 |
| – | 806-1013 |
| – | 10001-1061 |
| – | 806-1019 |
| 10-3-122X | 10001-1015 |
| 10-3-163X | 10001-1013 |
| 10-3-183X | 10001-1062 |
| 10-3-22X | 10001-1014 |
| 10-3-33X | 10001-1012 |
| 10-3-51X | 812-1020 |
| 10-3-83X | 10001-1007 |
| 10-4-110X | 102-1006 |
| 10-4-103 | 10001-1053 |
| 10-4-11 | 801-1018 |
| 10-4-113 | 10001-1052 |
| 10-4-12 | 804-1014 |
| 10-4-123 | 10001-1054 |
| 10-4-13 or 10-4-133 | 10001-1045 |
| 10-4-153 | 800-1019 |
| 10-4-163 | 800-1017 |
| 10-4-183 | 10001-1058 |
| 10-4-193 | 10001-1055 |
| 10-4-22 | 804-1012 |
| 10-4-23 | 10001-1056 |
| 10-4-293 | 10001-1060 |
| 10-4-373 | 800-1010 |
| 10-4-43 | 800-1013 |
| 10-4-443 | 10001-1059 |
| 10-4-453 or 10-4-253 | 10001-1049 |
| 10-4-481 | 801-1013 |
| 10-4-52 | 804-1016 |
| 10-4-53 | 10001-1057 |
| 10-4-573 | 10001-1051 |
| 10-4-63 | 10001-1048 |
| 10-4-643 | 802-1015 |
| 10-4-693 | 10001-1038 |
| 10-4-703 | 10001-1040 |
| 10-4-713 | 10001-1039 |
| 10-4-723 | 10001-1041 |
| 10-4-73 | 800-1015 |
| 10-4-83 | 800-1016 |
| 10-4-93 | 10001-1033 |
| HM170 | 200-1000 |

## Locking Device



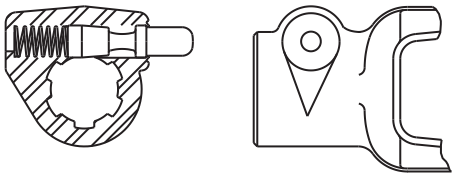
### Safety Slide Lock

*An exclusive Weasler replacement component, the Safety Slide Lock* yoke is locked in place by two hardened pawls with compound radii that conform to the groove in the shaft for full contact. The device is particularly applicable where there is appreciable end thrust.*



### Spring Lok

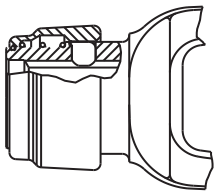
*The collar is spring loaded for ease of installation and positive locking to tractor shaft.*



### Quick Disconnect

*A smooth plunger eliminates sharp projections such as x-washers. Trails rather than leads rotation.*

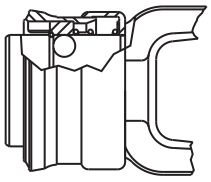
## Locking Device Repair Kit



### *Auto-Lok/Safety Slide Lock

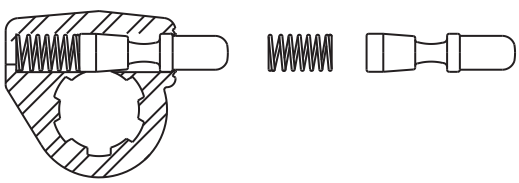
| | |
|---|---|
| *Stock No. 13004000* | *Repair Kit for Weasler Auto-Lok and Safety Slide Lock 6 Spline & 21 Spline* |
| *Stock No. 13004020* | *Repair Kit for Weasler Auto-Lok and Safety Slide Lock 20 Spline* |
| *Stock No. 13004015* | *Repair Kit for 1" × 15 Spline* |

*This repair kit contains both balls & pawls. When repairing the "Safety Slide Lock" use the pawls only and discard the balls. When repairing the "Auto-Lok" use both the balls and the pawls.



### Spring Lok

| | |
|---|---|
| *Stock No. 13003100* | *Repair Kit for Weasler Spring-Lok 6 Spline & 21 Spline* |
| *Stock No. 13003115* | *1" × 15 Spline* |



### Quick Disconnect

| | |
|---|---|
| *Stock No. 13002006* | *Repair Kit for Weasler and Rockwell 6 Spline* |
| *Stock No. 13002806* | *Repair Kit for 1 3/4" × 6 Spl.* |
| *Stock No. 13002021* | *Weasler 21 Spline and Hex Quick Disconnect* |
| *Stock No. 13002020* | *Weasler 20 Spline* |

## CONVERSION TABLE

| | | | | | |
|---|---|---|---|---|---|
| 1 inch | = | 25.4 mm | 1 HP | = | 0.746 kW |
| 1 mm | = | 0.0394 inch | 1 kW | = | 1.341 HP |
| 1 lb | = | 4.44 N | 1 Kg | = | 2.305 lb |
| 1 N | = | 0.225 lb | 1 lb | = | 0.454 Kg |
| 1 in•lb | = | 0.113 Nm | 1 ft•lb | = | 1.356 Nm |
| 1 Nm | = | 0.738 ft•lb | 1 M | = | 1000 mm |
| 1 Nm | = | 8.85 in•lb | 1 ft | = | 12 inches |
| | | | 1 kW | = | 1000 Watts |



## STANDARD UNIT CONVERSION

Power (HP) = $\frac{\text{Torque (in•lb) x Shaft Speed (RPM)}}{63{,}000}$

Torque (in•lb) = $\frac{\text{Power (HP) x 63,000}}{\text{Shaft Speed (RPM)}}$

## METRIC UNIT CONVERSION

Power (kW) = $\frac{\text{Torque (Nm) x Shaft Speed (RPM)}}{0.00955}$

Torque (Nm) = $\frac{\text{Power (kW) x 0.00955}}{\text{Shaft Speed (RPM)}}$

# NOTES

Weasler®

Aftermarket Product Guide



# Replacement Drivelines

# GENUINE WEASLER - DESIGNED TO PERFORM

***▪ Choice of the OEM's ▪ Leading provider to the Aftermarket! ▪***



**TORQMASTER**
**OVERRUNNING FRICTION CLUTCH**
- Visual Wear Indicator shows clutch disc life
- Unique spring maintains torque level throughout life of friction disc - no adjustment needed
- Housing designed to efficiently dissipate heat and extend life



**50˚ CV JOINT**
- Minimal vibration at high turn angles
- Hardened ball and socket provides long life
- Articulated guard system provides full coverage at maximum angle
- Easy to grease with the guard system in position

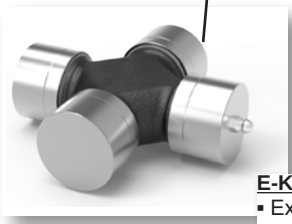
**SPLINE SHAFTING & SLIP SLEEVE**
- Smooth drive shaft operation due to close fit between shaft and broached slip sleeve
- Increased durability with heat treated telescoping members
- Lubrication to 360˚ of shaft surface
- Multiple contact points reduce wear by distributing the load







**EASY LOCK GUARD SYSTEM**
- User friendly - easy assembly
- Simple tool needed to unlock safety shield
- No tool needed to lock safety shield



**E-KITS**
- Extended lubrication cycle of 50 to 250 hours
- Easier grease access through the guard, no need to remove the guard
- High temperature triple lipped seal keeps grease in and contaminants out



## COMPLETE DOUBLE 50˚ CV DRIVELINE - INCLUDING FREE MOTION CLUTCH

**▪ 1-3/8" x 21 Spline Friction Clutch with Double Clamp Yoke x 1 3/8" 21 Spline CV Double Clamp Yoke ▪**

**PART No.: 14605578**

**▪ 78" OVERALL COMPRESSED LENGTH ▪**

*Fits Standard Tongue CNH Models: 210; DC102; DC103; H7230; H7330; 1411; 1412*

**PART No: 14605589**

**▪ 89" OVERALL COMPRESSED LENGTH ▪**

*Fits Swivel Tongue CNH Models: 210; DC102; DC103; H7230; H7330*



# DOUBLE CV MOWER CONDITIONER




- **LONGER LIFE:** Hardening Spline Shafting
- **PATENTED:** Easy Lock Guarding
- **E-KITS:** More durability and longer grease intervals
- **EQUAL ARM CV:** Compact design - easier to handle
- **NO MODIFICATION:** Ready to run
  - *No need to cut-to-length (unlike other Aftermarket options)*
  - *Design optimizes compressed and extended lengths*
- **MULTIPLE MODELS:** 3 drivelines cover 5 brands and 7 models
- **REDUCED INVENTORY:** Covers a variety of machines

**CASE IH** **CNH** **HESSTON** **MASSEY** **NEW IDEA**



## DIRECT REPLACEMENT DOUBLE CV DRIVELINES

| STOCK# | INTERCHANGES WITH | MODEL NO. |
|---|---|---|
| 14656849 | 1 3/8" - 21 Spl. x 1 1/2" Rd. w- 3/8" K-Way | |
| | AGCO HESSTON | 1340, 1345 |
| | CASE IH | 8312 |
| | MASSEY FERGUSON | PDT 12 |
| | NEW IDEA | 5512 |
| 14656853 | 1 3/8" - 21 Sp. x 1 1/2" - 23 Spl. | |
| | CASE IH | DC132 |
| | CNH | 1431 |
| 14756853 | 1 3/4" - 20 Spl. x 1 1/2" - 23 Spl. | |
| | CASE IH | DC132 |
| | CNH | 1431 |

## * DRIVELINE TRACTOR CV HALF ASSEMBLY

| STOCK# | INTERCHANGES WITH | MODEL NO. |
|---|---|---|
| 83-14656849 | 1 3/8" x 21 Spl | |
| | AGCO HESSTON | 1340, 1345 |
| | CASE IH | 8312 |
| | MASSEY FERGUSON | PDT 12 |
| | NEW IDEA | 5512 |
| 83-14656853 | 1 3/8" x 21 Spl | |
| | CASE IH | DC132 |
| | CNH | 1431 |
| 83-14756853 | 1 3/4" x 20 Spl | |
| | CASE IH | DC132 |
| | CNH | 1431 |

## * DRIVELINE MACHINE CV HALF ASSEMBLY

| | | |
|---|---|---|
| 82-14656849 | 1 1/2" Round with 3/8" K-way | |
| | AGCO HESSTON | 1340, 1345 |
| | CASE IH | 8312 |
| | MASSEY FERGUSON | PDT 12 |
| | NEW IDEA | 5512 |
| 82-14656853 | 1 1/2" - 23 Spl. | |
| | CASE IH | DC132 |
| | CNH | 1431 |

**Complete shield is provided when ordering half drivelines*

# METRIC TRI-LOBE (ITALIAN STYLE)



## Genuine Weasler

- Weasler CV's now equipped with Italian-style tri-lobe tubing.
- Very significant field population of machines equipped with Italian CV's.
- **Weasler CV** has fully enclosed center housing with patented ball and socket system **= longer life + more performance.**
- Light weight and compact CV design for handling ease...and has easy access for all greasing locations.
- *Easy Off/Easy On* - CV carries patented and user-friendly ***Easy Lock Guard System.***



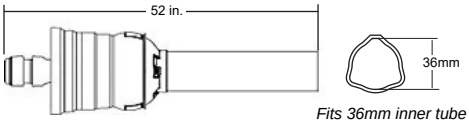
**Round Balers** | **Flex Wing Mowers** | **Hay Rakes** | **Tedders** | **Sprayers**

## • CV TRACTOR HALF ASSEMBLY •

*Interchanges with*

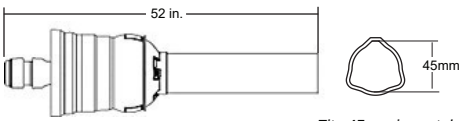
### Bondioli & Pavesi

| WEI Part # | ByPy Series | Tractor Yoke |
|---|---|---|
| 93-14586460 | 4 | 1 3/8" x 6 Spl. |
| 93-14686460 | 4 | 1 3/8" x 21 Spl. |



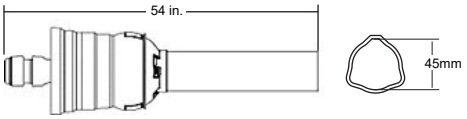

*Fits 36mm inner tube*

| WEI Part # | ByPy Series | Tractor Yoke |
|---|---|---|
| 93-14586660 | 6 | 1 3/8" x 6 Spl. |
| 93-14686660 | 6 | 1 3/8" x 21 Spl. |
| 93-14786660 | 6 | 1 3/4" x 20 Spl. |




*Fits 45mm inner tube*

| WEI Part # | ByPy Series | Tractor Yoke |
|---|---|---|
| 93-14586860 | 8 | 1 3/8" x 6 Spl. |
| 93-14686860 | 8 | 1 3/8" x 21 Spl. |
| 93-14786860 | 8 | 1 3/4" x 20 Spl. |




*Fits 45mm inner tube*





**NOTE:** *Cut-to-Length CV drivelines may need to be adjusted for the intended application. See Page 6 for Driveline Length Adjustment instructions.*

# "READY-TO-GO" ROUND BALER CV REPLACEMENTS...

## Genuine Weasler

- *choice of the OEM's*
- *leading provider to the Aftermarket !*





## • CV **TRACTOR** TUBE **HALF ASSEMBLY** •

*Interchanges with:*

***1-3/8"x 6 Spline Tractor Yoke - 540 RPM***

**Part #: 92-14558659:**

**DEERE® MODELS: 447, 449, 457, 458, 458S, 459, 467, 468, 469, 547, 557, 558, 559, 567, 568, 569**

***1-3/8"x 21 Spline Tractor Yoke - 1000 RPM***

**Part #: 92-14658659:**

**DEERE® MODELS: 447, 457, 468, 468S, 469, 547, 557, 568, 569**

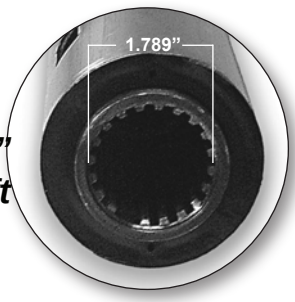



***CAT 4***

***Fits 1 5/16" Spline Shaft***

***CAT 5***

***Fits 1 11/16" Spline Shaft***




*Interchanges with:*

***1-3/8"x 6 Spline Tractor Yoke - 540 RPM***

**Part #: 92-14505859:**

**DEERE® MODELS: 447, 448, 457, 467, 547, 557, 567**

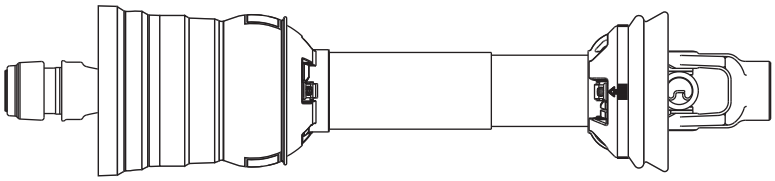
***1-3/8"x 21 Spline Tractor Yoke - 1000 RPM***

**Part #: 92-14605859:**

**DEERE® MODELS: 467, 468, 468S, 567, 568**

**NOTE:** *Certain models (highlighted above) were originally equipped to accept either the large (1-11/16") spline or the smaller (1-5/16") spline. Please verify correct spline configuration before ordering.*

# CONSTANT VELOCITY DRIVELINES...continued





## •FLEX WING MOWERS•

*Interchange with:*

## • BUSH HOG® Model No.: 2415, 2515, 2615, 2720 & 3615

*ALSO FITS OTHER COMPETITIVE MODELS*

REPLACEMENT DRIVELINES

### COMPLETE DRIVELINE ASSEMBLY

NORTH AMERICAN

| STOCK # | TRACTOR YOKE | CLAMP YOKE | CATEGORY |
|---|---|---|---|
| 14566855 | 1 3/8" x 6 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14666855 | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14766855 | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl. | 6 |

METRIC

| STOCK # | TRACTOR YOKE | CLAMP YOKE | CATEGORY |
|---|---|---|---|
| 14516855 | 1 3/8" x 6 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14616855 | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14716855 | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl. | 6 |

*(OVERALL COMPRESSED LENGTH - 55")*

### DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK # | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 93-14556855 | 1 3/8" x 6 Spl. | 6 |
| 93-14656855 | 1 3/8" x 21 Spl. | 6 |
| 93-14756855 | 1 3/4" x 20 Spl. | 6 |

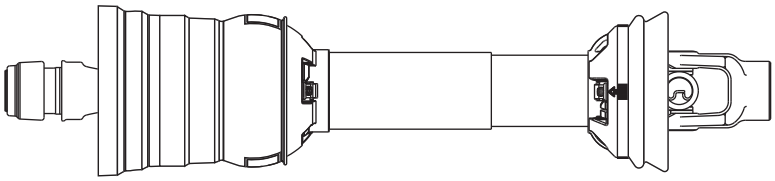
| STOCK # | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 93-14516855 | 1 3/8" x 6 Spl. | 6 |
| 93-14616855 | 1 3/8" x 21 Spl. | 6 |
| 93-14716855 | 1 3/4" x 20 Spl. | 6 |

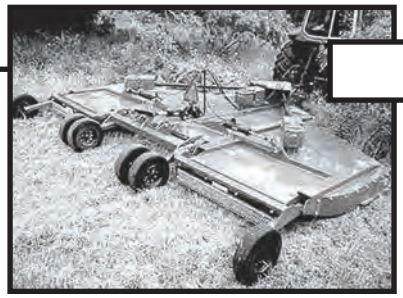
### DRIVELINE MACHINE HALF ASSEMBLY

| STOCK # | MACHINE (CLAMP) YOKE | CATEGORY |
|---|---|---|
| 92-14515555 | 1 3/4" x 20 Spl. | 6 |

| STOCK # | MACHINE (CLAMP) YOKE | CATEGORY |
|---|---|---|
| 92-14516855 | 1 3/4" x 20 Spl. | 6 |

# CONSTANT VELOCITY DRIVELINES *...continued*





## •FLEX WING MOWERS•

***Interchange with:***

## • RHINO® Model No.: SR-15, SE-15

***ALSO FITS OTHER COMPETITIVE MODELS***

### COMPLETE DRIVELINE ASSEMBLY

NORTH AMERICAN

| STOCK # | TRACTOR YOKE | CLAMP YOKE | CATEGORY |
|---|---|---|---|
| 14556851 | 1 3/8" x 6 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14656851 | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14756851 | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl. | 6 |

METRIC

| STOCK # | TRACTOR YOKE | CLAMP YOKE | CATEGORY |
|---|---|---|---|
| 14506851 | 1 3/8" x 6 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14606851 | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14706851 | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl. | 6 |

*(OVERALL COMPRESSED LENGTH - 51")*

### DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK # | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 19556800 | 1 3/8" x 6 Spl. | 6 |
| 19656800 | 1 3/8" x 21 Spl. | 6 |
| 19756800 | 1 3/4" x 20 Spl. | 6 |

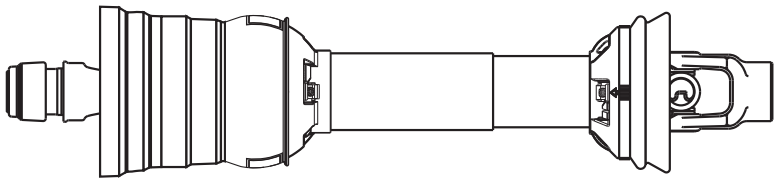
| STOCK # | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 93-14506851 | 1 3/8" x 6 Spl. | 6 |
| 93-14606851 | 1 3/8" x 21 Spl. | 6 |
| 93-14706851 | 1 3/4" x 20 Spl. | 6 |

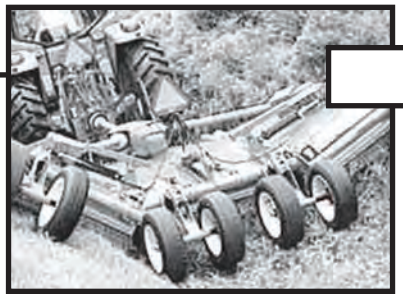
### DRIVELINE MACHINE HALF ASSEMBLY

| STOCK # | MACHINE (CLAMP) YOKE | CATEGORY |
|---|---|---|
| 92-14505551 | 1 3/4" x 20 Spl. | 6 |

| STOCK # | MACHINE (CLAMP) YOKE | CATEGORY |
|---|---|---|
| 92-14506851 | 1 3/4" x 20 Spl. | 6 |

# CONSTANT VELOCITY DRIVELINES *...continued*





## •FLEX WING MOWERS•

*Interchange with:*

## • DEERE® Model No.: 1517, 1518, 2018

***ALSO FITS OTHER COMPETITIVE MODELS***

NORTH AMERICAN

### COMPLETE DRIVELINE ASSEMBLY

METRIC

| STOCK # | TRACTOR YOKE | CLAMP YOKE | CATEGORY |
|---|---|---|---|
| 14566855 | 1 3/8" x 6 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14666855 | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14766855 | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl. | 6 |

| STOCK # | TRACTOR YOKE | CLAMP YOKE | CATEGORY |
|---|---|---|---|
| 14516855 | 1 3/8" x 6 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14616855 | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl. | 6 |
| 14716855 | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl. | 6 |

*(OVERALL COMPRESSED LENGTH - 55")*

### DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK # | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 93-14556855 | 1 3/8" x 6 Spl. | 6 |
| 93-14656855 | 1 3/8" x 21 Spl. | 6 |
| 93-14756855 | 1 3/4" x 20 Spl. | 6 |

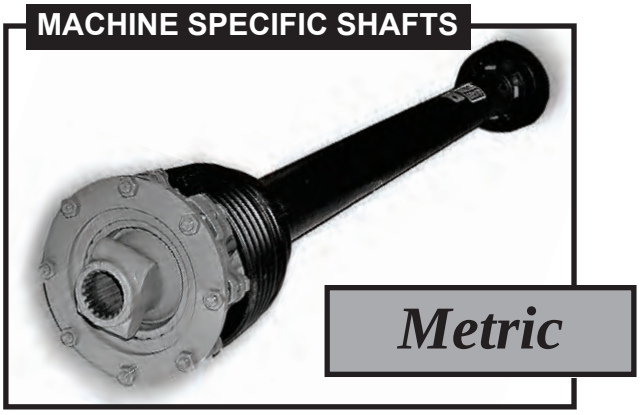
| STOCK # | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 93-14516855 | 1 3/8" x 6 Spl. | 6 |
| 93-14616855 | 1 3/8" x 21 Spl. | 6 |
| 93-14716855 | 1 3/4" x 20 Spl. | 6 |

### DRIVELINE MACHINE HALF ASSEMBLY

| STOCK # | MACHINE (CLAMP) YOKE | CATEGORY |
|---|---|---|
| 92-14515555 | 1 3/4" x 20 Spl. | 6 |

| STOCK # | MACHINE (CLAMP) YOKE | CATEGORY |
|---|---|---|
| 92-14516855 | 1 3/4" x 20 Spl. | 6 |

## MACHINE SPECIFIC SHAFTS




*High Performance Friction Clutch specially developed for demanding field conditions for wing drives on flex wing and multiple disc mowers*

| STOCK NO. | USED ON DRIVE LINE |
|---|---|
| 566-8620 | 14106656 |
| 566-8620 | 14106664 |
| 566-8621 | 14116664 |
| 566-8606 | 14126664 |

*FRICTION CLUTCH REPLACEMENT PARTS:*

| STOCK NO. | DESCRIPTION |
|---|---|
| 98715000 | Spring |
| 970-1700 | Disc |



REPLACEMENT FRICTION CLUTCH

























*****For *Inner Profile Tube Replacement order:* Stock No. 400-6745 - 45.0mm (5.4 Wall) mm

*Interchanges with Bondioli & Pavesi*

| STOCK # | SERIES | DESCRIPTION | TORQUE RATING | COMP. OAL | APPLICATION |
|---|---|---|---|---|---|
| *14106656 | ByPy 6 | 1-3/4" x 20 Clamp x 1-3/4" x 20 Clamp Fric.Cl. | 15,000 in•lbs | 56.11" | • M & W- A415, AGI 15 ft. Flex Wing |
| | | | | | • Rhino- FR15,SR15 15 ft. Rotary Cutter |
| | | | | | • Landpride- RC5515,RC6515 15 ft. Mower |
| | | | | | • Woods - BW180 Flex Wing |
| *14106664 | ByPy 6 | 1-3/4" x 20 Clamp x 1-3/4" x 20 Clamp Fric.Cl. | 15,000 in•lbs | 64.11" | • Schulte - XH1500 Flex Wing |
| | | | | | • Bush Hog- 2515, 2720 Flex Wing |
| | | | | | • Deere- HX15 |
| | | | | | • Kodiak- Ol' Grizz 15 ft |
| *14116664 | ByPy 6 | 1-3/8" x 21 Clamp x 1-3/8" x 21 Clamp Fric.Cl. | 15,000 in•lbs | 64.11" | • Schulte - FX26 |
| | | | | | • Deere- 1518, 2018 |
| *14126664 | ByPy 6 | 1-3/4" x 20 Clamp x 1-3/8" x 6 Clamp Fric.Cl. | 15,000 in•lbs | 64.11" | • Bush-Whacker - T-180 |

## ALL PURPOSE SHAFTS



- Check outboard yokes for correct hook-up
- Verify overall compressed length
- Utilizes standard open spring friction clutch

REPLACEMENT SPRING FRICTION CLUTCH

| STOCK NO. | USED ON DRIVE LINE |
|---|---|
| 566-8620 | 14106656 |
| 566-8620 | 14106664 |
| 566-8621 | 14116664 |

*REPLACEMENT PART AVAILABILITY:*

| STOCK NO. | DESCRIPTION |
|---|---|
| 970-4160 | Disc |

*Interchanges with Bondioli & Pavesi*

| STOCK # | SERIES | DESCRIPTION | TORQUE RATING | COMP. OAL | APPLICATION |
|---|---|---|---|---|---|
| 14106660 | ByPy 6 | 1-3/8" x 6 Q.D. x 1-3/4" x 20 Clamp Fric.Cl. | 13,200 in•lbs | 61.15" | • Bush Hog - Various Models |
| 14106661 | ByPy 6 | 1-3/4" x 20 Q.D. x 1-3/4" x 20 Clamp Fric.Cl. | 13,200 in•lbs | 63.18" | • Bush Hog - Various Models |
| 14116660 | ByPy 6 | 1-3/8" x 6 Q.D. x 1-3/8" x 21 Clamp Fric.Cl. | 13,200 in•lbs | 61.15" | • Bush Hog - Various Models |

***NOTE: Replacement shafts may differ slightly from original equipment shafts***

15,000 in•lbs = 1700 Nm & 13,200 in•lb = 1500 Nm

## MACHINE SPECIFIC SHAFTS



**North American**

*High Performance Friction Clutch specially developed for demanding field conditions for wing drives on flex wing and multiple disc mowers*

| STOCK NO. | USED ON DRIVE LINE |
|---|---|
| 566-4420 | 14104456 |
| 566-4420 | 14104464 |
| 566-4421 | 14114464 |
| 566-4406 | 14124464 |

*FRICTION CLUTCH REPLACEMENT PARTS:*

| STOCK NO. | DESCRIPTION |
|---|---|
| 98715000 | Spring |
| 970-1700 | Disc |



REPLACEMENT FRICTION CLUTCH

























***NOTE: Replacement shafts may differ slightly from original equipment shafts***

REPLACEMENT DRIVELINES

| STOCK # | SERIES | DESCRIPTION | TORQUE RATING | COMP. OAL | APPLICATION |
|---|---|---|---|---|---|
| 14104456 | 44 | 1-3/4" x 20 Clamp x 1-3/4" x 20 Clamp Fric.Cl. | 15,000 in•lbs | 56.11" | • M & W- A415, AGI 15 ft. Flex Wing |
| | | | | | • Rhino- FR15,SR15 15 ft. Rotary Cutter |
| | | | | | • Landpride- RC5515,RC6515 15 ft. Mower |
| | | | | | • Woods - BW180 Flex Wing |
| 14104464 | 44 | 1-3/4" x 20 Clamp x 1-3/4" x 20 Clamp Fric.Cl. | 15,000 in•lbs | 64.11" | • Schulte- XH1500 Flex Wing |
| | | | | | • Bush Hog- 2515, 2720 Flex Wing |
| | | | | | • Deere- HX15 |
| | | | | | • Kodiak- Ol' Grizz 15 ft |
| 14114464 | 44 | 1-3/8" x 21 Clamp x 1-3/8" x 21 Clamp Fric.Cl. | 15,000 in•lbs | 64.11" | • Schulte- FX26 |
| | | | | | • Deere-1518, 2018 |
| 14124464 | 44 | 1-3/4" x 20 Clamp x 1-3/8" x 6 Clamp Fric.Cl. | 15,000 in•lbs | 64.11" | • Bush-Whacker- T-180 |

15,000 in•lbs = 1700 Nm

## ALSO AVAILABLE: NORTH AMERICAN AND METRIC 80° CV PRIMARY DRIVELINES FOR FLEXWING CUTTERS



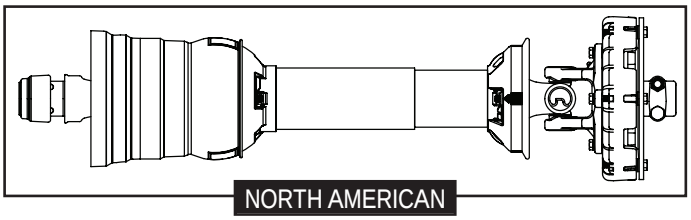
**80° CV DRIVELINES**

**Contact your Weasler representative for additional information**

# CONSTANT VELOCITY DRIVELINES *...continued*



## • ROUND BALERS •



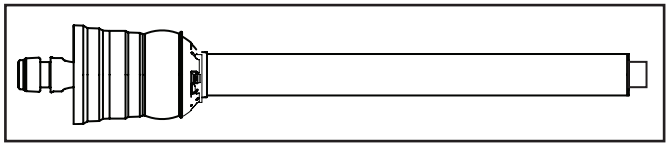

***Interchange with:***

## • DEERE® Model No.: 466, 467, 566 & 567

### COMPLETE DRIVELINE ASSEMBLY

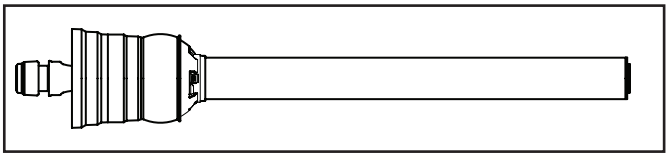
| STOCK # | MODEL# | TRACTOR YOKE | CLUTCH YOKE | FRICTION CLUTCH | CATEGORY | RPM |
|---|---|---|---|---|---|---|
| 14505800 | 466 / 467 | 1 3/8" x 6 Spl. | 1 3/8" x 6 Spl. | 18,000 in•lb (9") | 5/35R | 540 |
| 14605800 | 566 / 567 | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl. | 10,000 in•lb (9") | 5/35R | 1000 |

*(OVERALL COMPRESSED LENGTH - 58")*



### DRIVELINE TRACTOR SHAFT HALF ASSEMBLY

| STOCK # | TRACTOR YOKE | SHAFT HALF | CATEGORY |
|---|---|---|---|
| 19505806 | 1 3/8" x 6 Spl. | 1 11/16" x 20 Spl. | 5/35R |
| 19605821 | 1 3/8" x 21 Spl. | 1 11/16" x 20 Spl. | 5/35R |



### DRIVELINE TRACTOR TUBE HALF ASSEMBLY

| STOCK # | TRACTOR YOKE | TUBE HALF | CATEGORY |
|---|---|---|---|
| 92-14505859 | 1 3/8" x 6 Spl. | 2 1/2" O.D. | 5/35R |
| 92-14605859 | 1 3/8" x 21 Spl. | 2 1/2" O.D. | 5/35R |

***NOTE**: The above two part numbers are provided with CV, tube and slip sleeve assembled. C.V. TUBE HALF to connect to TRACTOR PTO.*

## • GEHL DELUXE MODEL No.: 2880

### COMPLETE DRIVELINE ASSEMBLY

| STOCK# | TRACTOR YOKE | CLUTCH YOKE | FRICTION CLUTCH | CATEGORY |
|---|---|---|---|---|
| 14505801 | 1 3/8" x 6 Spl. | 1 3/8" x 21 Spl. | 15,000 in•lb (7") | 5/35R |

*(OVERALL COMPRESSED LENGTH - 67")*

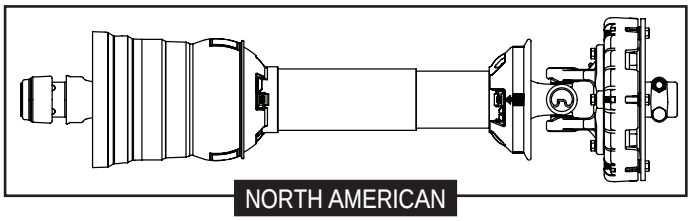
### DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK# | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 19505806 | 1 3/8" x 6 Spl. | 5/35R |

# CONSTANT VELOCITY DRIVELINES *...continued*



## • ROUND BALERS •




***Interchange with:***

**• VERMEER Model No.: 604K • • CASE Model No.: 8455S & 8455T •**
**• HESSTON Model No.: 555S & 555T •**

### COMPLETE DRIVELINE ASSEMBLY

| STOCK # | TRACTOR YOKE | CLUTCH YOKE | FRICTION CLUTCH | CATEGORY | RPM |
|---|---|---|---|---|---|
| 14505802 | 1 3/8" x 6 Spl. | 1 3/8" x 6 Spl. | 15,000 in•lb (7") | 5/35R | 540 |
| 14605802 | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl. | 15,000 in•lb (7") | 5/35R | 1000 |

*(OVERALL COMPRESSED LENGTH - 58")*

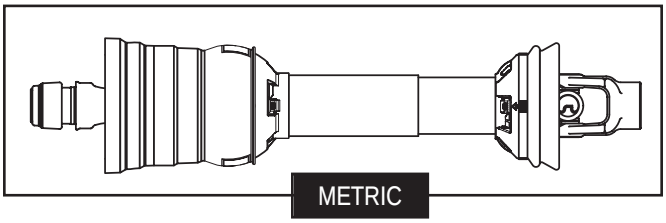
### DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK# | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 19505806 | 1 3/8" x 6 Spl. | 5/35R |
| 19605821 | 1 3/8" x 21 Spl. | 5/35R |





## • BEET HARVESTERS •




• **LENGTH MAY NEED TO BE MODIFIED TO FIT SPECIFIC MODELS**

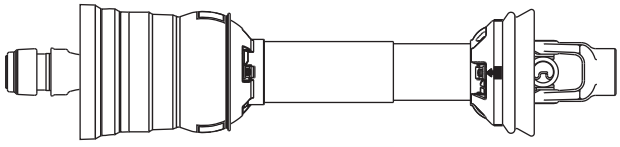
### COMPLETE DRIVELINE ASSEMBLY

| STOCK # | TRACTOR YOKE | MACHINE YOKE | OAL COMPRESSED | CATEGORY |
|---|---|---|---|---|
| 14606862 | 1 3/8" x 21 Spl. SSL | 1 3/4" Rd. w/Keyway | 62.4" | 6 |
| 14706862 | 1 3/4" x 20 Spl. SSL | 1 3/4" Rd. w/Keyway | 62.4" | 6 |

*(OVERALL COMPRESSED LENGTH - 62.4")*

# CONSTANT VELOCITY DRIVELINES...*continued*

## • PEANUT HARVESTERS •



**METRIC**



KMC MODEL No.:
33, 3350, 3355, 3360



AMADAS MODEL No.:
9097, 9297, 9597, 9797, 9897, 9897T, 9997A, 9997B, 9997E, 9997T, M2100D/M9997T, M2100A/M9997A

### COMPLETE DRIVELINE ASSEMBLY

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | CATEGORY |
|---|---|---|---|
| 14626855 | 1 3/8" x 21 Spl. | 1 3/8" x 21 Spl. Clamp | 6 |
| 14636855 | 1 3/8" x 21 Spl. | 1 3/8" x 21 Spl. w/Pinhole | 6 |
| 14726855 | 1 3/4" x 20 Spl. | 1 3/8" x 21 Spl. Clamp | 6 |
| 14736855 | 1 3/4" x 20 Spl. | 1 3/8" x 21 Spl. w/Pinhole | 6 |

*(OVERALL COMPRESSED LENGTH - 55")*

### DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK# | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 93-14616855 | 1 3/8" x 21 Spl. | 6 |
| 93-14716855 | 1 3/4" x 20 Spl. | 6 |

### DRIVELINE MACHINE HALF ASSEMBLY

| STOCK# | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 92-14626855 | 1 3/8" x 21 Clamp | 6 |
| 92-14636855 | 1 3/8" x 21 Spl. w/Pinhole | 6 |

### COMPLETE DRIVELINE ASSEMBLY *(NON-CV)*

| STOCK # | TRACTOR YOKE | MACHINE YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14007955 | 1 3/4" x 20 Spl. QD | 1 3/8" x 21 Spl. w/Pinhole | 55" | W/S 2500 |

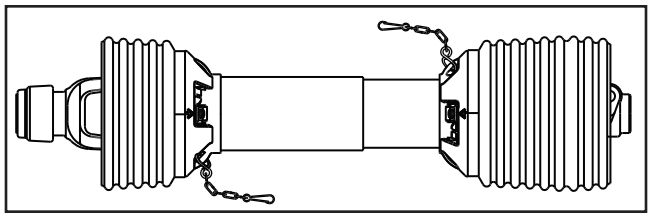
(Star Tubing)

# METRIC DRIVELINES

*Interchange with Bondioli & Pavesi and Walterscheid*

## • COMBINE HEADERS •





- **LENGTH MAY NEED TO BE MODIFIED TO FIT SPECIFIC HEADERS**
- **CHAINS INCLUDED**

| STOCK # | COMBINE YOKE | HEADER YOKE | OAL COMPRESSED | DESCRIPTION | SERIES |
|---|---|---|---|---|---|
| 14007631 | 1 3/8" x 21 Spl. | 1 1/8" Hex Clamp | 31" | Deere Headers using (1) Driveline per Header | W/S 2400 |
| 14007633 | 1 1/8" Hex SSL | 1 1/8" Hex Clamp | 33" | Case IH Combine using Deere Header | W/S 2400 |
| 14007635 | 1 3/8" x 21 Spl. | 1 1/8" Hex Clamp | 35" | Deere Headers using (2) Drivelines per Header | W/S 2400 |

NORTH AMERICAN DRIVELINE OPTION

| | | | | | |
|---|---|---|---|---|---|
| 14013531 | 1 3/8" x 21 Spl. | 1 1/8" Hex Clamp | 31" | 90, 900 & 600 Series Platforms | 35R |

*REPLACEMENT DRIVELINES*



## • SNOWBLOWERS •



| STOCK # | TRACTOR YOKE | IMPLEMENT CLAMP SHEAR BOLT YOKE | OAL COMPRESSED | SHEAR VALUE | SERIES |
|---|---|---|---|---|---|
| 14406231 | 1 3/8" x 6 Spl. SSL | 1" Rd. w/Keyway | 31" | 8,000 in-lbs | ByPy 2 |
| 14406428 | 1 3/8" x 6 Spl. SSL | 1 1/4" Rd. w/Keyway | 28" | 16,400 in-lbs | ByPy 4 |
| 14406632 | 1 3/8" x 6 Spl. SSL | 1 1/2" Rd. w/Keyway | 32" | 18,600 in-lbs | ByPy 6 |
| 14406639 | 1 3/8" x 6 Spl. SSL | 1 3/8" x 6 Spl. | 39" | 16,400 in-lbs | ByPy 6 |
| 14406832 | 1 3/8" x 6 Spl. SSL | 1 1/2" Rd. w/Keyway | 32" | 22,000 in-lbs | ByPy 8 |

# METRIC DRIVELINES...*continued*

***Interchange with Bondioli & Pavesi and Walterscheid***

## • ALL PURPOSE •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14006137 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 37" | BYPY 1 |
| 14006247 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 47" | BYPY 2 |
| 14006438 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 38" | BYPY 4 |
| 14006448 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 48" | BYPY 4 |
| 14006455 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 55" | BYPY 4 |
| 14006543 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 43" | BYPY 5 |
| 14006555 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 55" | BYPY 5 |
| 14006642 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 42" | BYPY 6 |
| 14006644 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 44" | BYPY 6 |
| 14006655 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 55" | BYPY 6 |
| 14006657 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 57" | BYPY 6 |
| 14006846 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 46" | BYPY 8 |
| 14006857 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 57" | BYPY 8 |
| 14016542 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 42" | BYPY 5 |
| 14016666 | 1 3/8" x 21 Spl. QD | 1 3/8" Rd. w/Pinhole | 66" | BYPY 6 |
| 14066644 | 1 3/8" x 21 Spl. QD | 1 3/8" x 21 Spl. QD | 44" | BYPY 6 |
| 14066846 | 1 3/8" x 21 Spl. QD | 1 3/8" x 21 Spl. QD | 46" | BYPY 8 |

## • CATFISH POND DRIVELINE •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14006424 | 1 3/8" x 6 Spl. QD | 1 1/2" Rd. | 48" | BYPY 4 |
| 14006524 | 1 3/8" x 6 Spl. QD | 1 1/2" Rd. | 48" | BYPY 5 |
| 14006624 | 1 3/8" x 6 Spl. QD | 1 1/2" Rd. | 48" | BYPY 6 |
| 14016524 | 1 3/8" x 21 Spl. QD | 1 1/2" Rd. | 48" | BYPY 5 |
| 14016624 | 1 3/8" x 21 Spl. QD | 1 1/2" Rd. | 48" | BYPY 6 |

## • DISC MOWER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14306538 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Overrunning Clutch | 38" | BYPY 5 |
| 14306639 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Overrunning Clutch | 39" | BYPY 6 |
| 14307645 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Overrunning Clutch | 45" | W/S 2400 |

# METRIC DRIVELINES...*continued*

***Interchange with Bondioli & Pavesi and Walterscheid***

## • FERTILIZER SPREADER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14006127 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 27" | BYPY 1 |
| 14006135 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 35" | BYPY 1 |

## • FINISHING MOWER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14006340 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 40" | BYPY 3 |
| 14006446 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 46" | BYPY 4 |
| 14006637 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 37" | BYPY 6 |

## • HAMMER MILL •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14006628 | 1 3/8" x 6 Spl. QD | 1 3/4" Rd. | 57" | BYPY 6 |
| 14006748 | 1 3/8" x 6 Spl. QD | 1 3/4" Rd. | 48" | BYPY 7 |



## • HAY TEDDER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | TYPE | SERIES |
|---|---|---|---|---|---|
| 14206252* | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Ratchet Clutch | 52" | 2-Rotor | BYPY 2 |
| 14206454** | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Ratchet Clutch | 54" | 4-Rotor | BYPY 4 |

*Light Duty **Heavy Duty

## • PEANUT HARVESTER (NON-CV) •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14007955 | 1 3/4" x 20 Spl. QD | 1 3/8" x 21 Spl. w/Pinhole | 55" | W/S 2500 |

(Star Tubing)

# METRIC DRIVELINES...*continued*

***Interchange with Bondioli & Pavesi and Walterscheid***

## • POST HOLE DIGGER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14006252 | 1 3/8" x 6 Spl. QD | 1 1/4" Rd. w/Pinhole | 52" | BYPY 2 (Light Duty) |
| 14006453 | 1 3/8" x 6 Spl. QD | 1 1/4" Rd. w/Pinhole | 53" | BYPY 4 (Heavy Duty) |

## • ROTARY CUTTER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | APPLICATION | SERIES |
|---|---|---|---|---|---|
| 14006251 | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole | 51" | Pull (Towed) | BYPY 2 |
| 14006432 | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole | 32" | 4 ft. Lift (3-Pt.Hitch) | BYPY 4 |
| 14006436 | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole | 36" | 5 ft. Lift (3-Pt.Hitch) | BYPY 4 |
| 14006442 | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole | 42" | 6 ft. Lift (3-Pt.Hitch) | BYPY 4 |
| 14006451 | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole | 51" | Pull (Towed) | BYPY 4 |
| 14006542 | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole | 42" | 6 ft. Lift (3-Pt.Hitch) | BYPY 5 |
| 14006546 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD | 46" | 6 ft. Lift (3-Pt.Hitch) | BYPY 5 |
| 14006551 | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole | 51" | 6 ft. Lift (3-Pt.Hitch) | BYPY 5 |
| 14006652 | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole | 52" | 7 ft. Lift (3-Pt.Hitch) | BYPY 6 |

## • ROTARY CUTTER/TILLER •

| STOCK # | TRACTOR YOKE | IMPLEMENT CLAMP YOKE | OAL COMPRESSED | APPLICATION | SERIES |
|---|---|---|---|---|---|
| 14106233 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Fric. Clutch | 33" | Pull (Towed) | BYPY 2 |
| 14106436 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Fric. Clutch | 36" | Pull (Towed) | BYPY 4 |
| 14106438 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Fric. Clutch | 38" | Pull (Towed) | BYPY 4 |
| 14106546 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Fric. Clutch | 46" | Pull (Towed) | BYPY 5 |
| 14106654 | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Fric. Clutch | 54" | 7 ft. Lift (3-Pt.Hitch) | BYPY 6 |
| 14106660 | 1 3/8" x 6 Spl. QD | 1 3/4" x 20 Spl. w/Fric. Clutch | 60" | 7 ft. Lift (3-Pt.Hitch) | BYPY 6 |
| 14106661 | 1 3/4" x 20 Spl. QD | 1 3/4" x 20 Spl. w/Fric. Clutch | 61" | 7 ft. Lift (3-Pt.Hitch) | BYPY 6 |

# NORTH AMERICAN DRIVELINES

## • ALL PURPOSE •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14000605 | 1 3/8" x 6 Spl. Spring Lok | 1" Rd. w/Pinhole | 32" | 6R |
| 14000638 | 1 3/8" x 6 Spl. QD | 1" Rd. w/Pinhole | 38" | 6R |
| 14003536 | 1 3/8" x 6 Spl. SSL | 1 3/8" x 6 Spl. SSL | 36" | 35R |
| 14005537 | 1 3/8" x 6 Spl. SSL | 1 3/8" x 6 Spl. SSL | 37" | 55R |
| 14005546 | 1 3/4" x 20 Spl. SSL | 1 3/4" Rd. w/Keyway & 2 Set Screws | 46" | 55R |

## • AUGER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14000616 | 1 3/8" x 6 Spl. Spring Lok | 1" Rd. w/Keyway | 48" | 6R |
| 14001220 | 1 3/8" x 6 Spl. Spring Lok | 1 1/4" Rd. w/Keyway | 48" | 12R |
| 14001420 | 1 3/8" x 6 Spl. Spring Lok | 1 1/4" Rd. w/Keyway | 48" | 14R |

## • CATFISH POND DRIVELINE •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14003524 | 1 3/8" x 6 Spl. QD | 1 1/2" Rd. w/Keyway | 48" | 35R |
| 14004424 | 1 3/8" x 6 Spl. QD | 1 1/2" Rd. w/Keyway | 48" | 44R |



## • FERTILIZER SPREADER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14000620 | 1 3/8" x 6 Spl. Spring Lok | 1 3/8" x 6 Spl. Spring Lok | 27" | 6R |

## • FINISHING MOWER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14000600 | 1 3/8" x 6 Spl. Spring Lok | 1" Rd. w/Pinhole | 39" | 6R |

## • POSTHOLE DIGGER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | OAL COMPRESSED | SERIES |
|---|---|---|---|---|
| 14001200 | 1 3/8" x 6 Spl. QD | 1 1/4" Rd. w/Keyway | 48" | 12R |

## • ROTARY CUTTER •

| STOCK # | TRACTOR YOKE | IMPLEMENT YOKE | APPLICATION | OAL COMPRESSED | SERIES |
|---|---|---|---|---|---|
| 14001404 | 1 3/8" x 6 SSL | 1 3/8" Rd. w/Pinhole | 4 Ft. Lift-type | 30" | 14R |
| 14001405 | 1 3/8" x 6 SSL | 1 3/8" Rd. w/Pinhole | 5 Ft. Lift-type | 37" | 14R |
| 14001406 | 1 3/8" x 6 SSL | 1 3/8" Rd. w/Pinhole | 5 Ft. & 6 Ft. Pull-type | 56" | 14R |
| 14003507 | 1 3/8" x 6 SSL | 1 3/8" Rd. w/Pinhole | 7 Ft. Pull-type | 65" | 35R |

# CONSTANT VELOCITY - NORTH AMERICAN

***ORDER IMPLEMENT YOKE AND CROSS AND BEARING KIT SEPARATELY AS REQUIRED***

## • 80° CV CATEGORY 3 •

| STOCK # | TRACTOR YOKE | OAL COMPRESSED | MAX.EXTENDED OPERATING LENGTH | SHAFT SIZE |
|---|---|---|---|---|
| 14553848 | 1 3/8" x 6 Spl. SSL | 48" | 67" | 1" x 1-1/8" |
| 14653848 | 1 3/8" x 21 Spl. SSL | 48" | 67" | 1" x 1-1/8" |

### DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK# | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 19553800 | 1 3/8" x 6 Spl. | 3 |
| 19653800 | 1 3/8" x 21 Spl. | 3 |

### DRIVELINE MACHINE HALF ASSEMBLY

| STOCK# | OVERALL DRIVELINE LENGTH | CATEGORY |
|---|---|---|
| 17501448 | 48" | 3 |

## • 80° CV CATEGORY 4 •

| STOCK # | TRACTOR YOKE | OAL COMPRESSED | MAX.EXTENDED OPERATING LENGTH | SHAFT SIZE |
|---|---|---|---|---|
| 14558648 | 1 3/8" x 6 Spl. SSL | 48" | 67" | 1 5/16" x 20 Spl. |
| 14558658 | 1 3/8" x 6 Spl. SSL | 58" | 77" | 1 5/16" x 20 Spl. |
| 14658648 | 1 3/8" x 21 Spl. SSL | 48" | 67" | 1 5/16" x 20 Spl. |
| 14658658 | 1 3/8" x 21 Spl. SSL | 58" | 77" | 1 5/16" x 20 Spl. |
| 14758648 | 1 3/4" x 20 Spl. SSL | 48" | 67" | 1 5/16" x 20 Spl. |
| 14758658 | 1 3/4" x 20 Spl. SSL | 58" | 77" | 1 5/16" x 20 Spl. |

### DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK# | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 19558600 | 1 3/8" x 6 Spl. | 4 |
| 19658600 | 1 3/8" x 21 Spl. | 4 |
| 19758600 | 1 3/4" x 20 Spl. | 4 |

### DRIVELINE MACHINE HALF ASSEMBLY

| STOCK# | OVERALL DRIVELINE LENGTH | CATEGORY |
|---|---|---|
| 17513548 | 48" | 4 |
| 17513558 | 58" | 4 |

# CONSTANT VELOCITY - NORTH AMERICAN...*continued*

***ORDER IMPLEMENT YOKE AND CROSS AND BEARING KIT SEPARATELY AS REQUIRED***

## • 80° CV CATEGORY 5 / 35/44 SERIES •

| STOCK # | TRACTOR YOKE | OAL COMPRESSED | MAX.EXTENDED OPERATING LENGTH | SHAFT SIZE | CATEGORY |
|---|---|---|---|---|---|
| 14505848 | 1 3/8" x 6 Spl. SSL | 48" | 67" | 1 11/16" x 20 Spl. | 5/35 |
| 14505858 | 1 3/8" x 6 Spl. SSL | 58" | 77" | 1 11/16" x 20 Spl. | 5/35 |
| 14505867 | 1 3/8" x 6 Spl. SSL | 67" | 84" | 1 11/16" x 20 Spl. | 5/35 |
| 14545848 | 1 3/8" x 6 Spl. SSL | 48" | 67" | 1 11/16" x 20 Spl. | 5/44 |
| 14545858 | 1 3/8" x 6 Spl. SSL | 58" | 77" | 1 11/16" x 20 Spl. | 5/44 |
| 14545867 | 1 3/8" x 6 Spl. SSL | 67" | 84" | 1 11/16" x 20 Spl. | 5/44 |
| 14605848 | 1 3/8" x 21 Spl. SSL | 48" | 67" | 1 11/16" x 20 Spl | 5/35 |
| 14605858 | 1 3/8" x 21 Spl. SSL | 58" | 77" | 1 11/16" x 20 Spl. | 5/35 |
| 14605867 | 1 3/8" x 21 Spl. SSL | 67" | 84" | 1 11/16" x 20 Spl. | 5/35 |
| 14645848 | 1 3/8" x 21 Spl. SSL | 48" | 67" | 1 11/16" x 20 Spl. | 5/44 |
| 14645858 | 1 3/8" x 21 Spl. SSL | 58" | 77" | 1 11/16" x 20 Spl. | 5/44 |
| 14645867 | 1 3/8" x 21 Spl. SSL | 67" | 84" | 1 11/16" x 20 Spl. | 5/44 |
| 14705848 | 1 3/4" x 20 Spl. SSL | 48" | 67" | 1 11/16" x 20 Spl. | 5/35 |
| 14705858 | 1 3/4" x 20 Spl. SSL | 58" | 77" | 1 11/16" x 20 Spl. | 5/35 |
| 14705867 | 1 3/4" x 20 Spl. SSL | 67" | 84" | 1 11/16" x 20 Spl. | 5/35 |
| 14745848 | 1 3/4" x 20 Spl. SSL | 48" | 67" | 1 11/16" x 20 Spl. | 5/44 |
| 14745858 | 1 3/4" x 20 Spl. SSL | 58" | 77" | 1 11/16" x 20 Spl. | 5/44 |
| 14745867 | 1 3/4" x 20 Spl. SSL | 67" | 84" | 1 11/16" x 20 Spl. | 5/44 |



## DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK# | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 19505806 | 1 3/8" x 6 Spl. | 5/35R |
| 19605821 | 1 3/8" x 21 Spl. | 5/35R |
| 19705820 | 1 3/4" x 20 Spl. | 5/35R |

## DRIVELINE MACHINE HALF ASSEMBLY

| STOCK# | OVERALL D'LINE LENGTH | CATEGORY |
|---|---|---|
| 17503548 | 48" | 5/35R |
| 17503558 | 58" | 5/35R |
| 17503567 | 67" | 5/35R |
| 17503573 | 73" | 5/35R |
| 17503579 | 79" | 5/35R |
| 17504448 | 48" | 5/44R |
| 17504458 | 58" | 5/44R |
| 17504467 | 67" | 5/44R |
| 17504473 | 73" | 5/44R |
| 17504479 | 79" | 5/44R |

# CONSTANT VELOCITY - NORTH AMERICAN...*continued*

***ORDER IMPLEMENT YOKE AND CROSS AND BEARING KIT SEPARATELY AS REQUIRED***

## • 80° CV CATEGORY 6 •

| STOCK # | TRACTOR YOKE | OAL COMPRESSED | MAX.EXTENDED OPERATING LENGTH | SHAFT SIZE |
|---|---|---|---|---|
| 14556848 | 1 3/8" x 6 Spl. SSL | 48" | 67" | 1 11/16" x 20 Spl. |
| 14556858 | 1 3/8" x 6 Spl. SSL | 58" | 80" | 1 11/16" x 20 Spl. |
| 14556867 | 1 3/8" x 6 Spl. SSL | 67" | 84" | 1 11/16" x 20 Spl. |
| 14656848 | 1 3/8" x 21 Spl. SSL | 48" | 67" | 1 11/16" x 20 Spl. |
| 14656858 | 1 3/8" x 21 Spl. SSL | 58" | 80" | 1 11/16" x 20 Spl. |
| 14656867 | 1 3/8" x 21 Spl. SSL | 67" | 84" | 1 11/16" x 20 Spl. |
| 14756848 | 1 3/4" x 20 Spl. SSL | 48" | 67" | 1 11/16" x 20 Spl. |
| 14756858 | 1 3/4" x 20 Spl. SSL | 58" | 80" | 1 11/16" x 20 Spl. |
| 14756867 | 1 3/4" x 20 Spl. SSL | 67" | 84" | 1 11/16" x 20 Spl. |

## DRIVELINE TRACTOR HALF ASSEMBLY

| STOCK# | TRACTOR YOKE | CATEGORY |
|---|---|---|
| 19556800 | 1 3/8" x 6 Spl. | 6 |
| 19656800 | 1 3/8" x 21 Spl. | 6 |
| 19756800 | 1 3/4" x 20 Spl. | 6 |

## DRIVELINE MACHINE HALF ASSEMBLY

| STOCK# | OVERALL DRIVELINE LENGTH | CATEGORY |
|---|---|---|
| 17505548 | 48" | 6 |
| 17505558 | 58" | 6 |
| 17505567 | 67" | 6 |
| 17505573 | 73" | 6 |
| 17505579 | 79" | 6 |

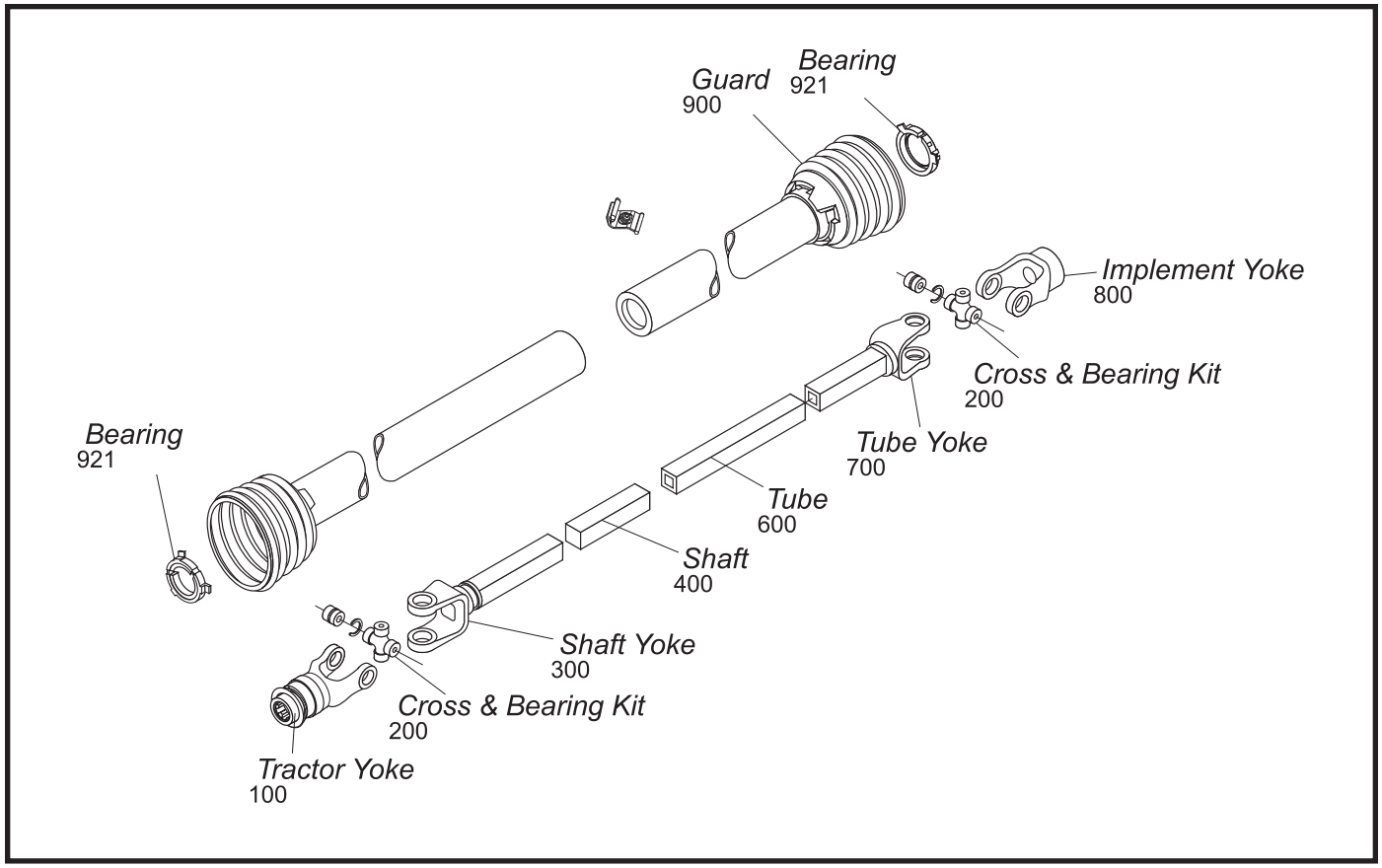
# NOTES

Weasler®

Aftermarket Product Guide



# North American
## Drivelines and Components




Each series has an exploded view for identification purposes. The drawing illustrates the components in the same sequence as an implement input driveline transmitting power from tractor to implement. Each component of the exploded view is identified by an eight digit stock number to insure correct identification of each component.

Example: 100 prefix denotes a Spring-Lok Tractor Yoke on the exploded view.
[When ordering a tractor yoke, be sure the stock number begins with 100.]

Number Identification Examples:

102 - 06 06
- 6 Spline
- 6 Series
- QD Yoke
- Tractor Yoke

200 - 06 00
- 6 Series
- Cross & Bearing Kit

300 - 12 00
- 12 Series
- Shaft Weld Yoke

400 - 16 - 18
- *1 1/8”
- *1”
- Shaft

500 - 35 00
- 35 Series
- Slip Sleeve

602 - 44 00
- 44 Series
- Tube

701 - 44 00
- 44 Series
- Tube Weld Yoke

800 - 35 24
- *1 1/2” Round Bore
- 35 Series
- Implement Yoke

900 - 45 48
- For 48” O.A. Driveline
- Guard Type
- Plastic Guard

(* Expressed in 1/16th inches)

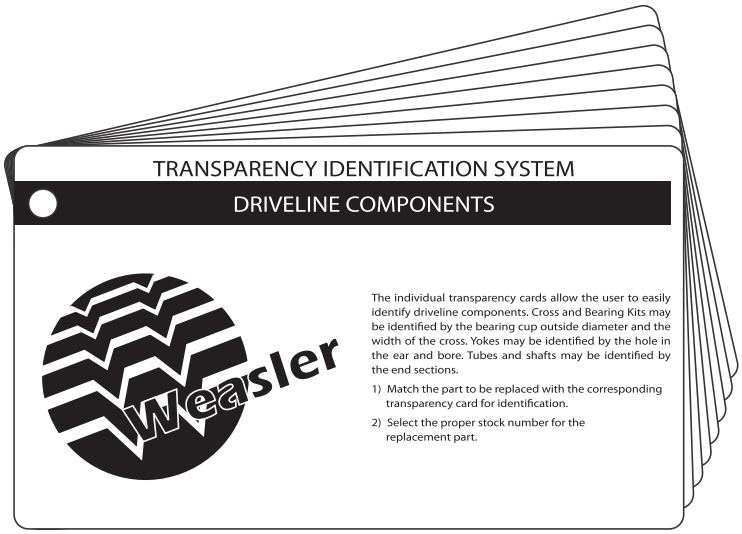
# TRANSPARENCY IDENTIFICATION SYSTEM

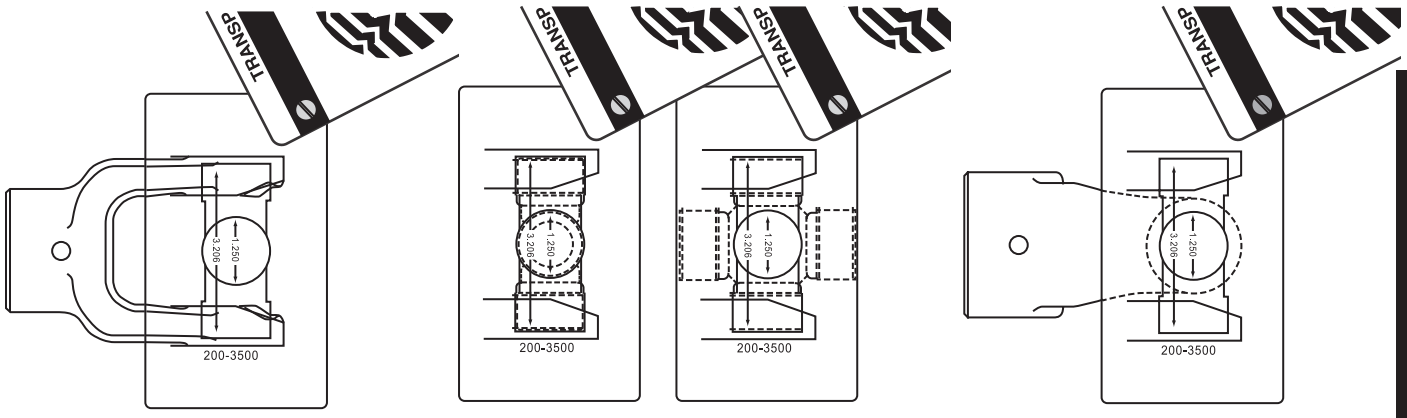
for Driveline Components
(Stock No. 12002500)

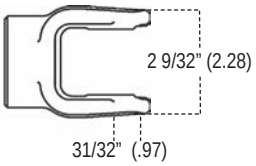
The individual transparency cards will allow the user to easily identify driveline components. Cross and Bearing Kits may be identified by the bearing cap outside diameter and the width of the cross. Yokes may be identified by the hole in the ear and profile. Tubes and shafts may be identified by the end sections.

How to use the Transparency Identification System:

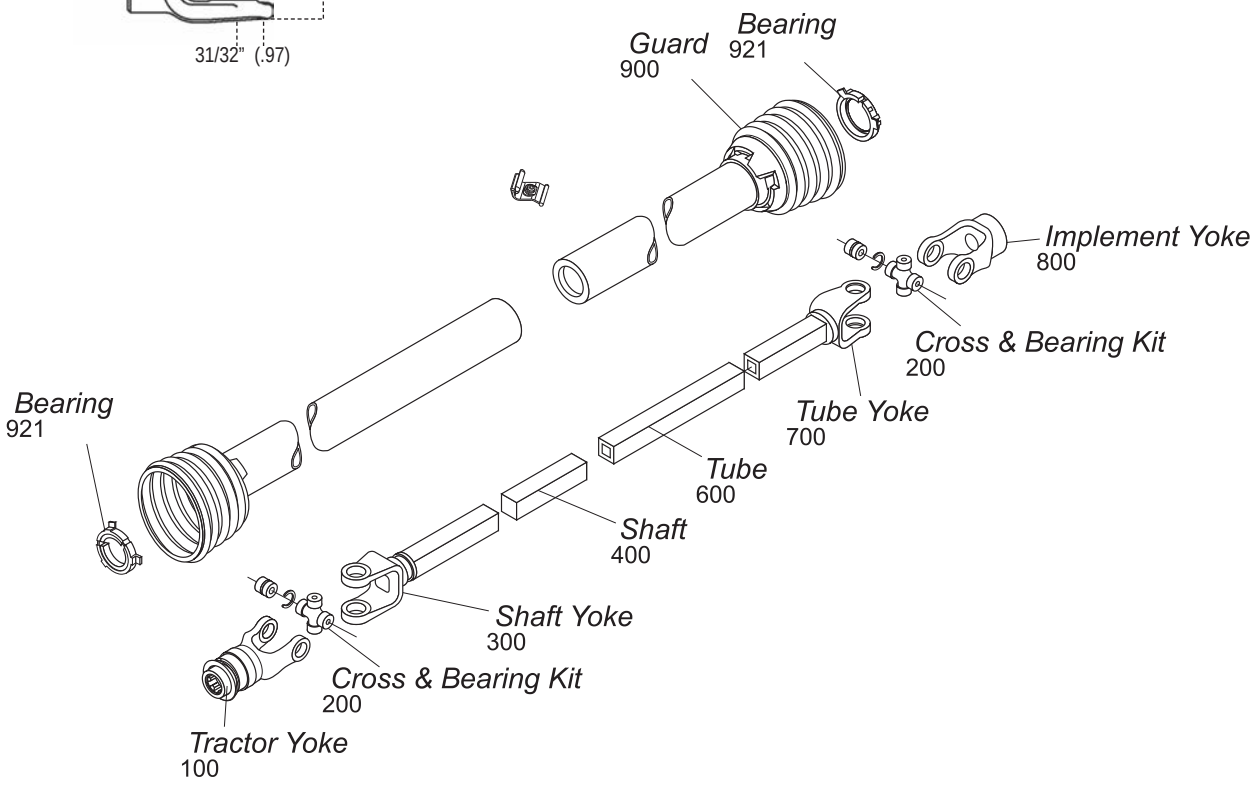
1. Match the part to be replaced with the corresponding transparency card for identification.
2. Select the proper stock number for the replacement part.



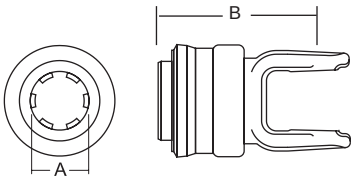



# 6 Series



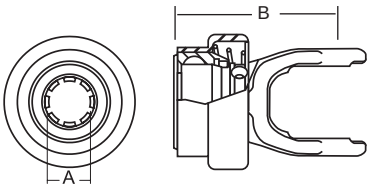

## Tractor Yoke

### Spring-Lok
*Repair Kit — 13003100*



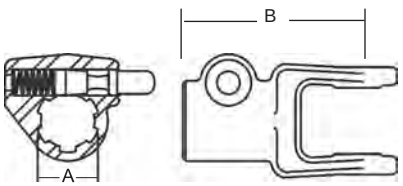

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 100-0606 | 1 3/8" × 6 Spl. | 3 7/8" |
| 100-0621 | 1 3/8" × 21 Spl. | 3 7/8" |

### Auto-Lok
*Repair Kit — 13004015*



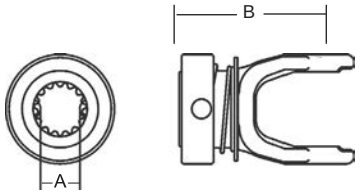

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 101-0610 | .98" × 10 Spl. | 3 1/8" |
| 101-0615 | 1" × 15 Spl. | 3 1/8" |

### Quick Disconnect
*Repair Kit —*
**13002006*
***13002021*



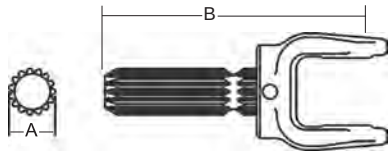

| Stock Number | Dim."A" Bore | Dim. "B" |
|---|---|---|
| 102-0606* | 1 3/8" x 6 Spl. | 3 7/8" |
| 102-0621** | 1 3/8" x 21 Spl. | 3 7/8" |

### Spring-Lok *(metal collar)* Lawn & Garden
*Repair Kit — 13003115*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 105-0610 | .98" × 10 Spl. | 2 3/4" |
| 105-0615 | 1" × 15 Spl. | 2 3/4" |

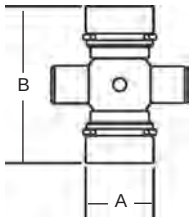
### Male Spline Lawn & Garden




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 106-0615 | 1" × 15 Spl. | 5 3/8" |

## Cross & Bearing Kit
***(R Kit)***
*(Recommended 8 hour grease interval)*

*Snap Ring Located in Bushing*

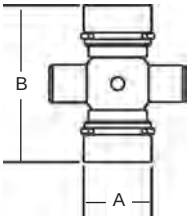



| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-0600 | 31/32" | 2 9/32" |

## Extended Lubrication Cross & Bearing Kit
**(E-Kit)**

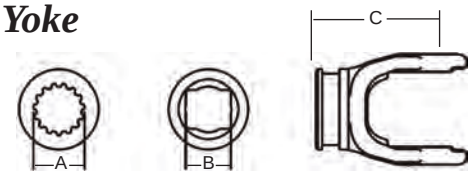
*(Recommended 50 hour grease interval)*

*Snap Ring Located in Bushing*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 201-0600 | 31/32" | 2 9/32" |

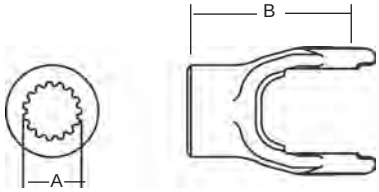
## Shaft Weld Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 300-0600 | | 3/4" × 7/8" | 2 1/2" |
| 302-0600* | 1" × 15 Spl. | | 2 1/4" |
| 303-0600 | | 3/4" × 7/8" | 2 1/4" |

**Requires nylon bearing part 04-15169*




*Without Bearing Groove*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 301-0600 | 1" × 15 Spl. | 2 1/2" |

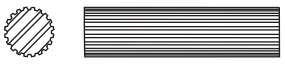
## Shaft

*3/4" × 7/8" Rectangular*



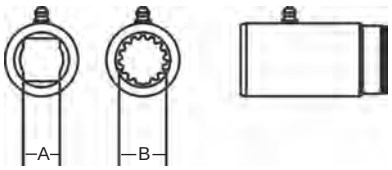
| Stock Number | Length |
|---|---|
| 400-1214 | 6' |
| 404-1214 | 3' |

*1" × 15 Spline*
*(Induction Hardened)*



| Stock Number | Major Diameter | Length |
|---|---|---|
| 404-1615H | 1.00" / .995" | 3' |

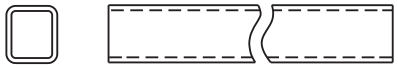
## Slip Sleeve




*With Grease Groove*

| Stock Number | Length | Dim. "A" Bore | Dim. "B" Bore | Fits Tube Size |
|---|---|---|---|---|
| 510-0600 | 4" | 3/4" × 7/8" Rect. | | 1 1/2" (.065 Wall) |
| 510-0615 | 3" | | 1" × 15 Spl. | 1 1/2" (.065 Wall) |

## Tube



*1" × 1 1/8" Rectangular O.D.*

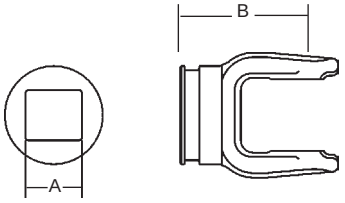
| Stock Number | Length | Fits Shaft |
|---|---|---|
| 600-1618 | 6' | 3/4" × 7/8" |
| 604-1618 | 3' | 3/4" × 7/8" |



*1 1/2" Round (.065 Wall ) O.D.*

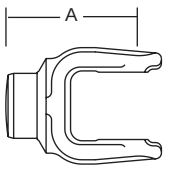
| Stock Number | Length |
|---|---|
| 602-0600 | 6' |
| 604-0600 | 3' |

## Tube Weld Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

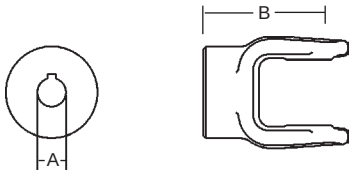
| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 700-0600 | 1" × 1 1/8" | 2 1/2" |




*(Guard must rotate freely on yoke)*

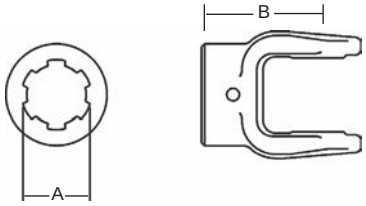
| Stock Number | Dim. "A" | Fits Tube Size |
|---|---|---|
| 701-0600 | 3 5/8" | 1 1/2" (.065 Wall) |
| 702-0600 (without Bearing Groove) | 2 1/2" | 1 1/2" (.065 Wall) |
| 703-0600 (with Groove) | 2 1/2" | 1 1/2" (.065 Wall) |

## Implement Yoke



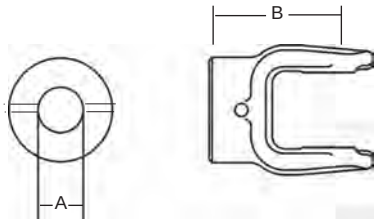

### Round Bore
*With Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" | Standard Keyway |
|---|---|---|---|
| 800-0610 | 5/8" | 2 1/2" | 3/16" |
| 800-0612 | 3/4" | 2 1/2" | 3/16" |
| 800-0613 | 13/16" | 2 1/2" | 3/16" |
| 800-0614 | 7/8" | 2 1/2" | 3/16" |
| 800-0615 | 15/16" | 2 1/2" | 1/4" |
| 800-0616 | 1" | 2 1/2" | 1/4" |
| 800-0618 | 1 1/8" | 2 1/2" | 1/4" |
| 800-0619 | 1 3/16" | 2 1/2" | 1/4" |
| 800-0620 | 1 1/4" | 2 1/2" | 1/4" |



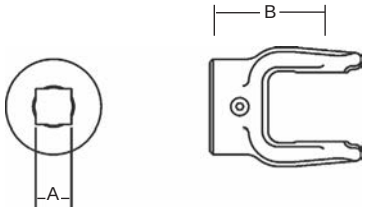

### Spline Bore
*With 1/4" Pin Hole*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 801-0606 | 1 3/8" × 6 Spl. | 2 1/2" |
| 801-0618 | 1 1/8" × 6 Spl. | 2 1/2" |



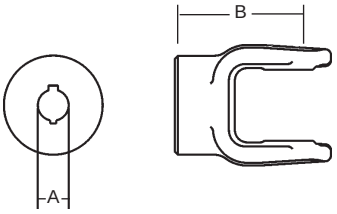

### Shear Pin
*With 1/4" Pin Hole*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 802-0616 | 1" | 2 1/2" |
| 802-0618 | 1 1/8" | 2 1/2" |
| 802-0620 | 1 1/4" | 2 1/2" |



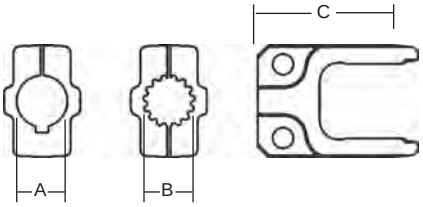

### Square Bore
*With Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 804-0612 | 3/4" | 2 1/2" |
| 804-0614 | 7/8" | 2 1/2" |
| 804-0616 | 1" | 2 1/2" |
| 804-0618 | 1 1/8" | 2 1/2" |
| 804-0620 | 1 1/4" | 2 1/2" |



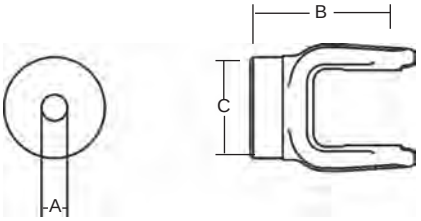

### Round Bore
*Double Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Double Keyway | Dim. "B" |
|---|---|---|---|
| 806-0612 | 3/4" | 3/16" & 1/4" | 2 1/2" |
| 806-0613 | 13/16" | 3/16" & 1/4" | 2 1/2" |
| 806-0614 | 7/8" | 3/16" & 1/4" | 2 1/2" |
| 806-0616 | 1" | 3/16" & 1/4" | 2 1/2" |
| 806-0618 | 1 1/8" | 1/4" & 5/16" | 2 1/2" |
| 806-0619 | 1 3/16" | 1/4" & 5/16" | 2 1/2" |
| 806-0620 | 1 1/4" | 1/4" & 5/16" | 2 1/2" |




### Clamp Yoke
*With Bolt Hole & Set Screw*

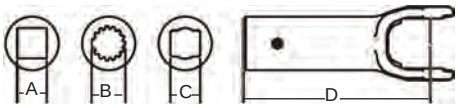
| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Keyway | Dim. "C" |
|---|---|---|---|---|
| 807-0614 | 7/8" | | 3/16" | 2 1/2" |
| 807-0615 | | 1" × 15 Spl. | | 2 1/2" |
| 807-0616 | 1" | | 1/4" | 2 1/2" |




### Stock Bore
*With Hub O. D. Turned*

| Stock Number | Dim. "A" Bore | Dim. "B" | Dim."C" |
|---|---|---|---|
| 809-0608 | 1/2" | 2 1/2" | 2" |

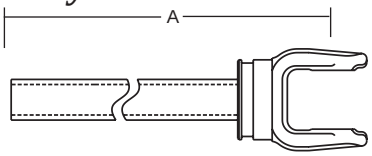
## Slip Sleeve Yoke




| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" Bore | Dim. "D" Length |
|---|---|---|---|---|
| 808-0612 | 3/4" Sq. | | | 5 1/2" |
| 808-0614 | 7/8" Sq. | | | 5 1/2" |
| 812-0615 | | 1" × 15 Spl. | | 5 1/2" |
| 813-0600 | | | 3/4" × 7/8" Rect. | 5 1/2" |

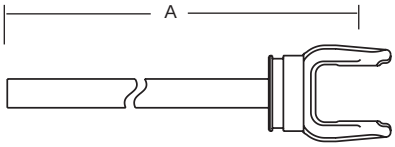
## Yoke & Tube Assembly

*1" × 1 1/8" Tube*




| Stock Number | Fits Shaft | Dim. "A" |
|---|---|---|
| 11000648 | 3/4" × 7/8" | 38.75" |

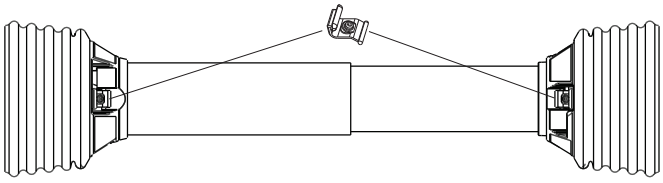
## Yoke & Shaft Assembly




| Stock Number | Shaft Size | Dim. "A" |
|---|---|---|
| 10000610 | 1" × 15 Spl. | 12.50" |
| 10000648 | 3/4" × 7/8" | 38.75" |

## Guard

*Order Bushings As Required*



| Stock Number | Overall Driveline Length | Bearing Kit (4-per kit) |
|---|---|---|
| 900-2548 | 48" | 921-1200 |
| 900-2560 | 60" | 921-1200 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



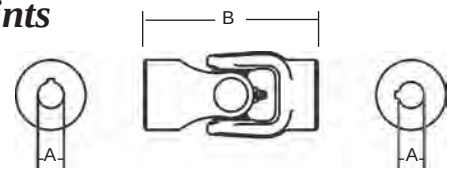
## Guard Chain Kit

Insert the "S" hook through the guard loop and crimp shut

*Part Number: 13006500 (2-per Kit)*



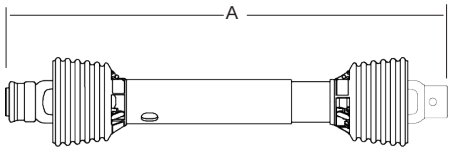
## Universal Joints




*Round To Round*
*Furnished with Keyway & Set Screw*

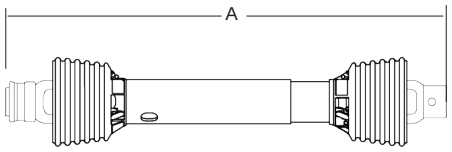
| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 15120612 | 3/4" | 5" |
| 15160616 | 1" | 5" |

## Drivelines



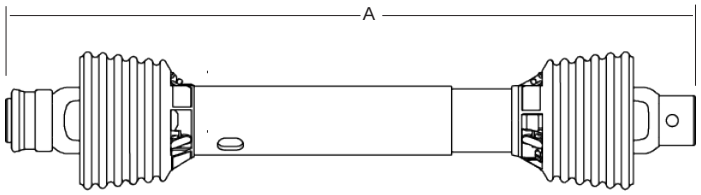

Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and Implement Yoke as required. When cross & bearing kit and implement yoke are assembled, the overall compressed length of the driveline will be 48".

| Stock Number | Tractor Yoke | Overall Compressed Length Dim. "A" | Max Running Length |
|---|---|---|---|
| 14000648 | 1 3/8" × 6 Spl. Spring Lok | 48" | 70" |



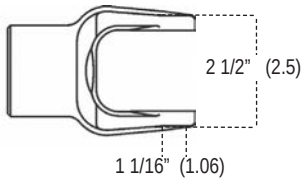

Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When cross & bearing kit and outboard yokes are assembled, the overall compressed length of the driveline will be 48".

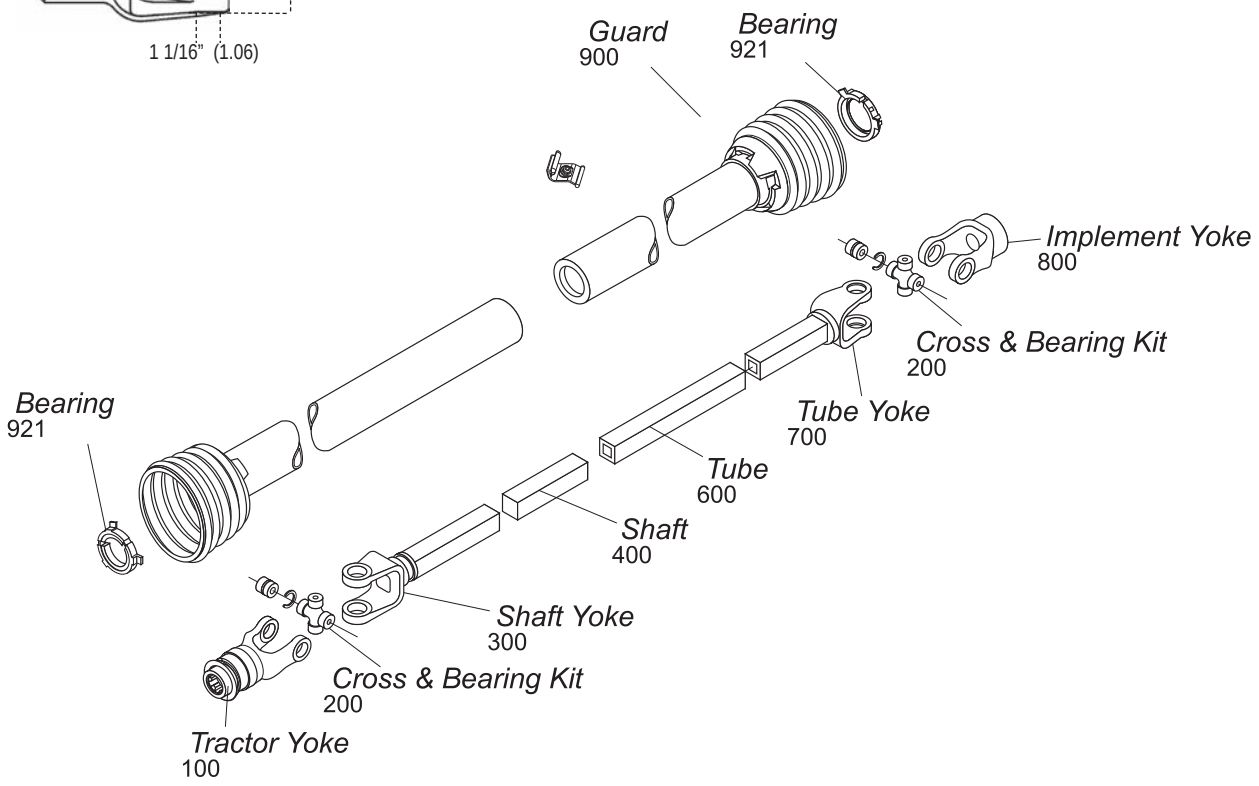
| Stock Number | Overall Compressed Length Dim. "A" | Max Running Length |
|---|---|---|
| 14010648 | 48" | 70" |



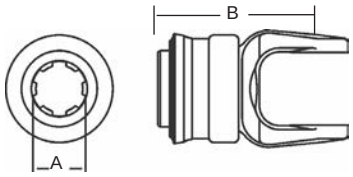

| Stock Number | Tractor Yoke | Implement Yoke | Overall Compressed Length Dim. "A" | Max Running Length | Application |
|---|---|---|---|---|---|
| 14000600 | 1 3/8" × 6 Spl. Spring Lok | 1" Round with 1/2" Pin Hole | 39" | 60" | Finishing Mower |
| 14000605 | 1 3/8" × 6 Spl. Spring Lok | 1" Round with 5/16" Pin Hole | 39" | 60" | Finishing Mower |
| 14000616 | 1 3/8" × 6 Spl. Spring Lok | 1" Round 1/4" Keyway | 48" | 70" | Auger |
| 14000620 | 1 3/8" × 6 Spl. Spring Lok | 1 3/8" × 6 Spl. Spring Lok | 27 1/4" | 36" | Fertilizer Spreader |
| 14000638 | 1 3/8" × 6 Spl. Q.D. | 1" Round with 3/8" Pinhole | 38" | 55" | Finishing Mower |

# 12 Series



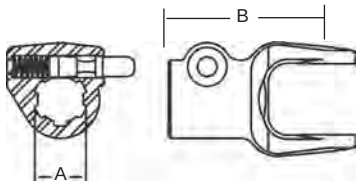




## Tractor Yoke



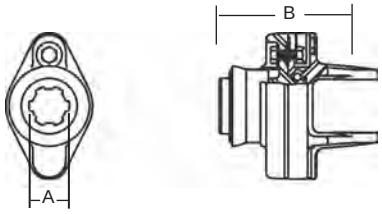

*Spring-Lok*
*Repair Kit —13003100*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 100-1206 | 1 3/8" × 6 Spl. | 4" |
| 100-1221 | 1 3/8" × 21 Spl. | 4" |




*Quick Disconnect*
*Repair Kit —*
**13002006*
***13002021*

| Stock Number | Dim."A" | Dim. "B" |
|---|---|---|
| 102-1206* | 1 3/8" x 6 Spl. | 4" |
| 102-1221** | 1 3/8" x 21 Spl. | 4" |




*Ball Shear Device*
*With Spring-Lok*
*Repair Kit —13003100*

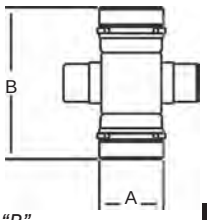
| Stock Number | Dim. "A" Bore | Dim. "B" | Shear Bolt |
|---|---|---|---|
| 104-1206 | 1 3/8" × 6 Spl. | 4 5/8" | 5/16" - 18 Gr. 5 |
| 104-1221 | 1 3/8" × 21 Spl. | 4 5/8" | 5/16" - 18 Gr. 5 |

*Replacement Shear Bolt Part # 11-10128*

## Cross & Bearing Kit

***(R Kit)***
*(Recommended 8 hour grease interval)*

*Snap Ring Located in Bushing*

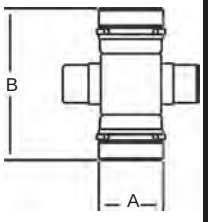



| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-1200 | 1 1/16" | 2 1/2" |

## Extended Lubrication Cross & Bearing Kit

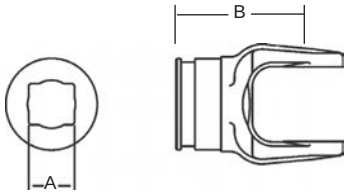
***(E Kit)***
*(Recommended 50 hour grease interval)*

*Snap Ring Located in Bushing*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 201-1200 | 1 1/16" | 2 1/2" |

## Shaft Weld Yoke




*With bearing groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 300-1200 | 1" × 1 1/8" | 3 3/8" |
| 301-1200* | 15/16" Sq. | 2 3/4" |

**Requires nylon bearing 04-15170*

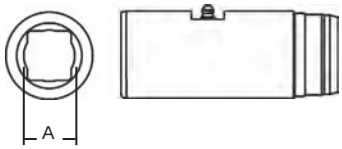
## Shaft



*1" × 1 1/8" Rectangular*

| Stock Number | Length |
|---|---|
| 400-1618 | 6' |
| 404-1618 | 3' |

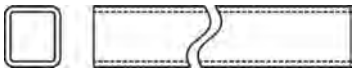
## Slip Sleeve




*With Grease Groove*

| Stock Number | Dim. "A" Bore | Length | Fits Tube Size |
|---|---|---|---|
| 500-1400 | 1" × 1 1/8" Rect. | 5" | 2" (.083 Wall) |

## Tube



*1 1/4" × 1 3/8"*
*Rectangular O.D.*

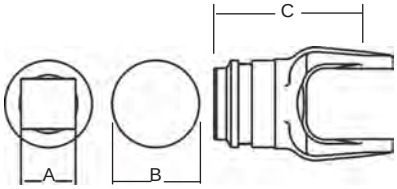
| Stock Number | Length | Fits Shaft |
|---|---|---|
| 600-2022 | 6' | 1" × 1 1/8" |
| 604-2022 | 3' | 1" × 1 1/8" |



*2" (.083 Wall)*

| Stock Number | Length |
|---|---|
| 602-1400 | 6' |
| 604-1400 | 3' |

## Tube Weld Yoke

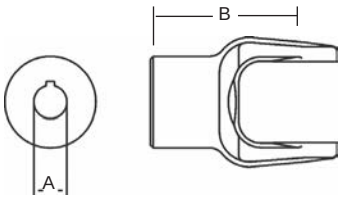



*With bearing groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore | Dim. "B" Fits Tube Size | Dim. "C" |
|---|---|---|---|
| 700-1200 | 1 1/4" × 1 3/8" | | 3 3/8" |
| 701-1200 | | 2" (.083 Wall) | 3 7/8" |
| 702-1200* | 15/16" Sq. | | 2 3/4" |

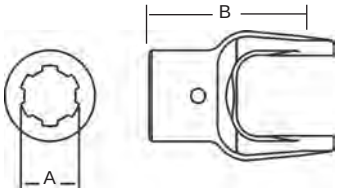
**Requires nylon bearing 04-15170*

## Implement Yoke




*Round Bore*
*With Keyway & Set Screw*

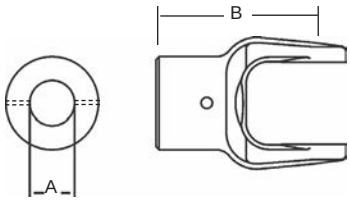
| Stock Number | Dim. "A" Bore | Dim. "B" | Standard Keyway |
|---|---|---|---|
| 800-1212 | 3/4" | 3 1/2" | 3/16" |
| 800-1214 | 7/8" | 3 1/2" | 3/16" |
| 800-1215 | 15/16" | 3 1/2" | 1/4" |
| 800-1216 | 1" | 3 1/2" | 1/4" |
| 800-1218 | 1 1/8" | 3 1/2" | 1/4" |
| 800-1219 | 1 3/16" | 3 1/2" | 1/4" |
| 800-1220 | 1 1/4" | 3 1/2" | 1/4" |
| 800-1222 | 1 3/8" | 3 1/2" | 5/16" |
| 800-1224 | 1 1/2" | 3 7/8" | 3/8" |




*Spline Bore*
*With 21/64" Pin Hole*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 801-1206 | 1 3/8" × 6 Spl. | 3 1/2" |
| 801-1210* | 1 3/16" × 10 Spl. | 3 1/2" |
| 801-1213 | .90" × 13 Spl. w/Set Screw | 3 1/2" |
| 801-1218 | 1 1/8" × 6 Spl. | 3 1/2" |
| 801-1221 | 1 3/8" × 21 Spl. | 3 1/2" |

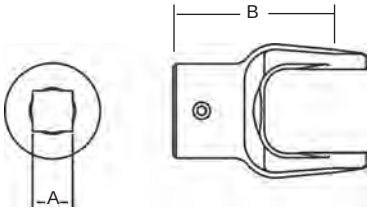
*No Pin Hole with machined seal surface




*Shear Pin*
*With 1/4" Pin Hole*

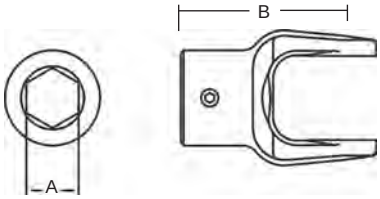
| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 802-1216 | 1" | 3 1/2" |
| 802-1218 | 1 1/8" | 3 1/2" |
| 802-1220 | 1 1/4" | 3 1/2" |
| 802-1222 | 1 3/8" | 3 1/2" |

### Square Bore
*With Set Screw*



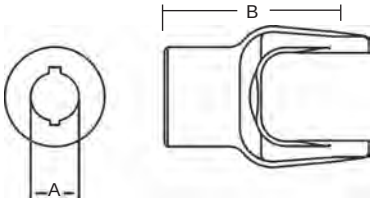

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 804-1214 | 7/8" | 3 1/2" |
| 804-1216 | 1" | 3 1/2" |
| 804-1218 | 1 1/8" | 3 1/2" |
| 804-1220 | 1 1/4" | 3 7/8" |

### Hexagon Bore
*With Set Screw*



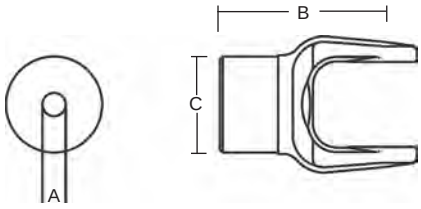

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 805-1218 | 1 1/8" | 3 1/2" |

### Round Bore
*Double Keyway & Set Screw*



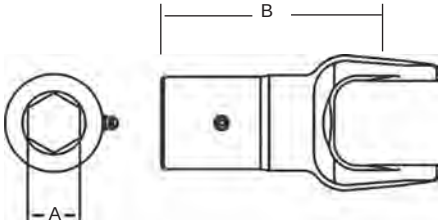

| Stock Number | Dim. "A" Bore | Dim. "B" | Double Keyway |
|---|---|---|---|
| 806-1216 | 1" | 3 1/2" | 1/4" & 3/16" |
| 806-1218 | 1 1/8" | 3 1/2" | 1/4" & 5/16" |
| 806-1220 | 1 1/4" | 3 1/2" | 1/4" & 5/16" |

### Stock Bore
*With Hub O.D. Turned*



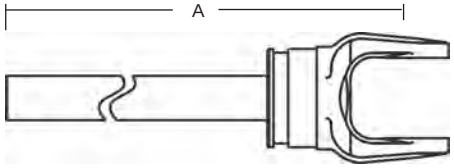

| Stock Number | Dim. "A" Bore | Dim. "B" | Dim. "C" |
|---|---|---|---|
| 809-1208 | 1/2" | 3 1/2" | 2" |

## Slip Yoke




| Stock Number | Dim."A" Bore | Dim. "B" |
|---|---|---|
| 808-1216 | 1" Sq. | 5 1/4" |
| 810-1216 | 1" Rd. w/1/4" Keyway | 5 1/4" |
| 811-1218 | 1 1/8" Hex | 5 1/4" |

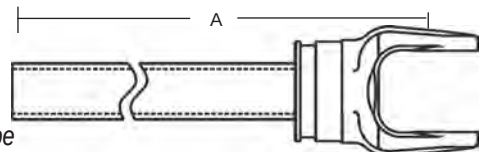
## Yoke & Shaft Assembly




*1" × 1 1/8"*
*Rectangular Shaft*

| Stock Number | Dim. "A" |
|---|---|
| 10001248 | 37.38" |
| 10001260 | 49.38" |

## Yoke & Tube Assembly




*1 1/4" × 1 3/8" Tube*

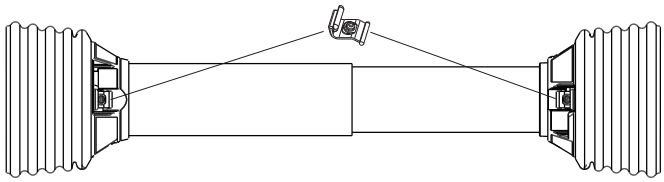
| Stock Number | Fits Shaft | Dim. "A" |
|---|---|---|
| 11001248 | 1" × 1 1/8" | 37.38" |
| 11001260 | 1" × 1 1/8" | 49.38" |

## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

## Guard



*Order Bearings as Required*

| Stock Number | Overall Driveline Length | Bearing Kit (4-per kit) |
|---|---|---|
| 900-2548 | 48" | 921-1200 |
| 900-2560 | 60" | 921-1200 |

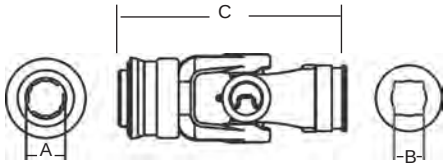
Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit



*Part Number: 13005000 (4-per Kit)*

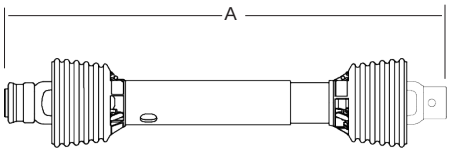
## Universal Joint




*Spring Lok to Shaft Weld Yoke*
*Repair Kit — 13003100*

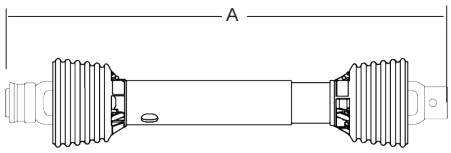
| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 15061200 | 1 3/8" × 6 Spl. | 1" × 1 1/8" Rect. | 7 1/2" |

## Drivelines



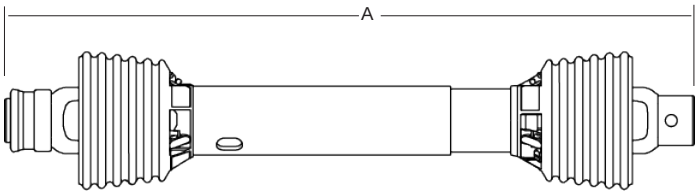

Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and implement yoke as required. When cross & bearing kit and implement yoke are assembled, the overall compressed length of the driveline will be 48"or 60".

| Stock Number | Tractor Yoke | Overall Compressed Length Dim. "A" | Max Running Length |
|---|---|---|---|
| 14001248 | 1 3/8" × 6 Spl. Spring Lok | 48" | 78" |
| 14001260 | 1 3/8" × 6 Spl. Spring Lok | 60" | 89" |



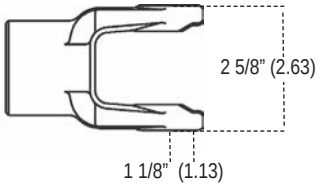

Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When cross & bearing kit and outboard yokes are assembled, the overall compressed length of the driveline will be 48"or 60".

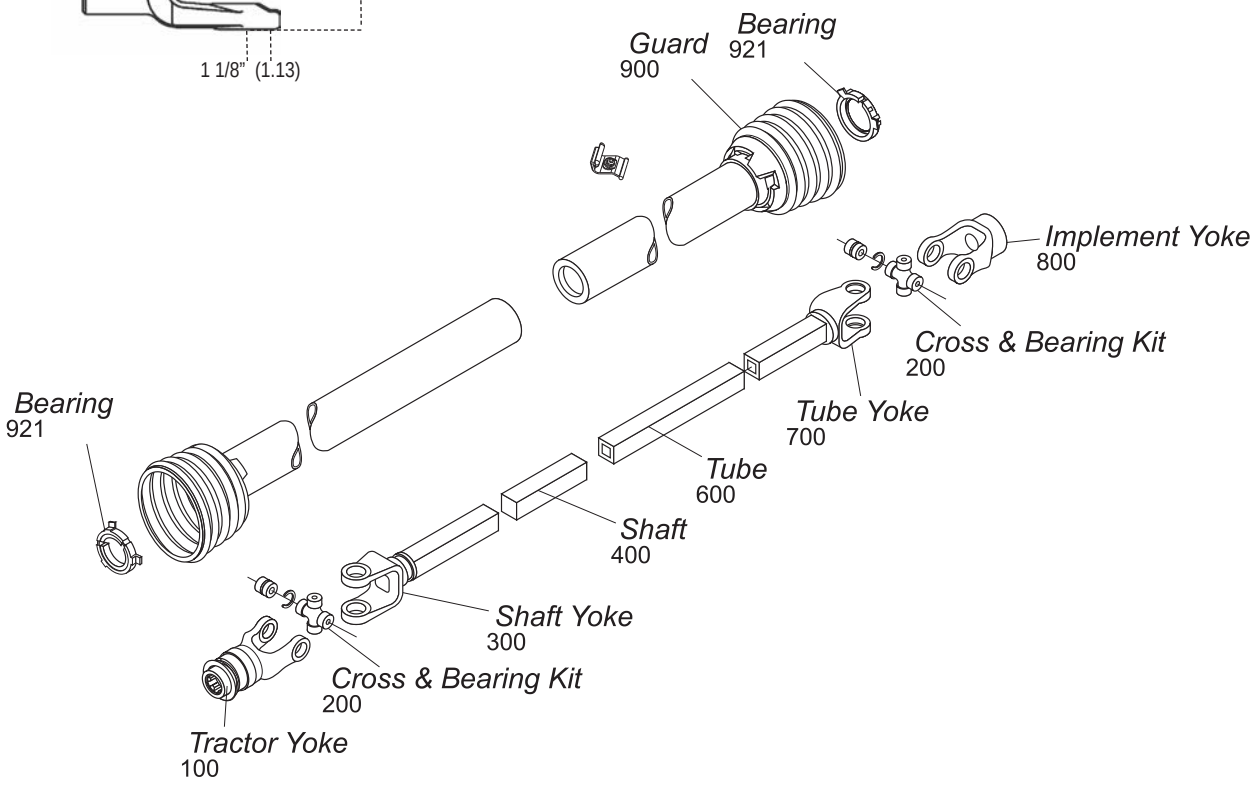
| Stock Number | Overall Compressed Length Dim. "A" | Max Running Length |
|---|---|---|
| 14011248 | 48" | 78" |
| 14011260 | 60" | 89" |
| 14021248 (with crosses installed) | 48" | 78" |
| 14031248 (with 15/16" Sq.Shaft) | 48" | 78" |




| Stock Number | Tractor Yoke | Implement Yoke | Overall Compressed Length Dim. "A" | Max. Running Length | Application |
|---|---|---|---|---|---|
| 14001200 | 1 3/8" × 6 Spl Q.D. | 1 1/4" Rd 1/4" Keyway | 48" | 78" | Post Hole Digger |
| 14001220 | 1 3/8" × 6 Spl. Spring Lok | 1 1/4" Rd 1/4" Keyway | 48" | 77" | Augers |

# 14 Series

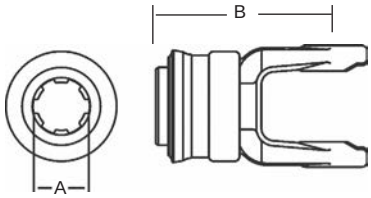



## Tractor Yoke

### Spring-Lok

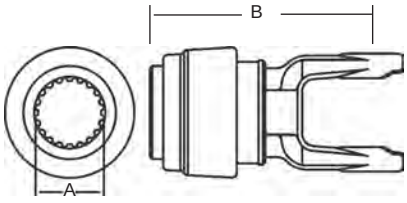
*Repair Kit — 13003100*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 100-1406 | 1 3/8" × 6 Spl. | 4 5/16" |
| 100-1421 | 1 3/8" × 21 Spl. | 4 5/16" |

### Safety Slide Lock

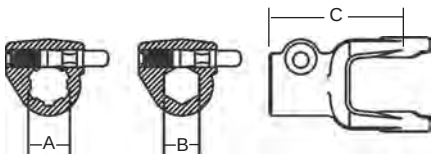
*Repair Kit —13004020*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 101-1420 | 1 3/4" × 20 Spl. | 5 5/8" |

### Quick Disconnect

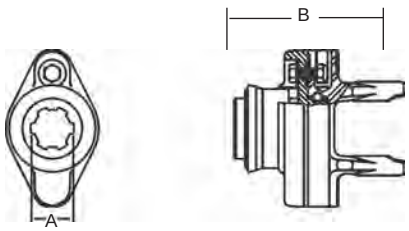
*Repair Kit —*
**13002006*
***13002021*




| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 102-1406* | 1 3/8" x 6 Spl. | | 4 5/16" |
| 102-1418** | | 1 1/8" Hex | 4 5/16" |
| 102-1421** | 1 3/8" x 21 Spl. | | 4 5/16" |

### Ball Shear Device

*With Spring-Lok*
*Repair Kit — 13003100*



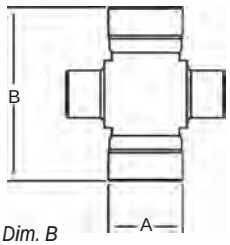

| Stock Number | Dim. "A" Bore | Dim. "B" | Shear Bolt |
|---|---|---|---|
| 104-1406 | 1 3/8" × 6 Spl. | 4 5/8" | 5/16" - 18 Gr. 5 |
| 104-1421 | 1 3/8" × 21 Spl. | 4 5/8" | 5/16" - 18 Gr. 5 |

*Replacement Shear Bolt Part # 11-10128*

## Cross & Bearing Kit

***(R Kit)***

*(Recommended 8 hour grease interval)*



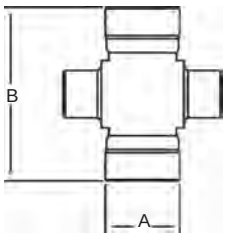

*Snap Ring Located in Yoke*

| Stock Number | Dim. A | Dim. B |
|---|---|---|
| 200-1400 | 1 1/8" | 2 5/8" |

## Extended Lubrication Cross & Bearing Kit

***(E Kit)***

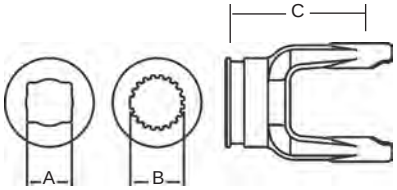
*(Recommended 50 hour grease interval)*




*Snap Ring Located in Yoke*

| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 201-1400 | 1 1/8" | 2 5/8" |

## Shaft Weld Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

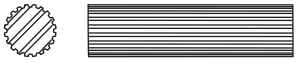
| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 300-1400 | 1" × 1 1/8" | | 3 3/8" |
| 301-1400 | | 1 5/16" × 20 Spl. | 3 3/8" |

## Shaft



*1" × 1 1/8" Rectangular*

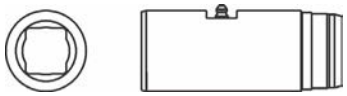
| Stock Number | Length |
|---|---|
| 400-1618 | 6' |
| 404-1618 | 3' |



*1 5/16" × 20 Spline*
*Induction Hardened*

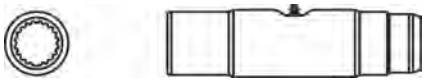
| Stock Number | Length | Major Dim. |
|---|---|---|
| 404-2120 | 3' | 1.380/1.375 |

## Slip Sleeve



*1" × 1 1/8" Rectangular*
*With Grease Groove*

| Stock Number | Length | Fits Tube Size |
|---|---|---|
| 500-1400 | 5" | 2" (.083 Wall) |



*1 5/16" × 20 Spline*
*With Grease Reservoir*

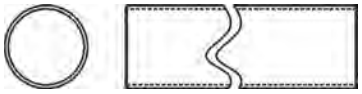
| Stock Number | Length | Fits Tube Size |
|---|---|---|
| 501-1400 | 8" | 2" (.083 Wall) |

## Tube



*1 1/4" × 1 3/8"*
*Rectangular O.D.*

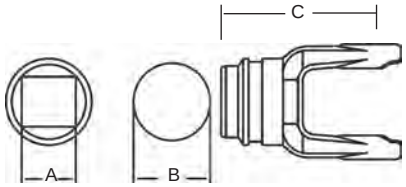
| Stock Number | Length | Fits Shaft |
|---|---|---|
| 600-2022 | 6' | 1" × 1 1/8" |
| 604-2022 | 3' | 1" × 1 1/8" |



*2" Round (.083 Wall )*

| Stock Number | Length |
|---|---|
| 602-1400 | 6' |
| 604-1400 | 3' |

## Tube Weld Yoke

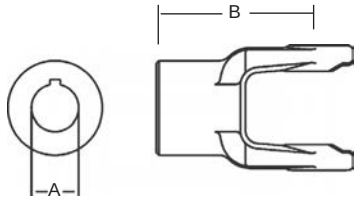



*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore | Dim. "B" Fits Tube Size | Dim. "C" |
|---|---|---|---|
| 700-1400 | 1 1/4" × 1 3/8" | | 3 3/8" |
| 701-1400 | | 2" (.083 Wall) | 3 7/8" |

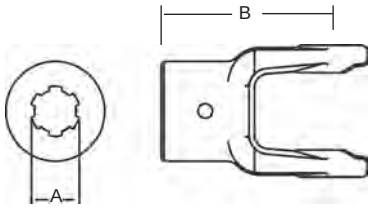
## Implement Yoke

### Round Bore
*With Keyway & Set Screw*



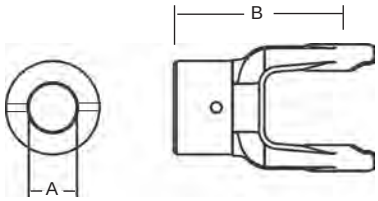

| Stock Number | Dim. "A" Bore | Dim. "B" | Standard Keyway |
|---|---|---|---|
| 800-1416 | 1" | 3 7/8" | 1/4" |
| 800-1418 | 1 1/8" | 3 7/8" | 1/4" |
| 800-1419 | 1 3/16" | 3 7/8" | 1/4" |
| 800-1420 | 1 1/4" | 3 7/8" | 1/4" |
| 800-1422 | 1 3/8" | 3 7/8" | 5/16" |
| 800-1423 | 1 7/16" | 3 7/8" | 3/8" |
| 800-1424 | 1 1/2" | 3 7/8" | 3/8" |

### Spline Bore
*With 21/64" Pin Hole*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 801-1406 | 1 3/8" × 6 Spl. | 3 7/8" |
| 801-1418 | 1 1/8" × 6 Spl. | 3 7/8" |
| 801-1420 | 1 1/4" × 6 Spl. | 3 7/8" |
| 801-1421 | 1 3/8" × 21 Spl. | 3 7/8" |

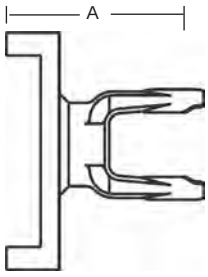
### Shear Pin
*With 1/4" Pin Hole*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 802-1418 | 1 1/8" | 3 7/8" |
| 802-1420 | 1 1/4" | 3 7/8" |
| 802-1422* | 1 3/8" | 3 7/8" |
| 802-1424 | 1 1/2" | 3 7/8" |

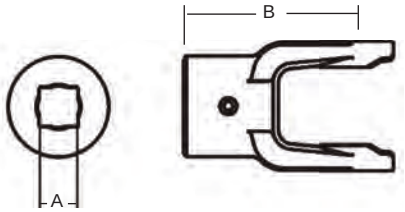
* with 1/4" and 1/2" Pin Hole

### Torque Limiter Flange
*(Interchanges with Great Lakes Clutch)*



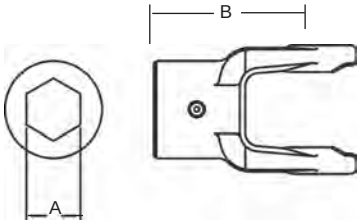

| Stock Number | Dim. "A" |
|---|---|
| 803-1400 | 4 1/2" |

### Square Bore
*With Set Screw*



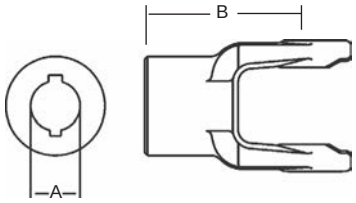

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 804-1414 | 7/8" | 3 7/8" |
| 804-1416 | 1" | 3 7/8" |
| 804-1418 | 1 1/8" | 3 7/8" |
| 804-1419 | 1 3/16" | 3 7/8" |
| 804-1420 | 1 1/4" | 3 7/8" |

### Hexagon Bore
*With Set Screw*



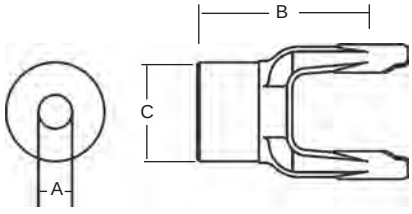

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 805-1418 | 1 1/8" | 3 7/8" |
| 805-1420 | 1 1/4" | 3 7/8" |

### Round Bore
*Double Keyway & Set Screw*



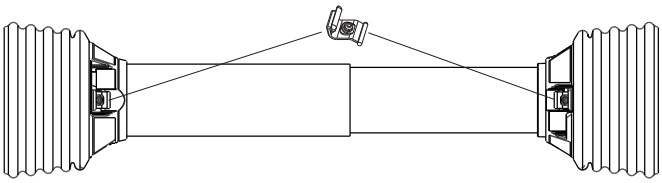

| Stock Number | Dim. "A" Bore | Double Keyway | Dim. "B" |
|---|---|---|---|
| 806-1418 | 1 1/8" | 1/4" & 5/16" | 3 7/8" |
| 806-1419 | 1 3/16" | 1/4" & 5/16" | 3 7/8" |
| 806-1420 | 1 1/4" | 1/4" & 5/16" | 3 7/8" |

### Stock Bore
*With Hub O. D. Turned*




| Stock Number | Dim. "A" Bore | **Dim. "B"** | Dim. "C" |
|---|---|---|---|
| 809-1412 | 3/4" | 3 7/8" | 2 1/8" |

## Guard

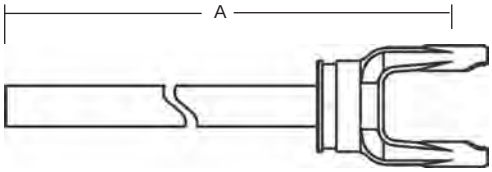


*Order Bearings As Required*

| Stock Number | Overall Driveline Length | Bearing Kit (4-per kit) |
|---|---|---|
| 900-2548 | 48" | 921-1200 |
| 900-2560 | 60" | 921-1200 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

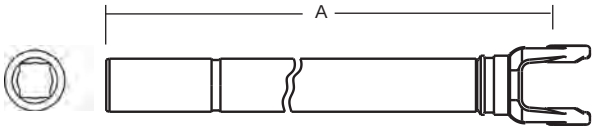
## Yoke & Shaft Assembly




*1" × 1 1/8" Shaft*

| Stock Number | Dim. "A" |
|---|---|
| 10001438 | 26.12" |
| 10001448 | 35.62" |
| 10001460 | 47.62" |

## Yoke, Tube & Sleeve Assembly




*1" × 1 1/8" Rectangular*

| Stock Number | Dim. "A" |
|---|---|
| 11001438 | 26.12" |
| 11001448 | 36.12" |
| 11001460 | 48.12" |

## Easy Lock™ Replacement Kit



*Part Number: 13005000 (4-per Kit)*

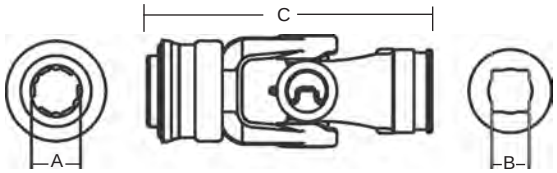
## Guard Chain Kit

Insert the "S" hook through the guard loop and crimp shut



*Part Number: 13006500 (2-per Kit)*

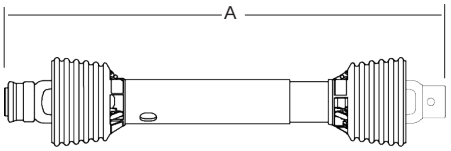
## Universal Joint




*Spring-Lok to Shaft Weld Yoke*
*Repair Kit — 13003100*

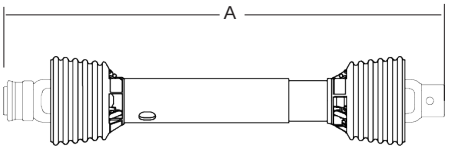
| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 15061400 | 1 3/8" × 6 Spl. | 1" × 1 1/8" Rect. | 7 3/4" |

## Drivelines



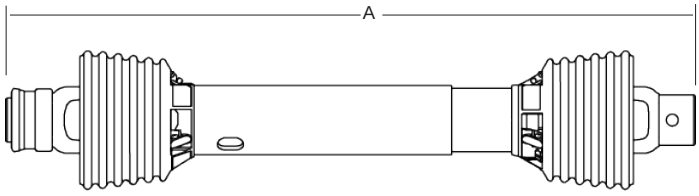

Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and implement yoke as required. When cross & bearing kit and implement yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

| Stock Number | Tractor Yoke | Overall Compressed Length Dim. "A" | Max. Running Length |
|---|---|---|---|
| 14001448 | 1 3/8" × 6 Spl. Spring Lok | 48" | 75" |
| 14001460 | 1 3/8" × 6 Spl. Spring Lok | 60" | 99" |

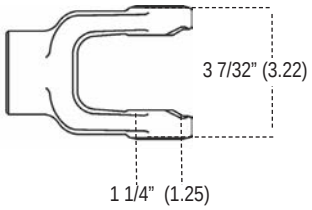



Drivelines are furnished without Cross & Bearing Kit and Outboard Yoke. Select kit and outboard yokes as required. When cross & bearing kit and outboard yokes are assembled, the overall compressed length of the driveline will be 48"or 60".

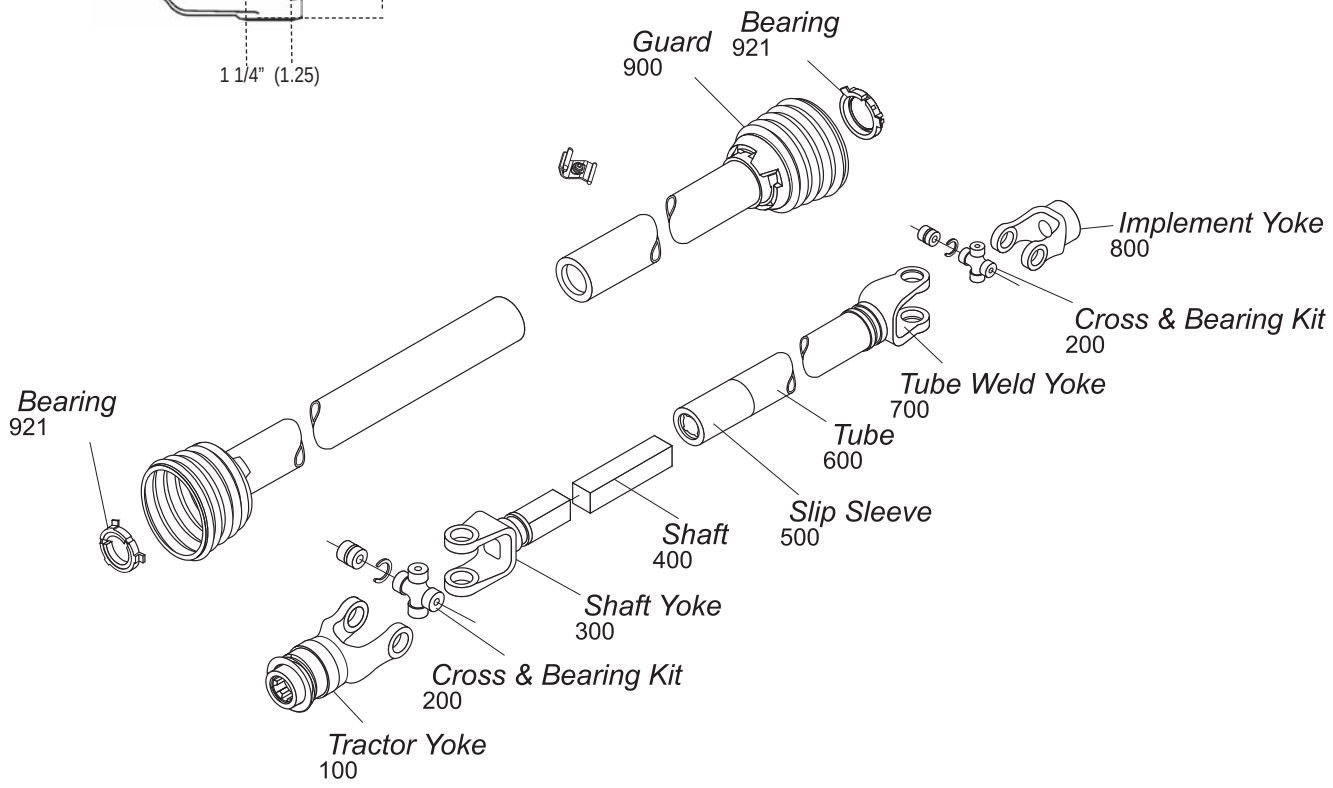
| Stock Number | Overall Compressed Length Dim. "A" | Max. Running Length |
|---|---|---|
| 14011448 | 48" | 75" |
| 14011460 | 60" | 99" |
| 14021448 (With crosses installed) | 48" | 75" |



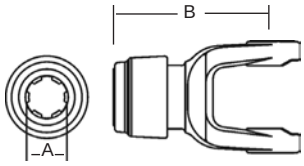

| Stock Number | Tractor Yoke | Implement Yoke | Overall Compressed Length Dim. "A" | Max. Running Length | Application |
|---|---|---|---|---|---|
| 14001404 | 1 3/8" × 6 Spl. Spring-Lok | 1 3/8" Round 1/2" Shear Pin Hole | 30 3/16" | 39.5" | 4 ft. Lift Type Rotary Cutter |
| 14001405 | 1 3/8" × 6 Spl. Spring-Lok | 1 3/8" Round 1/2" Shear Pin Hole | 37 3/16" | 53.5" | 5 ft. Lift Type Rotary Cutter |
| 14001406 | 1 3/8" × 6 Spl. Spring-Lok | 1 3/8" Round 1/2" Shear Pin Hole | 56 3/16" | 76.5" | 5 & 6 ft. Pull Type Rotary Cutter |
| 14001420 | 1 3/8" × 6 Spl. Spring-Lok | 1 1/4" Round 1/4" Keyway | 48" | 75" | Auger |




# 35 Series



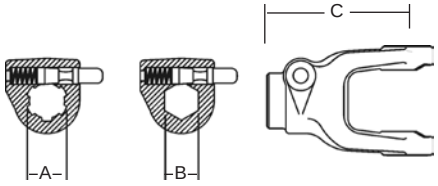

## Tractor Yoke




### Safety Slide Lock

*Repair Kit —*
**13004000*
***13004020*

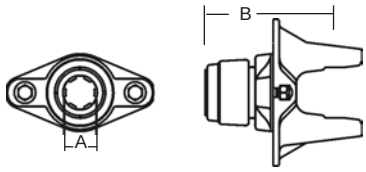
| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 101-3506* | 1 3/8" × 6 Spl. | 5 1/4" |
| 101-3520** | 1 3/4" × 20 Spl. | 6 1/8" |
| 101-3521* | 1 3/8" × 21 Spl. | 5 1/4" |




### Quick Disconnect

*Repair Kit —*
**13002021*
***13002006*
****13002020*
*****13002806*

| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim."C" |
|---|---|---|---|
| 102-3505* | | 1 1/4" Hex | 4 3/4" |
| 102-3506** | 1 3/8" x 6 Spl. | | 4 3/4" |
| 102-3518* | | 1 1/8" Hex | 4 3/4" |
| 102-3520*** | 1 3/4" x 20 Spl. | | 5 3/8" |
| 102-3521* | 1 3/8" x 21 Spl. | | 4 3/4" |
| 102-3528**** | 1 3/4" x 6 Spl. | | 5 5/16" |

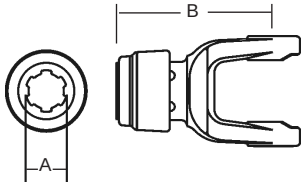



### Ball Shear Device

*With Safety Slide Lock*
*Repair Kit —*
**13004000*
***13004020*

| Stock Number | Dim. "A" Bore | Shear Bolt | Dim. "B" |
|---|---|---|---|
| 104-3506* | 1 3/8" × 6 Spl. | (2) 3/8" - 16 Gr. 5 | 5 1/2" |
| 104-3520** | 1 3/4" × 20 Spl. | (2) 3/8" - 16 Gr. 5 | 6" |
| 104-3521* | 1 3/8" × 21 Spl. | (2) 3/8" - 16 Gr. 5 | 5 1/2" |
| 104-3524 | 1 1/2" Rd. 3/8" Kwy. | (2) 3/8" - 16 Gr. 5 | 6" |

***Replacement Shear Bolt Part No. 11-10445***




### Auto-Lok

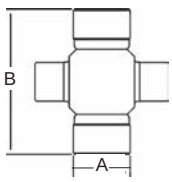
*Repair Kit —*
**13004000*
***13004020*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 110-3506* | 1 3/8" × 6 Spl. | 5 1/4" |
| 110-3520** | 1 3/4" × 20 Spl. | 6 1/8" |
| 110-3521* | 1 3/8" × 21 Spl. | 5 1/4" |

## Cross & Bearing Kit

***(R Kit)***

*(Recommended 8 hour grease interval)*




*Snap Ring Located in Yoke*

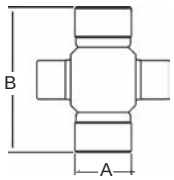
| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-3500 | 1 1/4" | 3 7/32" |

## Extended Lubrication Cross & Bearing Kit

*(E Kit)*

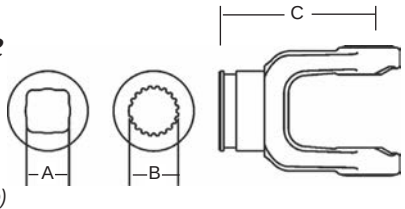
*(Recommended 50 hour grease interval)*

*Snap Ring Located in Yoke*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 201-3500 | 1 1/4" | 3 7/32" |

## Shaft Weld Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 300-3500 | 1 3/16" Sq. | | 4 1/4" |
| 301-3500 | | 1 5/16" × 20 Spl. | 4 1/4" |
| *302-3500 | | 1 11/16" × 20 Spl. | 3 3/4" |

* For use with 921-3500 Nylon Bearing Kit and 902-3548 / 902-3560 Guard

## Shaft



*1 3/16" Square*

| Stock Number | Length |
|---|---|
| 400-0019 | 6' |
| 404-0019 | 3' |

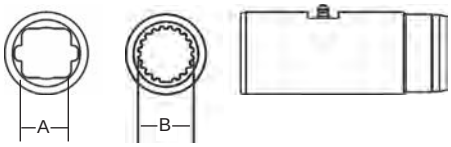
## Spline Shaft

*Induction Hardened*




| Stock Number | Dim. "A" Size | Length | Major Dim. |
|---|---|---|---|
| 404-2120 | 1 5/16" × 20 Spl. | 3' | 1.380/1.375 |
| 404-2720 | 1 11/16" × 20 Spl. | 3' | 1.790/1.785 |

## Slip Sleeve

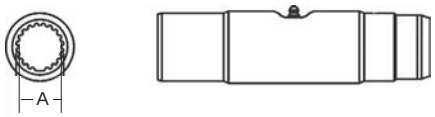



*With Grease Groove*

| Stock Number | Length | Dim. "A" Bore | Dim. "B" Bore | Fits Tube Size |
|---|---|---|---|---|
| 500-3500 | 5" | 1 3/16" Sq. | | 2 1/8" (.120 Wall) |
| 501-3500 | 5" | 1 3/16" Sq. | | 2 1/8" (.083 Wall) & 2 1/4" (.120 Wall) |
| 504-3500 | 8" | 1 5/16" Sq. | | 2 1/2" (.120 Wall) |
| 505-3500 | 5" | | 1 11/16" × 20 Spl. | 2 1/2" (.120 Wall) |

## Spline Sleeve

*With Grease Reservoir*



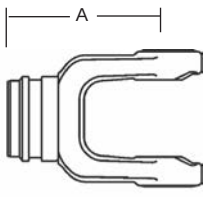

| Stock Number | Length | Dim. "A" Bore | Fits Tube Size |
|---|---|---|---|
| 502-3500 | 8" | 1 5/16" × 20 Spl. | 2 1/8" (.120 Wall) |
| 503-3500 | 8" | 1 11/16" × 20 Spl. | 2 1/2" (.120 Wall) |

## Tube




| Stock Number | Dim. "A" Size | Length |
|---|---|---|
| 602-3500 | 2 1/8" (.120 Wall) | 6' |
| 604-3500 | 2 1/8" (.120 Wall) | 3' |

## Tube Weld Yoke

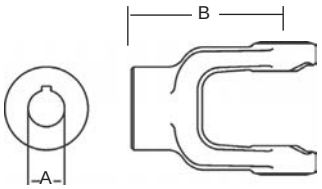



*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" | Fits Tube Size |
|---|---|---|
| 701-3500 | 4 1/4" | 2 1/8" (.120 Wall) |
| 702-3500 | 4 1/4" | 2 1/8" (.083 Wall) |
| 703-3500 with Bore** | 4 1/4" | 2 1/4" (.120 Wall) |
| *704-3500 with Bore** | 4 1/4" | 2 1/2" (.120 Wall) |
| 705-3500 with Bore** | 4 1/4" | 2 1/8" (.120 Wall) |

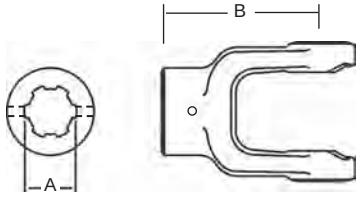
* For use with 921-3500 Nylon Bearing Kit and 902-3548 / 902-3560 Guard
** Bore through for telescoping shaft

## Implement Yoke



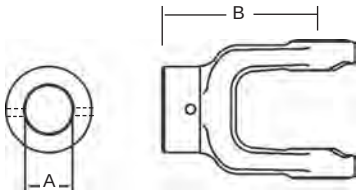

### Round Bore
*With Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Standard Keyway | Dim. "B" |
|---|---|---|---|
| 800-3516 | 1" | 1/4" | 4 1/4" |
| 800-3518 | 1 1/8" | 1/4" | 4 1/4" |
| 800-3519 | 1 3/16" | 1/4" | 4 1/4" |
| 800-3520 | 1 1/4" | 1/4" | 4 1/4" |
| 800-3522 | 1 3/8" | 5/16" | 4 1/4" |
| 800-3523 | 1 7/16" | 3/8" | 4 1/4" |
| 800-3524 | 1 1/2" | 3/8" | 4 1/4" |
| 8003524H | 1 1/2" | 3/8" with 5/16" Pinhole | 4 1/4" |
| 800-3528 | 1 3/4" | 3/8" | 4 1/4" |




### Spline Bore
*With 21/64" Pin Hole*

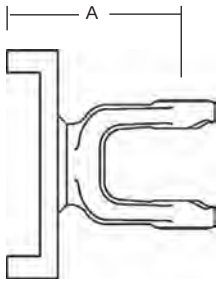
| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 801-3506 | 1 3/8" × 6 Spl. | 4 1/4" |
| 801-3521 | 1 3/8" × 21 Spl. | 4 1/4" |




### Shear Pin
*With 1/4" Pin Hole*

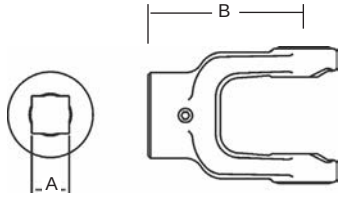
| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 802-3520 | 1 1/4" | 4 1/4" |
| 802-3522* | 1 3/8" | 4 1/4" |
| 802-3524 | 1 1/2" | 4 1/4" |

* With 1/2" Pin Hole.



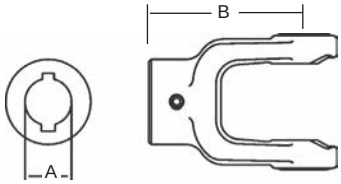

### Torque Limiter Flange
*(Interchanges with Great Lakes Clutch)*

| Stock Number | Dim. "A" |
|---|---|
| 803-3500 | 5" |



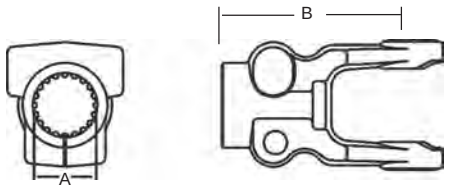

### Square Bore
*With Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 804-3516 | 1" | 4 1/4" |
| 804-3518 | 1 1/8" | 4 1/4" |
| 804-3519 | 1 3/16" | 4 1/4" |
| 804-3520 | 1 1/4" | 4 1/4" |
| 804-3524 | 1 1/2" | 4 1/4" |



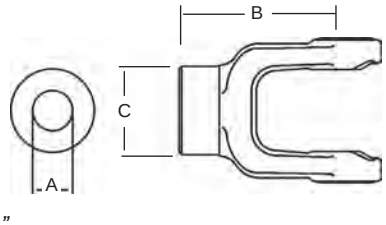

### Round Bore
*Double Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" | Double Keyway |
|---|---|---|---|
| 806-3519 | 1 3/16" | 4 1/4" | 1/4" & 5/16" |
| 806-3520 | 1 1/4" | 4 1/4" | 1/4" & 5/16" |
| 806-3522 | 1 3/8" | 4 1/4" | 5/16" & 3/8" |




### Clamp Yoke

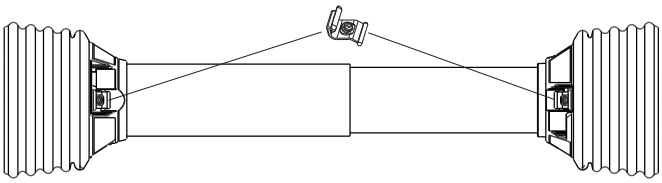
| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 807-3506 | 1 3/8" × 6 Spl. | 4 3/4" |
| 807-3520 | 1 3/4" × 20 Spl. | 5 3/8" |
| 807-3521 | 1 3/8" × 21 Spl. | 4 3/4" |
| 807-3527 | 1 3/4" × 27 Spl. | 5 1/4" |




### Stock Bore
*With Hub O. D. Turned*

| Stock Number | Dim. "A" Bore | Dim. "B" | Dim. "C" |
|---|---|---|---|
| 809-3516 | 1" | 4 1/4" | 2 1/4" |

## Guard

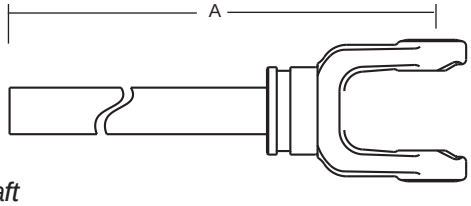


*Order Bearings As Required*

| Stock Number | Overall Driveline Length | Bearing Kit (4-per kit) |
|---|---|---|
| 900-2548 | 48" | 921-1200 |
| 900-2560 | 60" | 921-1200 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

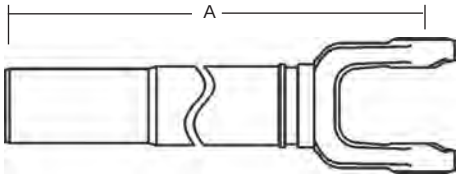
## Yoke & Shaft Assembly




*1 3/16" Square Shaft*

| Stock Number | Dim. "A" |
|---|---|
| 10003531 | 17.69" |
| 10003535 | 21.69" |
| 10003542 | 28.69" |
| 10003548 | 33.19" |
| 10003560 | 44.94" |

## Yoke, Tube & Sleeve Assembly




*1 3/16" Square*

| Stock Number | Dim. "A" |
|---|---|
| 11003531 | 17.69" |
| 11003535 | 21.69" |
| 11003543 | 29.69" |
| 11003548 | 34.69" |
| 11003560 | 46.69" |

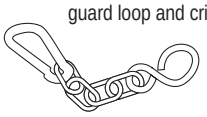
## Easy Lock™ Replacement Kit



*Part Number: 13005000 (4-per Kit)*

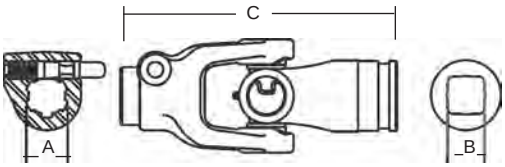
## Guard Chain Kit

Insert the "S" hook through the guard loop and crimp shut



*Part Number: 13006500 (2-per Kit)*

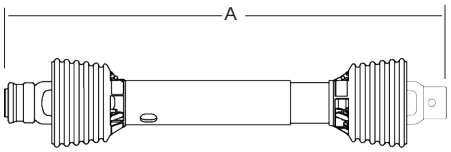
## Universal Joint




*Quick Disconnect to Shaft Weld Yoke*
*Repair Kit — 13002006*

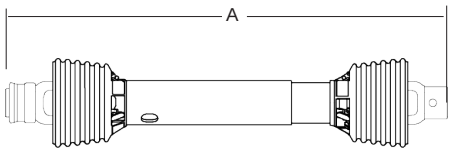
| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 15063500 | 1 3/8" × 6 Spl. | 1 3/16" Sq. | 8 7/8" |

## Drivelines



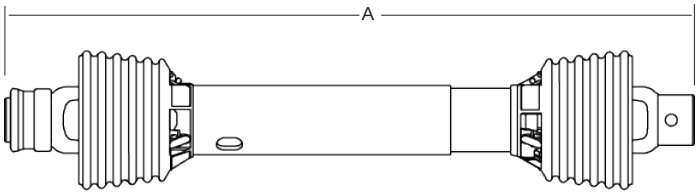

Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required. When cross & bearing kit and yoke are assembled, the overall compressed length of the driveline will be 31", 35", 48" or 60".

| *Stock Number* | *Tractor Yoke* | *Overall Compressed Length Dim. "A"* | *Max Running Length* |
|---|---|---|---|
| 14003531 | 1 3/8" × 6 Spl. Q.D. | 31" | 40" |
| 14003535 | 1 3/8" × 6 Spl. Q.D. | 35" | 47" |
| 14003548 | 1 3/8" × 6 Spl. Q.D. | 48" | 72" |
| 14003560 | 1 3/8" × 6 Spl. Q.D. | 60" | 96" |



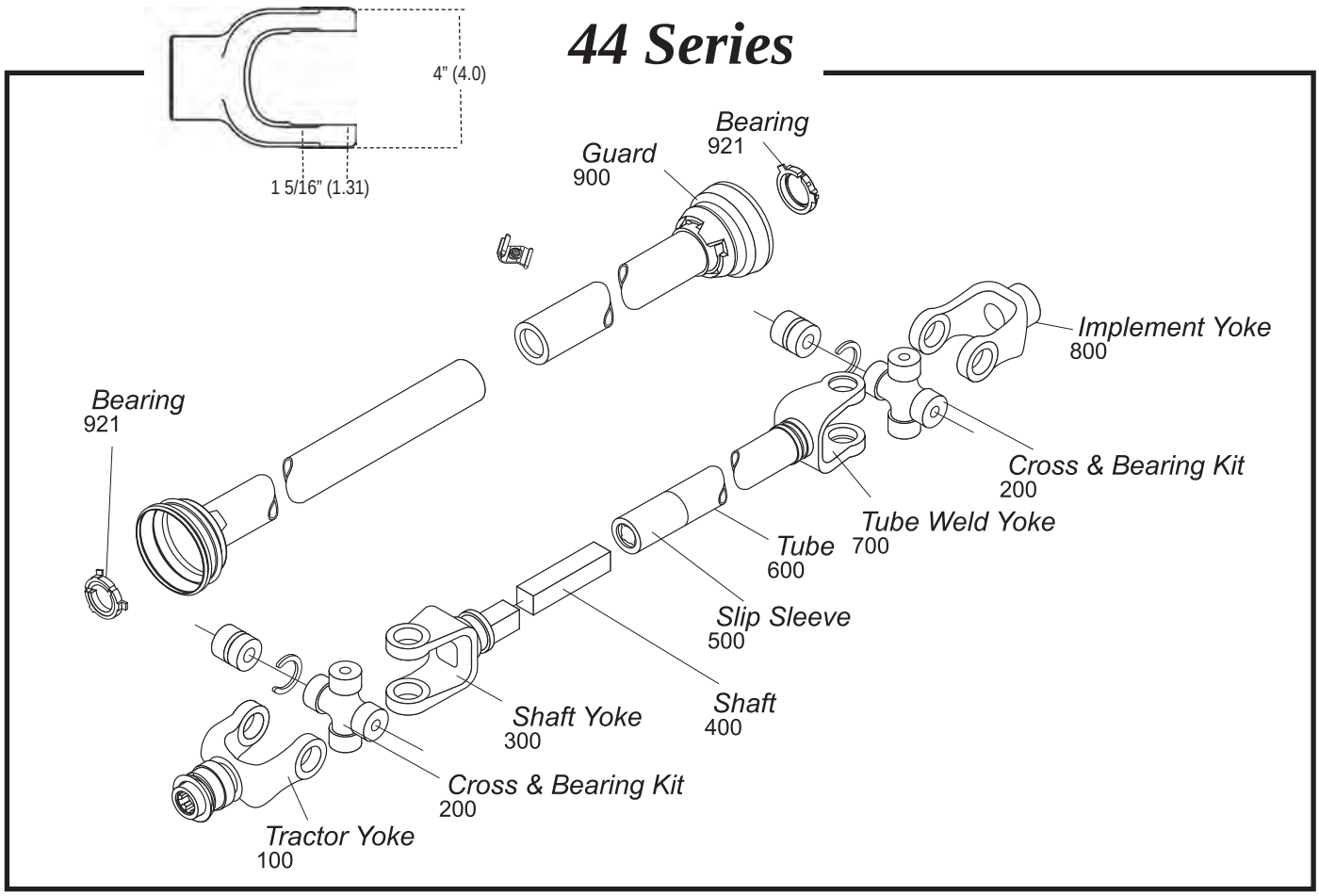

Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When cross & bearing kit and outboard yokes are assembled, the overall compressed length of the driveline will be 39", 48" or 60".

| *Stock Number* | *Overall Compressed Length Dim. "A"* | *Max Running Length* |
|---|---|---|
| 14013548 | 48" | 72" |
| 14013560 | 60" | 96" |
| 14023539 (with crosses installed) | 39" | 51" |
| 14023548 (with crosses installed) | 48" | 72" |




| *Stock Number* | *Tractor Yoke* | *Implement Yoke* | *Overall Compressed Length Dim. "A"* | *Max. Running Length* | *Application* |
|---|---|---|---|---|---|
| 14003507 | 1 3/8" × 6 Spl. Q.D. | 1 3/8" Round 1/2" Shear Pin Hole | 64 7/8" | 88 7/8" | 7 ft. Pull Type Rotary Cutter |
| 14003524 | 1 3/8" × 6 Spl. Q.D. | 1 1/2" Round 3/8" Keyway | 48" | 71 3/4" | Pumps |
| 14003536 | 1 3/8" × 6 Spl. Safety Slide Lock | 1 3/8" × 6 Spl. Safety Slide Lock | 36" | 47 3/4" | All Purpose |
| 14013531 | 1 3/8" × 21 Spl. Safety Slide Lock | 1 1/8" Hex Clamp | 31" | 44" | Combine Header |

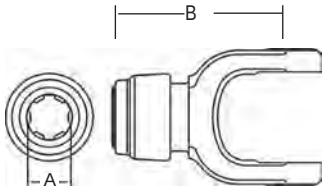
# 44 Series




## Tractor Yoke

### Safety Slide Lock

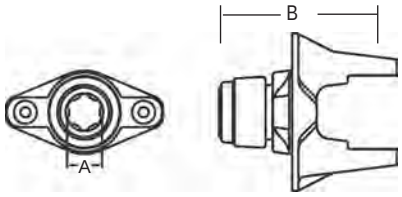
*Repair Kit —*
**13004000*
***13004020*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 101-4406* | 1 3/8" × 6 Spl. | 5 1/2" |
| 101-4420** | 1 3/4" × 20 Spl. | 6 1/4" |
| 101-4421* | 1 3/8" × 21 Spl. | 5 1/2" |

### Ball Shear Device

*With Safety Slide Lock*
*Repair Kit —*
**13004000*
***13004020*

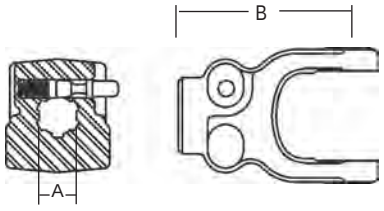



| Stock Number | Dim. "A" Bore | Dim. "B" | Shear Bolt |
|---|---|---|---|
| 104-4406* | 1 3/8" × 6 Spl. | 5 7/8" | (2) 3/8" x 16 Gr. 5 |
| 104-4420** | 1 3/4" × 20 Spl. | 5 3/8" | (2) 3/8" x 16 Gr. 5 |
| 104-4421* | 1 3/8" × 21 Spl. | 5 7/8" | (2) 3/8" x 16 Gr. 5 |

*Replacement Shear Bolt Part # 11-10445*

### Quick Disconnect

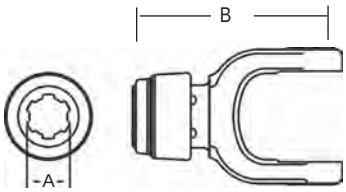
*Repair Kit —*
**13002006*
***13002020*
****13002021*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 102-4406* | 1 3/8" × 6 Spl. | 5 5/16" |
| 102-4420** | 1 3/4" × 20 Spl. | 5 1/2" |
| 102-4421*** | 1 3/8" × 21 Spl. | 5 5/16" |

### Auto-Lok

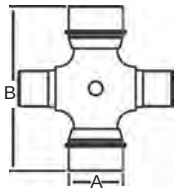
*Repair Kit —*
**13004000*
***13004020*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 110-4406* | 1 3/8" × 6 Spl. | 5 1/2" |
| 110-4420** | 1 3/4" × 20 Spl. | 6 1/4" |
| 110-4421* | 1 3/8" × 21 Spl. | 5 1/2" |

## Cross & Bearing Kit
### (R-Kit)
*(Recommended 8 hour grease interval)*

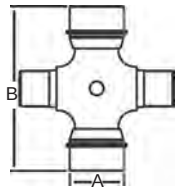
*Snap Ring Located in Bushing*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-4400 | 1 5/16" | 4" |

## Extended Lubrication Cross & Bearing Kit
### (E-Kit)
*(Recommended 50 hour grease interval)*

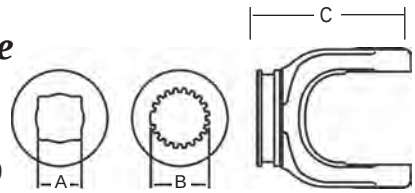
*Snap Ring Located in Bushing*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 201-4400 | 1 5/16" | 4" |

## Shaft Weld Yoke

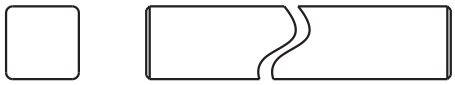
*With Bearing Groove*
*(Guard must rotate freely on yoke)*




| Stock Number | Dim. "A" Bore | Dim "B" Bore | Dim. "C" |
|---|---|---|---|
| 300-4400 | 1 5/16" Sq. | | 4 1/8". |
| 302-4400 | | 1 1/16" × 20 Spl. | 3 11/16"" |

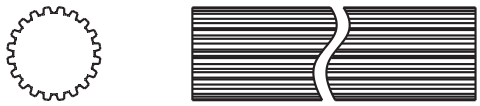
## Shaft

*1 5/16" Square*



| Stock Number | Length |
|---|---|
| 400-0021 | 6' |
| 404-0021 | 3' |

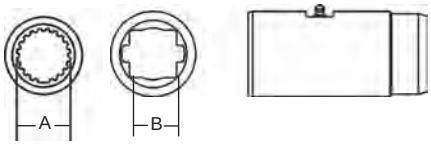
## Spline Shaft
*Induction Hardened*



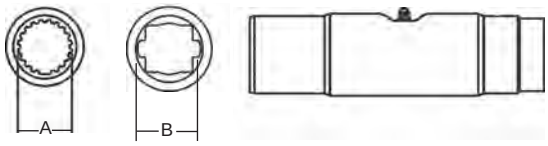
| Stock NumberDim. | Dim. "A" | Length | Major Dim. |
|---|---|---|---|
| 404-2120 | 1 5/16" × 20 Spl. | 3' | 1.380/1.375 |
| 404-2720 | 1 11/16" × 20 Spl. | 3' | 1.790/1.785 |

## Slip Sleeve

*With Grease Groove*




| Stock Number | Length | Dim. "A" | Dim. "B" | Fits Tube Size. |
|---|---|---|---|---|
| 500-4400 | 5" | | 1 5/16" Sq. | 2 1/2" (.120 Wall) |
| 505-3500 | 5" | 1 11/16" × 20 Spl. | | 2 1/2" (.120 Wall) |

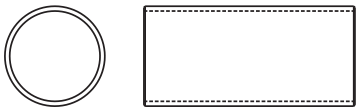



*With Grease Reservoir*

| Stock Number | Length | Dim. "A" | Dim. "B" | Fits Tube Size. |
|---|---|---|---|---|
| 503-3500 | 8" | 1 11/16" × 20 Spl. | | 2 1/2" (.120 Wall) |
| 504-3500 | 8" | | 1 5/16" Sq. | 2 1/2" (.120 Wall) |

## Tube

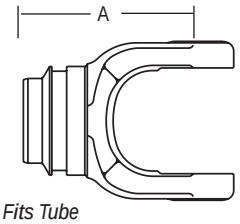
*2 1/2" (.120 Wall)*



| Stock Number | Length |
|---|---|
| 602-4400 | 6' |
| 604-4400 | 3' |

## Tube Weld Yoke

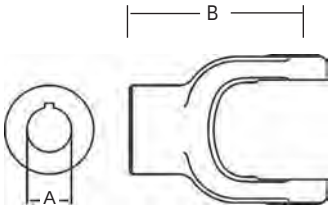
*With Bearing Groove*
*(Guard must rotate freely on yoke)*




| Stock Number | Dim. "A" | Fits Tube Size |
|---|---|---|
| 701-4400 | 4 5/8" | 2 1/2" (.120 Wall) |
| *702-4400 (with bore) | 4 5/8" | 2 1/2" (.120 wall) |

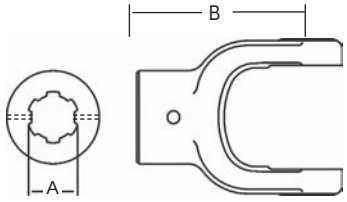
** Bore through for Telescoping*

## Implement Yoke



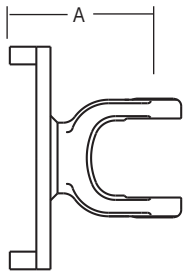

### Round Bore
*With Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" | Standard Keyway |
|---|---|---|---|
| 800-4420 | 1 1/4" | 4 5/8" | 1/4" |
| 800-4422 | 1 3/8" | 4 5/8" | 5/16" |
| 800-4423 | 1 7/16" | 4 5/8" | 3/8" |
| 800-4424 | 1 1/2" | 4 5/8" | 3/8" |
| 800-4426 | 1 5/8" | 4 5/8" | 3/8" |
| 800-4428 | 1 3/4" | 4 5/8" | 3/8" |
| 800-4432 | 2" | 4 5/8" | 1/2" |



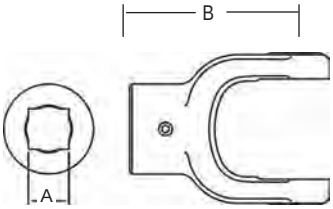

### Spline Bore
*With 21/64" Pin Hole*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 801-4406 | 1 3/8" × 6 Spl | 4 5/8". |
| 801-4421 | 1 3/8" × 21 Spl. | 4 5/8" |



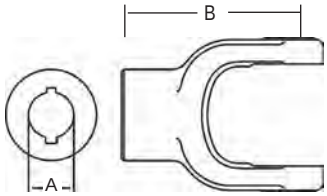

### Torque Limiter Flange
*(Interchanges with Great Lakes Clutch)*

| Stock Number | Dim. "A" |
|---|---|
| 803-4400 | 5 1/8" |



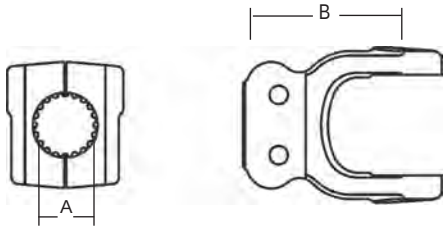

### Square Bore
*With Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 804-4418 | 1 1/8" | 4 5/8" |



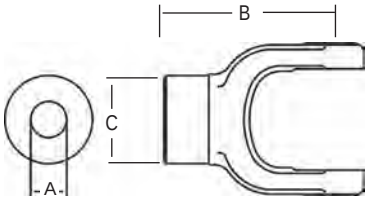

### Round Bore
*Double Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" | Double Keyway |
|---|---|---|---|
| 806-4420 | 1 1/4" | 4 5/8" | 5/16" & 1/4" |
| 806-4422 | 1 3/8" | 4 5/8" | 5/16" & 1/4" |
| 806-4424 | 1 1/2" | 4 5/8" | 5/16" & 3/8" |




### Clamp Yoke

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 807-4406 | 1 3/8" × 6 Spl. | 4 5/8": |
| 807-4420 | 1 3/4" × 20 Spl. | 4 5/8" |
| 807-4421 | 1 3/8" × 21 Spl. | 4 5/8" |
| 807-4427 | 1 3/4" × 27 Spl. | 5" |

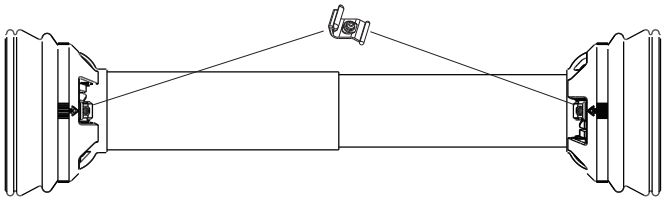



### Stock Bore
*With Hub O. D. Turned*

| Stock Number | Dim. "A" Bore | Dim. "B" | Dim. "C" |
|---|---|---|---|
| 809-4416 | 1" | 4 5/8" | 2 1/2" |

# 44 Series (cont'd.)

## Guard



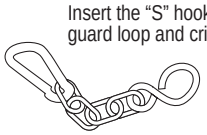
** Order Bearings as Required*

| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 902-3548 | 48" | 921-4400 |
| 902-3560 | 60" | 921-4400 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Guard Chain Kit

*Part Number: 13006500 (2-per Kit)*

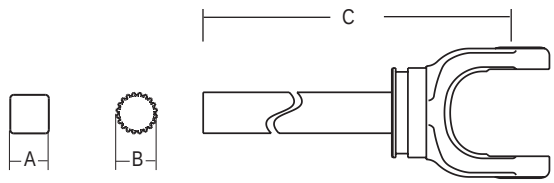



## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

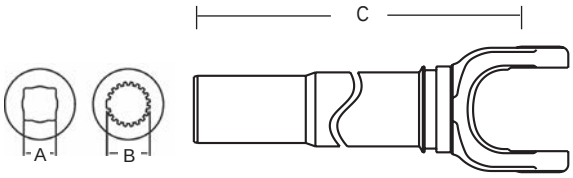


## Yoke & Shaft Assembly



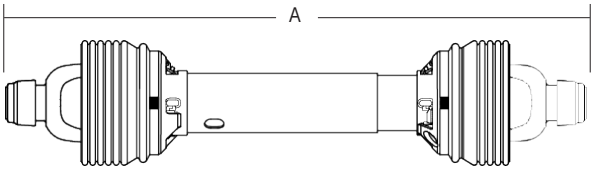

| Stock Number | Dim. "A" | Dim. "B" | Dim. "C" |
|---|---|---|---|
| 10004448 | 1 5/16" Sq. | | 33.12" |
| 10004460 | 1 5/16" Sq. | | 45.12" |
| 10014448 | | 1 11/16" × 20 Spl. | 33.12" |

## Yoke, Tube & Sleeve Assembly



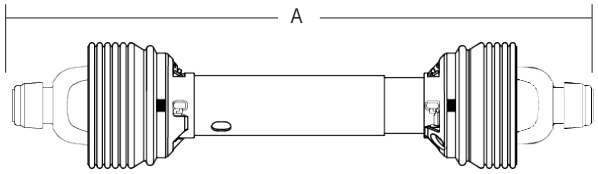

| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 11004448 | 1 5/16" Sq. | | 33.63" |
| 11004460 | 1 5/16" Sq. | | 45.62" |
| 11014448 | | 1 11/16" × 20 Spl. | 33.63" |

## Drivelines




Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required. When cross & bearing kit and yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

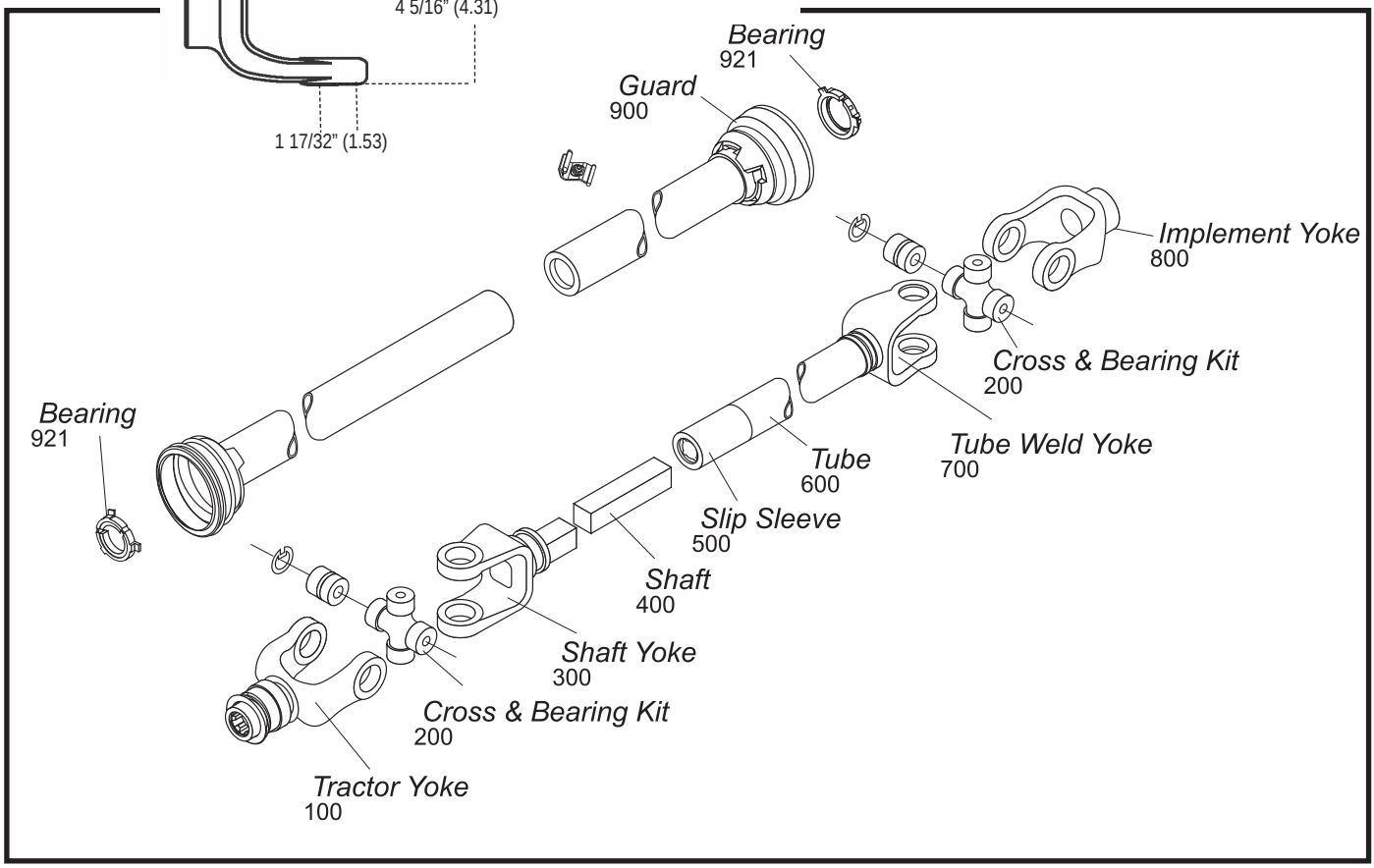
| *Stock Number* | *Shaft Size* | *Tractor Yoke* | *Overall Compressed Length Dim. "A"* | *Max. Length* |
|---|---|---|---|---|
| 14004448 | 1 5/16" | 1 3/8" × 6 Spl. Q.D. | 48" | 72" |
| 14004460 | 1 5/16" | 1 3/8" × 6 Spl. Q.D. | 60" | 96" |
| 14044448 | 1 11/16" × 20 Spl. | 1 3/8" × 6 Spl. Q.D. | 48" | 72" |



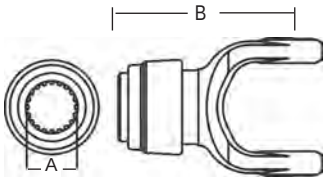

Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When cross & bearing kit and outboard yokes are assembled, the overall compressed length of the driveline will be 48" or 60".

| *Stock Number* | *Shaft* | *Overall Compressed Length Dim. "A"* | *Max. Length* |
|---|---|---|---|
| 14014448 | 1 5/16" | 48" | 72" |
| 14014460 | 1 5/16" | 60" | 96" |
| 14054448 | 1 11/16" × 20 Spl. | 48" | 72" |

# 55 Series



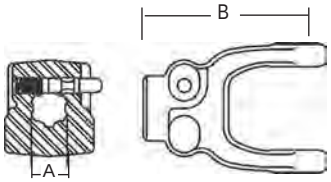

## Tractor Yoke




### Safety Slide Lock

*Repair Kit —*
**13004000*
***13004020*

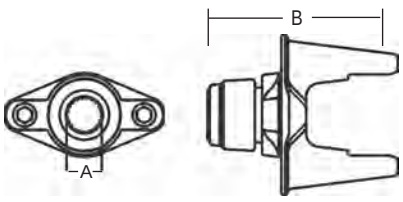
| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* |
|---|---|---|
| 101-5506* | 1 3/8" × 6 Spl. | 5 13/16" |
| 101-5520** | 1 3/4" × 20 Spl. | 6" |
| 101-5521* | 1 3/8" × 21 Spl. | 5 13/16" |




### Quick Disconnect

*Repair Kit —*
**13002006*
***13002021*
****13002020*
*****13002806*

| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* |
|---|---|---|
| 102-5506* | 1 3/8" × 6 Spl. | 5 5/8" |
| 102-5521** | 1 3/8" × 21 Spl. | 5 1/8" |
| 102-5520*** | 1 3/4" × 20 Spl. | 6 1/8" |
| 102-5528**** | 1 3/4" x 6 Spl. | 5 5/8" |

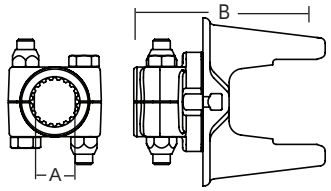



### Ball Shear Device

*With Safety Slide Lock*
*Repair Kit —*
**13004000*
***13004020*

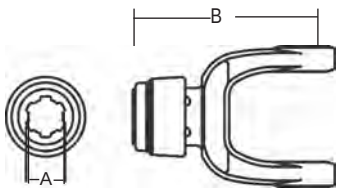
| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* | *Shear Bolt* |
|---|---|---|---|
| 104-5506* | 1 3/8" × 6 Spl. | 6 1/8" | (2) 3/8" x 16 Gr. 5 |
| 104-5520** | 1 3/4" × 20 Spl. | 6 5/8" | (2) 3/8" x 16 Gr. 5 |
| 104-5521* | 1 3/8" × 21 Spl. | 6 1/8" | (2) 3/8" x 16 Gr. 5 |

*Replacement Shear Bolt Part # 11-10445*




### Ball Shear Device Clamp-Style

| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* |
|---|---|---|
| 114-5520 | 1 3/4" × 20 Spl. | 5 13/16"" |



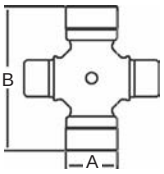

### Auto-Lok

*Repair Kit*
**13004000*
***13004020*

| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* |
|---|---|---|
| 110-5506* | 1 3/8" × 6 Spl. | 5 13/16" |
| 110-5520** | 1 3/4" × 20 Spl. | 6" |
| 110-5521* | 1 3/8" × 21 Spl. | 5 13/16" |

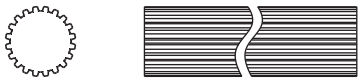
## Cross & Bearing Kit
***(R-Kit)***
*(Recommended 8 hour grease interval)*

*Snap Ring Located in Yoke*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-5500 | 1 17/32" | 4 5/16" |

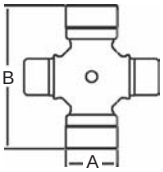
## Spline Shaft
*Induction Hardened*



| Stock Number | Dim. "A" | Length | Major Dim. |
|---|---|---|---|
| 404-2720 | 1 11/16" × 20 Spl. | 3' | 1.790/1.785 |

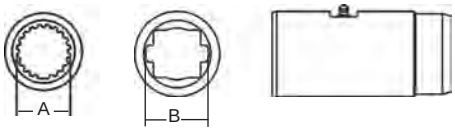
## Extended Lubrication Cross & Bearing Kit
***(E-Kit)***
*(Recommended 50 hour grease interval)*

*Snap Ring Located in Yoke*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 201-5500 | 1 17/32" | 4 5/16" |

## Slip Sleeve

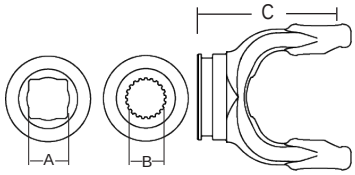



*With Grease Groove*

| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Length | Fits Tube Size. |
|---|---|---|---|---|
| 500-4400 | | 1 5/16" Sq. | 5" | 2 1/2" (.120 Wall) |
| 505-3500 | 1 11/16" × 20 Spl. | | 5" | 2 1/2" (.120 Wall) |

## Shaft Weld Yoke

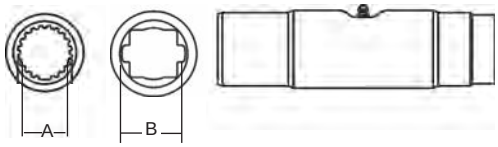
*With Bearing Groove*
*(Guard must rotate freely on yoke)*




| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 300-5500 | 1 5/16" Sq. | | 4 1/8" |
| 301-5500* | 1 3/16" Sq. | | 4 3/8" |
| 302-5500 | | 1 11/16" x 20 Spl. | 3 3/4" |

*Use 04-15155 Nylon Bearing

*With Grease Reservoir*




| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Length | Fits Tube Size. |
|---|---|---|---|---|
| 503-3500 | 1 11/16" × 20 Spl. | | 8" | 2 1/2" (.120 Wall) |
| 504-3500 | | 1 5/16" Sq. | 8" | 2 1/2" (.120 Wall) |

## Shaft

*1 5/16" Square*



| Stock Number | Length |
|---|---|
| 400-0021 | 6' |
| 404-0021 | 3' |

## Tube

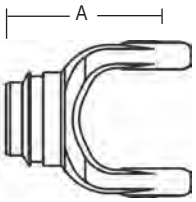
*2 1/2" (.120 Wall)*



| Stock Number | Length |
|---|---|
| 602-4400 | 6' |
| 604-4400 | 3' |

# 55 Series (cont'd.)

## Tube Weld Yoke



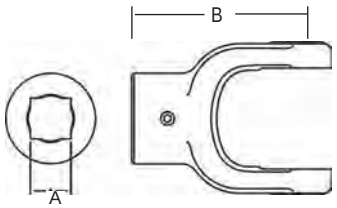

*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" | Fits Tube Size |
|---|---|---|
| 701-5500 | 4 5/8" | 2 1/2" (.120 wall) |
| *704-5500 (with bore) | 4 5/8" | 2 1/2" (.120 wall) |

** Bore through for Telescoping*

## Square Bore

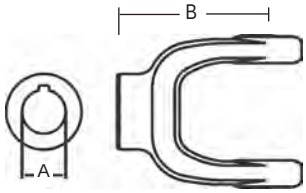
*With Set Screw*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 804-5520 | 1 1/4" | 4 5/8" |

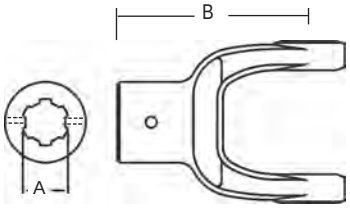
## Implement Yoke

*Round Bore*
*With Keyway & Set Screw*



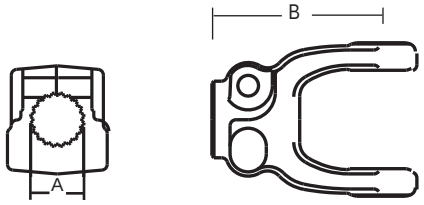

| Stock Number | Dim. "A" Bore | Dim. "B" | Standard Keyway |
|---|---|---|---|
| 800-5522 | 1 3/8" | 4 1/2" | 5/16" |
| 800-5524 | 1 1/2" | 4 5/8" | 3/8" |
| 800-5526 | 1 5/8" | 4 5/8" | 3/8" |
| 800-5528 | 1 3/4" | 4 5/8" | 3/8" |
| 800-5532 | 2" | 4 5/8" | 1/2" |

*Spline Bore*
*With 21/64" Pin Hole*



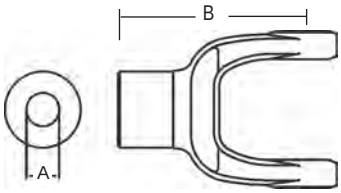

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 801-5506 | 1 3/8" × 6 Spl | 4 1/2" |
| 801-5521 | 1 3/8" × 21 Spl. | 4 1/2" |

## Clamp Yoke




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 807-5506 | 1 3/8" × 6 Spl. | 5 5/8" |
| 807-5520 | 1 3/4" × 20 Spl. | 5 1/4" |
| 807-5521 | 1 3/8" × 21 Spl. | 5 1/4" |
| 807-5527 | 1 3/4" × 27 Spl. | 5 5/8" |
| 807-5528 | 1 3/4" x 6 Spl. | 5 5/8" |

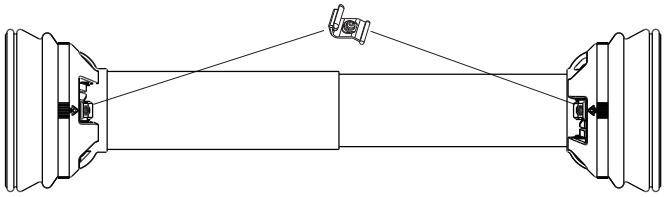
*Stock Bore*
*With Hub O. D. Turned*




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 809-5516 | 1" | 5 5/8" |

## Guard

*Order Bearings as Required*



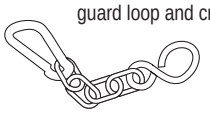
| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 902-3548 | 48" | 921-4400 |
| 902-3560 | 60" | 921-4400 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Guard Chain Kit

*Part Number: 13006500 (2-per Kit)*

Insert the "S" hook through the guard loop and crimp shut

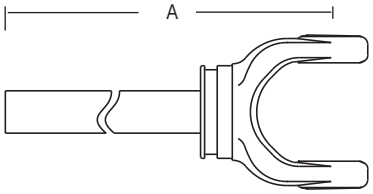


## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

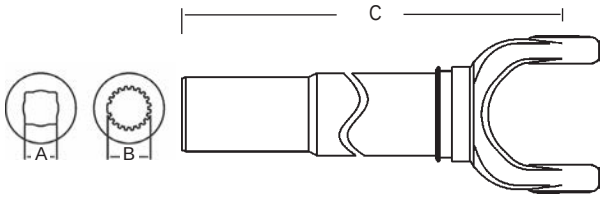


## Yoke & Shaft Assembly



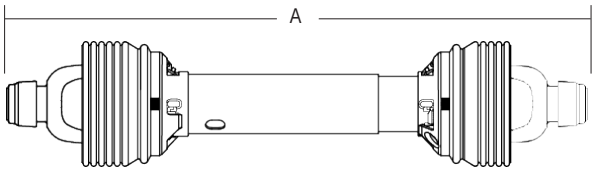

| Stock Number | Shaft Size | Dim. "A" |
|---|---|---|
| 10005548 | 1 5/16" | 32.75" |
| 10005560 | 1 5/16" | 44.88" |
| 10015548 | 1 11/16" × 20 Spl. | 32.75" |

## Yoke, Tube & Sleeve Assembly



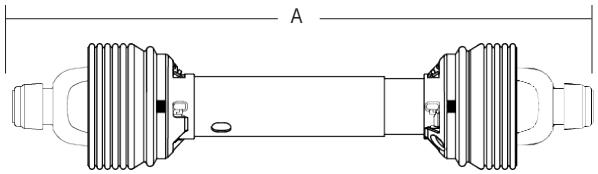

| Stock Number | Dim. "A" Bore | Dim. "B" Bore | Dim. "C" |
|---|---|---|---|
| 11005548 | 1 5/16" Sq. | | 33.38" |
| 11005560 | 1 5/16" Sq. | | 45.38" |
| 11015548 | | 1 11/16" × 20 Spl. | 33.38" |

## Drivelines



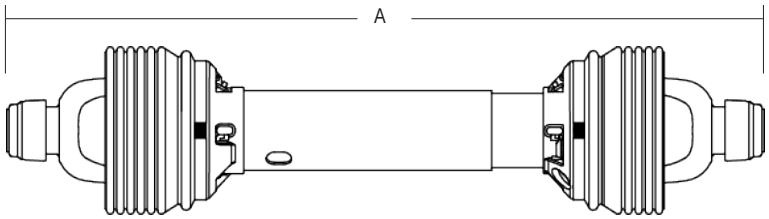

Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required. When cross & bearing kit and yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

| Stock Number | Shaft Size | Tractor Yoke | Overall Compressed Length Dim. "A" | Max. Length |
|---|---|---|---|---|
| 14005548 | 1 5/16" | 1 3/8" × 6 Spl. Q.D. | 48" | 72" |
| 14005560 | 1 5/16" | 1 3/8" × 6 Spl. Q.D. | 60" | 96" |
| 14045548 | 1 11/16" × 20 Spl. | 1 3/8" × 6 Spl. Q.D. | 48" | 72" |



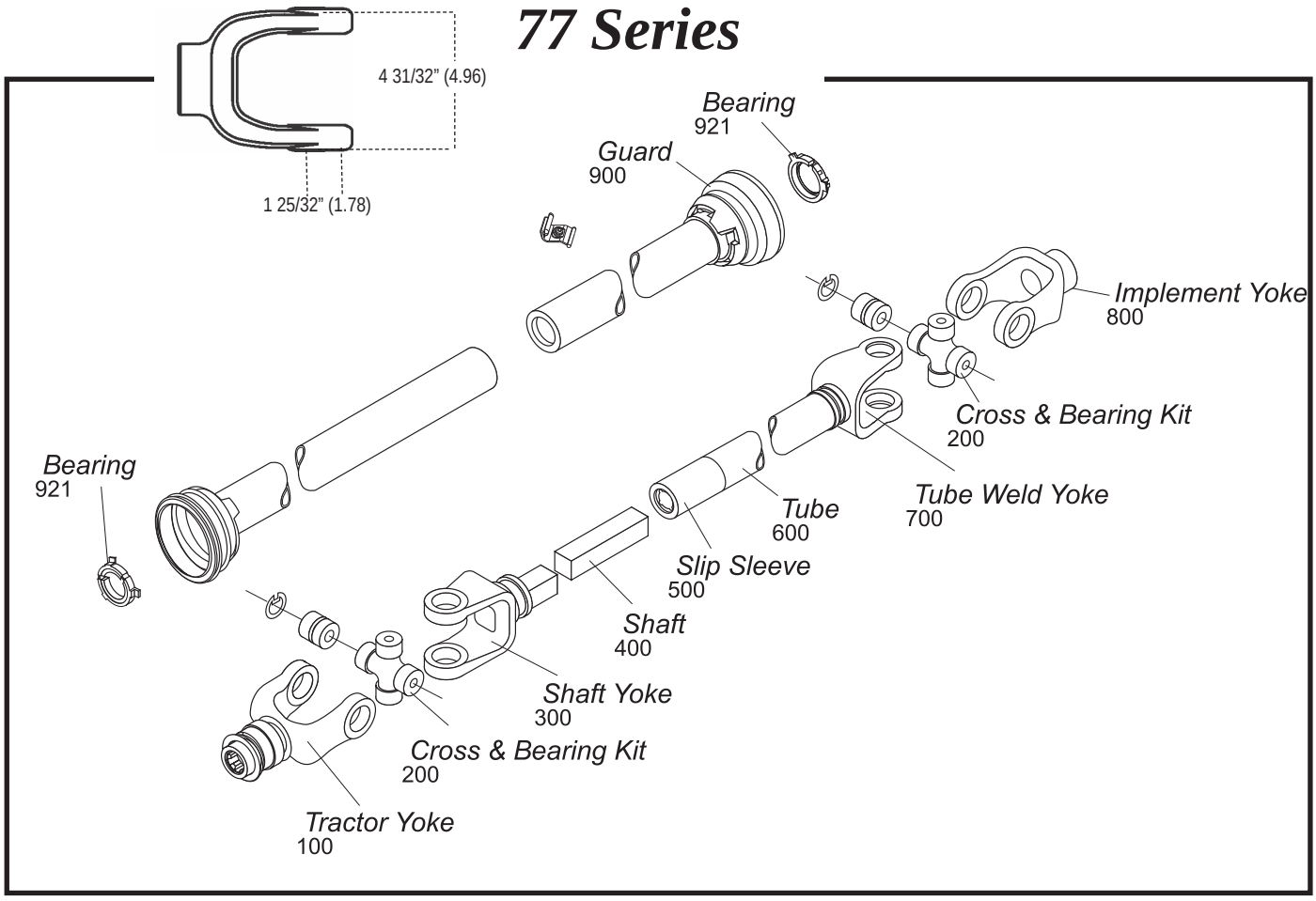

Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When cross & bearing kit and outboard yokes are assembled, the overall compressed length of the driveline will be 48", 58" or 60".

| Stock Number | Shaft | Overall Compressed Length Dim. "A" | Max. Length |
|---|---|---|---|
| 14015548 | 1 5/16" Sq. | 48" | 72" |
| 14015560 | 1 5/16" Sq. | 60" | 96" |
| 14055548 | 1 11/16" × 20 Spl. | 48" | 72" |
| 14055558 | 1 11/16" × 20 Spl. | 58" | 92" |



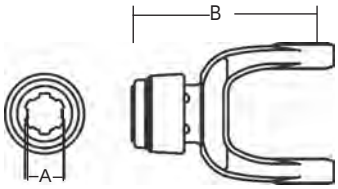

| Stock Number | Tractor Yoke | Implement Yoke | Overall Compressed Length Dim. "A" | Max. Length | Application | Shaft Size |
|---|---|---|---|---|---|---|
| 14005537 | 1 3/8" × 6 Spl. Safety Slide Lock | 1 3/8" × 6 Spl. Safety Slide Lock | 37" | 50" | All Purpose | 1 5/16" Sq. |
| 14005546 | 1 3/4" × 20 Spl. Safety Slide lock | 1 3/4" Rd. w/ Keyway and (2) Set Screws | 46" | 68" | All Purpose | 1 11/16" × 20 Spl. |

# 77 Series




## Tractor Yoke

*Auto-Lok*
*Repair Kit -*
**19-15198*
***13004020*



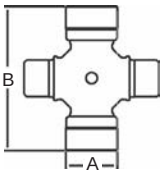

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 110-7706* | 1 3/8" × 6 Spl. | 7" |
| 110-7720** | 1 3/4" × 20 Spl. | 7" |
| 110-7721* | 1 3/8" × 21 Spl. | 7" |

## Extended Lubrication Cross & Bearing Kit

***(E-Kit)***

*(Recommended 50 hr. grease interval)*

*Snap Ring Located in Bushing*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 201-7700 | 1 25/32" | 4 31/32" |

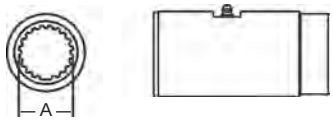
## Spline Shaft



*Spline Shaft*
*Induction Hardened*

| Stock Number | Dim. "A" | Length | Major Dim. |
|---|---|---|---|
| 404-7720 | 2" x 20 Spl. | 3" | 1.978/1.973 |

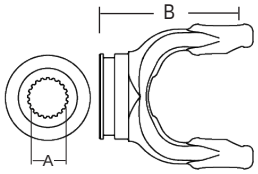
## Slip Sleeve




*With Grease Groove*

| Stock Number | Dim. "A" Bore | Length | Fits Tube Size |
|---|---|---|---|
| 505-7700 | 2" x 20 Spl. | 5" | 3" (.188 wall) |

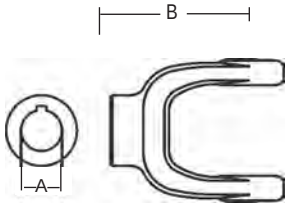
## Shaft Weld Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore | Dim. "B" Bore |
|---|---|---|
| 302-7700 | 2" x 20 Spl. | 5 1/4" |

## Implement Yoke




*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" | Standard Keyway |
|---|---|---|---|
| 800-7728 | 1 3/4" | 5 3/4" | 3/8" |
| 800-7732 | 2" | 6 1/4" | 1/2" |

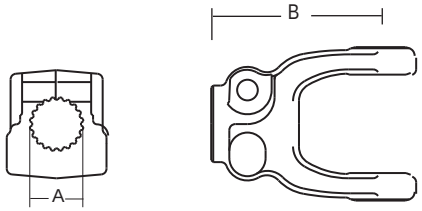
## Tube



*3" (.188 Wall)*

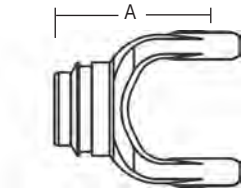
| Stock Number | Length |
|---|---|
| 602-7700 | 6' |
| 604-7700 | 3' |

## Clamp Yoke




| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 807-7720 | 1 3/4" x 20 Spl. | 6 1/4" |
| 807-7732 | 2" Rd. | 6 1/4" |

## Tube Weld Yoke

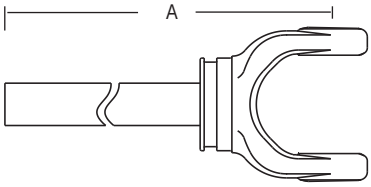



*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" | Fits Tube Size |
|---|---|---|
| *704-7700 (with bore) | 5 3/4" | 3" (.188 wall) |

**Bore through for Telescoping*

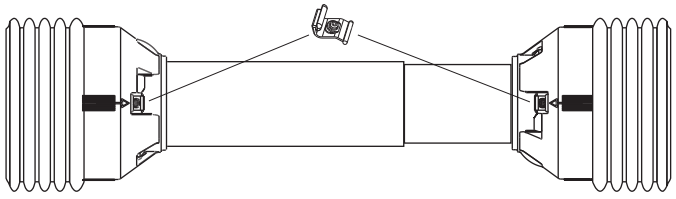
## Yoke & Shaft Assembly




| Stock Number | Shaft Size | Dim. "A" |
|---|---|---|
| 10017748 | 2" x 20 Spl. | 32.75" |

## Guard

** Order Bearings as Required*



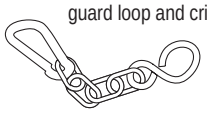
| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 900-4548 | 48" | 961-4535 |
| 900-4560 | 60" | 961-4535 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Guard Chain Kit

*Part Number: 13006500 (2-per Kit)*

Insert the "S" hook through the guard loop and crimp shut

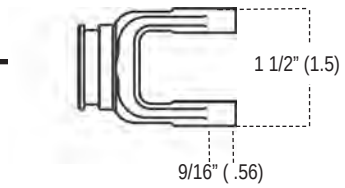


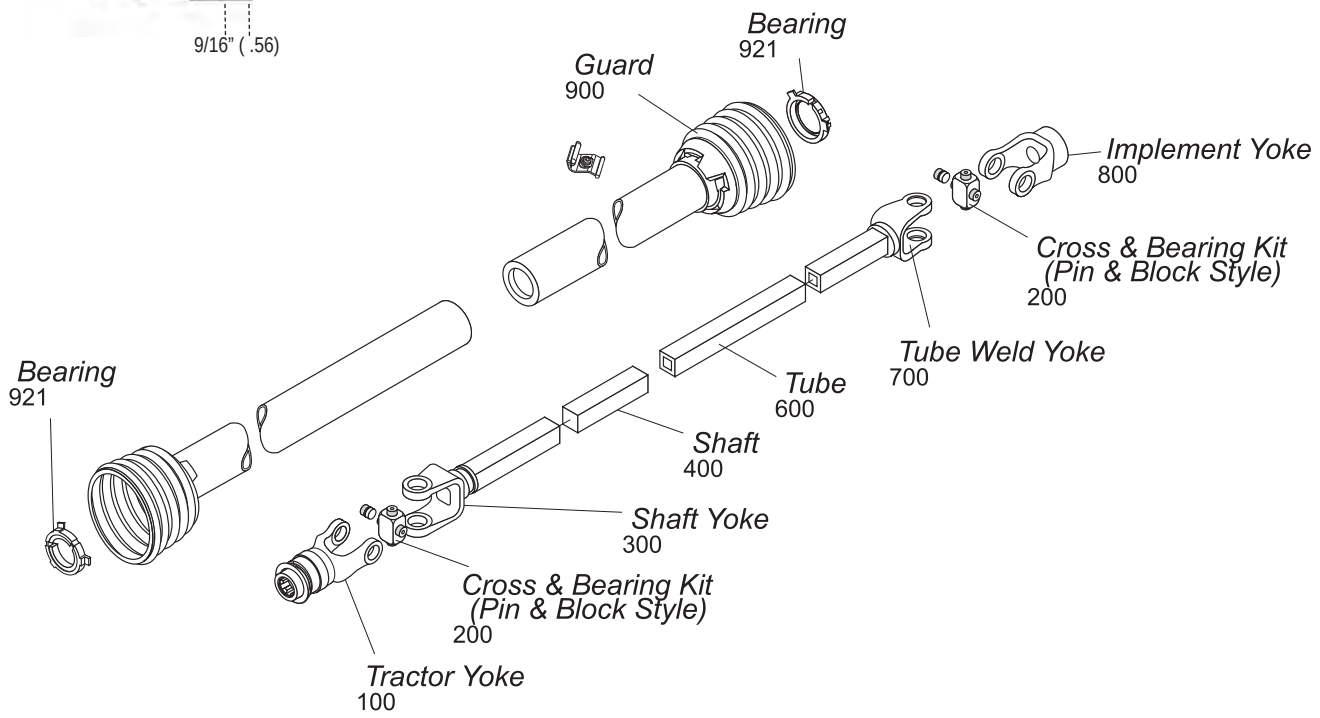
## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

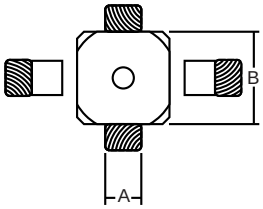


# W Series



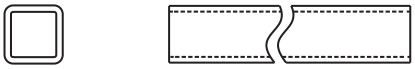

## Cross & Bearing Kit
**(Pin & Block Style)**




*Zerk Located in Block*

| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-0700 | 9/16" | 1 1/2" |

## Tube



*1 1/4" Square O.D.*

| Stock Number | Length | Fits Shaft |
|---|---|---|
| 600-0015 | 6' | 15/16" Sq. |

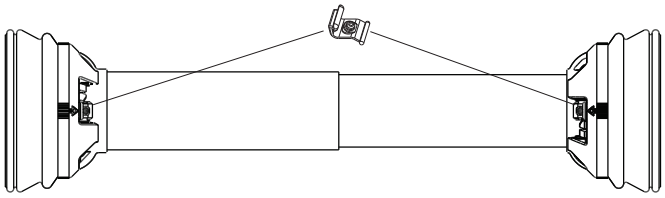
## Shaft



*15/16" Square*

| Stock Number | Length | Fits Shaft |
|---|---|---|
| 400-0015 | 6' | 1 1/4" Sq. |

## Guard



| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 900-2548 | 48" | 921-5170 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Guard Chain Kit



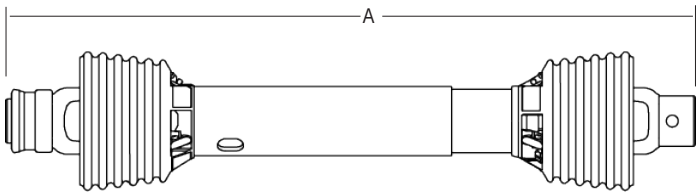

Part Number: 13006500 (2-per Kit)

## Easy Lock™ Replacement Kit

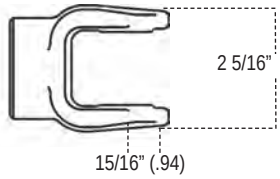
*Part Number: 13005000 (4-per Kit)*



## Drivelines



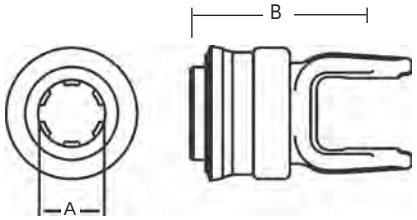

***Use 12 Series driveline for all "W" Series replacement drivelines. See 12 Series (Page 54) for drivelines.***




# 0675 Series

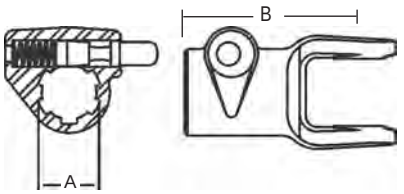
*Interchanges with Neapco*

## Tractor Yoke




*Spring-Lok*
*Repair Kit -13003100*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 100-0506 | 1 3/8" × 6 Spl. | 3 7/8" |

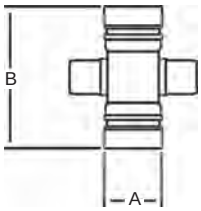



*Quick Disconnect*
*Repair Kit - 13002006*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 102-0506 | 1 3/8" × 6 Spl. | 3 7/8" |

## Cross & Bearing Kit

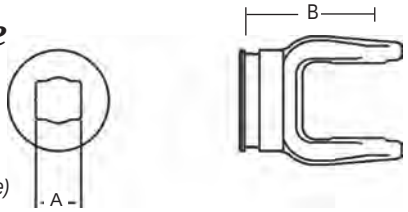
***(R Kit)***
*(Recommended 8 hr. grease interval)*




*Snap Ring Located in Bushing*

| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-0675 | 15/16" | 2 5/16" |

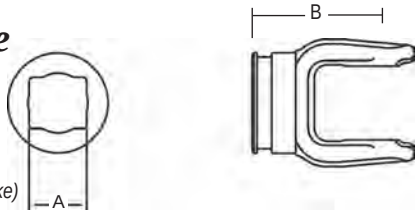
## Shaft Weld Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 300-0500 | 3/4" × 7/8" | 2 1/2" |

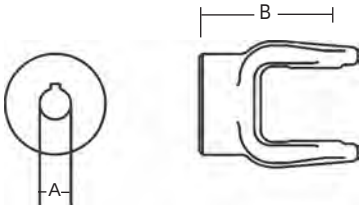
## Tube Weld Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

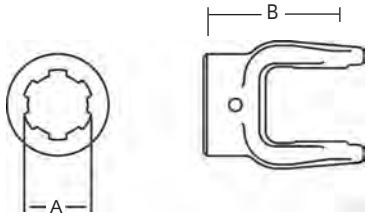
| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 700-0500 | 1" × 1 1/8" | 2 1/2" |

## Implement Yoke



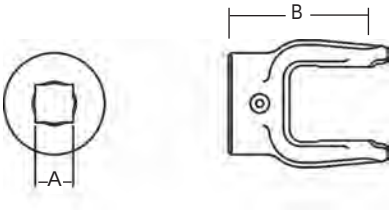

*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" | Standard Keyway |
|---|---|---|---|
| 800-0512 | 3/4" | 2 1/2" | 3/16" |



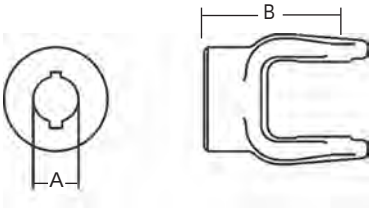

*Spline Bore*
*With 21/64" Pin Hole*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 801-0506 | 1 3/8" × 6 Spl. | 2 1/2" |



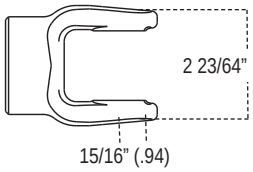

*Square Bore*
*With Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 804-0512 | 3/4" | 2 1/2" |
| 804-0514 | 7/8" | 2 1/2" |
| 804-0516 | 1" | 2 1/2" |




*Round Bore*
*With Double Keyway & Set Screw*

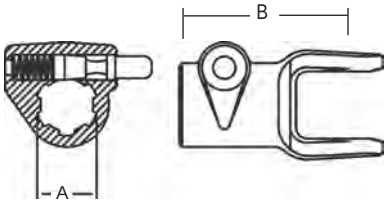
| Stock Number | Dim. "A" Bore | Dim. "B" | Double Keyway |
|---|---|---|---|
| 806-0514 | 7/8" | 2 1/2" | 3/16" & 1/4" |
| 806-0516 | 1" | 2 1/2" | 3/16" & 1/4" |
| 806-0518 | 1 1/8" | 2 1/2" | 1/4" & 5/16" |
| 806-0520 | 1 1/4" | 2 1/2" | 1/4" & 5/16" |




# 1000 Series

*Interchanges with Spicer and Neapco*

## Tractor Yoke



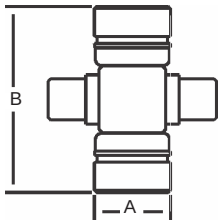

*Quick Disconnect*
*Repair Kit - 13002006*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 102-1006 | 1 3/8" × 6 Spl. | 3 7/8" |

## Cross & Bearing Kit

***(R Kit)***

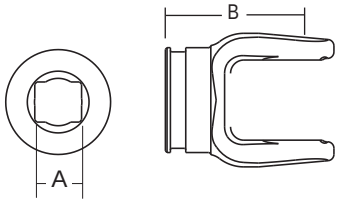
*(Recommended 8 hr. grease interval)*




*Snap Ring Located in Bushing*

| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-1000 | 15/16" | 2 23/64" |

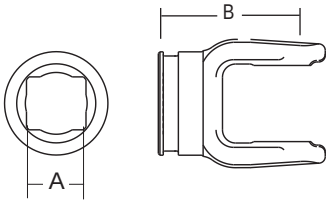
## Shaft Weld Yoke




*with Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 300-1000 | 3/4" × 7/8" Rect. | 2 1/2" |

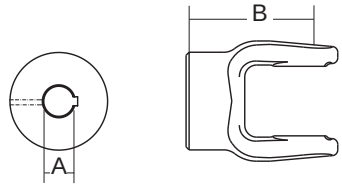
## Tube Weld Yoke




*with Bearing Groove*
*(Guard must rotate freely on yoke)*

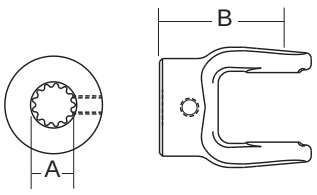
| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 700-1000 | 1" × 1 1/8" | 2 1/2" |

## Implement Yoke




*Round Bore*
*Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Keyway | Dim. "B" |
|---|---|---|---|
| 800-1010 | 5/8" | 3/16" (.19) | 2 1/2" (2.50) |
| 10001-1044 | 5/8" | 3/16" (.19) | 1 11/16" (1.69) |
| 10001-1045 | 3/4" | 3/16" (.19) | 2 1/2" (2.50) |
| 10001-1038 | 3/4" | 3/16" (.19) | 1 11/16" (1.69) |
| 10001-1056 | 3/4" | 1/4" (.25) | 2 1/2" (2.50) |
| 800-1013 | 13/16" | 1/4" (.25) | 2 1/2" (2.50) |
| 10001-1057 | 7/8" | 3/16" (.19) | 2 1/2" (2.50) |
| 10001-1049 | 7/8" | 1/4" (.25) | 2 1/2" (2.50) |
| 10001-1048 | 7/8" | 1/4" (.25) | 2 1/2" (2.50) |
| 10001-1040 | 7/8" | 1/4" (.25) | 1 11/16" (1.69) |
| 800-1015 | 15/16" | 1/4" (.25) | 2 1/2" (2.50) |
| 800-1016 | 1" | 3/16" (.19) | 2 1/2" (2.50) |
| 10001-1051 | 1" | 1/4" (.25) | 2 1/2" (2.50) |
| 10001-1033 | 1" | 1/4" (.25) | 2 1/2" (2.50) |
| 10001-1041 | 1" | 1/4" (.25) | 1 11/16" (1.69) |
| 800-1017 | 1 1/16" | 1/4" (.25) | 2 1/2" (2.50) |
| 10001-1053 | 1 1/8" | 1/4" (.25) | 2 1/2" (2.50) |
| 10001-1052 | 1 1/8" | 5/16" (.31) | 2 1/2" (2.50) |
| 800-1019 | 1 3/16" | 5/16" (.31) | 2 1/2" (2.50) |
| 10001-1058 | 1 1/4" | 1/4" (.25) | 2 1/2" (2.50) |
| 10001-1055 | 1 1/4" | 5/16" (.31) | 2 1/2" (2.50) |
| 10001-1054 | 1 1/4" | 5/16" (.31) | 2 1/2" (2.50) |
| 10001-1060 | 1 3/8" | 5/16" (.31) | 2 1/2" (2.50) |
| 800-1022 | 1 3/8" | 3/8" | 2 1/2" (2.50) |

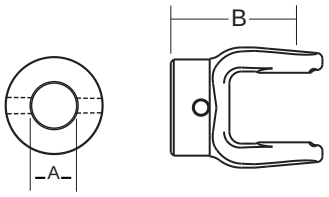



*Spline Bore*
*with Set Screw*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 801-1013 | .901" × 13 Spl. | 2 1/2" (2.50) |
| 801-1018 | 1 1/8" × 6 Spl. | 2 1/2" (2.50) |

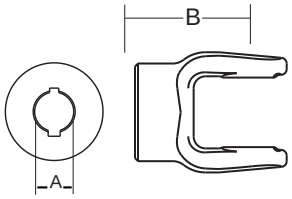
# *1000 Series (cont'd.)*

### *Shear Pin*



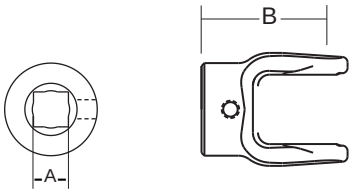

| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* | *Pinhole Size* |
|---|---|---|---|
| 802-1015 | 15/16" | 2 1/2" (2.50) | 11/32" (.34) #6 Taper |
| 802-1016 | 1" | 2 1/2" (2.50) | 1/4" (.25) |
| 10001-1059 | 1" | 2 1/2" (2.50) | 3/8" (.38) |
| 802-1020 | 1 1/4" | 2 1/2" (2.50) | 5/16" (.31) |
| 802-1024 | 1 1/2" | 2 1/2" (2.50) | 9/32" (.28) |
| 10001-1034 | 1 1/2" | 2 1/2" (2.50) | 17/64" (.27) |

### *Round Bore*
*Double Keyway & Set Screw*



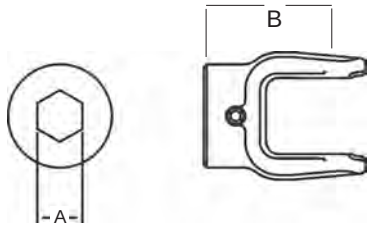

| *Stock Number* | *Dim. "A" Bore* | *Double Keyway* | *Dim. "B"* |
|---|---|---|---|
| 806-1012 | 3/4" | 3/16" & 1/4" | 2 1/2" (2.50) |
| 806-1013 | 13/16" | 3/16" & 1/4" | 2 1/2" (2.50) |
| 806-1014 | 7/8" | 3/16" & 1/4" | 2 1/2" (2.50) |
| 806-1016 | 1" | 3/16" & 1/4" | 2 1/2" (2.50) |
| 806-1018 | 1 1/8" | 3/16" & 1/4" | 2 1/2" (2.50) |
| 10001-1061 | 1 1/8" | 1/4" & 5/16" | 2 1/2" (2.50) |
| 806-1020 | 1 1/4" | 1/4" & 5/16" | 2 1/2" (2.50) |
| 806-1019 | 1 3/16" | 1/4" & 5/16" | 2 1/2" (2.50) |

### *Square Bore*
*with Set Screw*



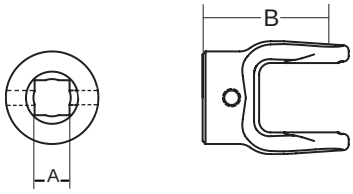

| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* |
|---|---|---|
| 804-1012 | 3/4" | 2 1/2" (2.50) |
| 10001-1042 | 3/4" | 1 11/16" (1.69) |
| 804-1014 | 7/8" | 2 1/2" (2.50) |
| 10001-1043 | 7/8" | 1 11/16" (1.69) |
| 804-1016 | 1" | 2 1/2" (2.50) |
| 804-1018 | 1 1/8" | 2 1/2" (2.50) |
| 10001-1037 | 1 1/8" | 2 1/2" (2.50) |

### *Hexagon Bore*
*with Set Screw*




| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* |
|---|---|---|
| 805-1014 | 7/8" | 2 1/2" |
| 805-1018 | 1 1/8" | 2 1/2" |

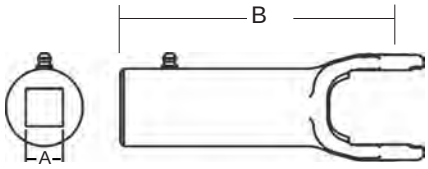
### *Square Bore*
*with Pinhole*




| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* | *Pinhole Size* |
|---|---|---|---|
| 10001-1035 | 3/4" | 2 1/2" (2.50) | 5/16" (.312) |
| 10001-1036 | 1" | 2 1/2" (2.50) | 3/8" (3.75) |

## *Slip Sleeve Yoke*

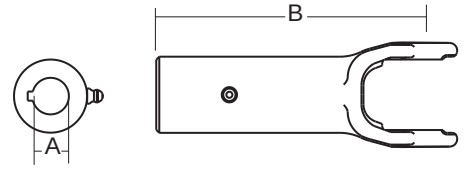
### *Square*




| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* |
|---|---|---|
| 808-1012 | 3/4" | 5 1/2" |
| 808-1014 | 7/8" | 5 1/2" |
| 808-1016 | 1" | 5 1/2" |

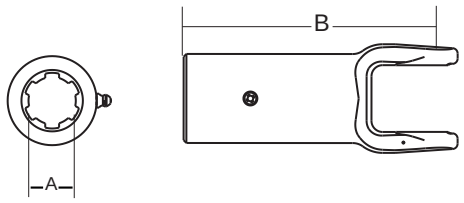
## *Slip Sleeve Yoke cont...*

*Round*



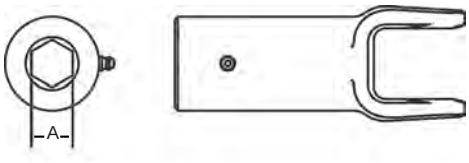

| *Stock Number* | *Dim. "A" Bore* | *Keyway* | *Dim. "B"* |
|---|---|---|---|
| 810-1012 | 3/4" | 3/16" | 5 1/2" (5.50) |
| 810-1013 | 13/16" | 1/4" | 5 1/2" (5.50) |
| 810-1014 | 7/8" | 1/4" | 5 1/2" (5.50) |
| 810-1016 | 1" | 1/4" | 5 1/2" (5.50) |
| 810-1018 | 1 1/8" | 1/4" | 5 1/2" (5.50) |
| 10001-1062 | 1 1/8" | 5/16" | 5 1/2" (5.50) |
| 810-1020 | 1 1/4" | 1/4" | 5 1/2" (5.50) |
| 10001-1013 | 1 1/4" | 5/16" | 5 1/2" (5.50) |
| 10001-1066 | 1 1/8" | 1/4" | 5 1/2" (5.50) |

*Spline*

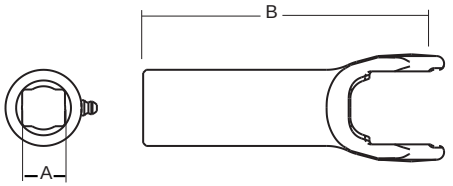



| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* |
|---|---|---|
| 812-1018 | 1 1/8" × 10 Spl. | 5 1/2" (5.50) |
| 812-1020 | 1 1/4" × 6 Spl. | 5 1/2" (5.50) |

*Hex*

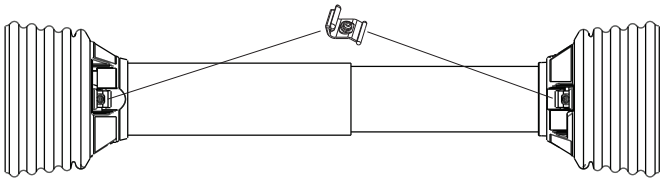



| *Stock Number* | *Dim. "A" Bore* |
|---|---|
| 811-1014 | 7/8" |
| 811-1018 | 1 1/8" |




| *Stock Number* | *Dim. "A" Bore* | *Dim. "B"* |
|---|---|---|
| 813-1012 | 3/4" × 7/8" | 5-1/2" (5.50) |
| 10001-1014 | 7/8" | 5-1/2" (5.50) |
| 10001-1015 | 1" | 5-1/2" (5.50) |

## *Guard*



*Order Bearings As Required*

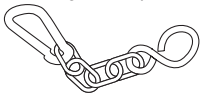
| *Stock Number* | *Overall Driveline Length* | *Bearing Kit (4-per kit)* |
|---|---|---|
| 900-2548 | 48" | 921-0600 |
| 900-2560 | 60" | 921-0600 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## *Guard Chain Kit*

*Part Number: 13006500 (2-per Kit)*

Insert the "S" hook through the guard loop and crimp shut



## *Easy Lock™ Replacement Kit*

*Part Number: 13005000 (4-per Kit)*



## 1800 Series

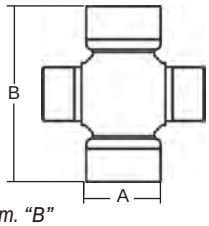
***Interchanges with Neapco***

### Cross & Bearing Kit

***(R Kit)***

*(Recommended 8 hr. grease interval)*

*Snap Ring Located in Yoke*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-1875 | 1" | 3 7/32" |

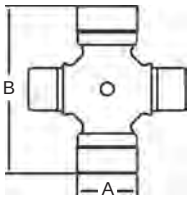
## 14 Series

### Cross & Bearing Kit

***(R Kit)***

*(Recommended 8 hr. grease interval)*

*Interchanges with Howse*
*Snap Ring Located in Bushing*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-1401 | 1 1/8" | 3 5/32" |

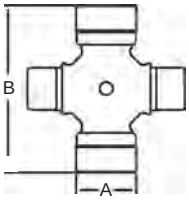
## 1 FR Series

### Cross & Bearing Kit

***(R Kit)***

*(Recommended 8 hr. grease interval)*

*Snap Ring Located in Yoke*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-0100 | 7/8" | 2 15/16" |

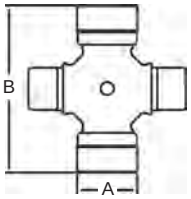
## 35 Series

### Cross & Bearing Kit

***(R Kit)***

*(Recommended 8 hr. grease interval)*

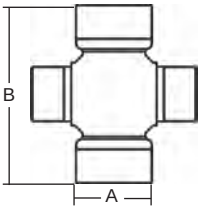
*Interchanges with Howse*
*Snap Ring Located in Bushing*



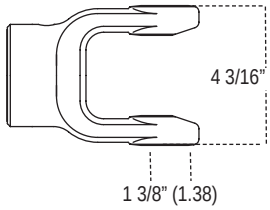

| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-3501 | 1 1/4" | 3 7/32 |

## Vehicular Cross & Bearing Kit

***Interchanges with Spicer***



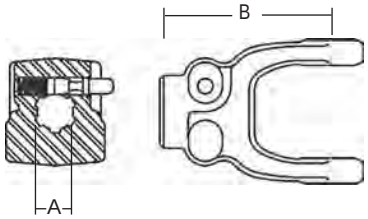

| Stock Number | Spicer U - Joint Series | Dim. "A" | Dim. "B" |
|---|---|---|---|
| 200-0310 | 1310 | 1 1/16" | 3 7/32" |
| 200-0350 | 1350 | 1 3/16" | 3 5/8" |
| 200-0410 | 1410 | 1 3/16" | 4 3/16" |




# 2600 Series

*Interchanges with Neapco & Walterscheid 1480*

## Tractor Yoke

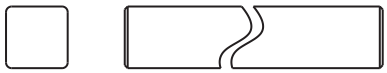



*Repair Kit -*
** 13002006*
*** 13002020*
**** 13002021*

*Quick Disconnect*

| Stock Number | Dim."A" Bore | Dim. "B" |
|---|---|---|
| 102-2606* | 1 3/8" x 6 Spl. | 5 5/16" |
| 102-2620** | 1 3/4" x 20 Spl. | 5 5/16" |
| 102-2621*** | 1 3/8" x 21 Spl. | 5 5/16" |

## Shaft

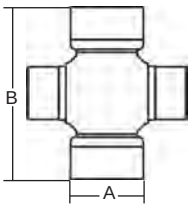


*1 5/16" Square*

| Stock Number | Length |
|---|---|
| 400-0021 | 6' |
| 401-0021 | 10' |
| 404-0021 | 3' |

## Cross & Bearing Kit

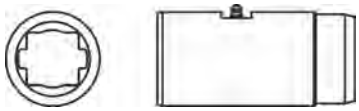
***(R Kit)***
*(Recommended 8 hr. grease interval)*




*Snap Ring Located in Yoke*

| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-2600 | 1 3/8" | 4 3/16" |

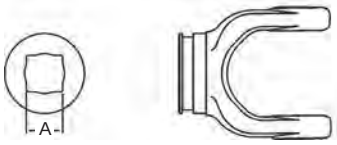
## Slip Sleeve



*1 5/16" Square*
*With Grease Groove*

| Stock Number | Length | Fits Tube Size |
|---|---|---|
| 500-2600 | 5" | 2 3/4" (.109 Wall) |

## Shaft Weld Yoke




*With Bearing Groove*
*(Guards must rotate freely on the yoke)*

| Stock Number | Dim. "A" Bore | Dim. "B" |
|---|---|---|
| 300-2600 | 1 5/16" Sq. | 4 1/8" |

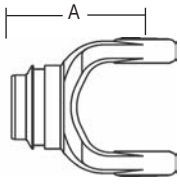
## Tube



*2 3/4" (.109 Wall)*

| Stock Number | Length |
|---|---|
| 602-2600 | 6' |

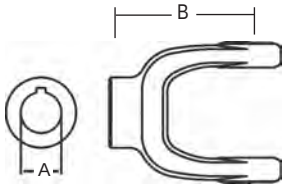
## Tube Weld Yoke




*With Bearing Groove*
*(Guards must rotate freely on the yoke)*

| Stock Number | Dim. "A" | Fits Tube Bore |
|---|---|---|
| 701-2600 | 4 5/8" | 2 3/4" (.109 Wall) |

## Implement Yoke




*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" Bore | Standard Keyway | Dim. "B" |
|---|---|---|---|
| 800-2622 | 1 3/8" | 5/16" | 4 5/8" |
| 800-2624 | 1 1/2" | 3/8" | 4 5/8" |
| 800-2628 | 1 3/4" | 3/8" | 4 5/8" |

## North American Shaft



| Stock Number | Size | Length |
|---|---|---|
| 400-0012 | 3/4" Sq. | 6' |
| 400-0014 | 7/8" Sq. | 6' |
| 400-0015 | 15/16" Sq. | 6' |
| 400-0016 | 1" Sq. | 6' |
| 400-0019 | 1 3/16" Sq. | 6' |
| 400-0021 | 1 5/16" Sq. | 6' |
| 400-1214 | 3/4" × 7/8" Rect. | 6' |
| 400-1618 | 1" × 1 1/8" Rect. | 6' |
| 402-0014 | 7/8" Hex | 6' |
| 402-0016 | 1" Hex | 6' |
| 402-0018 | 1 1/8" Hex | 6' |
| 402-0020 | 1 1/4" Hex | 6' |
| 404-0019 | 1 3/16" Sq. | 3' |
| 404-0021 | 1 5/16" Sq. | 3' |
| 404-1214 | 3/4" × 7/8" Rect. | 3' |
| 404-1615H | 1" × 15 Spl. (Induction Hardened) | 3' |
| 404-1618 | 1" × 1 1/8" Rect. | 3' |
| 404-2120 | 1 5/16" × 20 Spl. (Induction Hardened) | 3' |
| 404-2720 | 1 11/16" × 20 Spl. (Induction Hardened) | 3' |
| 404-7720 | 1 7/8" X 20 Spl. (Induction Hardened) | 3' |

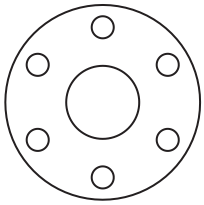
## North American Tube



| Stock Number | Size | Length |
|---|---|---|
| 600-0012 | 1" Sq. Fits Shaft 3/4" Sq. | 6' |
| 600-0015 | 1 1/4" Sq. (.120 Wall) Fits Shaft 15/16" | 6' |
| 600-0016 | 1 1/4" Sq. (.109 Wall) Fits Shaft 1" Sq. | 6' |
| 600-1618 | 1" × 1 x 1/8" Rect.O.D - Fits Shaft 3/4" x 7/8" | 6' |
| 600-2022 | 1 1/4" × 1 3/8" Rect.O.D - Fits Shaft 1" x 1 1/8" | 6' |
| 602-0600 | 1 1/2" Rd. (.065 Wall) O.D. | 6' |
| 602-1400 | 2" Rd. (.083 Wall) O.D. | 6' |
| 602-2600 | 2 3/4" Rd. (.109 Wall) O.D. | 6' |
| 602-3500 | 2 1/8" Rd. (.120 Wall) O.D. | 6' |
| 602-4400 | 2 1/2" Rd. (.120 Wall) O.D. | 6' |
| 604-0600 | 1 1/2" Rd. (.065 Wall) O.D. | 3' |
| 604-1400 | 2" Rd. (.083 Wall) O.D. | 3' |
| 604-1618 | 1" × 1 1/8" Rect.O.D - Fits Shaft 3/4" x 7/8" | 3' |
| 604-2022 | 1 1/4" × 1 3/8" Rect. O.D - Fits Shaft 1" x 1 1/8" | 3' |
| 604-3500 | 2 1/2" Rd. (.120 Wall) O.D. | 3' |
| 604-4400 | 2 1/2" Rd. (.120 Wall) O.D. | 3' |

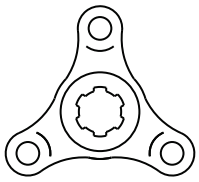
## Shock Absorbing Flexible Coupling Disc

*6" O.D.*



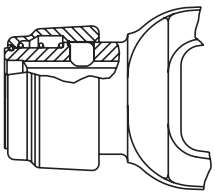
| Stock Number | Description |
|---|---|
| 970-2110 | Disc only w/ 5/8" Holes |
| 970-2108 | Disc only w/ 1/2" Holes |

## Spider



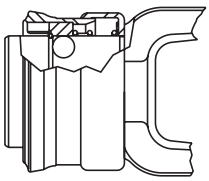
| Stock Number | Description |
|---|---|
| 81011-1016 | 1 3/8" × 6 Spl. with 5/8" Bolt Hole |
| 81013-1053 | 1 3/8" × 6 Spl. with 21/64" Pinholes & 5/8" Bolt Hole |
| 81021-1097 | 1 3/4" Rd. with 3/8" Keyway & 5/8" Bolt Hole |

# Locking Device



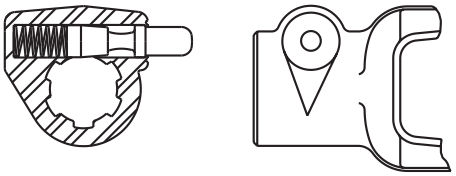
### Safety Slide Lock

*An exclusive Weasler replacement component, the Safety Slide Lock* yoke is locked in place by two hardened pawls with compound radii that conform to the groove in the shaft for full contact. The device is particularly applicable where there is appreciable end thrust.*



### Spring Lok

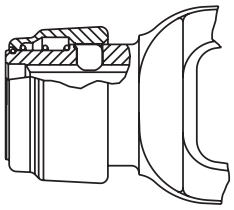
*The collar is spring loaded for ease of installation and positive locking to tractor shaft*



### Quick Disconnect

*A smooth plunger eliminates sharp projections such as x-washers. Trails rather than leads rotation.*

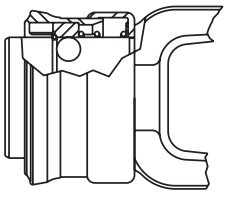
# Locking Device Repair Kit



### *Auto-Lok/Safety Slide Lock

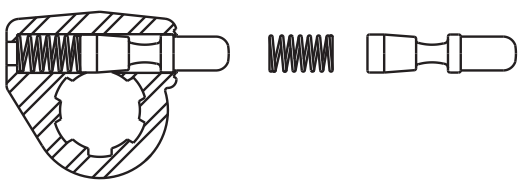
| | |
|---|---|
| Stock No. 13004000 | Repair Kit for Weasler Auto-Lok and Safety Slide Lock 6 Spline & 21 Spline |
| Stock No. 13004020 | Repair Kit for Weasler Auto-Lok and Safety Slide Lock 20 Spline |
| Stock No. 13004015 | Repair Kit for 1" × 15 Spl. |

This repair kit contains both balls & pawls. When repairing the "Safety Slide Lock" use the pawls only and discard the balls. When repairing the "Auto-Lok" use both the balls and the pawls.



### Spring-Lok

| | |
|---|---|
| Stock No. 13003100 | Repair Kit for Weasler Spring-Lok 6 Spline & 21 Spline |
| Stock No. 13003115 | 1" × 15 Spline |



### Quick Disconnect

| | |
|---|---|
| Stock No. 13002006 | Repair Kit for Weasler and Rockwell 6 Spline |
| Stock No. 13002806 | Repair Kit for 1 3/4" × 6 Spl. |
| Stock No. 13002021 | Weasler 21 Spline and Hex Quick Disconnect |
| Stock No. 13002020 | Weasler 20 Spline |

# NOTES

Weasler®

Aftermarket Product Guide



# Metric

## Drivelines and Components

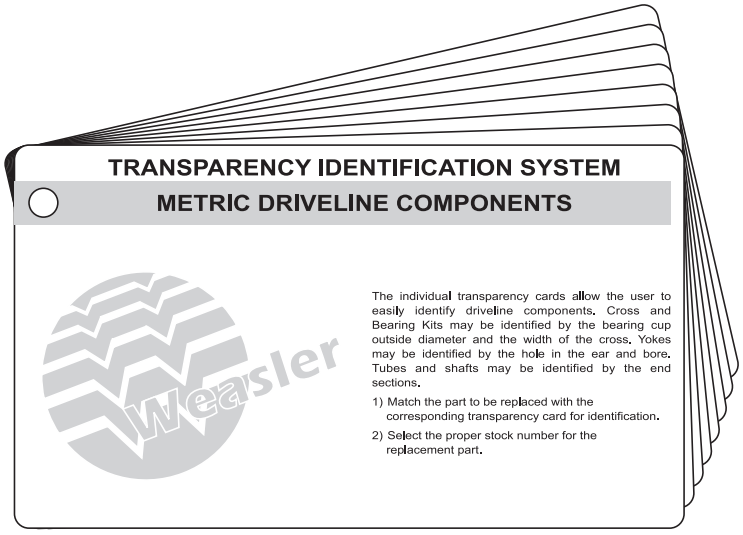
# TRANSPARENCY IDENTIFICATION SYSTEM

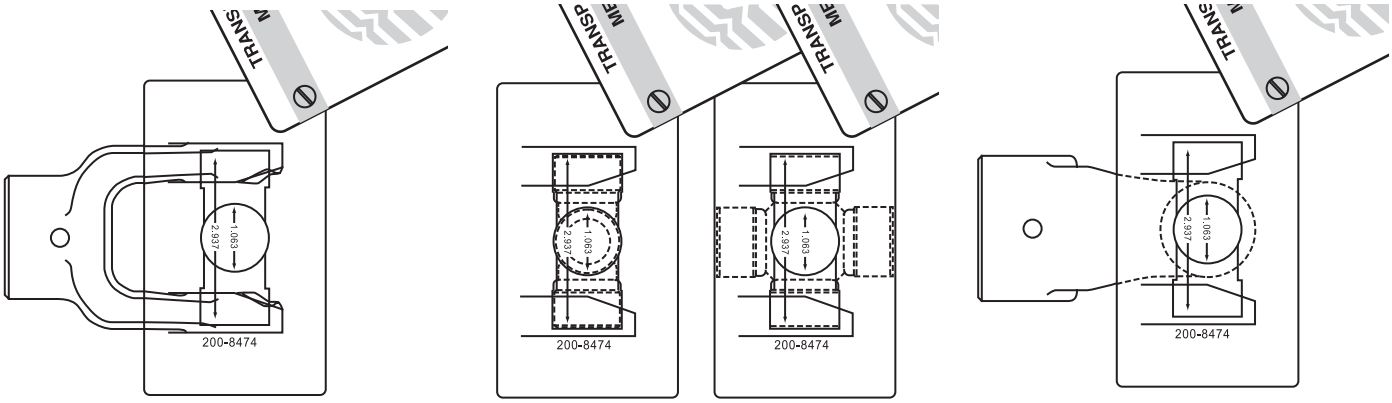
for Metric Driveline Components
(Stock No. 12008500)

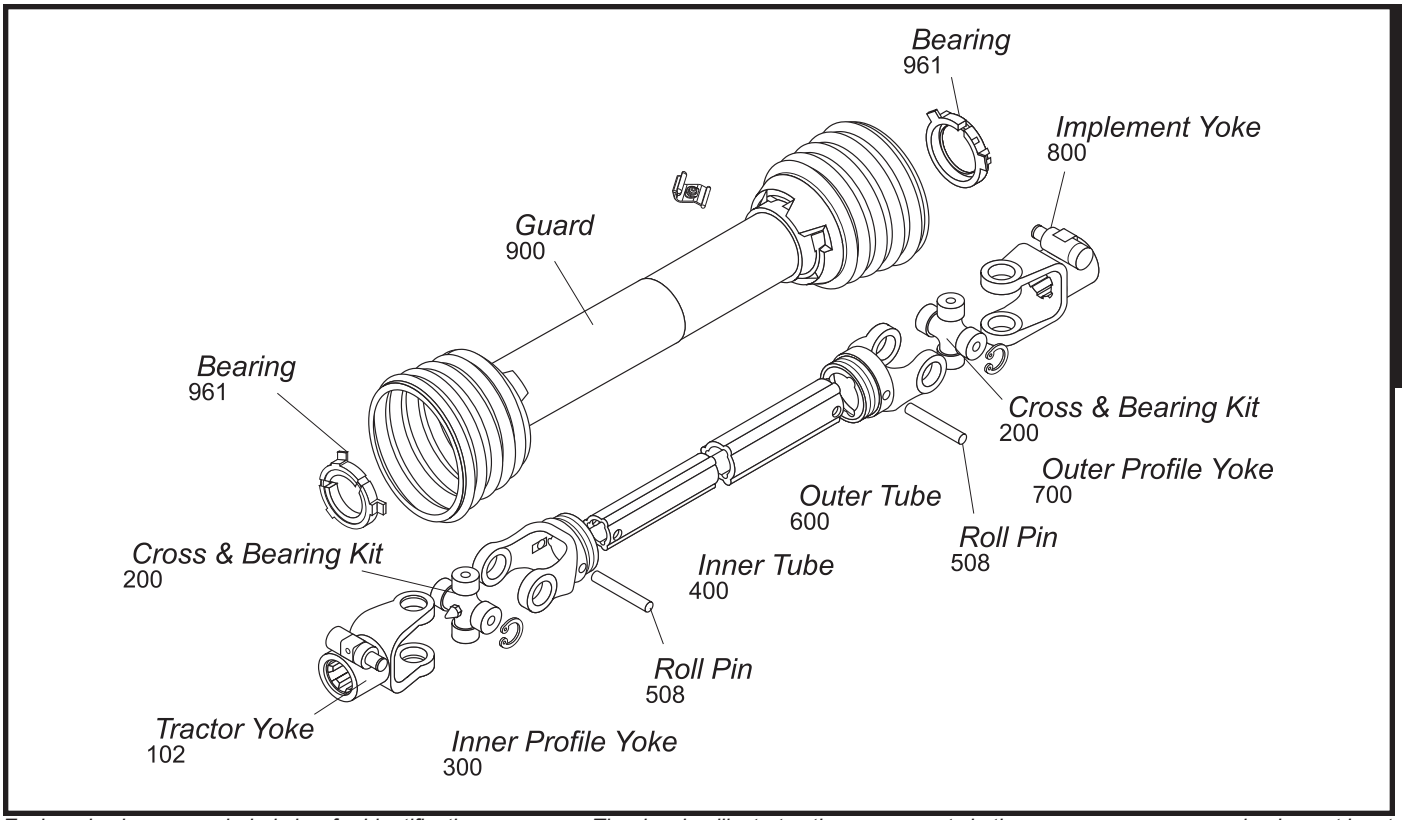
The individual transparency cards will allow the user to easily identify driveline components. Cross and Bearing Kits may be identified by the bearing cap outside diameter and the width of the cross. Yokes may be identified by the hole in the ear and profile. Profile tubes may be identified by the end sections.

How to use the Transparency Identification System:

1. Match the part to be replaced with the corresponding transparency card for identification.
2. Select the proper stock number for the replacement part.






*Each series has an exploded view for identification purposes. The drawing illustrates the components in the same sequence as an implement input driveline transmitting power from tractor to implement. Each component of the exploded view is identified by an eight-digit stock number to insure correct identification of each component.*

*Example: For metric components the 102 prefix denotes a Quick Disconnect Tractor Yoke on the exploded view.*

*When ordering any component in the exploded view (for any series), be sure the stock number begins with the appropriate three-digit prefix.*

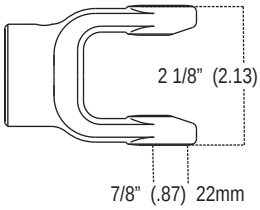
*The digit immediately following the dash (-) will be a 6, 7 or 8.*
*A 6 indicates the item is interchangeable with Bondioli & Pavesi ONLY.*
*A 7 indicates the item is interchangeable with Walterscheid ONLY.*
*An 8 indicates the item is interchangeable with BOTH Bondioli & Pavesi AND Walterscheid.*
*This interchangeability designation is used for all components EXCEPT roll pins, guards and guard bearings.*
*The following chart lists the approximate size replacement for Metric Driveline. These are not an exact interchange, and should be used as a general replacement guide only.*

## CROSS & BEARING KIT CROSS REFERENCE CHART FOR METRIC COMPONENTS

| Cross & Bearing R=Kit Stock # | Cross & Bearing E-KIT Stock No | Interchanges with Bondioli & Pavesi Series | Interchanges with Walterscheid Series |
|---|---|---|---|
| 200-6154 | 201-6154 | 1 | N/A |
| 200-6580 | 201-6580 | 5 | N/A |
| 200-6794 | 201-6794 | 7N | N/A |
| 200-6806 | 201-6806 | 8 | N/A |
| 200-6908 | 201-6908 | 9 | N/A |
| 200-7004 | 201-7004 | N/A | 2600 |
| 200-7155 | 201-7155 | N/A | 2100 |
| 200-7676 | 201-7676 | N/A | 2400 |
| 200-7890 | N/A | II | N/A |
| 200-7989 | 201-7989 | N/A | 2500 |
| 200-8261 | 201-8261 | 2 | 2200 |
| 200-8370 | 201-8370 | 3 | I |
| 200-8474 | 201-8474 | 4 | 2300 |
| 200-8692 | 201-8692 | 6 | 220 |
| 200-8706 | 201-8706 | 7 (Old Series) | 230 |
| 200-7276 | 201-7276 | N/A | 2280 |
| 200-7491 | 201-7491 | N/A | 2380 |
| 200-7694 | 201-7694 | N/A | 2480 |
| 200-7906 | 201-7906 | N/A | 2580 |

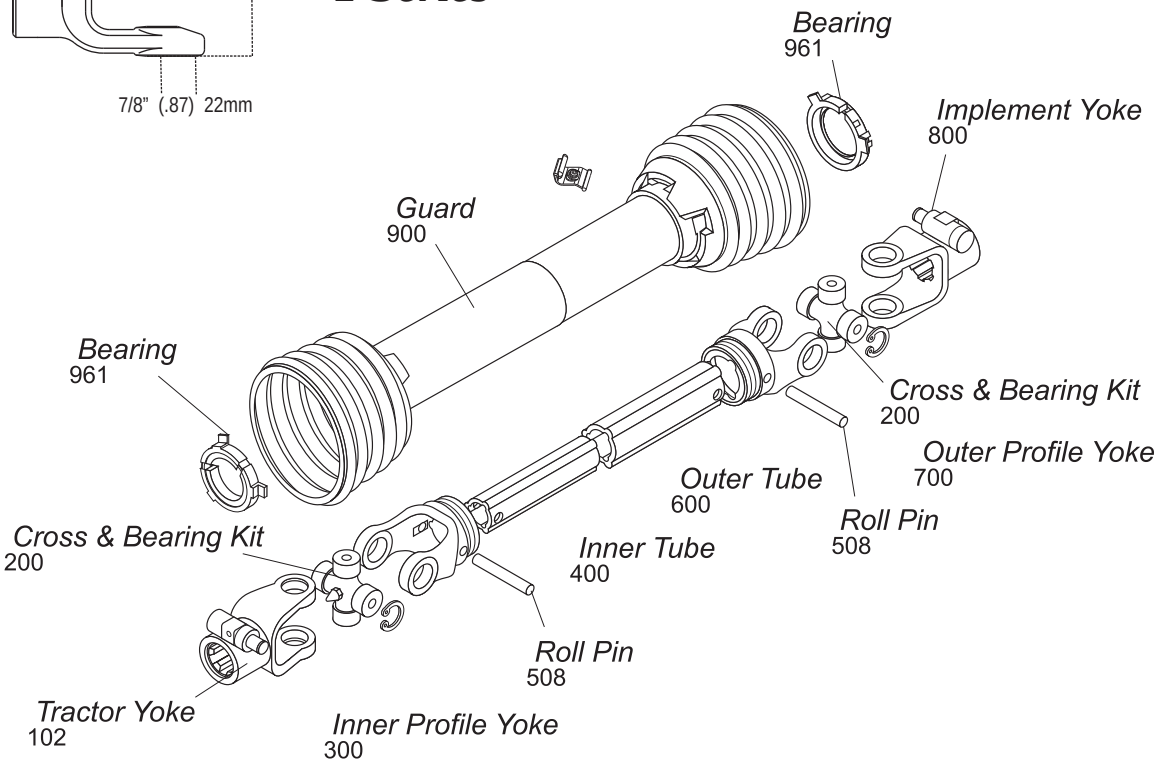
## DRIVELINE REPLACEMENT CHART

| Weasler Series | Replacement for: | Weasler Series | Replacement for: |
|---|---|---|---|
| 6 | Bondioli & Pavesi 1 & 2 Series<br>Walterscheid 2100 & 2200 Series | 35 | Bondioli & Pavesi 5 Series<br>Walterscheid 220 & 2400 Series |
| 12 | Bondioli & Pavesi 3 Series<br>Walterscheid I Series | 44 | Bondioli & Pavesi 6 & 7 Series<br>Walterscheid II Series |
| 14 | Bondioli & Pavesi 4 Series<br>Walterscheid 2300 Series | 55 | Bondioli & Pavesi 8 & 9 Series<br>Walterscheid 2500 & 2600 Series |

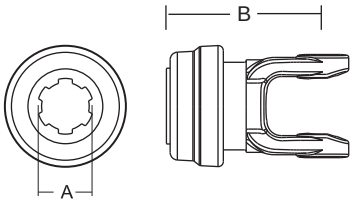



# *1 Series*

**AB1**




## *Tractor Yoke*




***Safety Slide Lock***

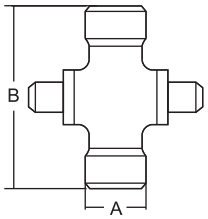
*Repair Kit — *19-15094*

| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-6106* | 1 3/8" x 6 Spl. | 98.0 | 3.86" |
| 101-6121* | 1 3/8" x 21 Spl. | 98.0 | 3.86" |

## *Cross & Bearing Kit*

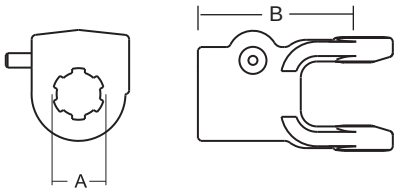
***(R-Kit)***

*(Recommended 8 hour grease interval)*




*Snap Ring Located In Yoke*

| *Stock Number* | *Dim. "A" mm* | *in* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-6154 | 22.0 | .87" | 54.0 | 2.13" |




***Quick Disconnect***

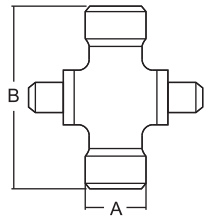
*Repair Kit — *13007138*

| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-6118* | 1 1/8" x 6 Spl. | 92.0 | 3.62" |
| 102-6106* | 1 3/8" x 6 Spl. | 90.0 | 3.54" |
| 102-6121* | 1 3/8" x 21 Spl. | 90.0 | 3.54" |

## *Extended Lubrication Cross & Bearing Kit*

***(E-Kit)***

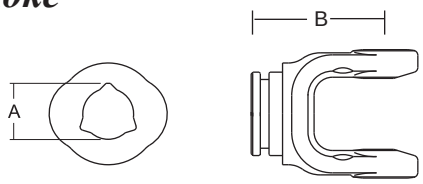
*(Recommended 50 hour grease interval)*




*Snap Ring Located In Yoke*

| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-6154 | 22.0 | .87" | 54.0 | 2.13" |

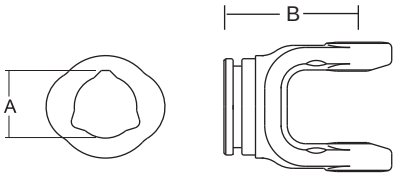
## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-6126 | 27.5 | 1.08" | 66.0 | 2.60" |

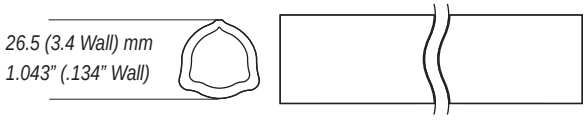
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

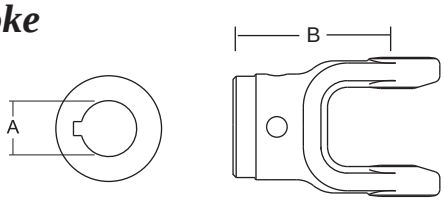
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-6133 | 33.0 | 1.30" | 66.0 | 2.60" |

## Inner Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 400-6126 | 1.5 | 59.06" |
| 404-6126 | 1.0 | 39.37" |

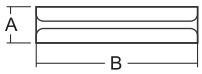
## Implement Yoke




*Round Bore*
*With Keyway & Set Screw*

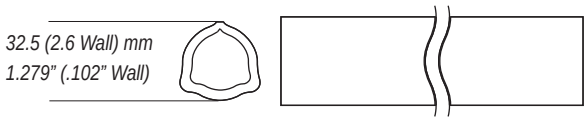
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-6108 | 25.4 | 1.0" | 78.0 | 3.07" | 6.35 | .25" |
| 800-6110 | 31.75 | 1.25" | 78.0 | 3.07" | 6.35 | .25" |
| 800-6130 | 30.0 | 1.18" | 78.0 | 3.07" | 10.0 | .39" |

## Roll Pin

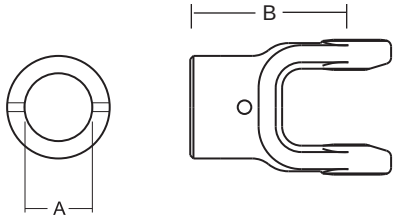



| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-0850 | 8.0 | .31" | 50.0 | 1.97" |

## Outer Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6133 | 1.5 | 59.06" |
| 604-6133 | 1.0 | 39.37" |

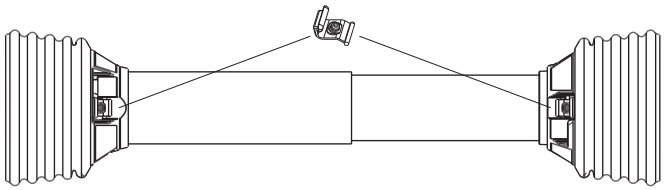



*Shear Pin*
*With Pin Hole*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-6110 | 31.75 | 1.25" | 78.0 | 3.07" | 6.35 | .25" |

# 1 Series (cont'd.)

## Guard



*Order Bearings As Required*

| *Stock Number* | *Fits Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 900-2548 | 48" | 961-5029 |
| 900-2560 | 60" | 961-5029 |

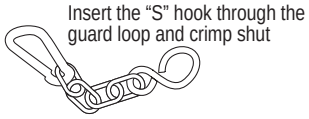
Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

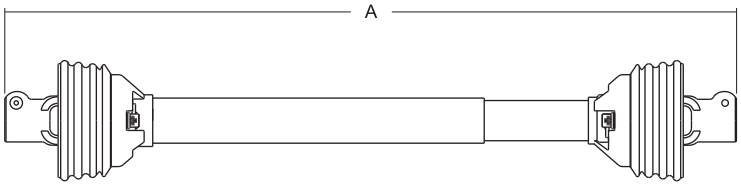


## Guard Chain Kit



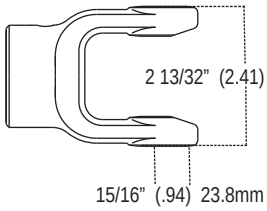

*Part Number: 13006500 (2-per Kit)*

## Driveline



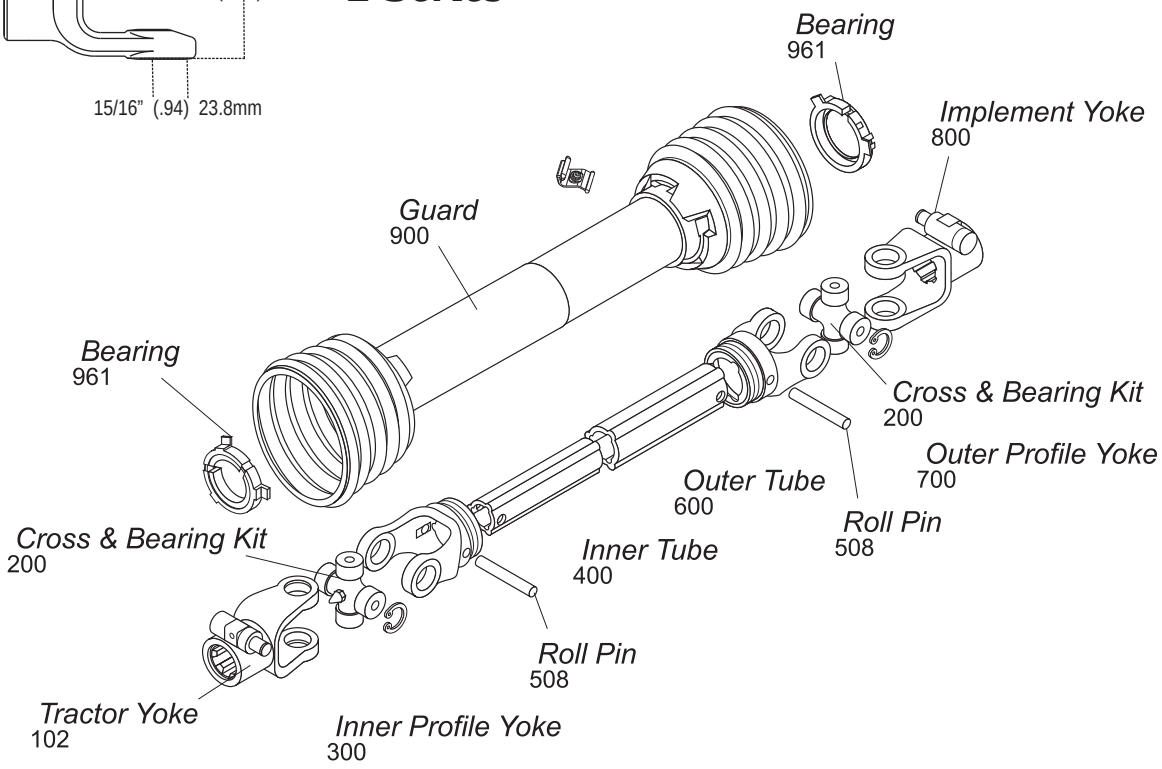

| *Stock Number* | *Overall Comp. Length Dim. "A"* | *Max Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14006127 | 27" | 37" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006135 | 35" | 50" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006137 | 37" | 53" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14046148 | 48" | 70" | 1 3/8" x 6 Spl. QD | * |

* *Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.*



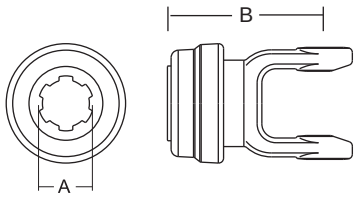

# *2 Series*

**AB2**




Cross & Bearing Kit and Outboard Yokes interchange with Walterscheid 2200 Series

## *Tractor Yoke*



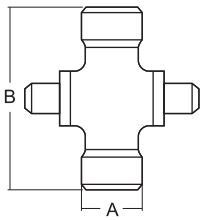

*Safety Slide Lock*
*Repair Kit — *19-15094*

| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-8206* | 1 3/8" x 6 Spl. | 106.0 | 4.17" |
| 101-8221* | 1 3/8" x 21 Spl. | 106.0 | 4.17" |

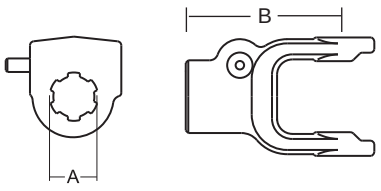
## *Cross & Bearing Kit (R-Kit)*

*(Recommended 8 hour grease interval)*

*Snap Ring Located In Yoke*




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-8261 | 23.8 | .94" | 61.2 | 2.41" |



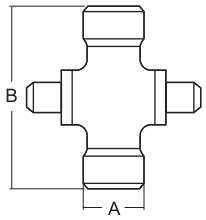

*Quick Disconnect*
*Repair Kit — *13007138*

| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-8218* | 1 1/8" x 6 Spl. | 94.0 | 3.70" |
| 102-8206* | 1 3/8" x 6 Spl. | 98.0 | 3.86" |
| 102-8221* | 1 3/8" x 21 Spl. | 98.0 | 3.86" |

## *Extended Lubrication Cross & Bearing Kit (E-Kit)*

*(Recommended 50 hour grease interval)*

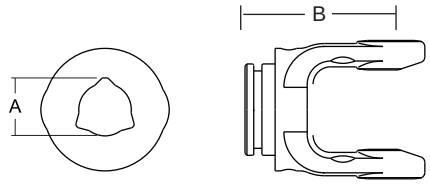
*Snap Ring Located In Yoke*




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 201-8261 | 23.8 | .94" | 61.2 | 2.41" |

# 2 Series (cont'd.)

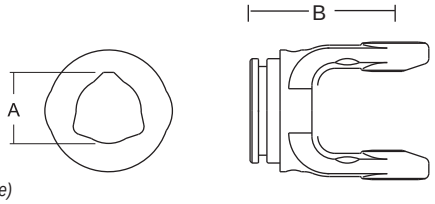
## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-6229 | 29.8 | 1.17" | 75.0 | 2.95" |

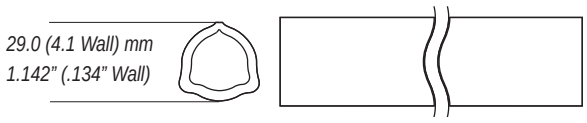
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-6236 | 36.8 | 1.45" | 75.0 | 2.95" |

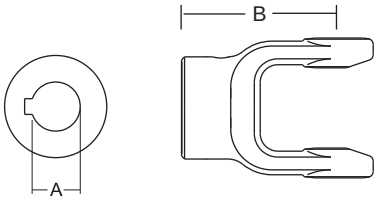
## Inner Tube



*29.0 (4.1 Wall) mm*
*1.142" (.134" Wall)*

| Stock Number | Length m | Length in. |
|---|---|---|
| 400-6229 | 1.5 | 59.06" |
| 404-6229 | 1.0 | 39.37" |

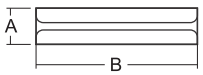
## Implement Yoke




*Round Bore*
*With Keyway & Set Screw*

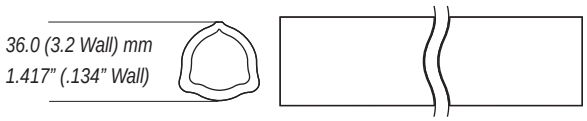
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-8225 | 25.0 | .98" | 80.0 | 3.15" | 8.0 | .31" |
| 800-8208 | 25.0 | 1.0" | 80.0 | 3.15" | 6.35 | .25" |
| 800-8218 | 28.6 | 1.13" | 80.0 | 3.15" | 6.35 | .25" |
| 800-8230 | 30.0 | 1.18" | 80.0 | 3.15" | 8.0 | .31" |
| 800-8210 | 31.8 | 1.25" | 80.0 | 3.15" | 6.35 | .25" |
| 800-8220 | 31.8 | 1.25" | 80.0 | 3.15" | 8.0 | .31" |
| 800-8211 | 34.9 | 1.38" | 80.0 | 3.15" | 8.0 | .31" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-0860 | 8.0 | .31" | 60.00 | 2.36" |

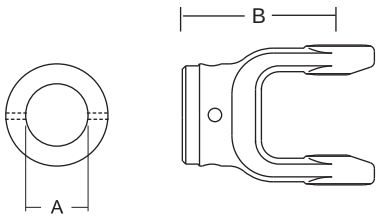
## Outer Tube



*36.0 (3.2 Wall) mm*
*1.417" (.134" Wall)*

| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6236 | 1.5 | 59.06" |
| 604-6236 | 1.0 | 39.37" |

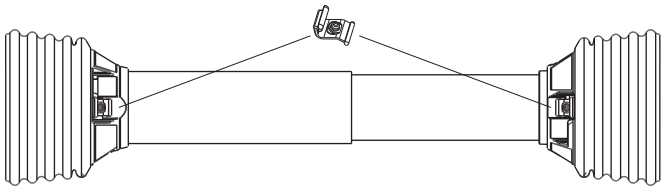
## Shear Pin Yoke




*With Pinhole*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-8220 | 31.8 | 1.25" | 80.0 | 3.15" | 6.35 | .25" |
| 802-8222 | 34.9 | 1.38" | 92.0 | 3.62" | 12.9 | .50" |

## Guard



*Order Bearings As Required*

| *Stock Number* | *Fits Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 900-2548 | 48" | 961-2502 |
| 900-2560 | 60" | 961-2502 |

Assembly instructions included with guard bearing kit

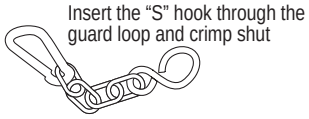
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

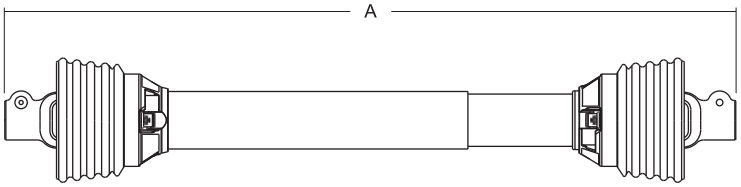


## Guard Chain Kit



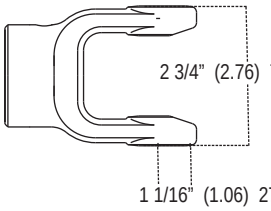

*Part Number: 13006500 (2-per Kit)*

## Driveline



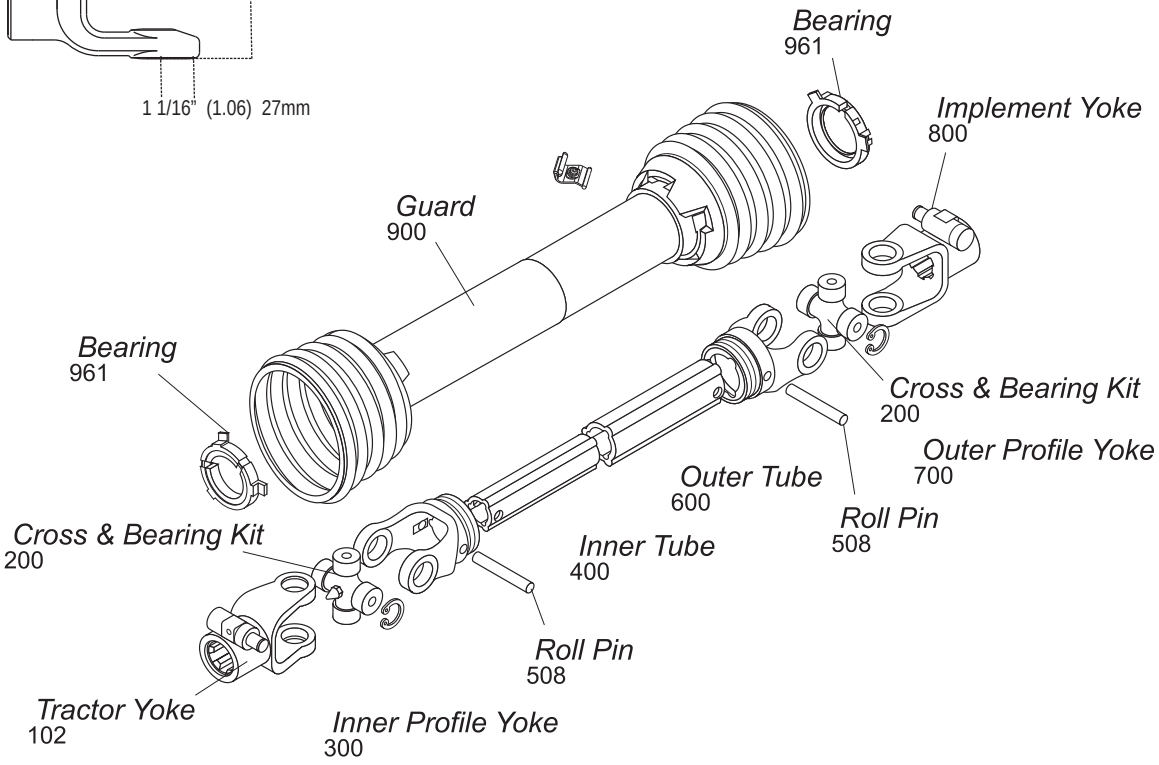

| *Stock Number* | *Overall Comp. Length Dim. "A"* | *Max. Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14006247 | 47" | 70" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006251 | 51" | 76" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd w/Pinhole |
| 14006252 | 52" | 79" | 1 3/8" x 6 Spl. QD | 1 1/4" Rd w/Pinhole |
| 14046248 | 48" | 70" | 1 3/8" x 6 Spl. QD | * |
| 14046260 | 60" | 89" | 1 3/8" x 6 Spl. QD | * |
| 14106233 | 33" | 58" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch |
| 14206252 | 52" | 77" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Radial Pin Clutch |
| 14406231 | 31" | 41" | 1 3/8" x 6 Spl. Safety Side Lock | 1" Rd. w/1/4" Key Ball Shear |

**Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.*



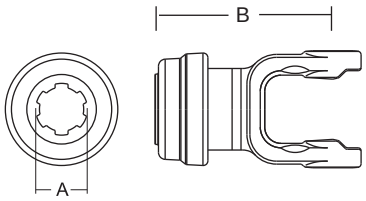

# *3 Series*

**AB3**




Cross & Bearing Kit and Outboard Yokes interchange with Walterscheid **I** Series.

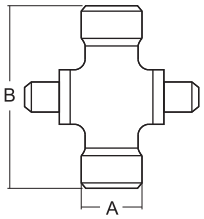
## *Tractor Yoke*




*Safety Slide Lock*
*Repair Kit — *19-15094*

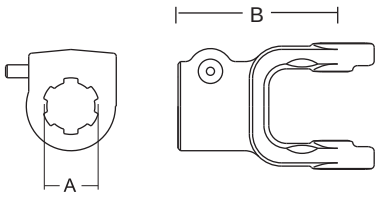
| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-8306* | 1 3/8" x 6 Spl. | 120.0 | 4.72" |
| 101-8321* | 1 3/8" x 21 Spl. | 120.0 | 4.72" |

## *Cross & Bearing Kit*
### *(R-Kit)*
*(Recommended 8 hour grease interval)*




*Snap Ring Located In Yoke*

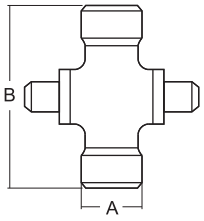
| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-8370 | 27.0 | 1.06" | 70.0 | 2.76" |




*Quick Disconnect*
*Repair Kit — *13007138*

| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-8306* | 1 3/8" x 6 Spl. | 102.0 | 4.02" |
| 102-8321* | 1 3/8" x 21 Spl. | 102.0 | 4.02" |

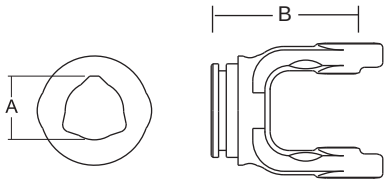
## *Extended Lubrication Cross & Bearing Kit*
### *(E-Kit)*
*(Recommended 50 hour grease interval)*




*Snap Ring Located In Yoke*

| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 201-8370 | 27.0 | 1.06" | 70.0 | 2.76" |

## Inner Profile Yoke

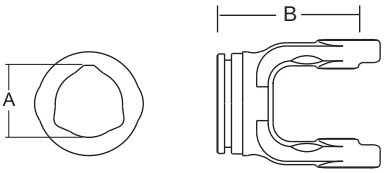



*With Bearing Groove*

*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-6336 | 36.8 | 1.45" | 80.0 | 3.15" |

## Outer Profile Yoke

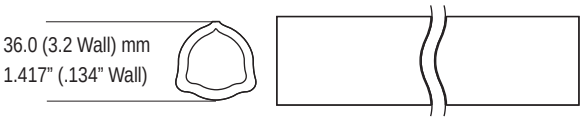



*With Bearing Groove*

*(Guard must rotate freely on yoke)*

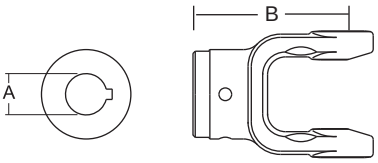
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-6343 | 44.0 | 1.73" | 80.0 | 3.15" |

## Inner Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6236 | 1.5 | 59.06" |
| 604-6236 | 1.0 | 39.37" |

## Implement Yoke

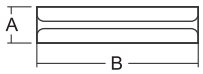



*Round Bore*

*With Keyway & Set Screw*

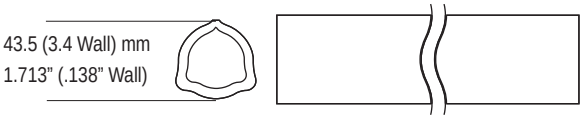
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-8310 | 31.8 | 1.25" | 92.0 | 3.62" | 6.4 | .25" |
| 800-8311 | 34.9 | 1.38" | 92.0 | 3.62" | 8.0 | .31" |
| 800-8325 | 25.0 | .98" | 92.0 | 3.62" | 8.0 | .31" |
| 800-8330 | 30.0 | 1.18" | 92.0 | 3.62" | 8.0 | .31" |

## Roll Pin

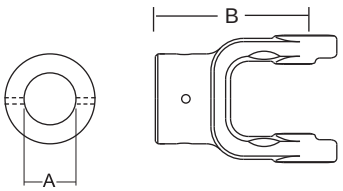



| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-0860 | 8.0 | .31" | 60.0 | 2.36" |

## Outer Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6343 | 1.5 | 59.06" |
| 604-6343 | 1.0 | 39.37" |



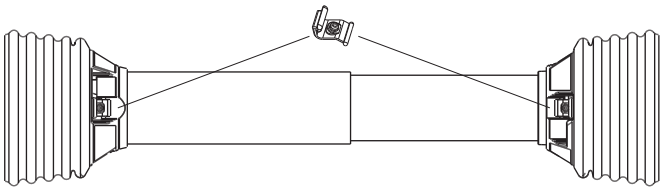

*Shear Pin*

*With Pin Hole*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-8310 | 31.8 | 1.25" | 92.0 | 3.62" | 6.35 | .25" |
| 802-8325 | 25.0 | .98" | 92.0 | 3.62" | 8.00 | .315" |
| 802-8330 | 30.0 | 1.18" | 92.0 | 3.62" | 10.00 | .394" |
| 802-8335 | 34.9 | 1.38" | 92.0 | 3.62" | 12.90 | .50" |

# 3 Series (cont'd.)

## Guard



*Order Bearings As Required*

| *Stock Number* | *Fits Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 900-2548 | 48" | 961-2534 |
| 900-2560 | 60" | 961-2534 |

Assembly instructions included with guard bearing kit

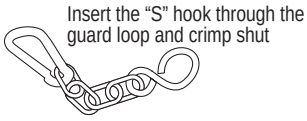
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

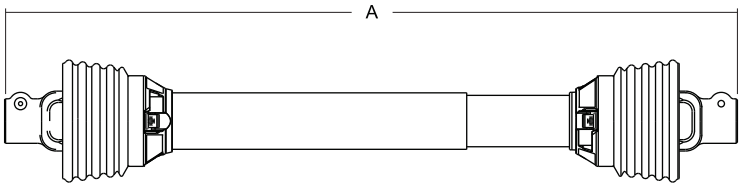


## Guard Chain Kit



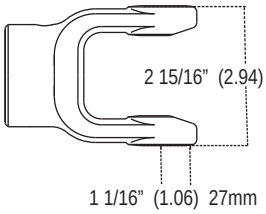

*Part Number: 13006500 (2-per Kit)*

## Driveline



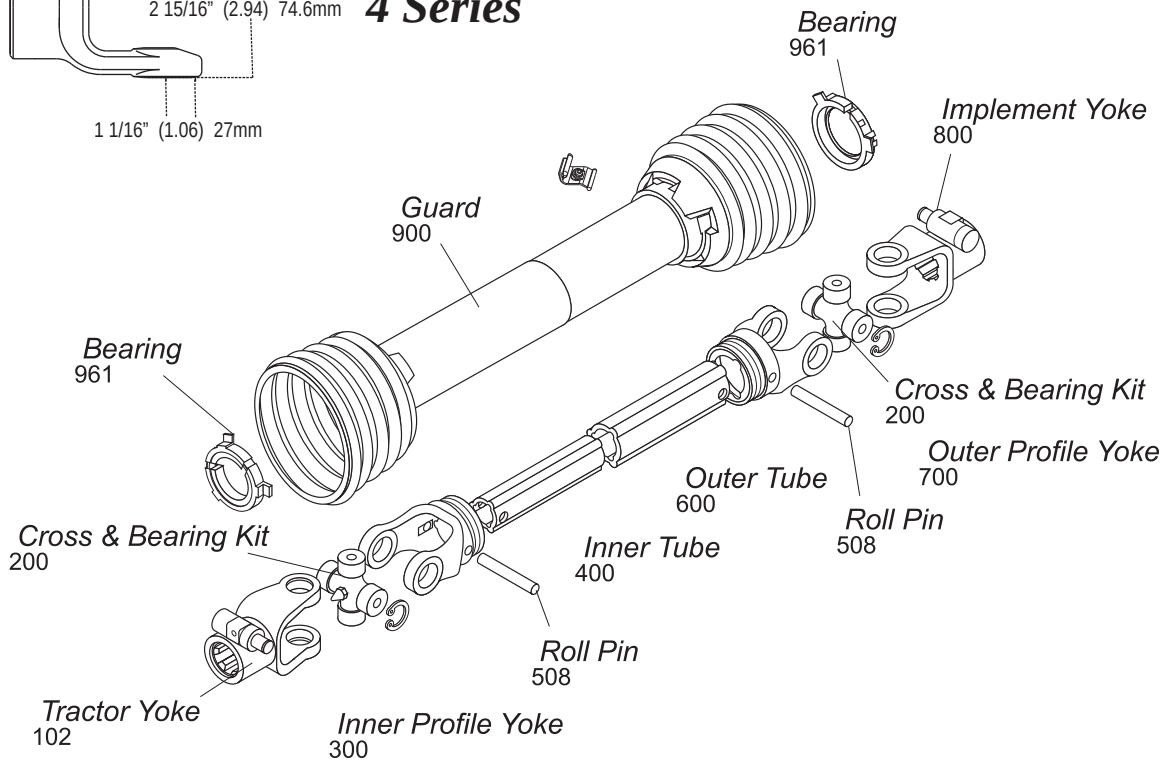

| *Stock Number* | *Overall Comp. Length Dim. "A"* | *Max. Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14006340 | 40" | 57" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14046348 | 48" | 70" | 1 3/8" x 6 Spl. QD | * |
| 14046360 | 60" | 90" | 1 3/8" x 6 Spl. QD | * |

**Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.*



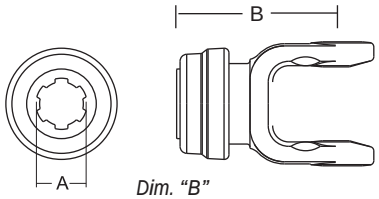

# 4 Series

**AB4**




Cross & Bearing Kit and Outboard Yokes interchange with Walterscheid 2300 Series

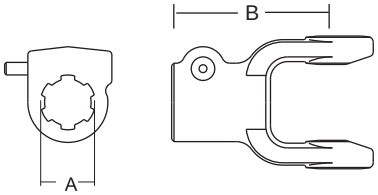
## Tractor Yoke




### Safety Slide Lock

*Repair Kit — *19-15094*

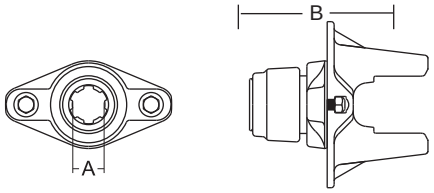
| Stock Number | Dim. "A" | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 101-8406* | 1 3/8" x 6 Spl. | 113.0 | 4.45" |
| 101-8421* | 1 3/8" x 21 Spl. | 113.0 | 4.45" |




### Quick Disconnect

*Repair Kit — *13007138*

| Stock Number | Dim. "A" | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 102-8406* | 1 3/8" x 6 Spl. | 107.0 | 4.21" |
| 102-8418* | 1 1/8" x Hex | 107.0 | 4.21" |
| 102-8421* | 1 3/8" x 21 Spl. | 107.0 | 4.21" |




### Ball Shear

*Repair Kit —*
**13004000*
***13004020*

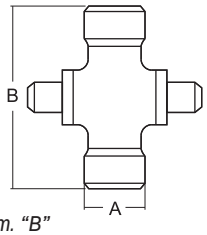
| Stock Number | Dim."A" Bore | Dim. "B" mm | Dim. "B" in. | Shear Bolt |
|---|---|---|---|---|
| 104-8406* | 1 3/8" x 6 Spl. | 141.0 | 5.54" | 3/8" - 16 Gr. 5 |
| 104-8420** | 1 3/4" x 20 Spl. | 154.0 | 6.06" | 3/8" - 16 Gr. 5 |
| 104-8421* | 1 3/8" x 21 Spl. | 141.0 | 5.54" | 3/8" - 16 Gr. 5 |

***Replacement Shear Bolt Part No. 11-10445***

## Cross & Bearing Kit
### (R-Kit)

*(Recommended 8 hour grease interval)*

*Snap Ring Located In Yoke*

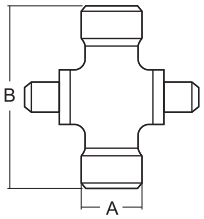



| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 200-8474 | 27.0 | 1.06" | 74.6 | 2.94" |

## Extended Lubrication Cross & Bearing Kit
### (E-Kit)

*(Recommended 50 hour grease interval)*

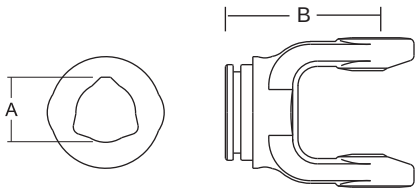
*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 201-8474 | 27.0 | 1.06" | 74.6 | 2.94" |

# 4 Series (cont'd.)

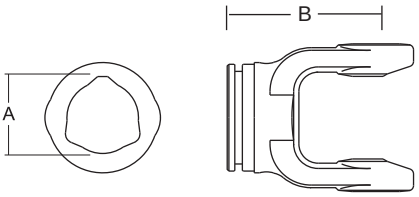
## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-6436 | 36.8 | 1.45" | 85.0 | 3.35" |

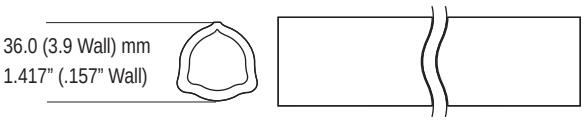
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

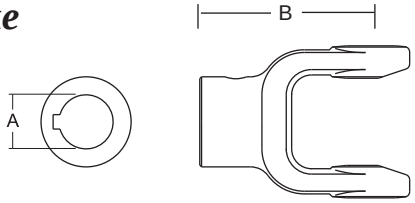
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-6443 | 44.0 | 1.73" | 85.0 | 3.35" |

## Inner Tube



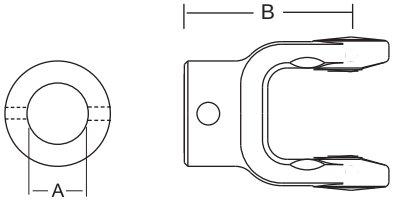

| Stock Number | Length m | Length in. |
|---|---|---|
| 400-6436 | 1.5 | 59.06" |
| 404-6436 | 1.0 | 39.37" |

## Implement Yoke



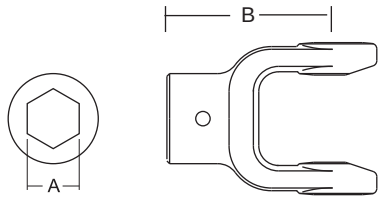

*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-8430 | 30.0 | 1.18" | 95.0 | 3.74" | 8.0 | .31" |
| 800-8410 | 31.8 | 1.25" | 95.0 | 3.74" | 6.4 | .25" |
| 800-8411 | 34.9 | 1.38" | 95.0 | 3.74" | 8.0 | .31" |
| 800-8424 | 38.1 | 1.50" | 95.0 | 3.74" | 9.5 | .38" |
| 800-8435 | 35.0 | 1.38" | 95.0 | 3.74" | 10.0 | .39" |




*Shear Pin*
*With Pin Hole*

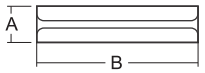
| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-8410 | 31.8 | 1.25" | 95.0 | 3.74" | 6.35 | .25" |
| 802-8435 | 35.0 | 1.38" | 95.0 | 3.74" | 12.9 | .50" |




*Hex Bore*

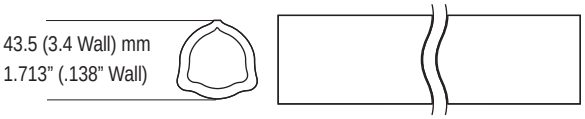
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 805-8418 | 28.9 | 1.14" | 95.0 | 3.74" |

## Roll Pin

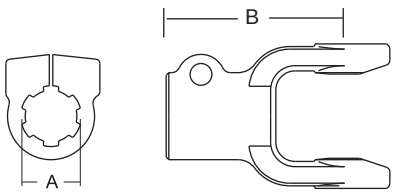



| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-0860 | 8.0 | .31" | 60.0 | 2.36" |

## Outer Tube



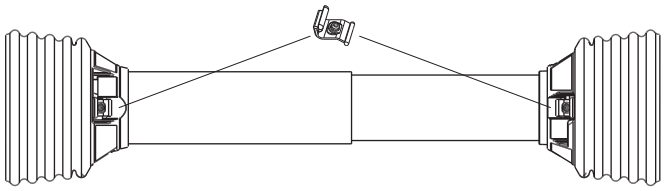

| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6343 | 1.5 | 59.06" |
| 604-6343 | 1.0 | 39.37" |




*Clamp Yoke*

| Stock Number | Dim. "A" | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 807-8406 | 1 3/8" x 6 Spl. | 107.0 | 4.21" |
| 807-8420 | 1 1/4" Rd. | 107.0 | 4.21" |

## Guard



*Order Bearings As Required*

| *Stock Number* | *Fits Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 900-2548 | 48" | 961-2534 |
| 900-2560 | 60" | 961-2534 |

Assembly instructions included with guard bearing kit

NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

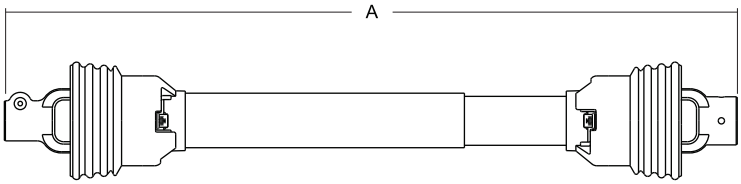


## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

## Driveline

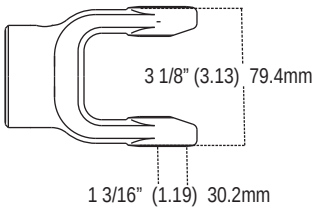


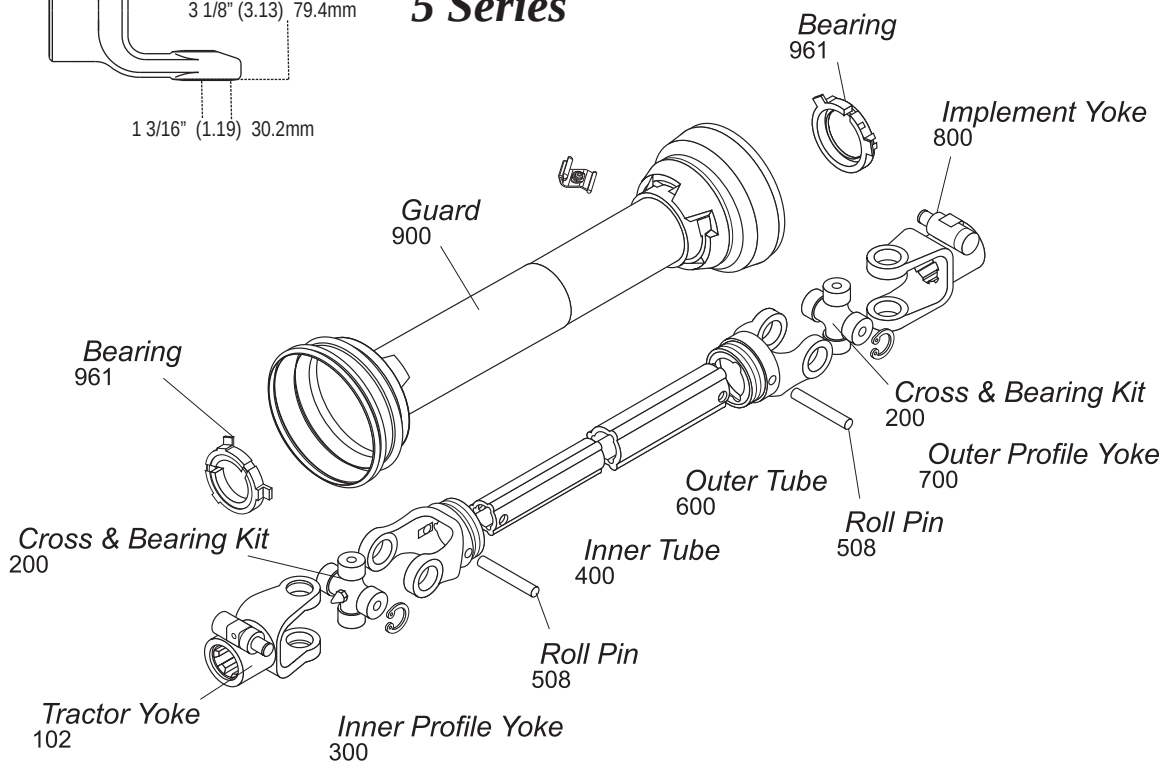

| *Stock Number* | *Overall Comp. Length Dim. "A"* | *Max. Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14006424 | 48" | 70" | 1 3/8" x 6 Spl. QD | 1 1/2" Rd. w/3/8" Keyway |
| 14006430 | 30" | 40" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| 14006432 | 32" | 43" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| 14006436 | 36" | 50" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| 14006437 | 37" | 50" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| 14006438 | 38" | 53" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006442 | 42" | 60" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| 14006446 | 46" | 67" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006448 | 48" | 70" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006451 | 51" | 76" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| 14006453 | 53" | 79" | 1 3/8" x 6 Spl. QD | 1 1/4" Rd. w/Pinhole |
| 14006455 | 55" | 83" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14046448 | 48" | 70" | 1 3/8" x 6 Spl. QD | * |
| 14046460 | 60" | 89" | 1 3/8" x 6 Spl. QD | * |
| 14106436 | 36" | 48" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch |
| 14106438 | 38" | 52" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch |
| 14206454 | 54" | 79" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Radial Pin Clutch |
| 14406428 | 28" | 35" | 1 3/8" x 6 Spl. Safety Slide Lock | 1 1/4" Rd. w/1/4" Keyway Ball Shear |

**Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.*

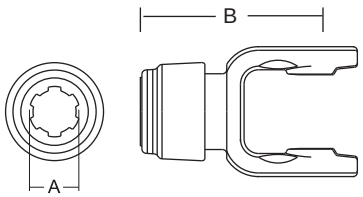
# 5 Series

**AB5**



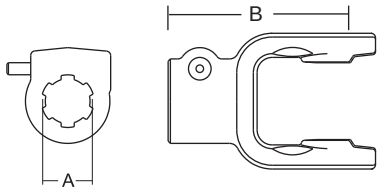




## Tractor Yoke



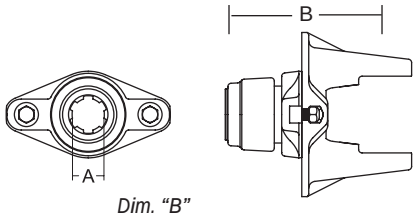

*Safety Slide Lock*
*Repair Kit — *13004000*

| Stock Number | Dim. "A" | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 101-6506* | 1 3/8" x 6 Spl. | 126.0 | 4.96" |
| 101-6521* | 1 3/8" x 21 Spl. | 126.0 | 4.96" |




*Quick Disconnect*
*Repair Kit —*
*13007138
**13007120

| Stock Number | Dim."A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 102-6506* | 1 3/8" x 6 Spl. | 113.0 | 4.45" |
| 102-6520** | 1 3/4" x 20 Spl. | 116.0 | 4.57" |
| 102-6521* | 1 3/8" x 21 Spl. | 113.0 | 4.45" |



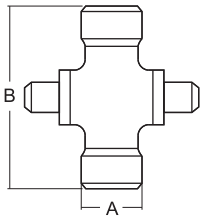

*Ball Shear*
*Repair Kit —*
*13004000
**13004020

| Stock Number | Dim."A" Bore | Dim. "B" mm | Dim. "B" in. | Shear Bolt |
|---|---|---|---|---|
| 104-6506* | 1 3/8" x 6 Spl. | 141.0 | 5.54" | 3/8" - 16 Gr. 5 |
| 104-6520** | 1 3/4" x 20 Spl. | 154.0 | 6.06" | 3/8" - 16 Gr. 5 |
| 104-6521* | 1 3/8" x 21 Spl. | 141.0 | 5.54" | 3/8" - 16 Gr. 5 |

***Replacement Shear Bolt Part No. 11-10445***

## Cross & Bearing Kit
### (R-Kit)

*(Recommended 8 hour grease interval)*

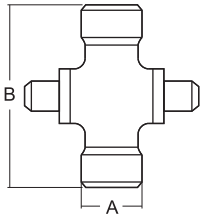



*Snap Ring Located In Yoke*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 200-6580 | 30.2 | 1.19" | 79.4 | 3.13" |

## Extended Lubrication Cross & Bearing Kit
### (E-Kit)

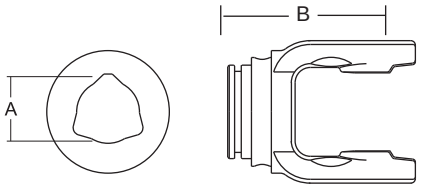
*(Recommended 50 hour grease interval)*




*Snap Ring Located In Yoke*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 201-6580 | 30.2 | 1.19" | 79.4 | 3.13" |

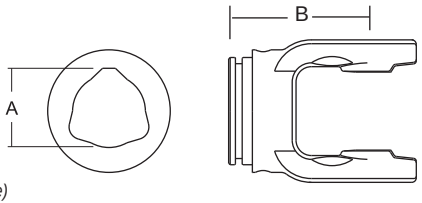
## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-6545 | 45.2 | 1.78" | 98.0 | 3.86" |

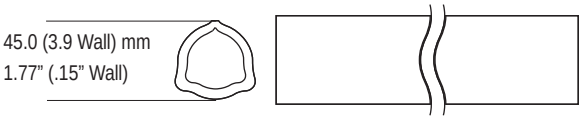
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

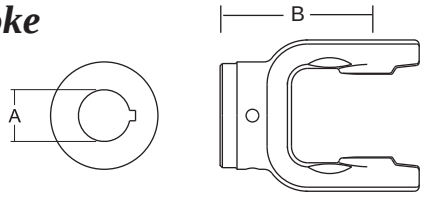
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-6552 | 51.7 | 2.04" | 98.0 | 3.86" |

## Inner Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 400-6545 | 1.5 | 59.06" |
| 404-6545 | 1.0 | 39.37" |

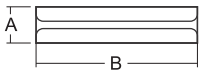
## Implement Yoke




*Round Bore*
*With Keyway & Set Screw*

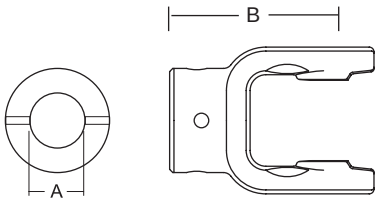
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-6510 | 31.8 | 1.25" | 98.0 | 3.86" | 6.4 | .25" |
| 800-6511 | 34.9 | 1.38" | 98.0 | 3.86" | 8.0 | .31" |
| 800-6524 | 38.1 | 1.50" | 98.0 | 3.86" | 9.5 | .38" |
| 800-6535 | 35.0 | 1.378" | 98.0 | 3.86" | 10.0 | .39" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-1075 | 10.0 | .394" | 75.0 | 2.95" |

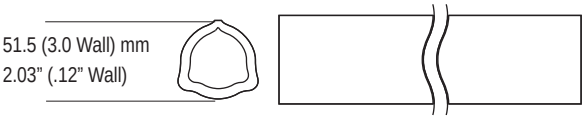
## Shear Pin




*With Pin Hole*

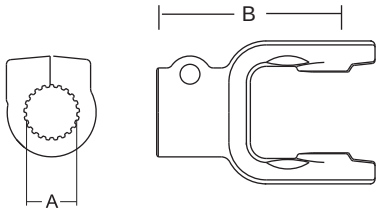
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-6535 | 34.9 | 1.38" | 105.0 | 4.13" | 12.9 | .50" |

## Outer Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6552 | 1.5 | 59.06" |
| 604-6552 | 1.0 | 39.37" |

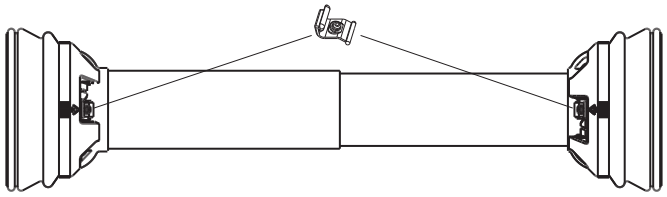
## Clamp Yoke




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 807-6521 | 35.0 | 1.38" x 21 Spl. | 113.0 | 4.45" |

# 5 Series (cont'd.)

## Guard



*Order Bearings As Required*

| *Stock Number* | *Fits Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 902-3548 | 48" | 961-3505 |
| 902-3560 | 60" | 961-3505 |

Assembly instructions included with guard bearing kit

NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

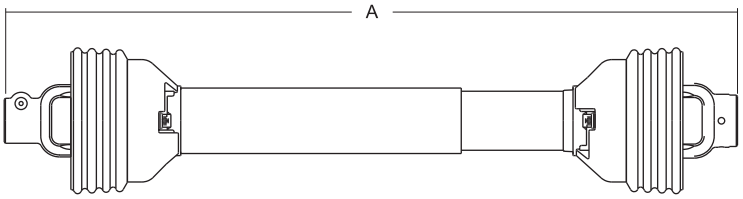


## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

## Driveline

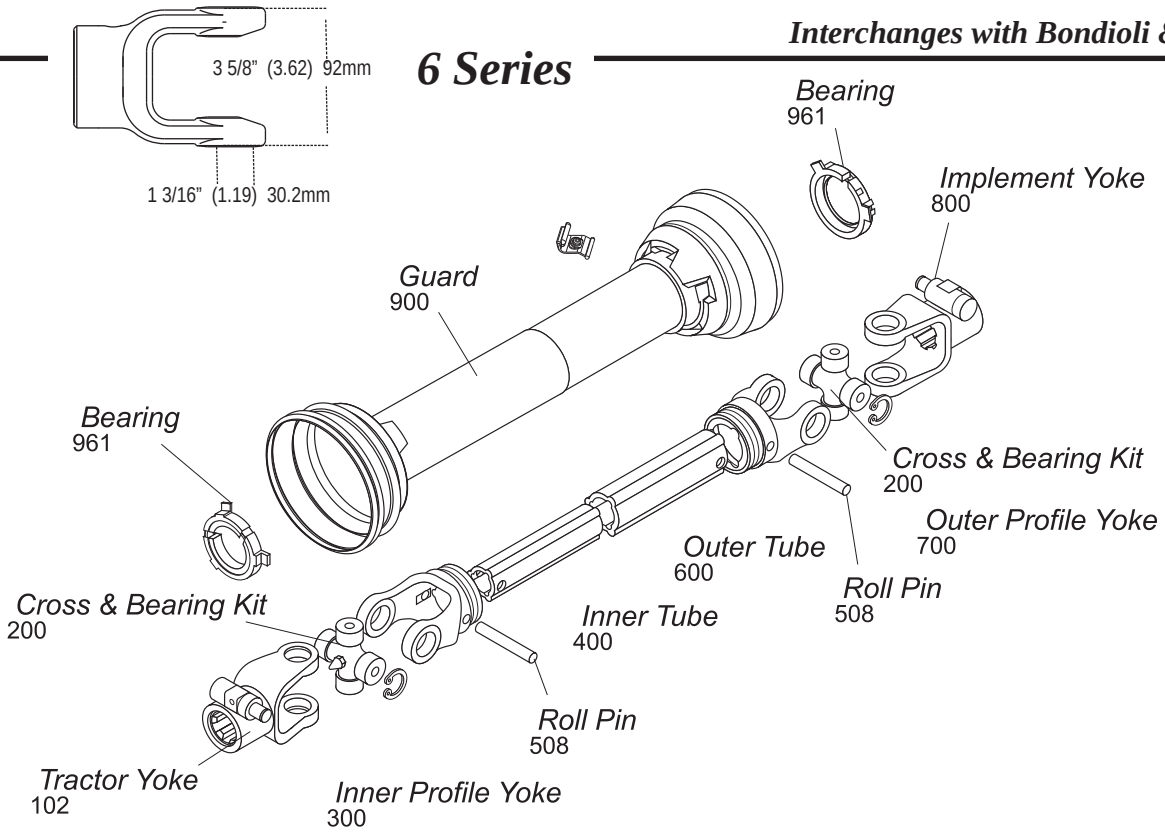



| *Stock Number* | *Overall Comp. Length Dim. "A"* | *Max. Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14006524 | 48" | 70" | 1 3/8" x 6 Spl. QD | 1 1/2" Rd. w/3/8" Keyway |
| 14006542 | 42" | 60" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| 14006543 | 43" | 60" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006546 | 46" | 67" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006551 | 51" | 76" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| 14006555 | 55" | 83" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14016524 | 48" | 70" | 1 3/8" x 21 Spl. QD | 1 1/2" Rd. w/3/8" Keyway |
| 14016536 | 36" | 50" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14016542 | 42" | 60" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14046548 | 48" | 70" | 1 3/8" x 6 Spl. QD | * |
| 14046560 | 60" | 89" | 1 3/8" x 6 Spl. QD | * |
| 14106546 | 46" | 65" | 1 3/8" x 6 Spl. QD | 1 3/8" X 6 Spl. w/Friction Clutch |
| 14306538 | 38" | 55" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Overrunning Clutch |

**Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.*

# 6 Series

**AB6**

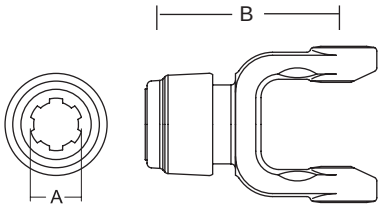



Cross & Bearing Kit and Outboard Yokes interchange with Walterscheid 220 Series

## *Tractor Yoke*

### *Safety Slide Lock*

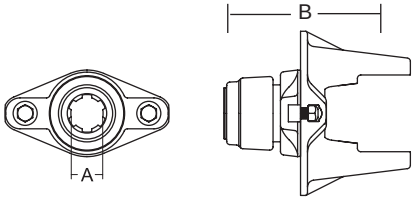
*Repair Kit —*
*13004000
**13004020




| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-8606* | 1 3/8" x 6 Spl. | 132.0 | 5.20" |
| 101-8620** | 1 3/4" x 20 Spl. | 135.0 | 5.32" |
| 101-8621* | 1 3/8" x 21 Spl. | 132.0 | 5.20" |

### *Ball Shear*

*Repair Kit —*
*13004000
**13004020

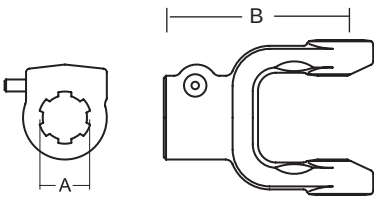



| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* | *Shear Bolt* |
|---|---|---|---|---|
| 104-8606* | 1 3/8" x 6 Spl. | 149.0 | 5.85" | 3/8" - 16 Gr. 5 |
| 104-8620** | 1 3/4" x 20 Spl. | 162.0 | 6.37" | 3/8" - 16 Gr. 5 |
| 104-8621* | 1 3/8" x 21 Spl. | 149.0 | 5.85" | 3/8" - 16 Gr. 5 |

***Replacement Shear Bolt Part No. 11-10445***

### *Quick Disconnect*

*Repair Kit —*
*13007138
**13007120

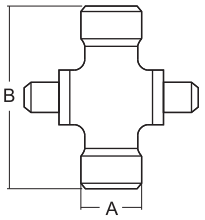



| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-8606* | 1 3/8" x 6 Spl. | 118.0 | 4.65" |
| 102-8618* | 1 3/8" Hex | 117.0 | 4.61" |
| 102-8620** | 1 3/4" x 20 Spl. | 120.0 | 4.72" |
| 102-8621* | 1 3/8" x 21 Spl. | 118.0 | 4.65" |

# 6 Series (cont'd.)

## Cross & Bearing Kit
### (R-Kit)
*(Recommended 8 hour grease interval)*

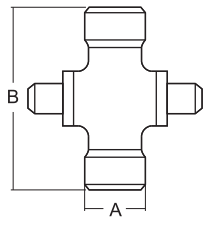
*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 200-8692 | 30.2 | 1.19" | 92.0 | 3.62" |

## Extended Lubrication Cross & Bearing Kit
### (E-Kit)
*(Recommended 50 hour grease interval)*

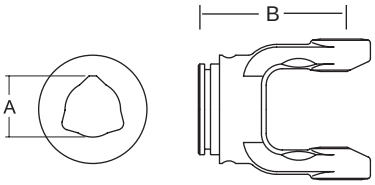
*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 201-8692 | 30.2 | 1.19" | 92.0 | 3.62" |

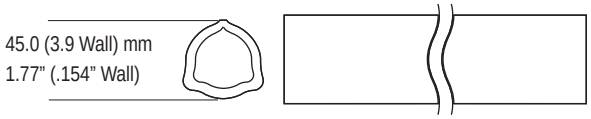
## Inner Profile Yoke

*With Bearing Groove*
*(Guard must rotate freely on yoke)*



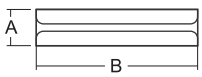

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-6645 | 45.2 | 1.78" | 105.0 | 4.13" |

## Inner Tube



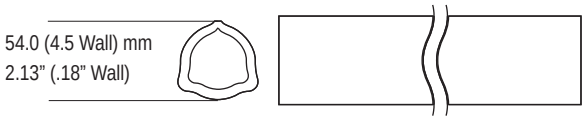

| Stock Number | Length m | Length in. |
|---|---|---|
| 400-6545 | 1.5 | 59 1/16" (59.06) |
| 404-6545 | 1.0 | 39 3/8" (39.37) |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-1080 | 10.0 | .39" | 80.0 | 3.15" |

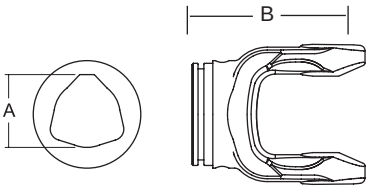
## Outer Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6654 | 1.5 | 59 1/16" (59.06) |
| 604-6654 | 1.0 | 39 3/8" (39.37) |

## Outer Profile Yoke

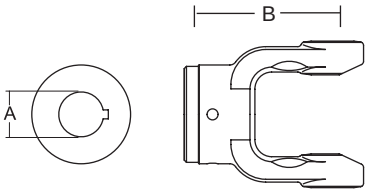
*With Bearing Groove*
*(Guard must rotate freely on yoke)*




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-6654 | 54.2 | 2.13" | 105.0 | 4.13" |

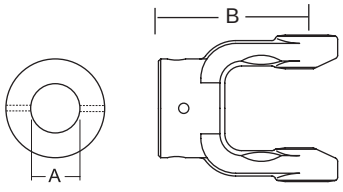
## Implement Yoke

*Round Bore*
*With Keyway & Set Screw*




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-8610 | 31.8 | 1.25" | 105.0 | 4.13" | 6.4 | .25" |
| 800-8611 | 35.0 | 1.38" | 105.0 | 4.13" | 13.0 | .31" |
| 800-8624 | 38.1 | 1.50" | 105.0 | 4.13" | 9.5 | .38" |
| 800-8628 | 44.5 | 1.75" | 108.0 | 4.25" | 9.5 | .38" |
| 800-8635 | 35.0 | 1.38" | 108.0 | 4.25" | 10.0 | .39" |
| 800-8640 | 40.0 | 1.57" | 108.0 | 4.25" | 12.0 | .47" |

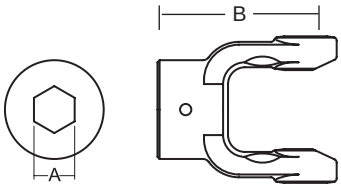
*Shear Pin*
*With Pin Hole*




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-8611 | 34.9 | 1.38" | 105.0 | 4.13" | 12.9 | .50" |
| 802-8620 | 31.8 | 1.25" | 105.0 | 4.13" | 6.5 | .25" |

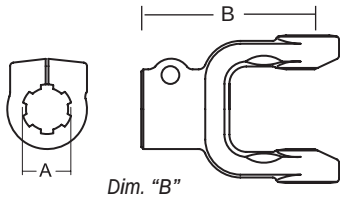
## Implement Yoke - continued

Hex Bore



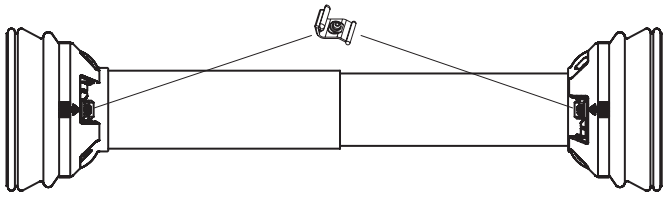

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 805-8618 | 28.9 | 1.14" Hex | 105.0 | 4.13" |

Clamp Yoke




| Stock Number | Dim. "A" | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 807-8606 | 1 3/8" x 6 Spl. | 117.0 | 4.61" |
| 807-8620 | 1 3/4" x 20 Spl. | 120.0 | 4.72" |
| 807-8621 | 1 3/8" x 21 Spl. | 117.0 | 4.61" |

## Guard



Order Bearings As Required

| Stock Number | Fits Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 902-3548 | 48" | 961-3567 |
| 902-3560 | 60" | 961-3567 |

Assembly instructions included with guard bearing kit
Note: Guards must rotate freely on yokes

## Guard Chain Kit

Part Number: 13006500 (2-per Kit)

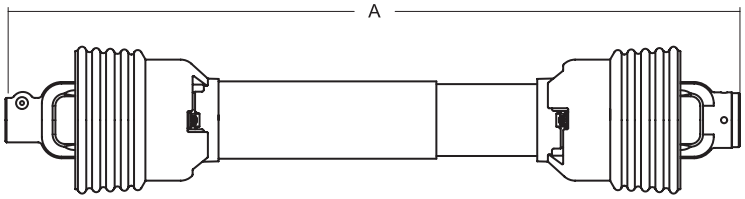



## Easy Lock™ Replacement Kit

Part Number: 13005000 (4-per Kit)

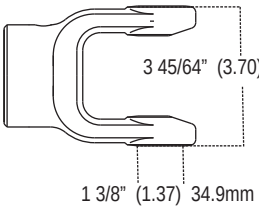


## Driveline



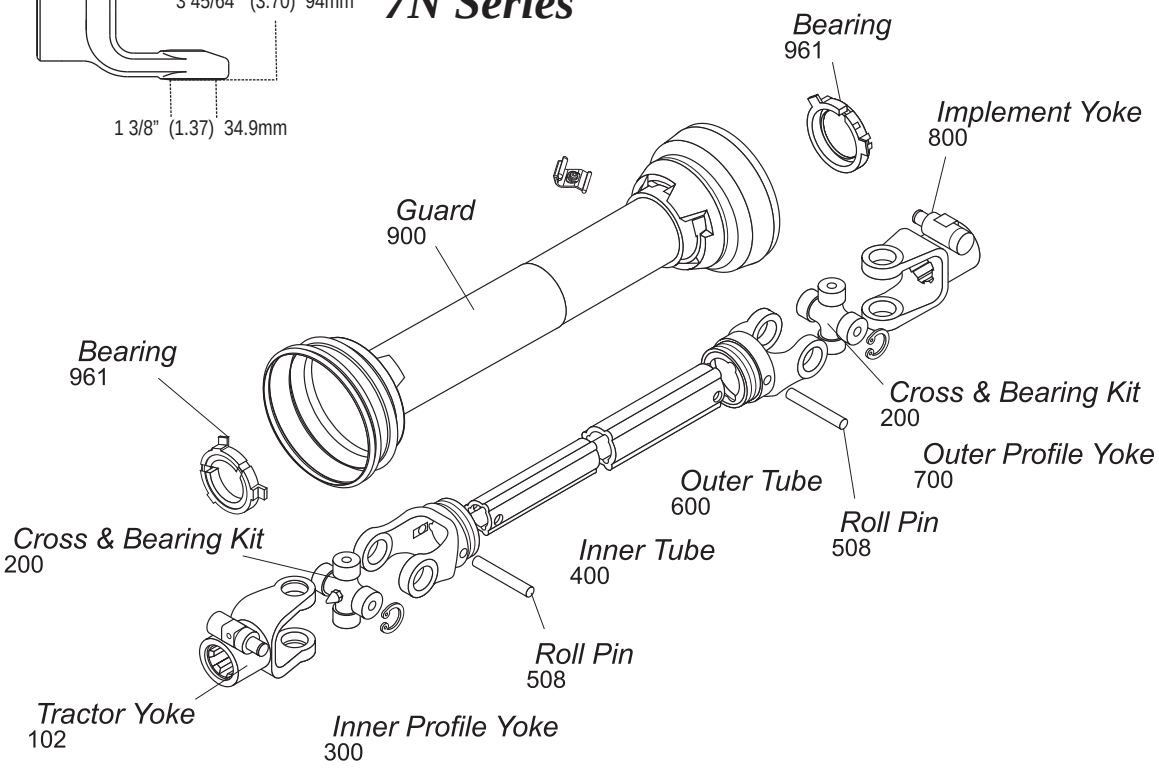

| Stock Number | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|
| 14006624 | 48" | 70" | 1 3/8" x 6 Spl. QD | 1 1/2" Rd. w/3/8" Keyway |
| 14006628 | 57" | 83" | 1 3/8" x 6 Spl. QD | 1 3/4" Rd. w/3/8" Keyway |
| 14006637 | 37" | 50" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006642 | 42" | 57" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006644 | 44" | 60" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006652 | 52" | 76" | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| 14006655 | 55" | 76" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006657 | 57" | 83" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14016624 | 48" | 70" | 1 3/8" x 21 Spl. QD | 1 1/2" Rd. w/3/8" Keyway |
| 14016666 | 66" | 99" | 1 3/8" x 21 Spl. QD | 1 3/8" Rd. w/5/16" Keyway |
| 14046648 | 48" | 70" | 1 3/8" x 6 Spl. QD | * |
| 14046660 | 60" | 89" | 1 3/8" x 6 Spl. QD | * |
| 14066644 | 44" | 60" | 1 3/8" x 21 Spl. QD | 1 3/8" x 21 Spl. QD |
| 14106654 | 54" | 78" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. Clamp w/Friction Clutch |
| 14106656 | 56" | 80" | 1 3/4" x 20 Spl. Clamp | 1 3/4" x 20 Spl.Clamp w/Friction Clutch |
| 14106660 | 60" | 89" | 1 3/8" x 6 Spl. QD | 1 3/4" x 20 Spl.Clamp w/Friction Clutch |
| 14106661 | 61" | 92" | 1 3/4" x 20 Spl. QD | 1 3/4" x 20 Spl. Clamp w/Friction Clutch |
| 14106664 | 64" | 94" | 1 3/4" x 20 Spl. Clamp | 1 3/4" x 20 Spl. Clamp w/Friction Clutch |
| 14116664 | 64" | 94" | 1 3/8" x 21 Spl. Clamp | 1 3/8" x 21 Spl. Clamp w/Friction Clutch |
| 14126654 | 57" | 82" | 1 3/8" x 6 Spl. QD | 1 3/4"x 20 Spl. Clamp w/Friction Clutch |
| 14126664 | 64" | 94" | 1 3/4" x 20 Spl. Clamp | 1 3/8" x 6 Spl. Clamp w/Friction Clutch |
| 14306639 | 39" | 52" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Overrunning Clutch |
| 14406632 | 32" | 41" | 1 3/8" x 6 Spl. Safety Slide Lock | 1 1/2" Rd. w/3/8" Keyway Ball Shear |
| 14406639 | 39" | 52" | 1 3/8" x 6 Spl. Safety Slide Lock | 1 3/8" x 6 Spl. Clamp Ball Shear |

*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.




# *7N Series*

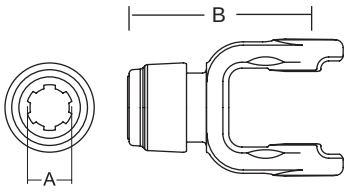
**AB7N**




## *Tractor Yoke*

*Safety Slide Lock*

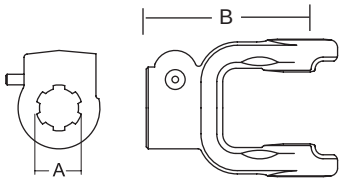
*Repair Kit —*
*13004000
**13004020




| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-6706* | 1 3/8" x 6 Spl. | 138.0 | 5.43" |
| 101-6720** | 1 3/4" x 20 Spl. | 141.0 | 5.55" |
| 101-6721* | 1 3/8" x 21 Spl. | 138.0 | 5.43" |

*Quick Disconnect*

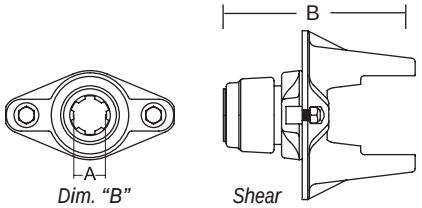
*Repair Kit —*
*13007138
**13007120




| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-6706* | 1 3/8" x 6 Spl. | 119.0 | 4.69" |
| 102-6720** | 1 3/4" x 20 Spl. | 121.0 | 4.76" |
| 102-6721* | 1 3/8" x 21 Spl. | 119.0 | 4.69" |
| 102-6728** | 1 3/4" x 6 Spl. | 121.0 | 4.76" |

*Ball Shear*

*Repair Kit —*
*13004000

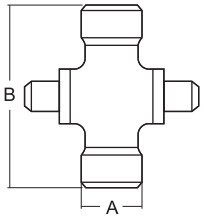



| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* | *Shear Bolt* |
|---|---|---|---|---|
| 104-6706* | 1 3/8" x 6 Spl. | 149.0 | 5.85" | 3/8" - 16 Gr. 5 |
| 104-6721* | 1 3/8" x 21 Spl. | 149.0 | 5.85" | 3/8" - 16 Gr. 5 |

***Replacement Shear Bolt Part No. 11-10445***

## *Cross & Bearing Kit*
### *(R-Kit)*
*(Recommended 8 hour grease interval)*

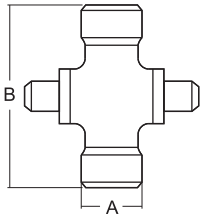
*Snap Ring Located In Yoke*




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-6794 | 34.9 | 1.37" | 94.0 | 3.70" |

## *Extended Lubrication Cross & Bearing Kit*
### *(E-Kit)*
*(Recommended 50 hour grease interval)*

*Snap Ring Located In Yoke*



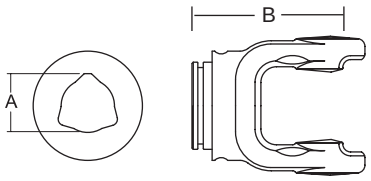

| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 201-6794 | 34.9 | 1.37" | 94.0 | 3.70" |

**AB7***

| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-8706 | 30.2 | 1.19" | 106.5 | 4.19" |
| 201-8706 | 30.2 | 1.19" | 106.5 | 4.19" |

**Old Bondioli & Pavesi 7 Series is interchangeable with Walterscheid 230 Series. Original part identification begins with 23.*

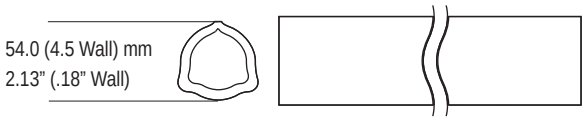
## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

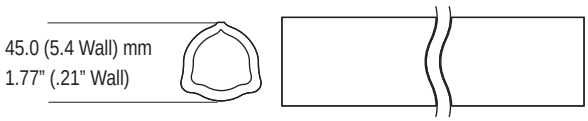
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-6745 | 45.2 | 1.78" | 107.0 | 4.21" |

## Outer Tube



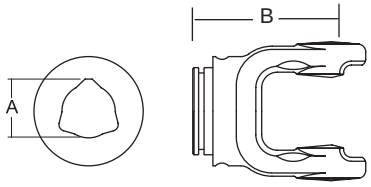

| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6654 | 1.5 | 59.06" |
| 604-6654 | 1.0 | 39.37" |

## Inner Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 400-6745 | 1.5 | 59.06" |
| 404-6745 | 1.0 | 39.37" |

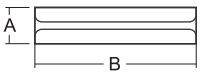
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

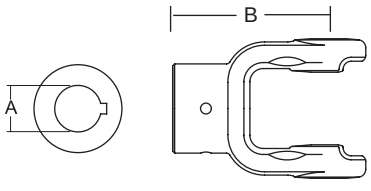
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-6754 | 54.2 | 2.13" | 107.0 | 4.21" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-1080 | 10.0 | .39" | 80.0 | 3.15" |

## Implement Yoke

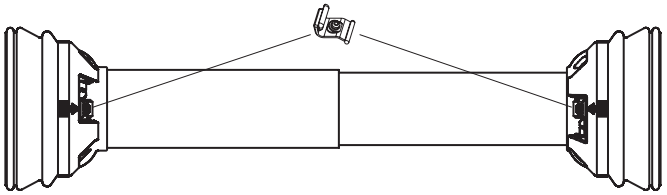



*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard keyway mm | Standard keyway in. |
|---|---|---|---|---|---|---|
| 800-6722 | 35.0 | 1.38" | 119.0 | 4.69" | 8.0 | .31" |
| 800-6728 | 44.5 | 1.75" | 119.0 | 4.69" | 9.5 | .38" |
| 800-6740 | 40.0 | 1.57" | 119.0 | 4.69" | 12.7 | .50" |

# 7N Series (cont'd.)

## Guard



*Order Bearings As Required*

| *Stock Number* | *Fits Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 902-3548 | 48" | 961-3567 |
| 902-3560 | 60" | 961-3567 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

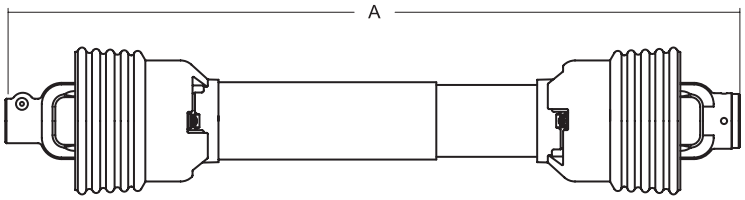


## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

## Driveline

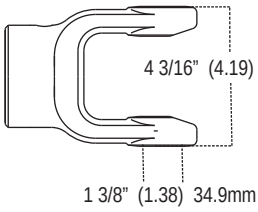


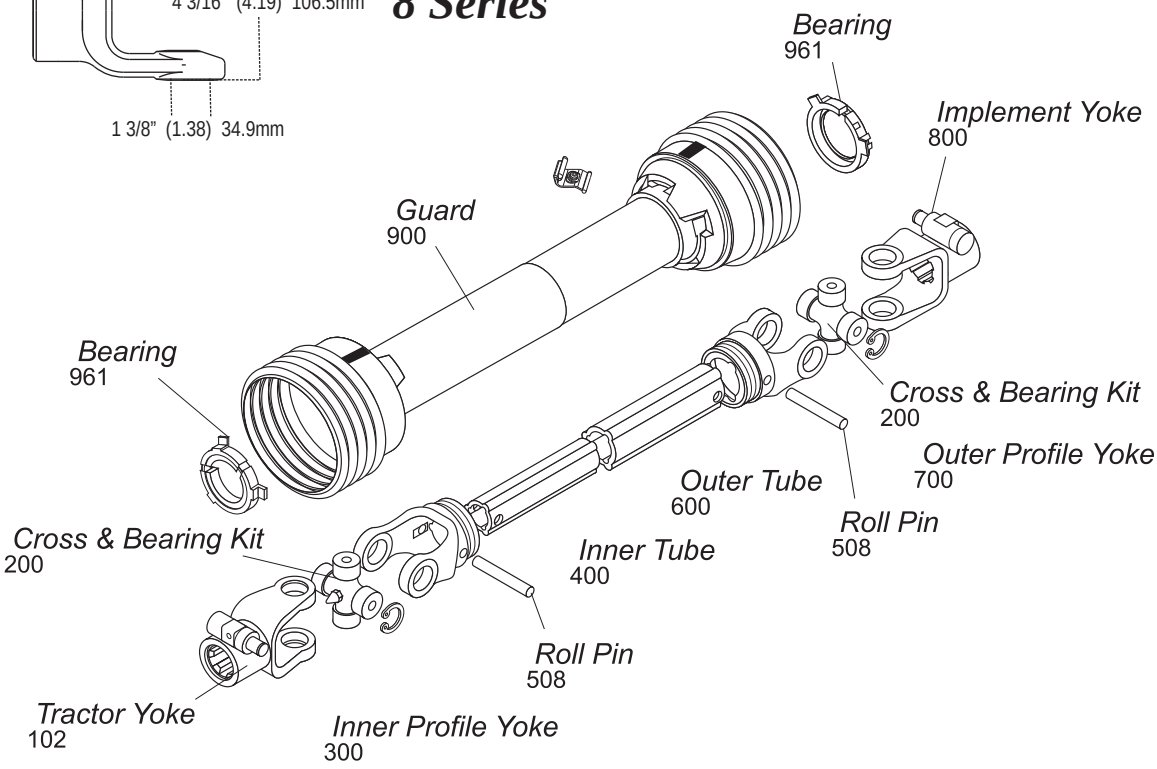

| *Stock Number* | *Overall Comp. Length Dim. "A"* | *Max. Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14006748 | 48" | 70" | 1 3/8" x 6 Spl. QD | 1 3/4" Rd. w/3/8" Keyway |
| 14046748 | 48" | 70" | 1 3/8" x 6 Spl. QD | * |
| 14046760 | 60" | 83" | 1 3/8" x 6 Spl. QD | * |

**Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.*

# 8 Series

**AB8**

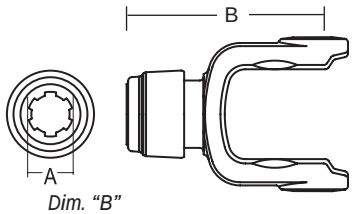



## Tractor Yoke

### Safety Slide Lock

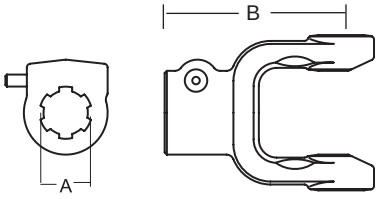
*Repair Kit —*
*13004000
**13004020




| Stock Number | Dim."A" Bore | Dim. "B" mm | in. |
|---|---|---|---|
| 101-6806* | 1 3/8" x 6 Spl. | 145.0 | 5.71" |
| 101-6820** | 1 3/4" x 20 Spl. | 149.0 | 5.87" |
| 101-6821* | 1 3/8" x 21 Spl. | 145.0 | 5.71" |

### Quick Disconnect

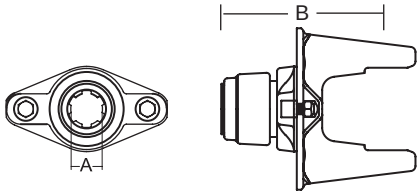
*Repair Kit —*
*13007138
**13007120




| Stock Number | Dim."A" Bore | Dim. "B" mm | in. |
|---|---|---|---|
| 102-6806* | 1 3/8" x 6 Spl. | 126.0 | 4.96" |
| 102-6820** | 1 3/4" x 20 Spl. | 129.0 | 5.08" |
| 102-6821* | 1 3/8" x 21 Spl. | 126.0 | 4.96" |
| 102-6828** | 1 3/4" x 6 Spl. | 129.0 | 5.08" |

### Ball Shear

*Repair Kit —*
*13004000
**13004020

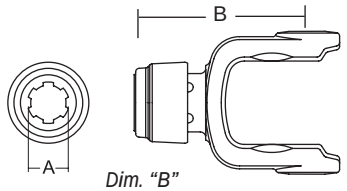



| Stock Number | Dim."A" Bore | Dim. "B" mm | in. | Shear Bolt |
|---|---|---|---|---|
| 104-6806* | 1 3/8" x 6 Spl. | 155.0 | 6.12" | 3/8" - 16 Gr. 5 |
| 104-6820** | 1 3/4" x 20 Spl. | 169.0 | 6.64" | 3/8" - 16 Gr. 5 |
| 104-6821* | 1 3/8" x 21 Spl. | 155.0 | 6.12" | 3/8" - 16 Gr. 5 |

***Replacement Shear Bolt Part No. 11-10445***

### Auto-Lok

*Repair Kit —*
*13004000

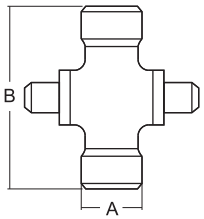



| Stock Number | Dim. "A" | Dim. "B" mm | in. |
|---|---|---|---|
| 110-6806* | 1 3/8" x 6 Spl. | 145.0 | 5.71" |

## Cross & Bearing Kit
### (R-Kit)

*(Recommended 8 hour grease interval)*

*Snap Ring Located In Yoke*

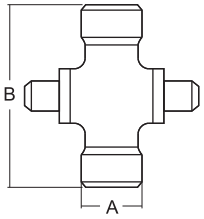



| Stock Number | Dim. "A" mm | in. | Dim. "B" mm | in. |
|---|---|---|---|---|
| 200-6806 | 34.9 | 1.38" | 106.5 | 4.19" |

## Extended Lubrication Cross & Bearing Kit
### (E-Kit)

*(Recommended 50 hour grease interval)*

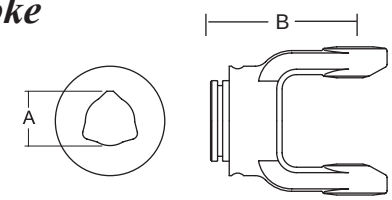
*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | in. | Dim. "B" mm | in. |
|---|---|---|---|---|
| 201-6806 | 34.9 | 1.38" | 106.5 | 4.19" |

# 8 Series (cont'd.)

## Inner Profile Yoke

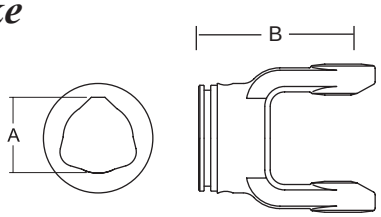



*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-6845* | 45.2 | 1.78" | 120.0 | 4.72" |
| 300-6854 | 54.2 | 2.13" | 120.0 | 4.72" |

*Old Series 8

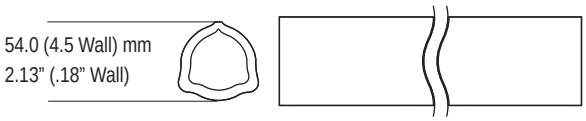
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

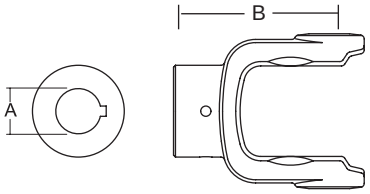
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-6863 | 63.0 | 2.48" | 120.0 | 4.72" |

## Inner Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6654 | 1.5 | 59.06" |
| 604-6654 | 1.0 | 39.37" |

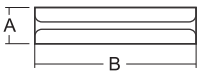
## Implement Yoke




*Round Bore*
*With Keyway & Set Screw*

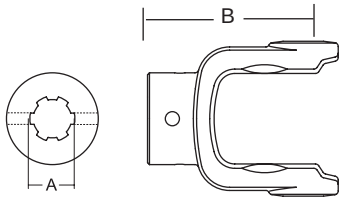
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard keyway mm | Standard keyway in. |
|---|---|---|---|---|---|---|
| 800-6822 | 35.0 | 1.38" | 117.0 | 4.61" | 8.0 | .31" |
| 800-6824 | 38.1 | 1.50" | 120.0 | 4.72" | 9.5 | .37" |
| 800-6828 | 44.5 | 1.75" | 120.0 | 4.72" | 9.5 | .37" |
| 800-6832 | 50.8 | 2.00" | 120.0 | 4.72" | 12.7 | .5" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-0880 | 8.0 | .31" | 80.0 | 3.15" |
| 508-1280 | 12.0 | .47" | 80.0 | 3.15" |

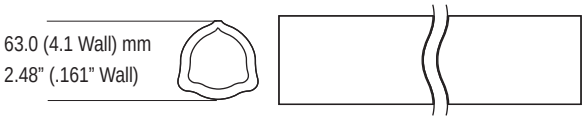
## Spline Bore




*With Pinhole*

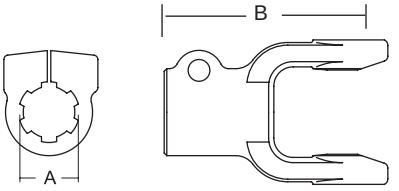
| Stock Number | Dim. "A" | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|
| 801-6806 | 1 3/8" x 6 Spl. | 117.0 | 4.61" | 7.93 | .312" |

## Outer Tube



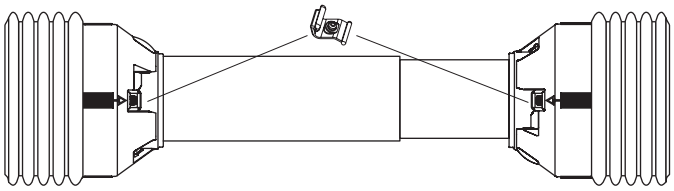

| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6863 | 1.5 | 59.06" |
| 604-6863 | 1.0 | 39.37" |

## Clamp Yoke




| Stock Number | Dim. "A" | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 807-6806 | 1 3/8" x 6 Spl. | 124.0 | 4.88" |
| 807-6820 | 1 3/4" x 20 Spl. | 129.0 | 5.08" |
| 807-6821 | 1 3/8" x 21 Spl. | 124.0 | 4.88" |

## Guard



*Order Bearings As Required*

| *Stock Number* | *Fits Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 900-4548 | 48" | 961-4589 |
| 900-4560 | 60" | 961-4589 |

Assembly instructions included with guard bearing kit
Note: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

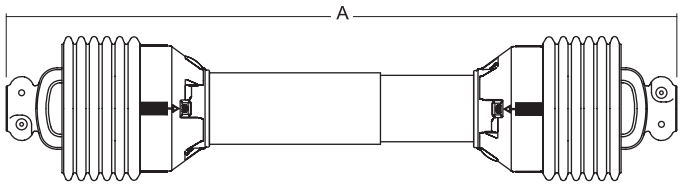


## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

## Driveline

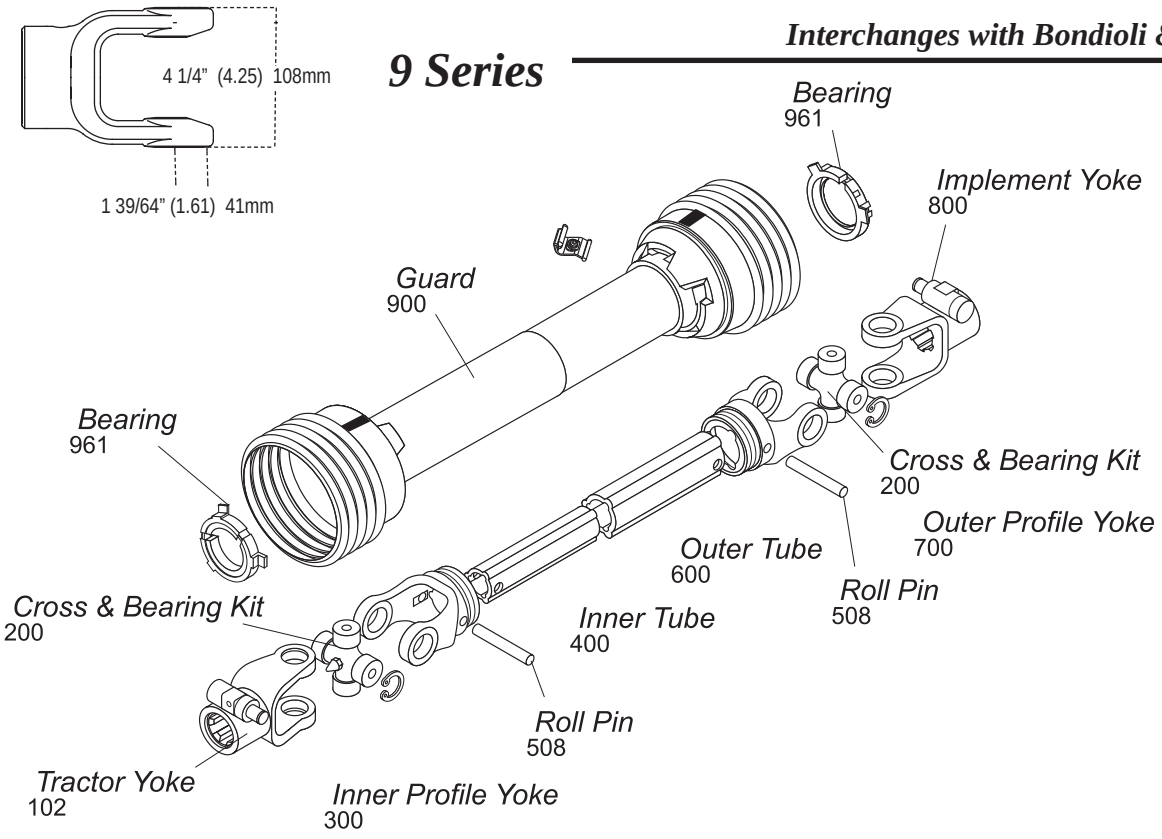



| *Stock Number* | *Overall Comp. Length Dim. "A"* | *Max. Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14006828 | 57" | 83" | 1 3/8" x 6 Spl. QD | 1 3/4" Rd. w/3/8" Keyway |
| 14006846 | 46" | 63" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14006857 | 57" | 65" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14046848 | 48" | 70" | 1 3/8" x 6 Spl. QD | * |
| 14046860 | 60" | 86" | 1 3/8" x 6 Spl. QD | * |
| 14066846 | 46" | 63" | 1 3/8" x 21 Spl. QD | 1 3/8" x 21 Spl. QD |
| 14406832 | 32" | 40" | 1 3/8" x 6 Spl. Safety Slide Lock | 1 1/2" Rd. w/3/8" Keyway Shear Bolt Yoke |

***Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.***

# 9 Series

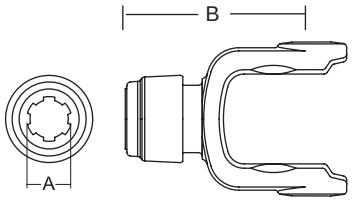
**AB9**




## Tractor Yoke

*Safety Slide Lock*

*Repair Kit —*
*13004000
**13004020



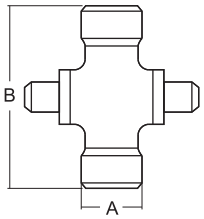

| Stock Number | Dim."A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 101-6906* | 1 3/8" x 6 Spl. | 150.0 | 5.91" |
| 101-6920** | 1 3/4" x 20 Spl. | 150.0 | 5.91" |
| 101-6921* | 1 3/8" x 21 Spl. | 150.0 | 5.91" |

## Cross & Bearing Kit

***(R-Kit)***

*(Recommended 8 hour grease interval)*

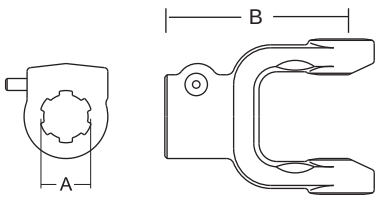
*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 200-6908 | 41.0 | 1.61" | 108 | 4.25" |

*Quick Disconnect*

*Repair Kit —*
*13007138
**13007120



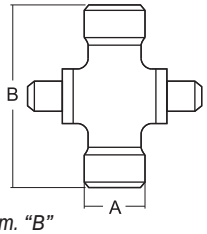

| Stock Number | Dim."A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 102-6906* | 1 3/8" x 6 Spl. | 128.0 | 5.04" |
| 102-6920** | 1 3/4" x 20 Spl. | 131.0 | 5.16" |
| 102-6921* | 1 3/8" x 21 Spl. | 128.0 | 5.04" |

## Extended Lubrication Cross & Bearing Kit

***(E-Kit)***

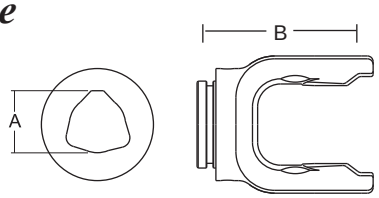
*(Recommended 50 hour grease interval)*

*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 201-6908 | 41.0 | 1.61" | 108 | 4.25" |

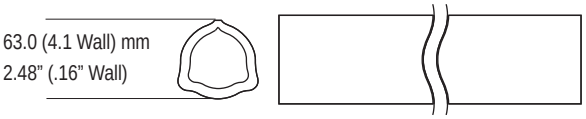
## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

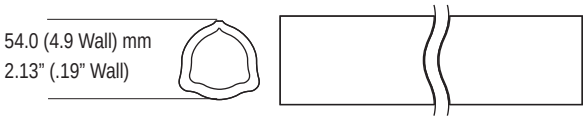
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-6954 | 54.2 | 2.13" | 123.0 | 4.84" |

## Outer Tube



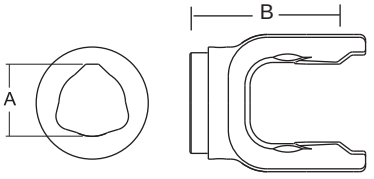

| Stock Number | Length m | Length in. |
|---|---|---|
| 600-6863 | 1.5 | 59.06" |
| 604-6863 | 1.0 | 39.37" |

## Inner Profile Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 400-6954 | 1.5 | 59.06" |
| 404-6954 | 1.0 | 39.37" |

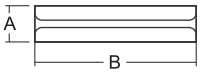
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

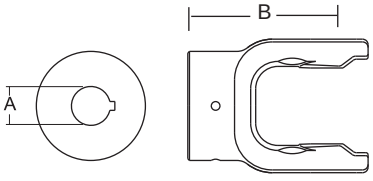
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-6963 | 63.0 | 2.48" | 123.0 | 4.84" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-1080 | 10.0 | .39" | 80.0 | 3.15" |
| 508-1280 | 12.0 | .47" | 80.0 | 3.15" |

## Implement Yoke

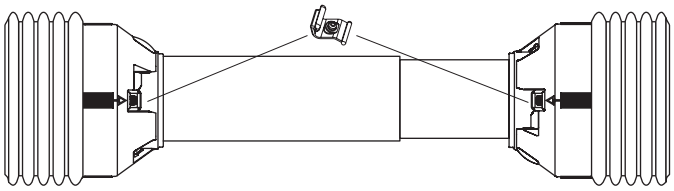



*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard keyway mm | Standard keyway in. |
|---|---|---|---|---|---|---|
| 800-6922 | 35.0 | 1.38" | 131.0 | 5.16" | 8.0 | .31" |
| 800-6924 | 38.1 | 1.50" | 131.0 | 5.16" | 9.5 | .38" |

# 9 Series (cont'd.)

## Guard



*Order Bearings As Required*

| *Stock Number* | *Fits Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 900-4548 | 48" | 961-4589 |
| 900-4560 | 60" | 961-4589 |

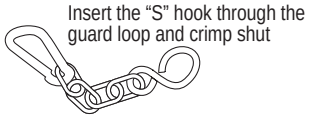
Assembly instructions included with guard bearing kit
Note: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

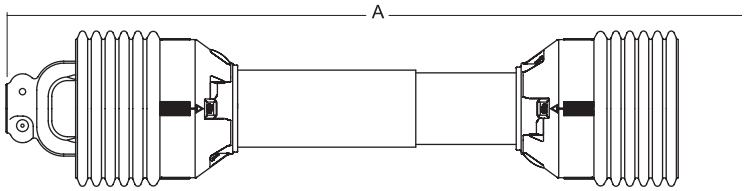


## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

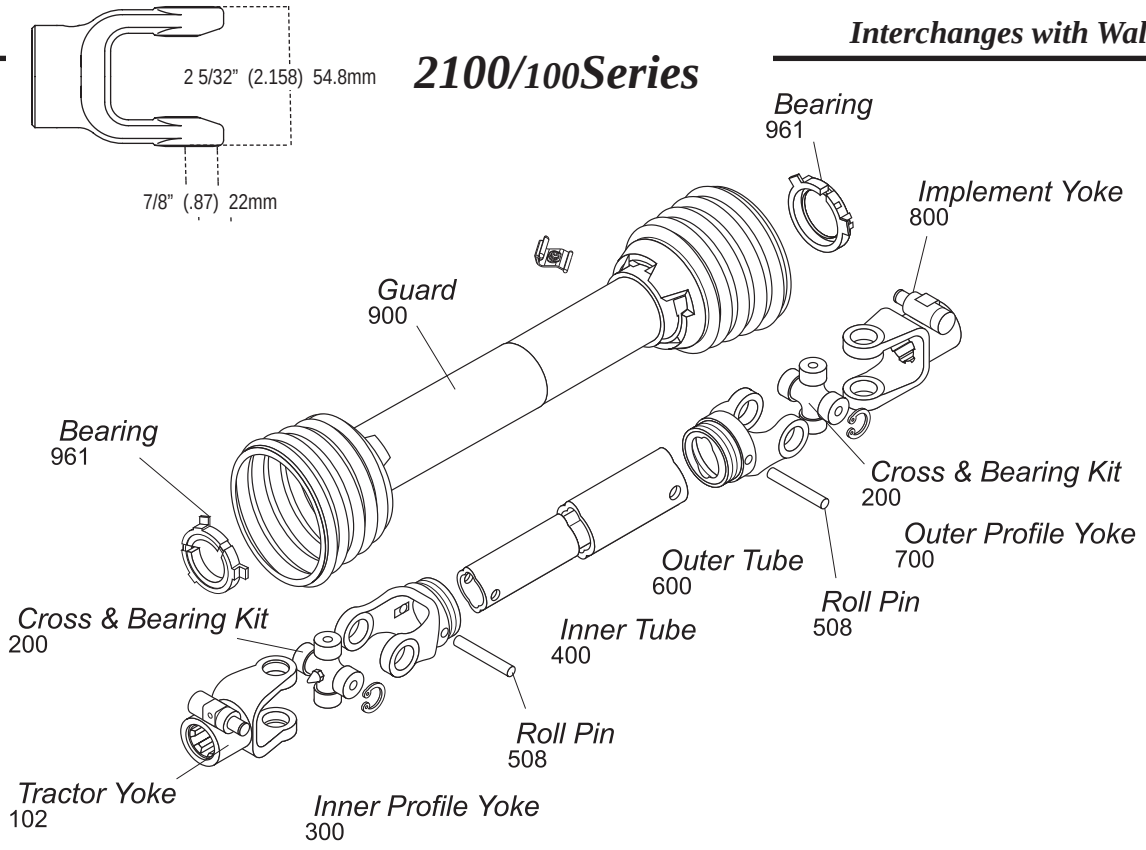
## Driveline




| *Stock Number* | *Overall Comp. Length Dim. "A"* | *Max. Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14046948 | 48" | 70" | 1 3/8" x 6 Spl. QD | * |
| 14046960 | 60" | 86" | 1 3/8" x 6 Spl. QD | * |

**Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.*

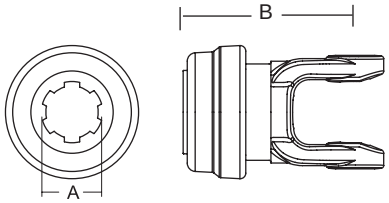
# *2100/100Series*




## *Tractor Yoke*

*Safety Slide Lock*

*Repair Kit —*
*19-15094

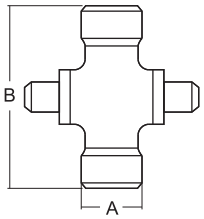



| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-7106* | 1 3/8" x 6 Spl. | 98.0 | 3.86" |
| 101-7121* | 1 3/8" x 21 Spl. | 98.0 | 3.86" |

## *Cross & Bearing Kit (R-Kit)*

*(Recommended 8 hour grease interval)*

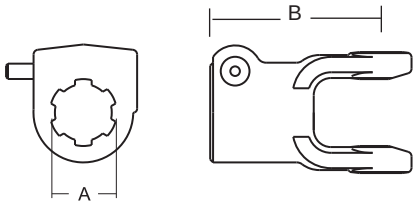
Snap Ring Located In Yoke




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-7155 | 22.0 | .87" | 54.8 | 2.158" |

*Quick Disconnect*

*Repair Kit —*
*13007138

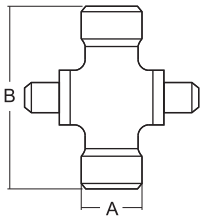



| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-7106* | 1 3/8" x 6 Spl. | 89.0 | 3.5" |
| 102-7121* | 1 3/8" x 21 Spl. | 89.0 | 3.5" |

## *Extended Lubrication Cross & Bearing Kit (E-Kit)*

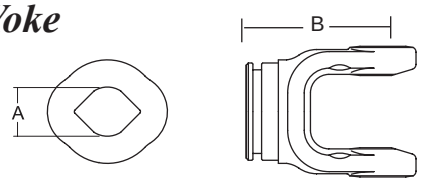
*(Recommended 50 hour grease interval)*

*Snap Ring Located In Yoke*




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 201-7155 | 22.0 | .87" | 54.8 | 2.158" |

## Inner Profile Yoke

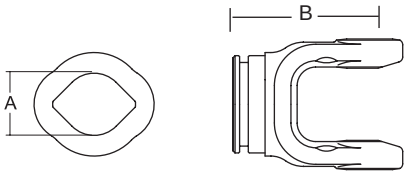



*With Bearing Groove*

*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-7123 | 23.8 | .94" | 66.0 | 2.6" |

## Outer Profile Yoke

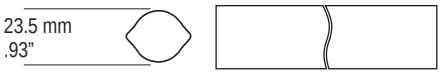



*With Bearing Groove*

*(Guard must rotate freely on yoke)*

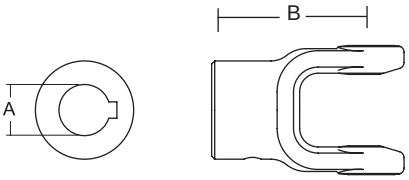
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-7130 | 30 | 1.18" | 66.0 | 2.6" |

## Inner Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 400-7123 | 1.5 | 59.06" |
| 404-7123 | 1.0 | 39.37" |

## Implement Yoke

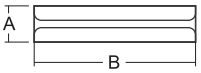



*Round Bore*

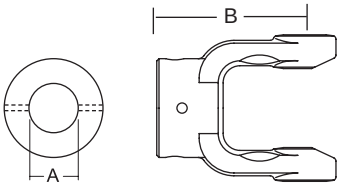
*With Keyway & Set Screw*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard keyway mm | Standard keyway in. |
|---|---|---|---|---|---|---|
| 800-7125 | 25.0 | .98" | 78.0 | 3.07" | 8.0 | .31" |
| 800-7130 | 30.0 | 1.18" | 78.0 | 3.07 | 8.0 | .31" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-0850 | 8.0 | .31" | 50.0 | 1.97" |




*Shear Pin*

*With Pin Hole*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-7110 | 31.8 | 1.25" | 78.0 | 3.07" | 6.35 | .25" |
| 802-7125 | 25.0 | .98" | 78.0 | 3.07" | 8.00 | .315" |
| 802-7130 | 30.0 | 1.18" | 78.0 | 3.07" | 10.00 | .394 |

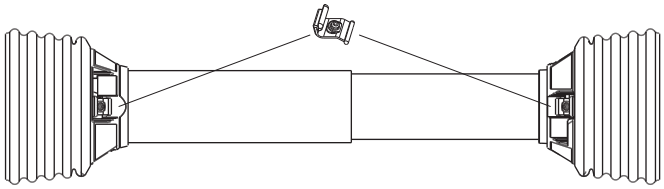
## Outer Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-7130 | 1.5 | 59.06" |
| 604-7130 | 1.0 | 39.37" |

## Guard

*Order Bearings As Required*



| Stock Number | Fits Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 900-2548 | 48" | 961-5005 |
| 900-2560 | 60" | 961-5005 |

Assembly instructions included with guard bearing kit
Note: Guards must rotate freely on yokes

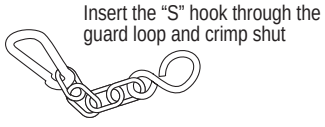
## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



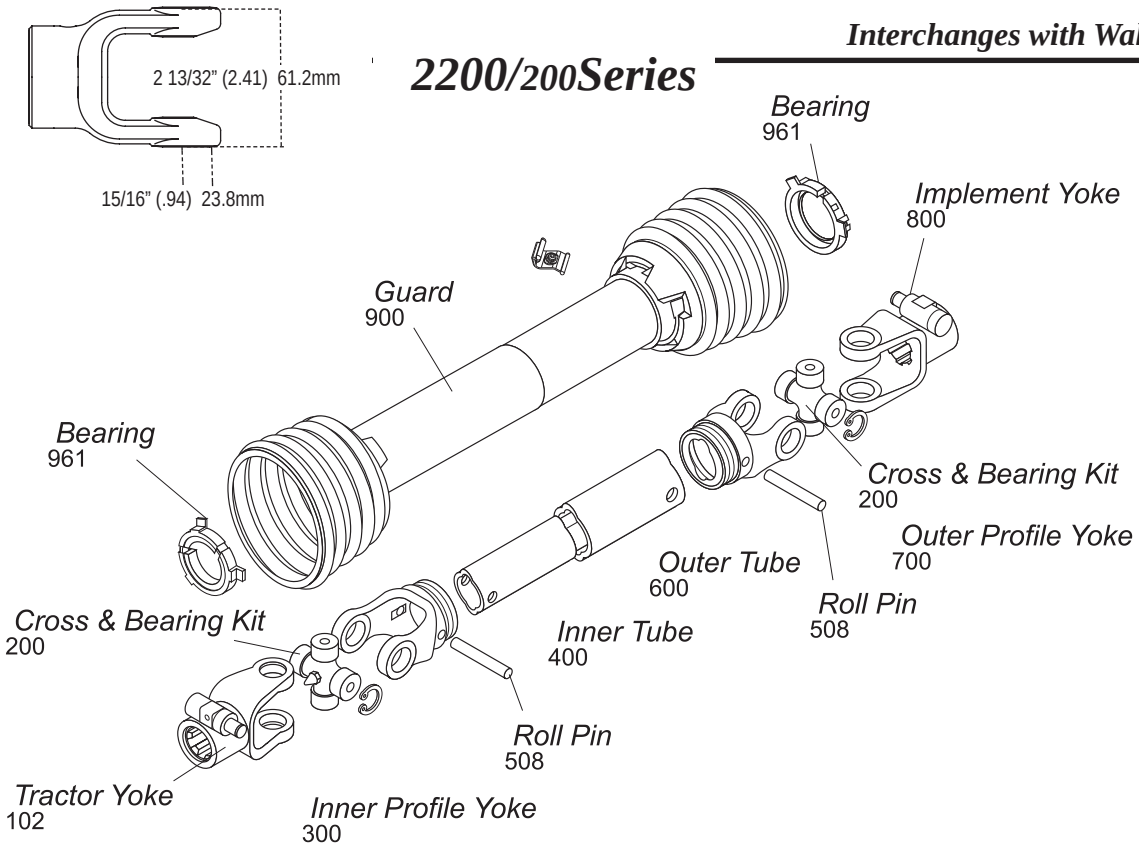
## Guard Chain Kit

*Part Number: 13006500 (2-per Kit)*



# *2200/200Series*

**AW20**

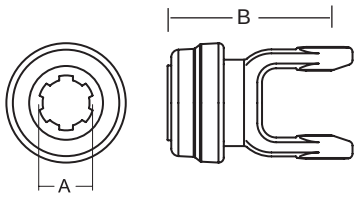



Cross & Bearing Kit and Outboard Yokes interchange with Bondioli 2 Series

## *Tractor Yoke*

*Safety Slide Lock*

*Repair Kit —*
*19-15094

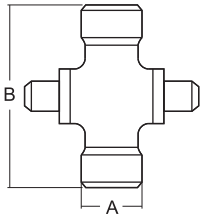



| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-8206* | 1 3/8" x 6 Spl. | 106.0 | 4.17" |
| 101-8221* | 1 3/8" x 21 Spl | 105.0 | 4.13". |

## *Cross & Bearing Kit (R-Kit)*

*(Recommended 8 hour grease interval)*

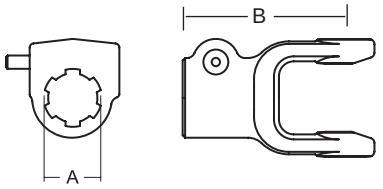
*Snap Ring Located In Yoke*




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-8261 | 23.8 | .94" | 61.2 | 2.41" |

*Quick Disconnect*

*Repair Kit —*
*13007138

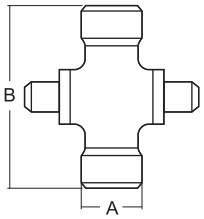



| *Stock Number* | *Dim. "A"* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-8206* | 1 3/8" x 6 Spl | 98.0 | 3.86". |
| 102-8218* | 1 1/8" x 6 Spl. | 94.0 | 3.70" |
| 102-8221* | 1 3/8" x 21 Spl. | 98.0 | 3.86" |

## *Extended Lubrication Cross & Bearing Kit (E-Kit)*

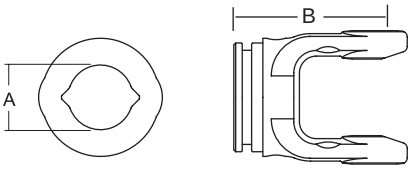
*(Recommended 50 hour grease interval)*

*Snap Ring Located In Yoke*




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 201-8261 | 23.8 | .94 | 61.2 | 2.41" |

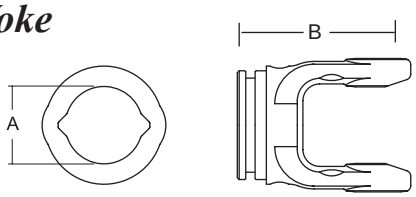
## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-7234 | 34.5 | 1.36" | 75.0 | 2.95" |

## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

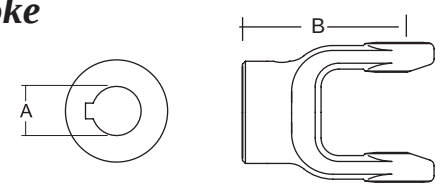
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-7241 | 41.3 | 1.63 | 75.0 | 2.95" |

## Inner Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 400-7234 | 1.5 | 59.06" |
| 404-7234 | 1.0 | 39.37" |

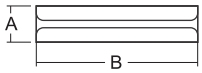
## Implement Yoke




*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Standard keyway mm | Standard keyway in. |
|---|---|---|---|---|---|---|
| 800-8225 | 25.0 | .98" | 80.0 | 3.15" | 8.0 | .31" |
| 800-8208 | 25.4 | 1.0" | 80.0 | 3.15" | 6.4 | .25" |
| 800-8230 | 30.0 | 1.18" | 80.0 | 3.15" | 8.0 | .31" |
| 800-8210 | 31.8 | 1.25" | 80.0 | 3.15" | 6.4 | .25" |
| 800-8211 | 34.9 | 1.38" | 80.0 | 3.15" | 8.0 | .31" |
| 800-8218 | 28.6 | 1.13" | 80.0 | 3.15" | 6.4 | .25" |
| 800-8220 | 31.8 | 1.25" | 80.0 | 3.15" | 8.0 | .31" |

## Roll Pin

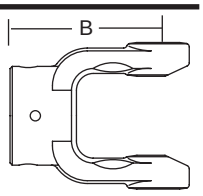



| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-1060 | 10.0 | .39" | 60.0 | 2.36" |

## Outer Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-7241 | 1.5 | 59.06" |
| 604-7241 | 1.0 | 39.37" |

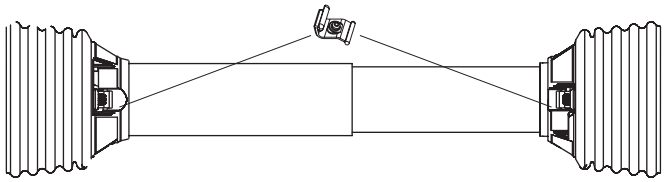



*Shear Pin*
*With Pin Hole*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-8220 | 31.8 | 1.25" | 80.0 | 3.15" | 6.35 | .25" |
| 802-8222 | 35.0 | 1.38" | 92.0 | 3.62" | 12.9 | .50" |
| 802-8225 | 25.0 | .98" | 80.0 | 3.15" | 8.0 | .315" |
| 802-8230 | 30.0 | 1.18" | 80.0 | 3.15" | 10.0 | .394" |

## Guard

*Order Bearings As Required*



| Stock Number | Fits Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 900-2548 | 48" | 961-0251 |
| 900-2560 | 60" | 961-0251 |

Assembly instructions included with guard bearing kit
Note: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



## Guard Chain Kit

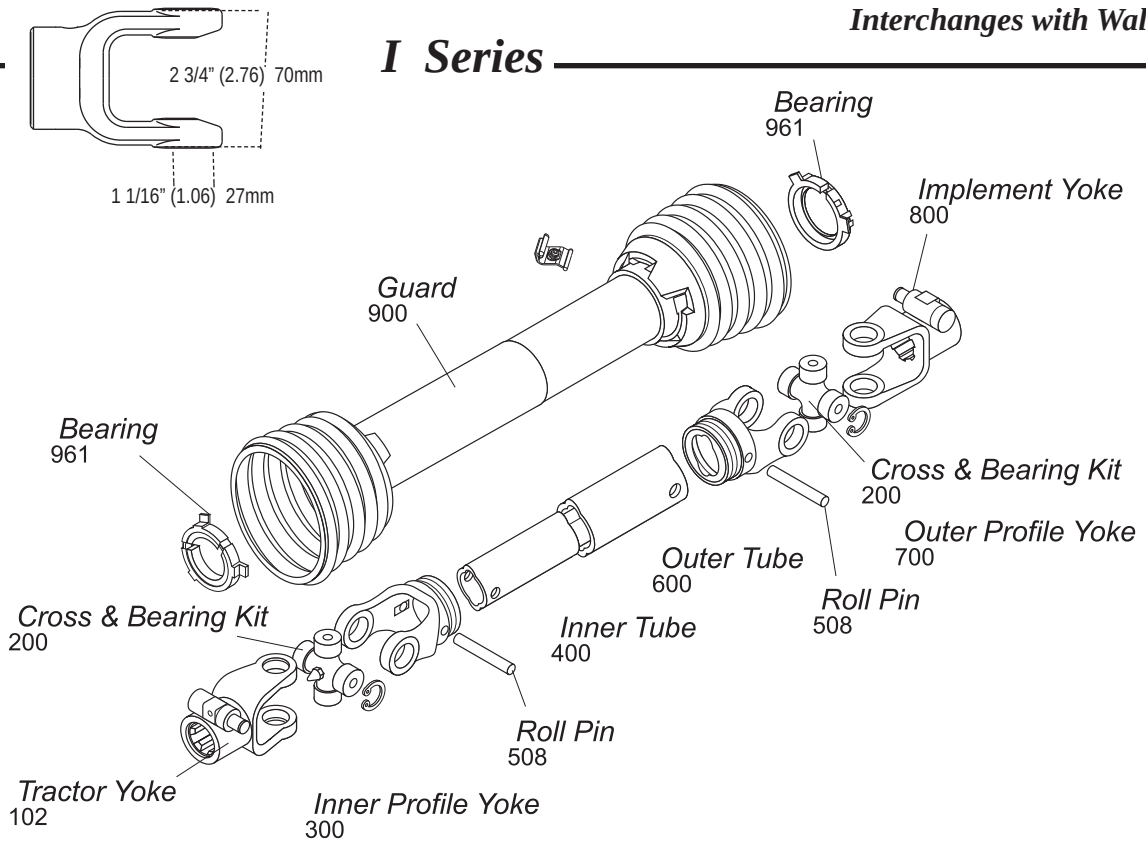
*Part Number: 13006500 (2-per Kit)*

Insert the "S" hook through the guard loop and crimp shut



# *I Series*

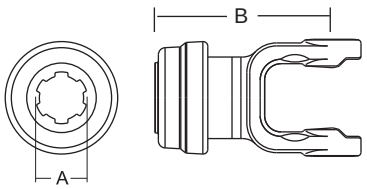
**AW11**




Cross & Bearing Kit and Outboard Yokes interchange with Bondioli 3 Series

## *Tractor Yoke*

*Safety Slide Lock*
*Repair Kit — *19-15094*

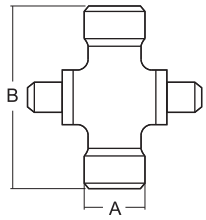



| *Stock Number* | *Dim. "A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-8306* | 1 3/8" x 6 Spl. | 120.0 | 4.72" |
| 101-8321* | 1 3/8" x 21 Spl. | 120.0 | 4.72" |

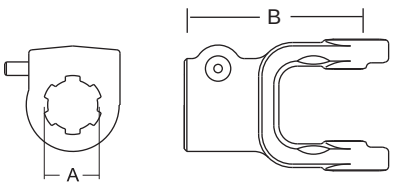
## *Cross & Bearing Kit*

***(R-Kit)***
*(Recommended 8 hr. grease interval)*

*Snap Ring Located In Yoke*




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-8370 | 27.0 | 1.06" | 70.0 | 2.76" |



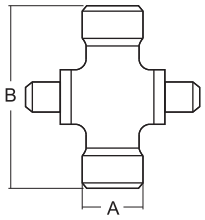

*Quick Disconnect*
*Repair Kit — *13007138*

| *Stock Number* | *Dim. "A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-8306* | 1 3/8" x 6 Spl. | 102.0 | 4.02" |
| 102-8321* | 1 3/8" x 21 Spl. | 102.0 | 4.02" |

## *Extended Lubrication Cross & Bearing Kit*

***(E-Kit)***
*(Recommended 50 hr. grease interval)*

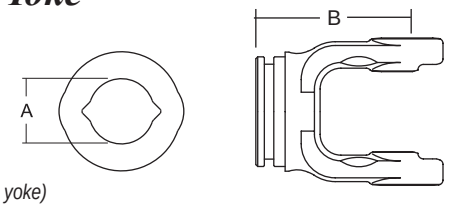
*Snap Ring Located In Yoke*




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 201-8370 | 27.0 | 1.06" | 70.0 | 2.76" |

# I Series (cont'd.)

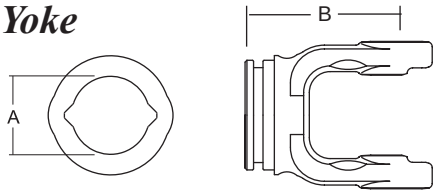
## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-7334 | 34.5 | 1.36" | 80.0 | 3.15" |

## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

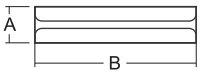
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-7341 | 41.3 | 1.63" | 80.0 | 3.15" |

## Inner Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 400-7234 | 1.5 | 59.06" |
| 404-7234 | 1.0 | 39.37" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-1065 | 10.0 | .39" | 65.0 | 2.56" |

## Outer Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-7241 | 1.5 | 59.06" |
| 604-7241 | 1.0 | 39.37" |

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



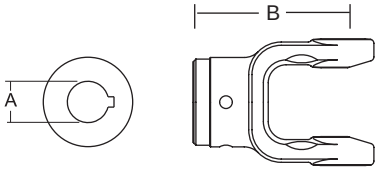
## Guard

*Order Bearings As Required*

| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 900-2548 | 48" | 961-0251 |
| 900-2560 | 60" | 961-0251 |

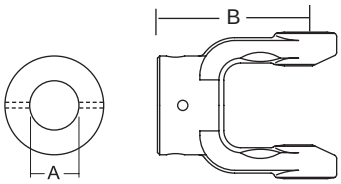
Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Implement Yoke



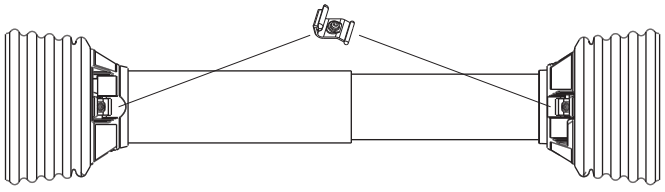

*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-8325 | 25.0 | 0.98" | 92.0 | 3.62" | 8.0 | .31" |
| 800-8330 | 30.0 | 1.18" | 92.0 | 3.62" | 8.0 | .31" |
| 800-8310 | 31.8 | 1.25" | 92.0 | 3.62" | 6.4 | .25" |
| 800-8311 | 34.9 | 1.37" | 92.0 | 3.62" | 8.0 | .31" |




*Shear Pin*
*With Pin Hole*

| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 802-8310 | 31.8 | 1.25" | 92.0 | 3.62" | 6.35 | .25" |
| 802-8325 | 31.8 | 0.98" | 92.0 | 3.62" | 8.00 | .315" |
| 802-8330 | 30.0 | 1.18" | 92.0 | 3.62" | 10.00 | .394" |
| 802-8335 | 35.0 | 1.38" | 92.0 | 3.62" | 12.90 | .50" |



## Guard Chain Kit

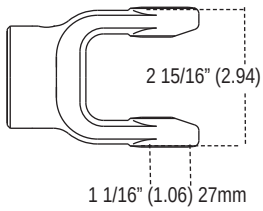
*Part Number:13006500 (2-per Kit)*

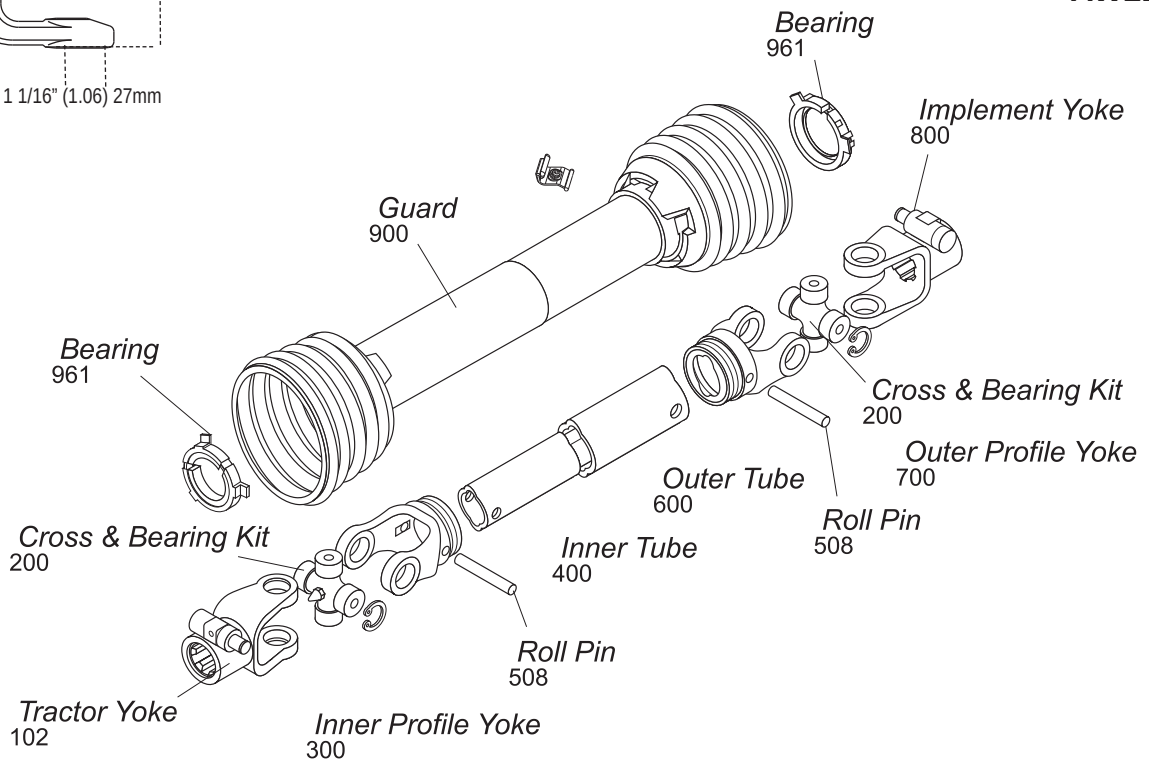


Insert the "S" hook through the guard loop and crimp shut

# 2300/210 Series

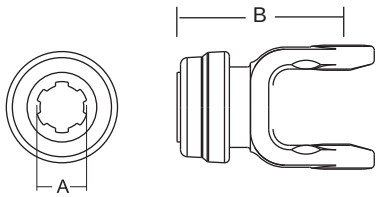
**AW21**



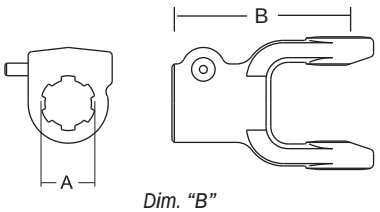

Cross & Bearing Kit and Outboard Yokes interchange with Bondioli 4 Series

## Tractor Yoke



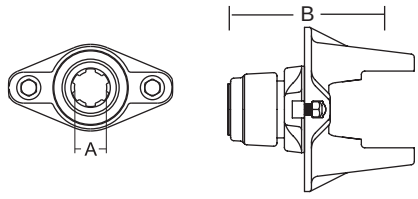

*Safety Slide Lock*
*Repair Kit — *19-15094*

| Stock Number | Dim. "A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 101-8406* | 1 3/8" x 6 Spl. | 113.0 | 4.45" |
| 101-8421* | 1 3/8" x 21 Spl. | 113.0 | 4.45" |




*Quick Disconnect*
*Repair Kit — *13007138*

| Stock Number | Dim."A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 102-8406* | 1 3/8" x 6 Spl. | 107.0 | 4.21" |
| 102-8418* | 1 1/8" Hex | 107.0 | 4.21" |
| 102-8421* | 1 3/8" x 21 Spl. | 107.0 | 4.21" |




*Ball Shear*
*Repair Kit —*
**13004000*
***13004020*

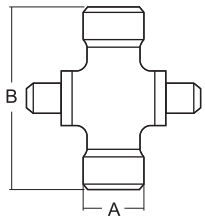
| Stock Number | Dim. "A" Bore | Dim. "B" mm | Dim. "B" in. | Shearbolt |
|---|---|---|---|---|
| 104-8406* | 1 3/8" x 6 Spl. | 141.0 | 5.54" | 3/8" - 16 Gr. 5 |
| 104-8420** | 1 3/4" x 20 Spl. | 154.0 | 6.06" | 3/8" - 16 Gr. 5 |
| 104-8421* | 1 3/8" x 21 Spl. | 141.0 | 5.54" | 3/8" - 16 Gr. 5 |

***Replacement Shear Bolt Part No. 11-10445***

## Cross & Bearing Kit

***(R-Kit)***

*(Recommended 8 hr. grease interval)*



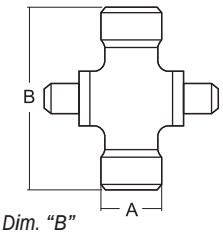

*Snap Ring Located In Yoke*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 200-8474 | 27.0 | 1.06" | 74.6 | 2.94" |

## Extended Lubrication Cross & Bearing Kit

***(E-Kit)***

*(Recommended 50 hr. grease interval)*



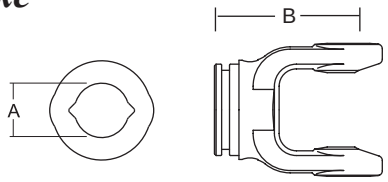

*Snap Ring Located In Yoke*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 201-8474 | 27.0 | 1.06" | 74.6 | 2.94" |

# 2300/210 Series (cont'd.)

## Inner Profile Yoke

With Bearing Groove
(Guard must rotate freely on yoke)

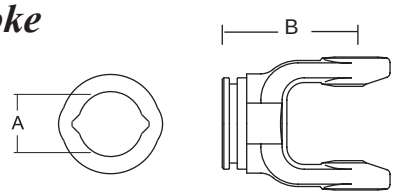



| Stock Number | Dim."A" Bore mm | Dim."A" Bore in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-7434 | 34.5 | 1.36" | 85.0 | 3.35" |
| 300-7439* | 34.5 | 1.56" | 85.0 | 3.35" |

*Uses 902-3548 Guard & 961-3525 Bearing Kit

## Outer Profile Yoke

With Bearing Groove
(Guard must rotate freely on yoke)




| Stock Number | Dim."A" Bore mm | Dim."A" Bore in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-7441 | 41.3 | 1.63" | 85.0 | 3.35" |
| 701-7448* | 48.0 | 1.89" | 90.0 | 3.54" |

*Uses 902-3548 Guard & 961-3525 Bearing Kit

## Inner Tube

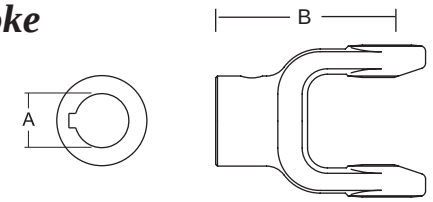
34.5 (4.0 Wall) mm
1.36" (.16" Wall)



| Stock Number | Length m | Length in. |
|---|---|---|
| 400-7234 | 1.5 | 59.06" |
| 404-7234 | 1.0 | 39.37" |

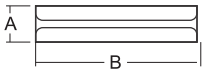
## Implement Yoke

Round Bore
With Keyway & Set Screw




| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-8430 | 30.0 | 1.18" | 95.0 | 3.74" | 8.0 | .31" |
| 800-8410 | 31.8 | 1.25" | 95.0 | 3.74" | 6.4 | .25" |
| 800-8411 | 34.9 | 1.38" | 95.0 | 3.74" | 8.0 | .31" |
| 800-8424 | 38.1 | 1.50" | 95.0 | 3.74" | 9.5 | .38" |
| 800-8435 | 35.0 | 1.38" | 95.0 | 3.74" | 10.0 | .39" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-1065 | 10.0 | .39" | 65.0 | 2.56" |

## Outer Tube

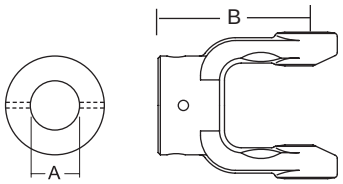
41.0 (2.9 Wall) mm
1.61" (.114" Wall)



| Stock Number | Length m | Length in. |
|---|---|---|
| 600-7241 | 1.5 | 59.06" |
| 604-7241 | 1.0 | 39.37" |

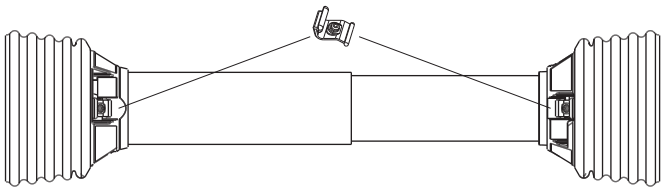
## Shear Pin

With Pin Hole




| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in. | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-8420 | 31.8 | 1.25" | 95.0 | 3.74" | 6.35 | .25" |
| 802-8430 | 30.0 | 1.18" | 95.0 | 3.74" | 10.0 | .39" |
| 802-8435 | 35.0 | 1.38" | 95.0 | 3.74" | 12.90 | .50" |

## Guard



*Order Bearings As Required*

| *Stock Number* | *Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 900-2548 | 48" | 961-0251 |
| 900-2560 | 60" | 961-0251 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Guard Chain Kit

*Part Number:13006500 (2-per Kit)*

Insert the "S" hook through the guard loop and crimp shut



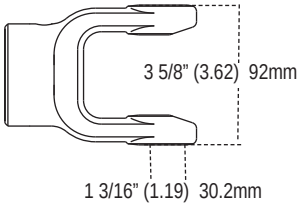
## Easy Lock™ Replacement Kit

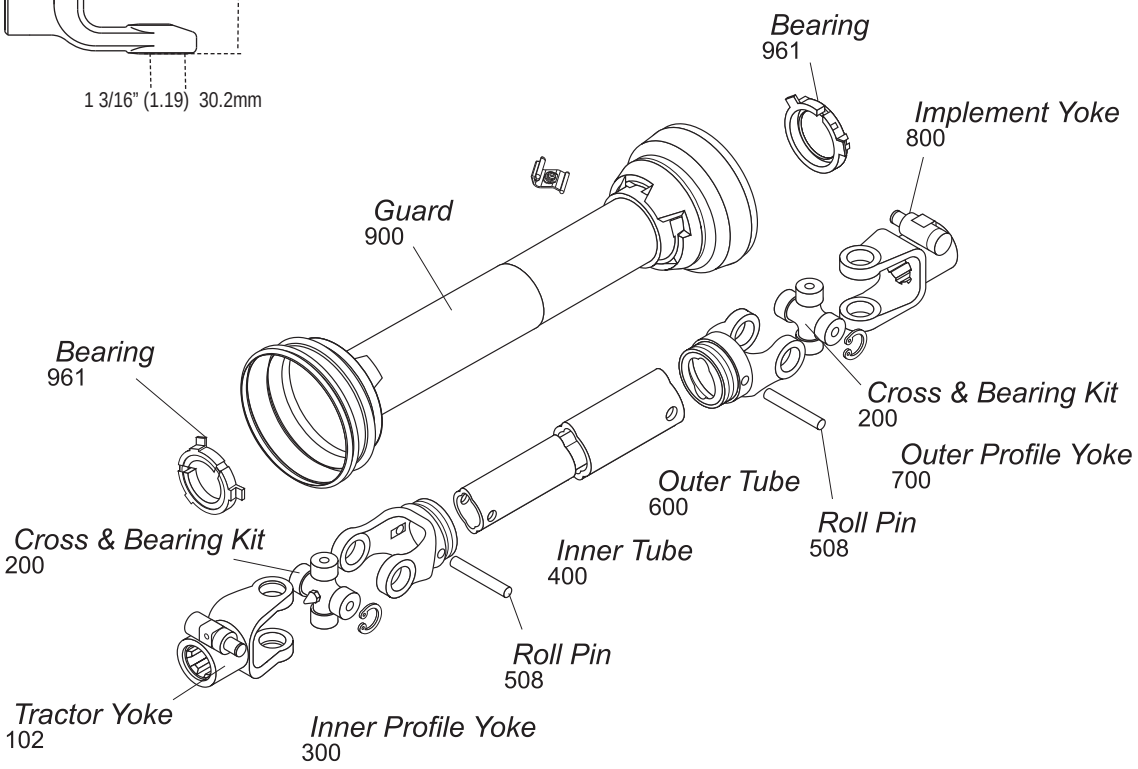
*Part Number: 13005000 (4-per Kit)*



# *220/720 Series*

**AW22**

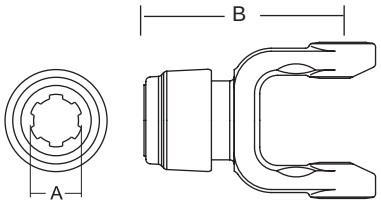



Cross & Bearing Kit and Outboard Yokes interchange with Bondioli 6 Series

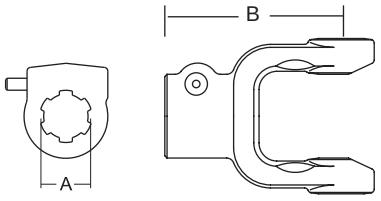
## *Tractor Yoke*

*Safety Slide Lock*
*Repair Kit —*
**13004000*
***13004020*



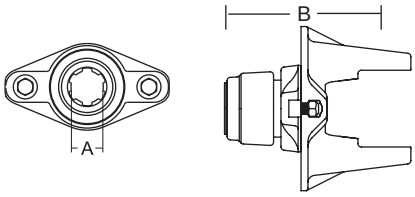

| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-8606* | 1 3/8" x 6 Spl. | 132.0 | 5.20" |
| 101-8620** | 1 3/4" x 20 Spl. | 135.0 | 5.32" |
| 101-8621* | 1 3/8" x 21 Spl. | 132.0 | 5.20" |

*Quick Disconnect*
*Repair Kit —*
**13007138*
***13007120*




| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-8606* | 1 3/8" x 6 Spl. | 118.0 | 4.65" |
| 102-8618* | 1 1/8" Hex | 117.0 | 4.61" |
| 102-8620** | 1 3/4" x 20 Spl. | 120.0 | 4.72" |
| 102-8621* | 1 3/8" x 21 Spl. | 118.0 | 4.65" |

*Ball Shear*
*Repair Kit —*
**13004000*
***13004020*



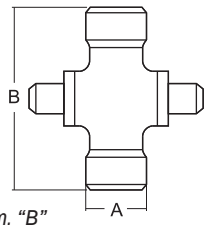

| *Stock Number* | *Dim. "A" Bore* | *Dim. "B" mm* | *in.* | *Shear Bolt* |
|---|---|---|---|---|
| 104-8606* | 1 3/8" x 6 Spl. | 149.0 | 5.85" | 3/8" - 16 Gr. 5 |
| 104-8620** | 1 3/4" x 20 Spl. | 162.0 | 6.37" | 3/8" - 16 Gr. 5 |
| 104-8621* | 1 3/8" x 21 Spl. | 149.0 | 5.85" | 3/8" - 16 Gr. 5 |

***Replacement Shear Bolt Part No. 11-10445***

## *Cross & Bearing Kit*

***(R-Kit)***
*(Recommended 8 hr. grease interval)*

*Snap Ring Located In Yoke*

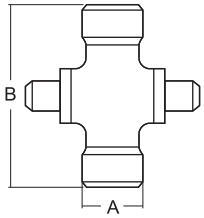



| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-8692 | 30.2 | 1.19" | 92.0 | 3.62" |

## *Extended Lubrication Cross & Bearing Kit*

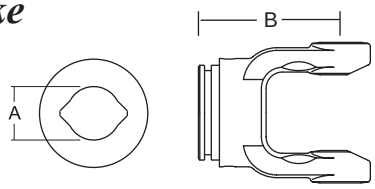
***(E-Kit)***
*(Recommended 50 hr. grease interval)*

*Snap Ring Located In Yoke*




| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 201-8692 | 30.2 | 1.19" | 92.0 | 3.62" |

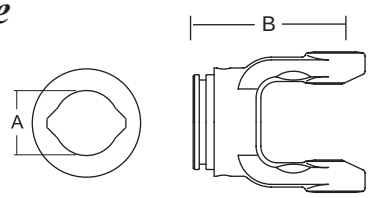
## Inner Profile Yoke




With Bearing Groove
(Guard must rotate freely on yoke)

| Stock Number | Dim. "A" Bore mm | in. | Dim. "B" mm | in. |
|---|---|---|---|---|
| 300-7539 | 39.5 | 1.56" | 105.0 | 4.13" |

## Outer Profile Yoke




With Bearing Groove
(Guard must rotate freely on yoke)

| Stock Number | Dim. "A" Bore mm | in. | Dim. "B" mm | in. |
|---|---|---|---|---|
| 700-7548 | 48.0 | 1.89" | 105.0 | 4.13" |

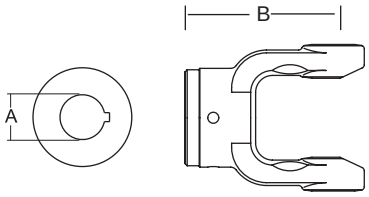
## Inner Tube



39.5 (4.5 Wall) mm
1.56" (.18" Wall)

| Stock Number | Length m | in. |
|---|---|---|
| 400-7539 | 1.5 | 59.06" |
| 404-7539 | 1.0 | 39.37" |

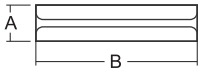
## Implement Yoke




Round Bore
With Keyway & Set Screw

| Stock Number | Dim. "A" Bore mm | in. | Dim. "B" mm | in. | Standard Keyway mm | in. |
|---|---|---|---|---|---|---|
| 800-8610 | 31.8 | 1.25" | 105.0 | 4.13" | 6.4 | .25" |
| 800-8611 | 34.9 | 1.38" | 105.0 | 4.13" | 8.0 | .31" |
| 800-8624 | 38.1 | 1.50" | 105.0 | 4.13" | 9.5 | .38" |
| 800-8628 | 44.5 | 1.75" | 108.0 | 4.25" | 9.5 | .38" |
| 800-8635 | 35.0 | 1.38" | 108.0 | 4.25" | 10.0 | .39" |
| 800-8640 | 40.0 | 1.57" | 108.0 | 4.25" | 12.0 | .47" |

## Roll Pin



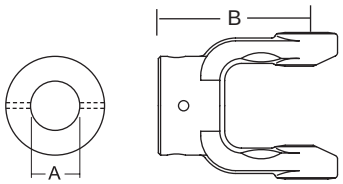

| Stock Number | Dim. "A" mm | in. | Dim. "B" mm | in. |
|---|---|---|---|---|
| 508-1080 | 10.0 | .39" | 80.0 | 3.10" |

## Outer Tube



48.0 (3.8 Wall) mm
1.89" (.15" Wall)

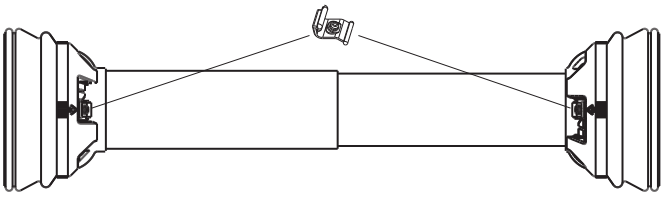
| Stock Number | Length m | in. |
|---|---|---|
| 600-7548 | 1.5 | 59.06" |
| 604-7548 | 1.0 | 39.37" |




Shear Pin
With Pin Hole

| Stock Number | Dim. "A" Bore mm | in. | Dim. "B" mm | in. | Pinhole mm | in. |
|---|---|---|---|---|---|---|
| 802-8611 | 35.0 | 1.38" | 105.0 | 4.13" | 12.90 | .50" |
| 802-8620 | 31.8 | 1.25" | 105.0 | 4.13" | 6.35 | .25" |

## Guard



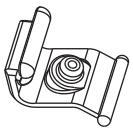
Order Bearings As Required

| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 902-3548 | 48" | 961-3525 |
| 902-3560 | 60" | 961-3525 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

Part Number: 13005000 (4-per Kit)

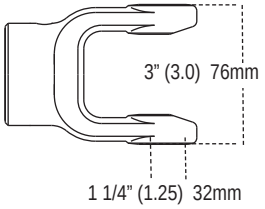


## Guard Chain Kit

Part Number: 13006500 (2-per Kit)



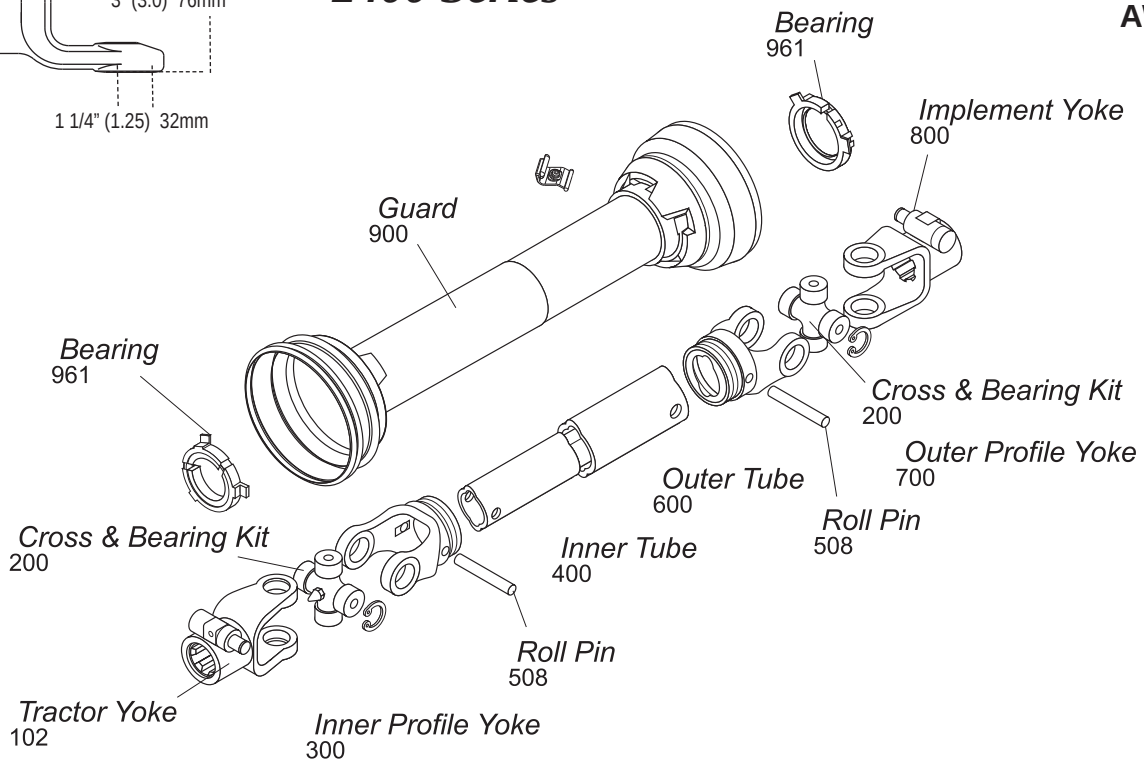
Insert the "S" hook through the guard loop and crimp shut



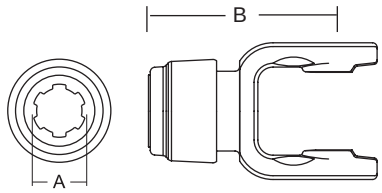

# 2400 Series

*Interchanges with Walterscheid*

**AW35**

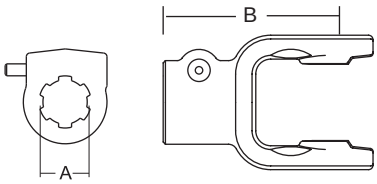



## Tractor Yoke



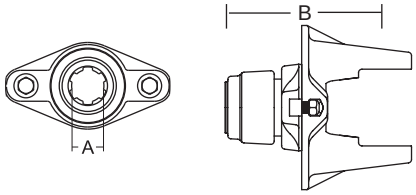

*Safety Slide Lock*
*Repair Kit —*
**13004000*
***19-15094*
****13004020*

| Stock Number | Dim."A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 101-7606* | 1 3/8" x 6 Spl. | 126.0 | 4.96" |
| 101-7618** | 1 1/8" Hex | 116.0 | 4.57" |
| 101-7620*** | 1 3/4" x 20 Spl. | 128.5 | 5.06" |
| 101-7621* | 1 3/8" x 21 Spl. | 126.0 | 4.96" |




*Quick Disconnect*
*Repair Kit —*
**13007108*
***13007120*

| Stock Number | Dim."A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 102-7606* | 1 3/8" x 6 Spl. | 116.0 | 4.57" |
| 102-7620** | 1 3/4" x 20 Spl. | 116.0 | 4.57" |
| 102-7621* | 1 3/8" x 21 Spl. | 116.0 | 4.57" |




*Ball Shear*
*Repair Kit —*
**13004000*
***13004020*

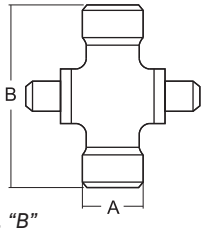
| Stock Number | Dim."A" Bore | Dim. "B" mm | Dim. "B" in. | Shear Bolt |
|---|---|---|---|---|
| 104-7606* | 1 3/8" x 6 Spl. | 140.7 | 5.54" | 3/8" - 16 Gr. 5 |
| 104-7620** | 1 3/4" x 20 Spl. | 153.9 | 6.06" | 3/8" - 16 Gr. 5 |
| 104-7621* | 1 3/8" x 21 Spl. | 140.7 | 5.54" | 3/8" - 16 Gr. 5 |

***Replacement Shear Bolt Part No. 11-10445***

## Cross & Bearing Kit

***(R-Kit)***

*(Recommended 8 hr. grease interval)*



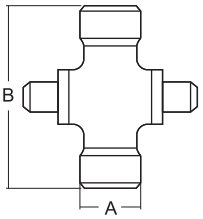

*Snap Ring Located In Yoke*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 200-7676 | 32.0 | 1.26" | 76.0 | 3.00" |

## Extended Lubrication Cross & Bearing Kit

***(E-Kit)***

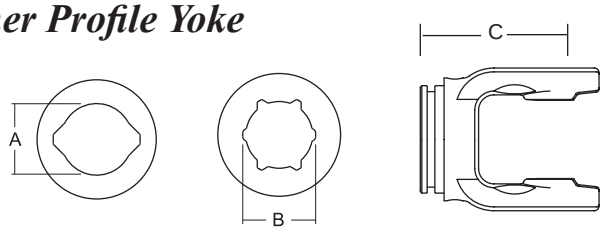
*(Recommended 50 hr. grease interval)*




*Snap Ring Located In Yoke*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 201-7676 | 32.0 | 1.26" | 76.0 | 3.00" |

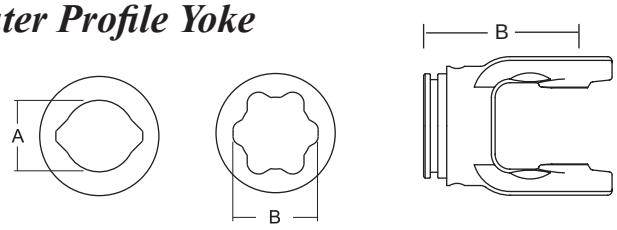
## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Profile mm | in. | Dim. "B" Profile mm | in. | Dim. "C" mm | in. |
|---|---|---|---|---|---|---|
| 300-7639 (lemon) | 39.5 | 1.56" | | | 92.0 | 3.62" |
| 300-7651 (star) | | | 51.4 | 2.02" | 92.0 | 3.62" |

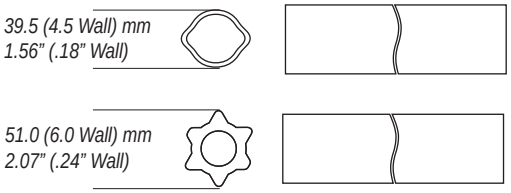
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

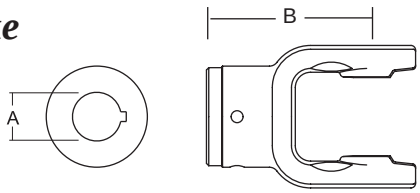
| Stock Number | Dim. "A" Profile mm | in. | Dim. "B" Profile mm | in. | Dim. "C" mm | in. |
|---|---|---|---|---|---|---|
| 700-7648 | 48.0 | 1.89" | | | 102.0 | 4.02" |
| 700-7661 | | | 61.0 | 2.40" | 102.0 | 4.02" |

## Inner Tube




| Stock Number | Length m | in. |
|---|---|---|
| 400-7539 (Lemon) | 1.5 | 59.06" |
| 400-7651 (Star) | 1.5 | 59.06" |
| 404-7539 (Lemon) | 1.0 | 39.37" |
| 404-7651 (Star) | 1.0 | 39.37" |

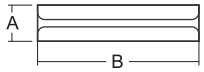
## Implement Yoke



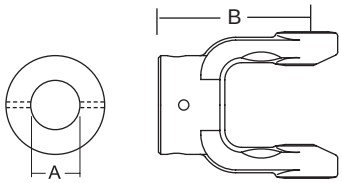

*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" Bore mm | in. | Dim. "B" mm | in. | Standard Keyway mm | in. |
|---|---|---|---|---|---|---|
| 800-7610 | 31.8 | 1.25" | 112.0 | 4.41" | 6.4 | .25" |
| 800-7611 | 34.9 | 1.38" | 112.0 | 4.41" | 8.0 | .31" |
| 800-7635 | 35.0 | 1.38" | 112.0 | 4.41" | 10.0 | .39" |
| 800-7640 | 40.0 | 1.57" | 112.0 | 4.41" | 12.0 | .47" |

## Roll Pin



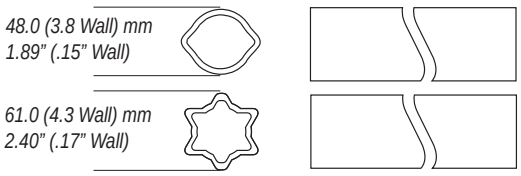

| Stock Number | Dim. "A" mm | in. | Dim. "B" mm | in. |
|---|---|---|---|---|
| 508-1075 | 10.0 | .394" | 75.0 | 2.95" |



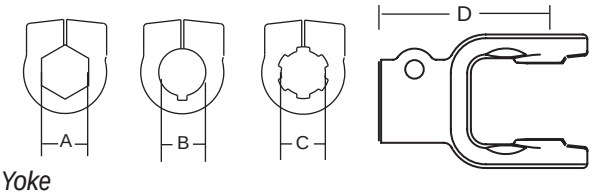

*Shear Pin*
*With Pin Hole*

| Stock Number | Dim. "A" Bore mm | in. | Dim. "B" mm | in . | Pinhole mm | in. |
|---|---|---|---|---|---|---|
| 802-7611 | 35.0 | 1.38" | 105.0 | 4.13" | 12.9 | .50" |
| 802-7630 | 30.0 | 1.18" | 106.4 | 4.19" | 10.0 | .39" |
| 802-7640 | 40.0 | 1.57" | 106.4 | 4.19" | 13.0 | .512" |

## Outer Tube




| Stock Number | Length m | in. |
|---|---|---|
| 600-7548 (Lemon) | 1.5 | 59.06" |
| 600-7961 (Star) | 1.5 | 59.06" |
| 604-7548 (Lemon) | 1.0 | 39.37" |
| 604-7961 (Star) | 1.0 | 39.37" |



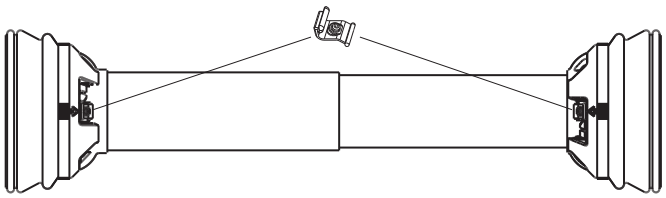

*Clamp Yoke*

| Stock Number | Dim."A" Bore | Dim. "B" Bore | Dim. "C" Bore | Dim."D" mm | in. |
|---|---|---|---|---|---|
| 807-7606 | | | 1 3/8" x 6 Spl. | 116.0 | 4.57" |
| 807-7618 | 1 1/8" Hex | | | 116.0 | 4.57" |
| 807-7620 | | | 1 3/4" x 20 Spl. | 116.0 | 4.57" |
| 807-7621 | | | 1 3/8" x 21 Spl. | 116.0 | 4.57" |
| 807-7622 | | *1 3/8" Rd. Bore | | 116.0 | 4.57" |

**w/ Keyway 10mm (.39")*

# 2400 Series (cont'd.)

## Guard

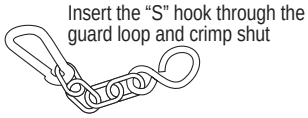


*Order Bearings As Required*

| *Stock Number* | *Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 902-3548 | 48" | 961-3525 |
| 902-3560 | 60" | 961-3525 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Guard Chain Kit



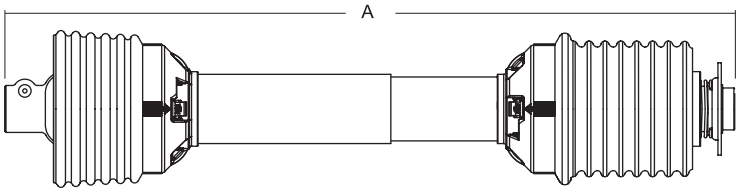

*Part Number:13006500 (2-per Kit)*

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

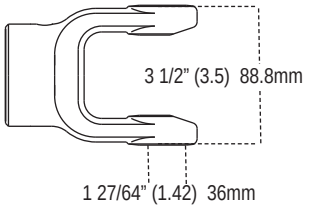


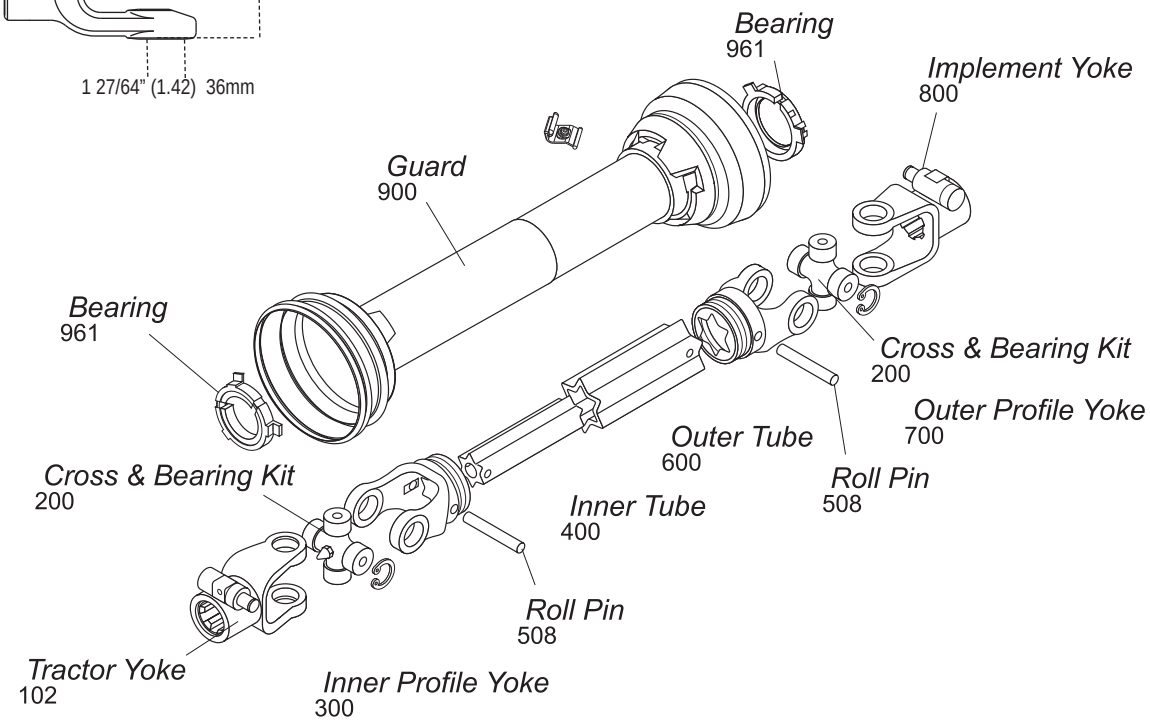
## Drivelines



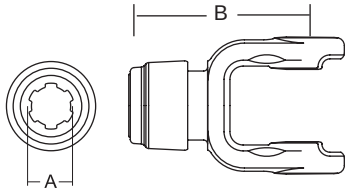

| *Stock Number* | *Overall Comp. Length Dim."A"* | *Max. Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14007631 | 31" | 39" | 1 3/8" x 21 Spl.Safety Slide Lock | 1 1/8" Hex Clamp |
| 14007633 | 33" | 41" | 1 1/8" Hex Safety Slide Lock | 1 1/8" Hex Clamp |
| 14007635 | 35" | 45" | 1 3/8" x 21 Spl. Safety Slide Lock | 1 1/8" Hex Clamp |
| 14007640 | 40" | 50" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14307645 | 45" | 58" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. w/Overrunning Clutch |
| 14007657 | 57" | 77" | 1 3/8" × 6 Spl. | 1 3/8" × 6 Spl |

# *2500 Series*



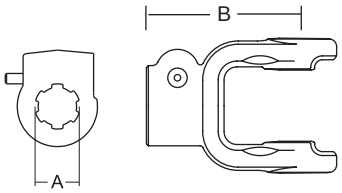

## *Tractor Yoke*




*Safety Slide Lock*
*Repair Kit —*

**13004000*
***13004020*

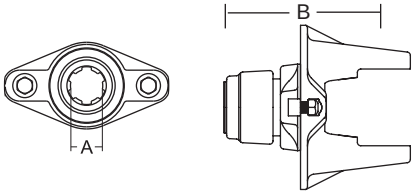
| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-7906* | 1 3/8" x 6 Spl. | 138.0 | 5.43" |
| 101-7920** | 1 3/4" x 20 Spl. | 141.0 | 5.55" |
| 101-7921* | 1 3/8" x 21 Spl. | 138.0 | 5.43" |




*Quick Disconnect*
*Repair Kit —*

**13007138*
***13007120*

| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-7906* | 1 3/8" x 6 Spl. | 121.0 | 4.76" |
| 102-7920** | 1 3/4" x 20 Spl. | 121.0 | 4.76" |
| 102-7921* | 1 3/8" x 21 Spl. | 121.0 | 4.76" |




*Ball Shear*
*Repair Kit —*

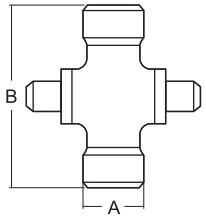
**10004000*
***13004020*

| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* | *Shear Bolt* |
|---|---|---|---|---|
| 104-7906* | 1 3/8" x 6 Spl. | 148.5 | 5.85" | 3/8" - 16 Gr. 5 |
| 104-7920** | 1 3/4" x 20 Spl. | 161.8 | 6.37" | 3/8" - 16 Gr. 5 |
| 104-7921* | 1 3/8" x 21 Spl. | 148.5 | 5.85" | 3/8" - 16 Gr. 5 |

***Replacement Shear Bolt Part No. 11-10445***

## *Cross & Bearing Kit*

***(R-Kit)***
*(Recommended 8 hr. grease interval)*

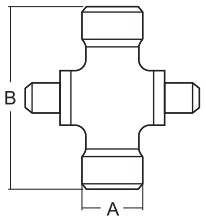



*Snap Ring Located In Yoke*

| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-7989 | 36.0 | 1.42" | 88.8 | 3.50" |

## *Extended Lubrication Cross & Bearing Kit*

***(E-Kit)***
*(Recommended 50 hr. grease interval)*

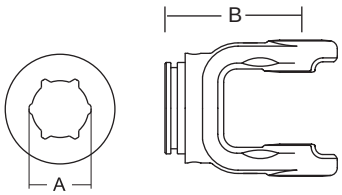



*Snap Ring Located In Yoke*

| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 201-7989 | 36.0 | 1.42" | 88.8 | 3.50" |

# 2500 Series (cont'd.)

## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-7951 | 51.4 | 2.02" | 106.0 | 4.17" |

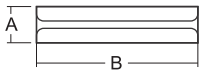
## Inner Tube



*51.0 mm (6.0 Wall) mm*
*2.00" (.24" Wall)*

| Stock Number | Length m | Length in. |
|---|---|---|
| 400-7651 | 1.5 | 59.06" |
| 404-7651 | 1.0 | 39.37" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-1090 | 10.0 | .39" | 90.0 | 3.54" |

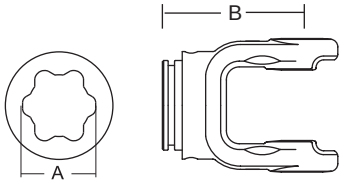
## Outer Tube



*61.0 mm (4.3 Wall) mm*
*2.40" (.17" Wall)*

| Stock Number | Length m | Length in. |
|---|---|---|
| 600-7961 | 1.5 | 59.06" |
| 604-7961 | 1.0 | 39.37" |

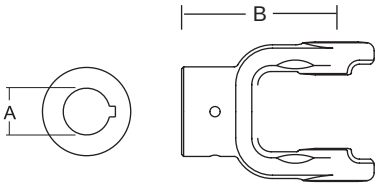
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

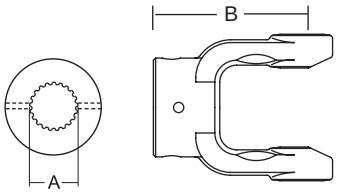
| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-7961 | 61.0 | 2.40" | 111.0 | 4.37" |

## Implement Yoke



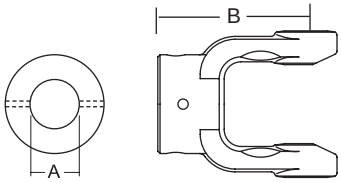

*Round Bore*
*With Keyway & Set Screw*

| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-7922 | 35.0 | 1.38" | 118.0 | 4.65" | 8.0 | .31" |
| 800-7924 | 38.1 | 1.50" | 118.0 | 4.65" | 9.5 | .38" |
| 800-7928 | 44.4 | 1.75" | 118.0 | 4.65" | 10.0 | .38" |
| 800-7935 | 35.0 | 1.38" | 118.0 | 4.65" | 10.0 | .39" |



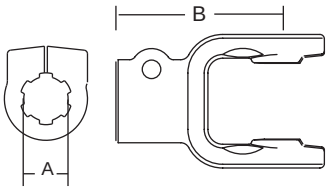

*Spline Bore*
*With Pin Hole*

| Stock Number | Dim. "A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 801-7921 | 1 3/8" x 21 Spl. | 110.0 | 4.33" |




*Shear Pin*
*With Pin Hole*

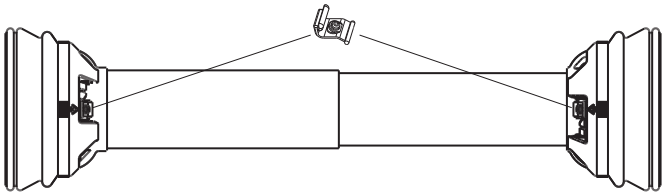
| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in. | Dim. "B" mm | Dim. "B" in. | Pinhole mm | Pinhole in. |
|---|---|---|---|---|---|---|
| 802-7922 | 35.0 | 1.38" | 117.6 | 4.63" | 12.9 | .50" |
| 802-7924 | 38.1 | 1.50" | 118.0 | 4.65" | 12.9 | .50" |




*Clamp Yoke*

| Stock Number | Dim. "A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 807-7906 | 1 3/8" x 6 Spl. | 121.0 | 4.76" |
| 807-7918 | 1 3/4" x 6 Spl. | 121.0 | 4.76" |
| 807-7920 | 1 3/4" x 20 Spl. | 121.0 | 4.76" |
| 807-7921 | 1 3/8" x 21 Spl. | 121.0 | 4.76" |

## Guard



*Order Bearings As Required*

| *Stock Number* | *Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 902-3548 | 48" | 961-3525 |
| 902-3560 | 60" | 961-3525 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Guard Chain Kit



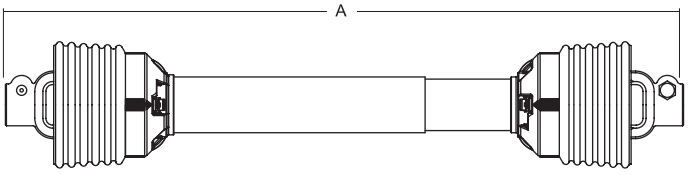

*Part Number:13006500 (2-per Kit)*

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



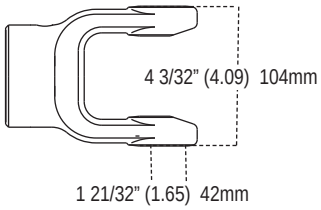
## Drivelines

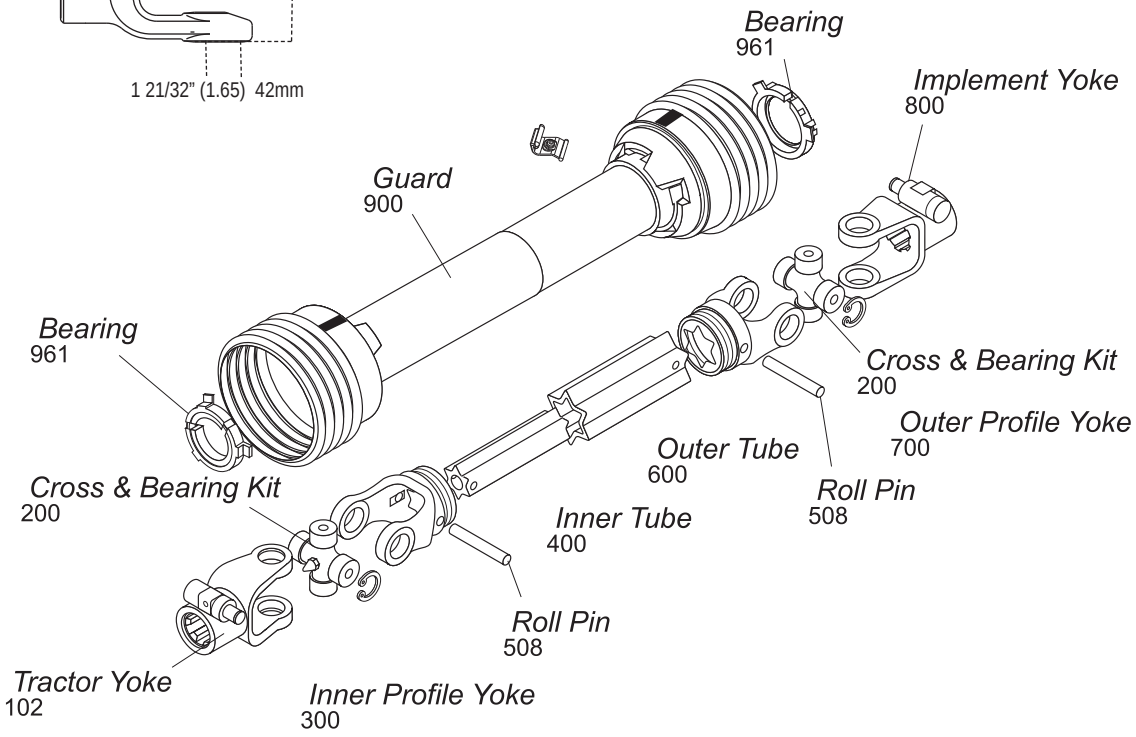



| *Stock Number* | *Overall Comp. Length Dim."A"* | *Max. Running Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14007936 | 36" | 47" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14007940 | 40" | 51" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| 14007955 | 55" | 73" | 1 3/4" × 20 Spl. QD | 1 3/8" × 21 Spl. w/Pinhole |
| 14007957 | 57" | 76" | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |

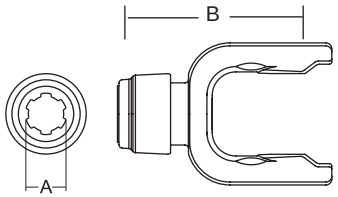
# *2600 Series*

**AW26**



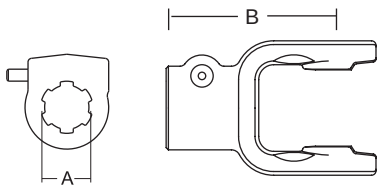

## *Tractor Yoke*




*Safety Slide Lock*
*Repair Kit —*

**13004000*
***13004020*

| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 101-7006* | 1 3/8" x 6 Spl. | 150.0 | 5.91" |
| 101-7020** | 1 3/4" x 20 Spl. | 150.0 | 5.91" |
| 101-7021* | 1 3/8" x 21 Spl. | 150.0 | 5.91" |



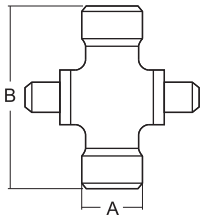

*Quick Disconnect*
*Repair Kit —*

**13007138*
***13007120*

| *Stock Number* | *Dim."A" Bore* | *Dim. "B" mm* | *in.* |
|---|---|---|---|
| 102-7006* | 1 3/8" x 6 Spl. | 131.0 | 5.15" |
| 102-7020** | 1 3/4" x 20 Spl. | 131.0 | 5.15" |
| 102-7021* | 1 3/8" x 21 Spl. | 131.0 | 5.15" |

## *Cross & Bearing Kit*

***(R-Kit)***
*(Recommended 8 hr. grease interval)*

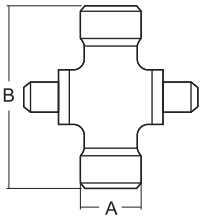



*Snap Ring Located In Yoke*

| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 200-7004 | 42.0 | 1.65" | 104.0 | 4.09" |

## *Extended Lubrication Cross & Bearing Kit*

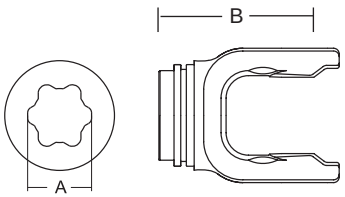
***(E-Kit)***
*(Recommended 50 hr. grease interval)*




*Snap Ring Located In Yoke*

| *Stock Number* | *Dim. "A" mm* | *in.* | *Dim. "B" mm* | *in.* |
|---|---|---|---|---|
| 201-7004 | 42.0 | 1.65" | 104.0 | 4.09" |

## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-7061 | 61.0 | 2.40" | 130.0 | 5.12" |

## Outer Tube



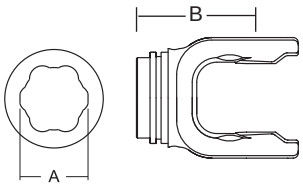

| Stock Number | Length m | Length in. |
|---|---|---|
| 600-7071 | 1.5 | 59.06" |
| 604-7071 | 1.0 | 39.37" |

## Inner Tube




| Stock Number | Length m | Length in. |
|---|---|---|
| 600-7961 | 1.5 | 59.06" |
| 604-7961 | 1.0 | 39.37" |

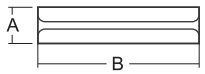
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

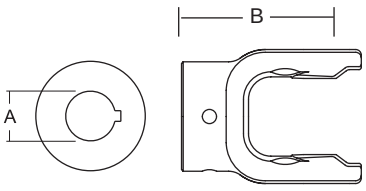
| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-7071 | 71.7 | 2.82" | 130.0 | 5.12" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 508-1310 | 13.0 | .50" | 100.0 | 3.69" |

## Implement Yoke

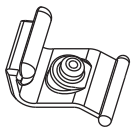



*Round Bore*
*With Keyway & Set Screw*

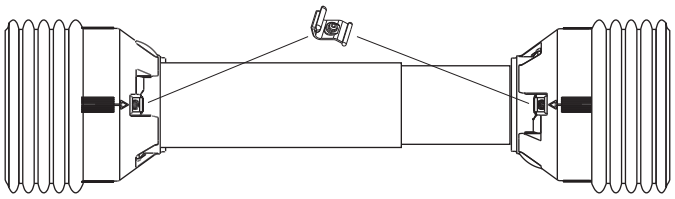
| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in. | Dim. "B" mm | Dim. "B" in. | Standard Keyway mm | Standard Keyway in. |
|---|---|---|---|---|---|---|
| 800-7024 | 38.1 | 1.50" | 130.0 | 5.12" | 9.5 | .37" |
| 800-7026 | 41.3 | 1.63" | 130.0 | 5.12" | 9.5 | .37" |
| 800-7028 | 44.5 | 1.75" | 130.0 | 5.12" | 9.5 | .37" |
| 800-7032 | 50.8 | 2.00" | 130.0 | 5.12" | 12.7 | .50" |

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



## Guard



*Order Bearings As Required*

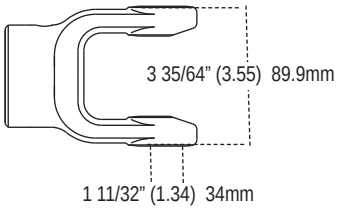
| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 900-4548 | 48" | 961-4535 |
| 900-4560 | 60" | 961-4535 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Guard Chain Kit

*Part Number: 13006500 (2-per Kit)*

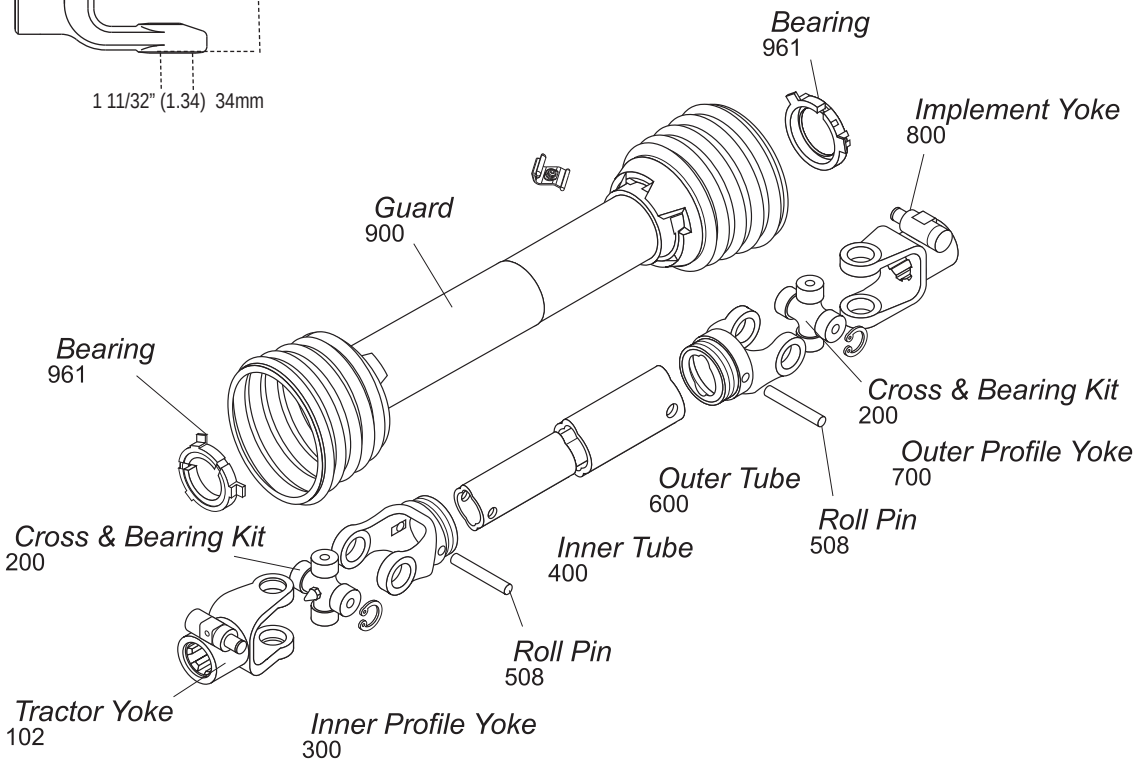




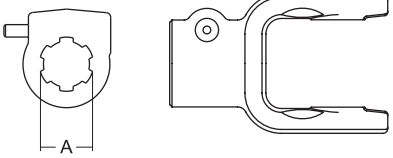

# II Series

*Interchanges with Walterscheid*

**AW12**



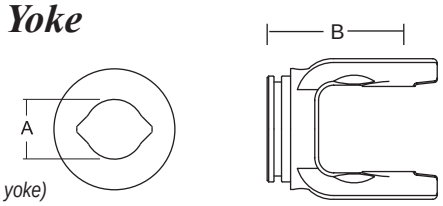

## Tractor Yoke




*Quick Disconnect*
*Repair Kit — *13007138*

| Stock Number | Dim. "A" Bore | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|
| 102-7806* | 1 3/8" x 6 Spl. | 116.0 | 4.57" |
| 102-7821* | 1 3/8" x 21 Spl. | 116.0 | 4.57" |

## Inner Profile Yoke



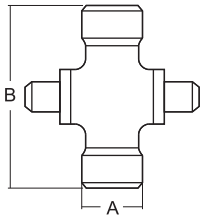

*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 300-7839 | 39.5 | 1.56" | 88.0 | 3.47" |

## Cross & Bearing Kit

***(R-Kit)***

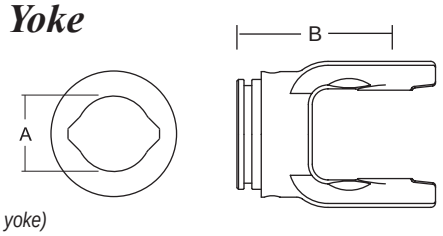
*(Recommended 8 hr. grease interval)*




*Snap Ring Located In Bushing*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 200-7890 | 34.0 | 1.34" | 89.9 | 3.55" |

## Outer Profile Yoke

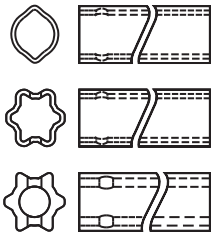



*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" mm | Dim. "A" in. | Dim. "B" mm | Dim. "B" in. |
|---|---|---|---|---|
| 700-7848 | 48.0 | 1.89" | 102.0 | 4.02" |

# *Profile Shafting and Tubing*

## GERMAN-STYLE SHAFTING & TUBING



*Lemon & Star Profile*

## ITALIAN-STYLE SHAFTING & TUBING



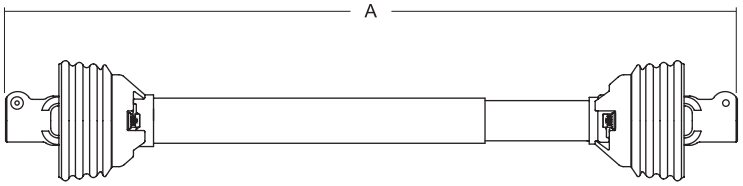
*Tri-Lobe Profile*

| | | LENGTH | | OUTSIDE DIAMETER | | WALL THICKNESS | | | |
|---|---|---|---|---|---|---|---|---|---|
| **SERIES** | **STOCK NO.** | **M** | **IN.** | **M** | **IN.** | **MM** | **IN.** | **USE AS** | **PROFILE** |
| ByPy 1 | 400-6126 | 1.5 | 59.06 | 26.5 | 1.024 | 3.4 | .138 | Inner | Tri-Lobe |
| ByPy 1 | 404-6126 | 1 | 39.37 | 26.5 | 1.024 | 3.4 | .138 | Inner | Tri-Lobe |
| ByPy 1 | 600-6133 | 1.5 | 59.06 | 32.5 | 1.299 | 2.6 | .102 | Outer | Tri-Lobe |
| ByPy 1 | 604-6133 | 1 | 39.37 | 32.5 | 1.299 | 2.6 | .102 | Outer | Tri-Lobe |
| ByPy 2 | 400-6229 | 1.5 | 59.06 | 29 | 1.142 | 4.1 | .134 | Inner | Tri-Lobe |
| ByPy 2 | 404-6229 | 1 | 39.37 | 29 | 1.142 | 4.1 | .134 | Inner | Tri-Lobe |
| ByPy 2 | 600-6236 | 1.5 | 59.06 | 36 | 1.417 | 3.2 | .134 | Outer | Tri-Lobe |
| ByPy 2 | 604-6236 | 1 | 39.37 | 36 | 1.417 | 3.2 | .134 | Outer | Tri-Lobe |
| ByPy 3 | 600-6236 | 1.5 | 59.06 | 36 | 1.417 | 3.2 | .134 | Inner | Tri-Lobe |
| ByPy 3 | 604-6236 | 1 | 39.37 | 36 | 1.417 | 3.2 | .134 | Inner | Tri-Lobe |
| ByPy 3 & 4 | 600-6343 | 1.5 | 59.06 | 43.5 | 1.713 | 3.4 | .138 | Outer | Tri-Lobe |
| ByPy 3 & 4 | 604-6343 | 1 | 39.37 | 43.5 | 1.713 | 3.4 | .138 | Outer | Tri-Lobe |
| ByPy 4 | 400-6436 | 1.5 | 59.06 | 36 | 1.417 | 3.9 | .157 | Inner | Tri-Lobe |
| ByPy 4 | 404-6436 | 1 | 39.37 | 36 | 1.417 | 3.9 | .157 | Inner | Tri-Lobe |
| ByPy 5 & 6 | 400-6545 | 1.5 | 59.06 | 45 | 1.77 | 3.9 | .150 | Inner | Tri-Lobe |
| ByPy 5 & 6 | 404-6545 | 1 | 39.37 | 45 | 1.77 | 3.9 | .150 | Inner | Tri-Lobe |
| ByPy 5 | 600-6552 | 1.5 | 59.06 | 51.5 | 2.03 | 3 | .120 | Outer | Tri-Lobe |
| ByPy 5 | 604-6552 | 1 | 39.37 | 51.5 | 2.03 | 3 | .120 | Outer | Tri-Lobe |
| ByPy 6 & 7N | 600-6654 | 1.5 | 59.06 | 54 | 2.13 | 4.5 | .180 | Outer | Tri-Lobe |
| ByPy 6 & 7N | 604-6654 | 1 | 39.37 | 54 | 2.13 | 4.5 | .180 | Outer | Tri-Lobe |
| ByPy 7N | 400-6745 | 1.5 | 59.06 | 45 | 1.77 | 5.4 | .210 | Inner | Tri-Lobe |
| ByPy 7N | 404-6745 | 1 | 39.37 | 45 | 1.77 | 5.4 | .210 | Inner | Tri-Lobe |
| ByPy 8 | 600-6654 | 1.5 | 59.06 | 54 | 2.13 | 4.5 | .180 | Inner | Tri-Lobe |
| ByPy 8 | 604-6654 | 1 | 39.37 | 54 | 2.13 | 4.5 | .180 | Inner | Tri-Lobe |
| ByPy 8 & 9 | 600-6863 | 1.5 | 59.06 | 63 | 2.48 | 4.1 | .161 | Outer | Tri-Lobe |
| ByPy 8 & 9 | 604-6863 | 1 | 39.37 | 63 | 2.48 | 4.1 | .161 | Outer | Tri-Lobe |
| ByPy 9 | 400-6954 | 1.5 | 59.06 | 54 | 2.13 | 4.9 | .190 | Inner | Tri-Lobe |
| ByPy 9 | 404-6954 | 1 | 39.37 | 54 | 2.13 | 4.9 | .190 | Inner | Tri-Lobe |
| W/S 2100 | 400-7123 | 1.5 | 59.06 | 23.5 | 0.93 | SOLID | | Inner | Lemon |
| W/S 2100 | 404-7123 | 1 | 39.37 | 23.5 | 0.93 | | | Inner | Lemon |
| W/S 2100 | 600-7130 | 1.5 | 59.06 | 30 | 1.19 | 2.9 | .114 | Outer | Lemon |
| W/S 2100 | 604-7130 | 1 | 39.37 | 30 | 1.19 | 2.9 | .114 | Outer | Lemon |
| W/S I, 2200 & 2300 | 400-7234 | 1.5 | 59.06 | 34.5 | 1.36 | 4 | .160 | Inner | Lemon |
| W/S I, 2200 & 2300 | 404-7234 | 1 | 39.37 | 34.5 | 1.36 | 4 | .160 | Inner | Lemon |
| W/S I, 2200 & 2300 | 600-7241 | 1.5 | 59.06 | 41 | 1.61 | 2.9 | .114 | Outer | Lemon |
| W/S I, 2200 & 2300 | 604-7241 | 1 | 39.37 | 41 | 1.61 | 2.9 | .110 | Outer | Lemon |
| W/S 2400 & 220/720 | 400-7539 | 1.5 | 59.06 | 39.5 | 1.56 | 4.5 | .180 | Inner | Lemon |
| W/S 2400 & 220/720 | 404-7539 | 1 | 39.37 | 39.5 | 1.56 | 4.5 | .180 | Inner | Lemon |
| W/S 2400 & 220/720 | 600-7548 | 1.5 | 59.06 | 48 | 1.89 | 3.8 | .150 | Outer | Lemon |
| W/S 2400 & 220/720 | 604-7548 | 1 | 39.37 | 48 | 1.89 | 3.8 | .150 | Outer | Lemon |
| W/S 2400 & 2500 | 400-7651 | 1.5 | 59.06 | 51 | 2.07 | 6 | .240 | Inner | Star |
| W/S 2400 & 2500 | 404-7651 | 1 | 39.37 | 51 | 2.07 | 6 | .240 | Inner | Star |
| W/S 2400 & 2500 | 600-7961 | 1.5 | 59.06 | 61 | 2.4 | 4.3 | .170 | Outer | Star |
| W/S 2400 & 2500 | 604-7961 | 1 | 39.37 | 61 | 2.4 | 4.3 | .170 | Outer | Star |
| W/S 2600 | 600-7961 | 1.5 | 59.06 | 61 | 2.4 | 4.3 | .170 | Inner | Star |
| W/S 2600 | 604-7961 | 1 | 39.37 | 61 | 2.4 | 4.3 | .170 | Inner | Star |
| W/S 2600 | 600-7071 | 1.5 | 59.06 | 71.5 | 2.81 | 4.9 | .190 | Outer | Star |
| W/S 2600 | 604-7071 | 1 | 39.37 | 71.5 | 2.81 | 4.9 | .190 | Outer | Star |

# Metric Replacement Drivelines

***Interchanges with Bondioli & Pavesi and Walterscheid***

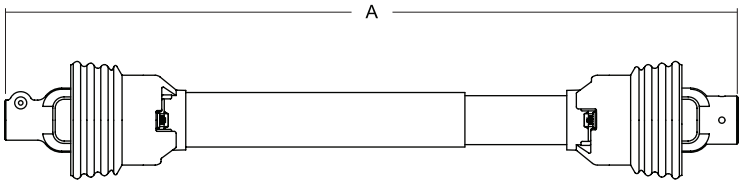
## All Purpose Drivelines




| Stock Number | Series | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14006137 | BYPY 1 | 37" | 53" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006247 | BYPY 2 | 47" | 70" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006438 | BYPY 4 | 38" | 54" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006455 | BYPY 4 | 55" | 83" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006448 | BYPY 4 | 48" | 70" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006543 | BYPY 5 | 43" | 60" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006555 | BYPY 5 | 55" | 83" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006642 | BYPY 6 | 42" | 57" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006644 | BYPY 6 | 44" | 60" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006655 | BYPY 6 | 55" | 76" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006657 | BYPY 6 | 57" | 83" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006846 | BYPY 8 | 46" | 63" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006857 | BYPY 8 | 57" | 77" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14016542 | BYPY 5 | 42" | 60" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14016666 | BYPY 6 | 66" | 99" | 1 3/8 × 21 Spl. QD | 1 1/2" Rd. |
| 14046148 | BYPY 1 | 48" | 70" | 1 3/8" × 6 Spl. QD | * |
| 14046248 | BYPY 2 | 48" | 70" | 1 3/8" × 6 Spl. QD | * |
| 14046260 | BYPY 2 | 60" | 89" | 1 3/8" × 6 Spl. QD | * |
| 14046348 | BYPY 3 | 48" | 70" | 1 3/8" × 6 Spl. QD | * |
| 14046360 | BYPY 3 | 60" | 90" | 1 3/8" × 6 Spl. QD | * |
| 14046448 | BYPY 4 | 48" | 70" | 1 3/8" × 6 Spl. QD | * |
| 14046460 | BYPY 4 | 60" | 89" | 1 3/8" × 6 Spl. QD | * |
| 14046548 | BYPY 5 | 48" | 70" | 1 3/8" × 6 Spl. QD | * |
| 14046560 | BYPY 5 | 60" | 89" | 1 3/8" × 6 Spl. QD | * |
| 14046648 | BYPY 6 | 48" | 70" | 1 3/8" × 6 Spl. QD | * |
| 14046660 | BYPY 6 | 60" | 89" | 1 3/8" × 6 Spl. QD | * |
| 14046748 | BYPY 7 | 48" | 70" | 1 3/8" × 6 Spl. QD | * |
| 14046760 | BYPY 7 | 60" | 83" | 1 3/8" × 6 Spl. QD | * |
| 14046848 | BYPY 8 | 48" | 70" | 1 3/8" × 6 Spl. QD | * |
| 14046860 | BYPY 8 | 60" | 86" | 1 3/8" × 6 Spl. QD | * |
| 14046948 | BYPY 9 | 48" | 70" | 1 3/8" × 6 Spl. QD | * |
| 14046960 | BYPY 9 | 60" | 86" | 1 3/8" × 6 Spl. QD | * |
| 14066644 | BYPY 6 | 44" | 60" | 1 3/8" × 21 Spl. QD | 1 3/8" × 21 Spl. QD |
| 14066846 | BYPY 8 | 46" | 63" | 1 3/8" × 21 Spl. QD | 1 3/8" × 21 Spl. QD |

*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.

## Catfish Pond Driveline

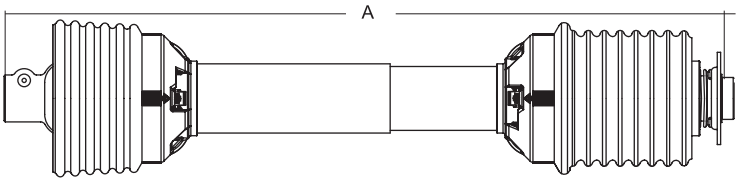



| Stock Number | Series | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14006424 | BYPY 4 | 48" | 70" | 1 3/8" × 6 Spl. QD | 1 1/2" Rd |
| 14006524 | BYPY 5 | 48" | 70" | 1 3/8" × 6 Spl. QD | 1 1/2" Rd |
| 14006624 | BYPY 6 | 48" | 70" | 1 3/8" × 6 Spl. QD | 1 1/2" Rd |
| 14016524 | BYPY 5 | 48" | 70" | 1 3/8" × 21 Spl. QD | 1 1/2" Rd |
| 14016624 | BYPY 6 | 48" | 70" | 1 3/8" × 21 Spl. QD | 1 1/2" Rd |

# Metric Replacement Driveline

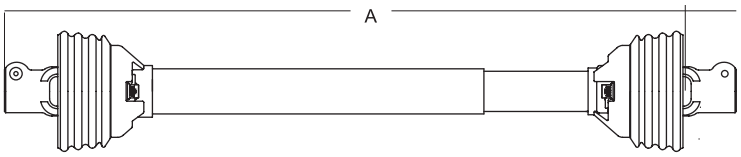
***Interchanges with Bondioli & Pavesi and Walterscheid***

## Disc Mower



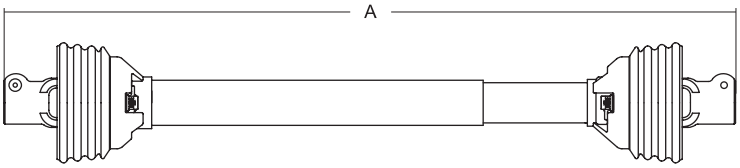

| Stock Number | Series | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14306538 | BYPY 5 | 38" | 55" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD w/Overrunning Clutch |
| 14306639 | BYPY 6 | 39" | 52" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD w/Overrunning Clutch |
| 14307645 | W/S 2400 | 45" | 58" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD w/Overrunning Clutch |

## Fertilizer Spreader



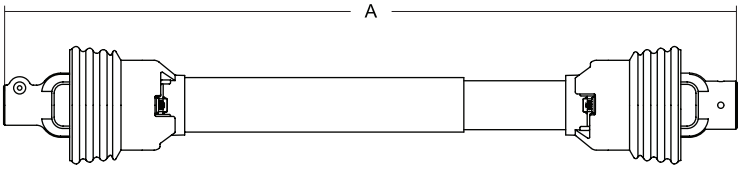

| Stock Number | Series | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14006127 | BYPY 1 | 27" | 37" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006135 | BYPY 1 | 35" | 50" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |

## Finishing Mower



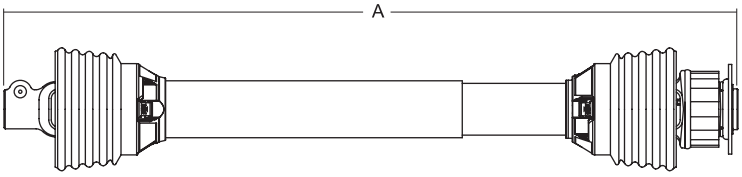

| Stock Number | Series | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14006340 | BYPY 3 | 40" | 57" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006446 | BYPY 4 | 46" | 67" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |
| 14006637 | BYPY 6 | 37" | 50" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. QD |

## Hammer Mill




| Stock Number | Series | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14006628 | BYPY 6 | 57" | 83" | 1 3/8" × 6 Spl. QD | 1 3/4" Rd. |
| 14006748 | BYPY 7 | 48" | 70" | 1 3/8" × 6 Spl. QD | 1 3/4" Rd. |

## Hay Tedder



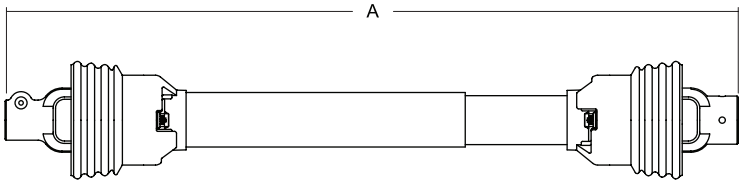

| Stock Number | Series | Type | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|---|
| 14206252 | BYPY 2* | 2-Rotor | 52" | 77" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. Radial Pin Clutch |
| 14206454 | BYPY 4** | 4-Rotor | 54" | 79" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. Radial Pin Clutch |

*Light Duty
**Heavy Duty

# Metric Replacement Drivelines

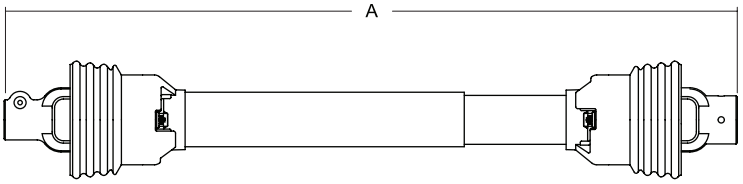
***Interchanges with Bondioli & Pavesi and Walterscheid***

## Peanut Harvester Non - CV




| Stock Number | Series | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14007955 (Star) | W/S 2500 | 55" | 73" | 1 3/4" × 20 Spl. QD | 1 3/8" × 21 Spl. w/Pinhole |

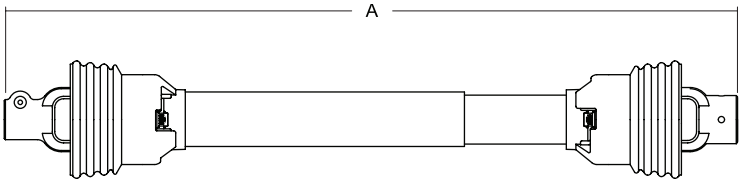
## Post Hole Digger




| Stock Number | Series | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14006252 | BYPY 2* | 52" | 79" | 1 3/8" × 6 Spl. QD | 1 1/4" Rd w/Pinhole |
| 14006453 | BYPY 4** | 53" | 79" | 1 3/8" × 6 Spl. QD | 1 1/4" Rd w/Pinhole |

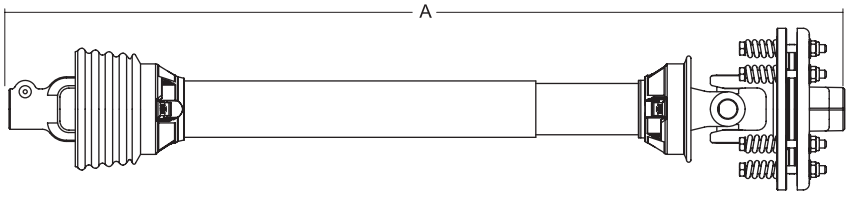
**Light Duty*
***Heavy Duty*

## Rotary Cutter



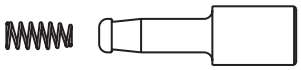

| Stock Number | Series | Type | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|---|
| 14006251 | BYPY 2 | Pull (Towed) | 51" | 76" | 1 3/8" × 6 Spl. QD | 1 3/8" Rd w/Pinhole |
| 14006432 | BYPY 4 | 4 ft. Lift (3-pt. Hitch) | 32" | 43" | 1 3/8" × 6 Spl. QD | 1 3/8" Rd w/ Pinhole |
| 14006436 | BYPY 4 | 5 ft. Lift (3-pt. Hitch) | 36" | 50" | 1 3/8" × 6 Spl. QD | 1 3/8" Rd w/ Pinhole |
| 14006442 | BYPY 4 | 6 ft. Lift (3-pt. Hitch) | 42" | 60" | 1 3/8" × 6 Spl. QD | 1 3/8" Rd w/ Pinhole |
| 14006451 | BYPY 4 | Pull (Towed) | 51" | 76" | 1 3/8" × 6 Spl. QD | 1 3/8" Rd w/ Pinhole |
| 14006542 | BYPY 5 | 6 ft. Lift (3-pt. Hitch) | 42" | 60" | 1 3/8" × 6 Spl QD | 1 3/8" Rd w/ Pinhole |
| 14006546 | BYPY 5 | 6 ft. Heavy Duty | 46" | 67" | 1 3/8" × 6 Spl QD | 1 3/8" × 6 Spl. QD |
| 14006551 | BYPY 5 | 6 ft. Lift (3-pt. Hitch) | 51" | 76" | 1 3/8" × 6 Spl QD | 1 3/8" Rd. |
| 14006652 | BYPY 6 | 7 ft. Lift (3-pt. Hitch) | 52" | 76" | 1 3/8" × 6 Spl. QD | 1 3/8" Rd w/ Pinhole |

## Rotary Cutter/Tiller



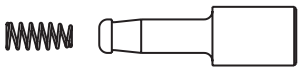

| Stock Number | Series | Type | Overall Comp. Length Dim. "A" | Max. Running Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|---|
| 14106438 | BYPY 4 | Pull (Towed) | 38" | 52" | 1 3/8" × 6 Sp.l QD | 1 3/8" × 6 Spl. w/Friction Clutch |
| 14106546 | BYPY 5 | Pull (Towed) | 46" | 65" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. w/Friction Clutch |
| 14106654 | BYPY 6 | 7 ft. Lift (3-pt. Hitch) | 54" | 78" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. w/Friction Clutch |
| 14106233 | BYPY 2 | Pull (Towed) | 33" | 58" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. w/Friction Clutch |
| 14106436 | BYPY 4 | Pull (Towed) | 36" | 48" | 1 3/8" × 6 Spl. QD | 1 3/8" × 6 Spl. w/Friction Clutch |
| 14106660 | BYPY 6 | 7 ft. Lift (3-pt. Hitch) | 60" | 89" | 1 3/8" × 6 Spl. QD | 1 3/4" × 20 Spl. w/Friction Clutch |
| 14106661 | BYPY 6 | 7 ft. Lift (3-pt. Hitch) | 61" | 92" | 1 3/4" × 20 Spl. QD | 1 3/4" × 20 Spl. w/Friction Clutch |

# Q.D. Repair Kit



*Stock No. 13006121*

*Repair Kit for 1 3/8"× 6 Spl. & 1 3/8"× 21 Spl.*
*Bondioli & Pavesi Series 1,2,3,4,5,6,7N, 8 and 9*



*Stock No. 13006720*

*Repair Kit for 7N Series*
*1 3/4"× 20 Spl.*



*Stock No. 13007120*

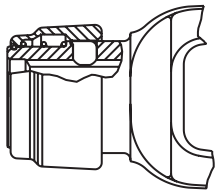
*Repair Kit for 1 3/4"× 20 Spl.*
*All Walterscheid Series*
*Spring Internal to Yoke*



*Stock No. 13007138*

*Repair Kit for 1 3/8"× 6 Spl. & 1 3/8"× 21 Spl.*
*for all Walterscheid Series*

## Locking Device Repair Kit



***Auto-Lok/Safety Slide Lock**

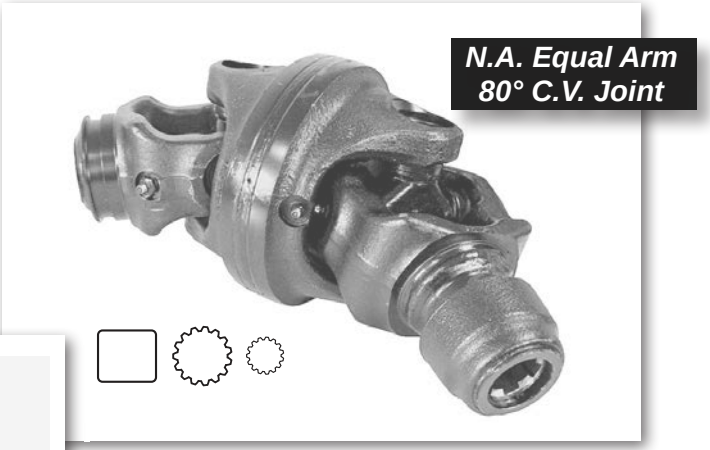
*Stock No. 13004000*

*Repair Kit for Weasler Auto-Lok and*
*Safety Slide Lock*
*6 Spline & 21 Spline*

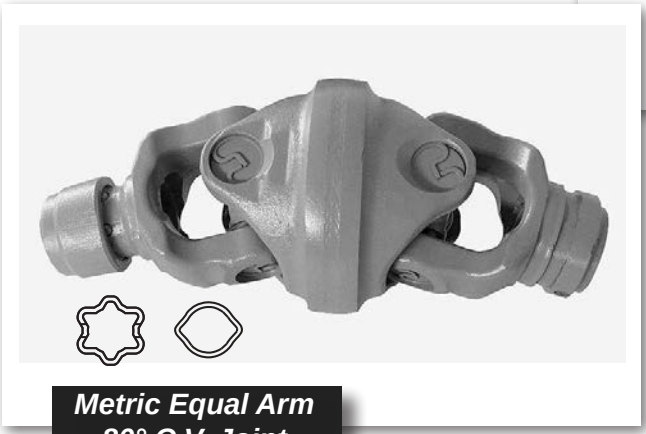
* This repair kit contains both balls & pawls. When repairing the "Safety Slide Lock" use the pawls only and discard the balls. When repairing the "Auto-Lok" use both the balls and the pawls.

# WORLD WIDE
# 80° CONSTANT VELOCITY

- **LIGHT WEIGHT AND COMPACT DESIGN FOR HANDLING EASE**
- **METRIC NOW HAS SEALED CENTER HOUSING WITH NORTH AMERICAN-STYLE BALL AND SOCKET SYSTEM**



***N.A. Equal Arm 80° C.V. Joint***



***Metric Equal Arm 80° C.V. Joint***



***80° Equal Arm Tractor Yokes***



***Bushing Lube Cross Kits***



***Easy Lock Guarding***



***Metric Old-Style***

***Metric & Domestic New-Style***

- **SINGLE GUARD POSITION WILL ACCESS ALL GREASE ZERK LOCATIONS ON C.V.**
- **GUARD SYSTEMS ARE CE AND ISO COMPLIANT**
- **ARTICULATED GUARD SYSTEM PROVIDES FULL COVERAGE AT MAXIMUM ANGLE**
- **METRIC GUARD IS NOW UPGRADED TO THE PATENTED NORTH AMERICAN AND USER-FRIENDLY EASY LOCK SYSTEM**

*Higher Value - Smarter Solutions*

Weasler®

Aftermarket Product Guide



# Constant Velocity

## Drivelines and Components

# 80˚ CV Category 3 / 14

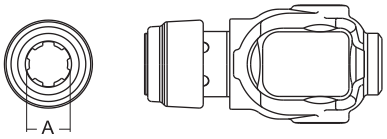
UNEQUAL ARM

EQUAL ARM



## Tractor Yoke

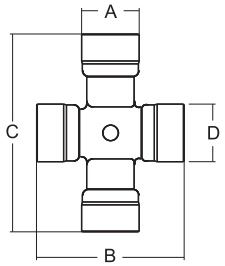
*Auto-Lok*
*Repair Kit - 13004000*




| Stock Number | Dim. "A" Bore |
|---|---|
| 111-1406 | 1 3/8" x 6 Spl. |

## Cross & Bearing Kit

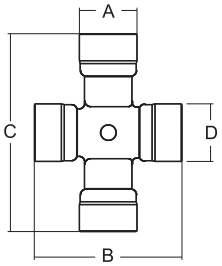
***(R-Kit)***
*(Recommended 8 hr. grease interval)*




| Stock Number | Dim. "A" | Dim. "B" | Dim. "C" | Dim. "D" |
|---|---|---|---|---|
| 200-1430 | 1 1/8" | 2 5/8" | 4 1/4" | 1 1/8" |

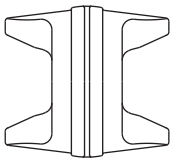
## Extended Lubrication Cross & Bearing Kit

***(E-Kit)***
*(Recommended 50 hr. grease interval)*




| Stock Number | Dim. "A" | Dim. "B" | Dim. "C" | Dim. "D" |
|---|---|---|---|---|
| 201-1430 | 1 1/8" | 2 5/8" | 4 1/4" | 1 1/8" |

## Center Housing

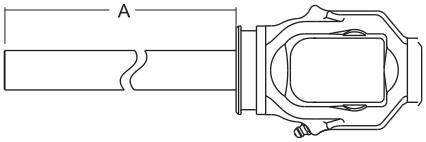


Stock Number

550-1430 *No Longer Available In Unequal Arm*

*Order Replacement Joint & Shaft Assembly Part # 15553800 or 15653800*

## Yoke & Shaft



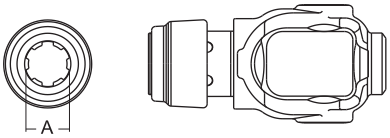

Stock Number

10101400 *No Longer Available In Unequal Arm*

*Order Replacement Joint & Shaft Assembly Part # 15553800 or 15653800*

## Tractor Yoke

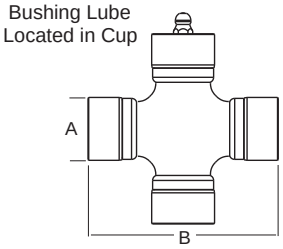
*Auto-Lok*
*Repair Kit -13004000*




| Stock Number | Dim. "A" Bore |
|---|---|
| 121-1406 | 1 3/8" x 6 Spl. |
| 121-1421 | 1 3/8" x 21 Spl. |

## Cross & Bearing Kit

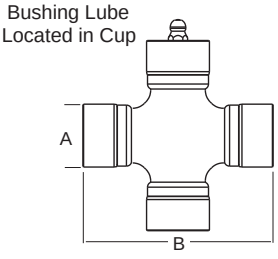
***(R-Kit)***
*(Recommended 8 hr. grease interval)*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 203-0310 | 27mm (1.07") | 81.78mm (3.22") |

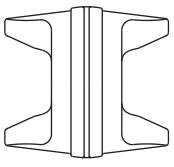
## Extended Lubrication Cross & Bearing Kit

***(E-Kit)***
*(Recommended 50 hr. grease interval)*




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 204-0310 | 27mm (1.07") | 81.78mm (3.22") |

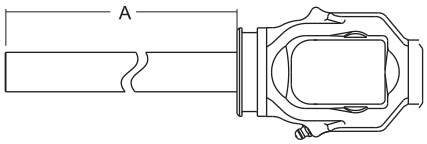
## Center Housing



Stock Number

515-1430

## Yoke & Shaft

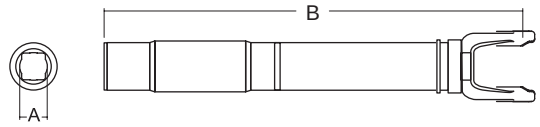



| Stock Number | Shaft Size | Dim. "A" Shaft Length |
|---|---|---|
| 10103800 | 1" x 1 1/8" Rect. | 27" |

# 80° CV Category 3 / 14

UNEQUAL ARM

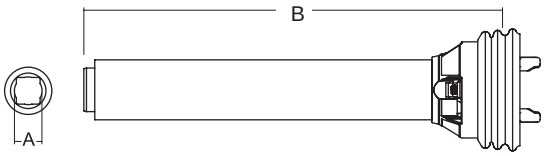
## Yoke, Tube & Sleeve Assembly




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 11101448 | 1" x 1 1/8" Rect. | 48" | 31.63" |

*CL= Centerline

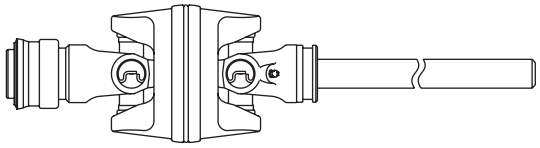
## Yoke, Tube & Sleeve Assembly w/Guard




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 17501448 | 1" x 1 1/8" Rect. | 48" | 31.63" |

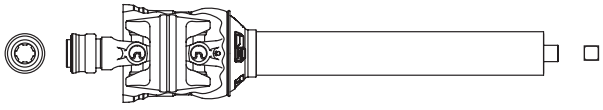
*CL= Centerline

## Joint & Shaft



| Stock Number | | |
|---|---|---|
| 15501406 | *No Longer Available In Unequal Arm* | *Use Part No. 15553800* |
| 15601421 | *No Longer Available In Unequal Arm* | *Use Part No. 15653800* |

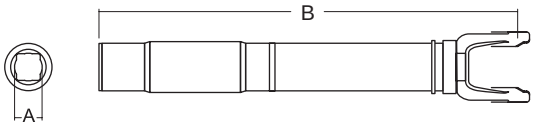
## Joint & Shaft w/Guard



| Stock Number | | |
|---|---|---|
| 19501406 | *No Longer Available In Unequal Arm* | *Use Part No. 19553800* |
| 19601421 | *No Longer Available In Unequal Arm* | *Use Part No. 19653800* |

EQUAL ARM

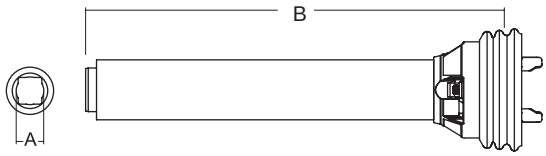
## Yoke, Tube & Sleeve Assembly




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 11101448 | 1" x 1 1/8" Rect. | 48" | 31.63" |

*CL= Centerline

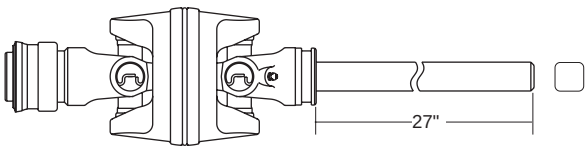
## Yoke, Tube & Sleeve Assembly w/Guard




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 17501448 | 1" x 1 1/8" Rect. | 48" | 31.63" |

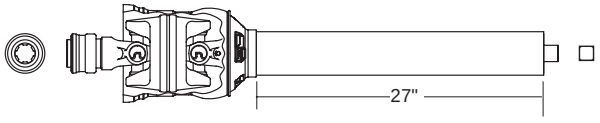
*CL= Centerline

## Joint & Shaft




| Stock Number | Shaft Size | Shaft Length | Tractor Yoke |
|---|---|---|---|
| 15553800 | 1" x 1 1/8" Rect. | 27" | 1 3/8" x 6 Spl. |
| 15653800 | 1" x 1 1/8" Rect. | 27" | 1 3/8" x 21 Spl. |

## Joint & Shaft w/Guard

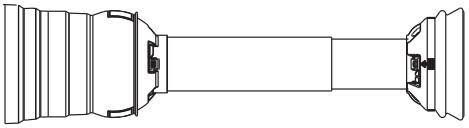



| Stock Number | Shaft Size | Shaft Length | Tractor Yoke |
|---|---|---|---|
| 19553800 | 1" x 1 1/8" Rect. | 27" | 1 3/8" x 6 Spl. |
| 19653800 | 1" x 1 1/8" Rect. | 27" | 1 3/8" x 21 Spl. |

# 80˚ CV Category 3 / 14

UNEQUAL ARM

## Guard



*Bearings supplied with Guard*

| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 912-1448 | 48” | 921-1400 |
| 912-1458 | 58” | 921-1400 |
| 912-1467 | 67” | 921-1400 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit



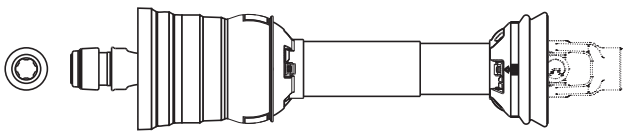
*Part Number: 13005000 (4-per Kit)*

## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

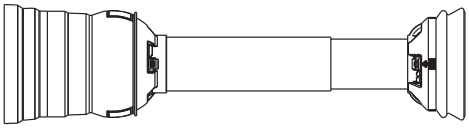
## Drivelines



| Stock Number | | |
|---|---|---|
| 14501448 | *No Longer Available In Unequal Arm* | *Use Part No. 14553848* |
| 14501458 | *Obsolete* | |
| 14501467 | *Obsolete* | |
| 14601448 | *No Longer Available In Unequal Arm* | *Use Part No. 14653848* |
| 14601458 | *Obsolete* | |
| 14601467 | *Obsolete* | |

EQUAL ARM

## Guard



*Bearings supplied with Guard*

| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 912-1448 | 48” | 921-1400 |
| 912-1458 | 58” | 921-1400 |
| 912-1467 | 67” | 921-1400 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit



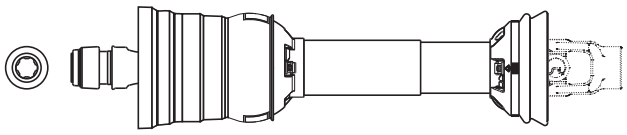
*Part Number: 13005000 (4-per Kit)*

## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

## Drivelines



| Stock Number | Dim. “A” Overall Com. Length | Max Overall Ext. Length | Tractor Yoke |
|---|---|---|---|
| 14553848* | 48” | 66 | 1 3/8” x 6 Spl. AL |
| 14653848* | 48” | 66 | 1 3/8” x 21 Spl. AL |

**(Order implement yoke and cross & bearing kit separately as required)*

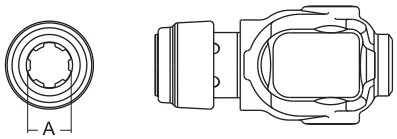
CONSTANT VELOCITY

# 80˚ CV Category 4 / 35

UNEQUAL ARM

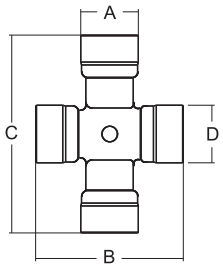
## Tractor Yoke

*Auto-Lok*
*Repair Kit -13004000*



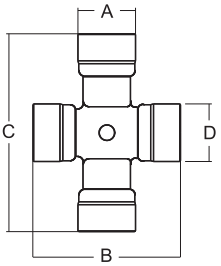

| Stock Number | Dim. "A" Bore |
|---|---|
| 113-3506 | 1 3/8" x 6 Spl. |
| 113-3520 | 1 3/4" x 20 Spl. |
| 113-3521 | 1 3/8" x 21 Spl. |

## Cross & Bearing Kit
***(R-Kit)***
*(Recommended 8 hr. grease interval)*




| Stock Number | Dim. "A" | Dim. "B" | Dim. "C" | Dim. "D" |
|---|---|---|---|---|
| 200-3540 | 1 1/8" | 3 7/32" | 4 1/4" | 1 1/4" |

## Extended Lubrication Cross & Bearing Kit
***(E-Kit)***
*(Recommended 50 hr. grease interval)*

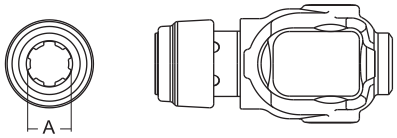



| Stock Number | Dim. "A" | Dim. "B" | Dim. "C" | Dim. "D" |
|---|---|---|---|---|
| 201-3540 | 1 1/8" | 3 7/32" | 4 1/4" | 1 1/4" |

EQUAL ARM

## Tractor Yoke

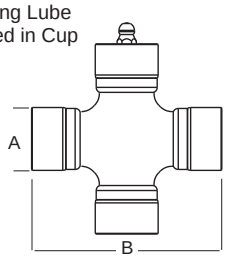
*Auto-Lok*
*Repair Kit -13004000*




| Stock Number | Dim. "A" Bore |
|---|---|
| 111-8606 | 1 3/8" x 6 Spl. |
| 111-8620 | 1 3/4" x 20 Spl. |
| 111-8621 | 1 3/8" x 21 Spl. |

## Cross & Bearing Kit
***(R-Kit)***
*(Recommended 8 hr. grease interval)*

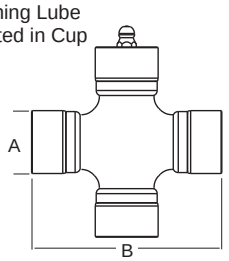
Bushing Lube Located in Cup




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 203-8692 | 30.22mm (1.19") | 92.0mm (3.63") |

## Extended Lubrication Cross & Bearing Kit
***(E-Kit)***
*(Recommended 50 hr. grease interval)*

Bushing Lube Located in Cup

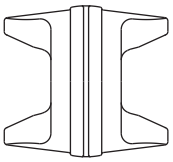



| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 204-8692 | 30.22mm (1.19") | 92.0mm (3.63") |

# 80˚ CV Category 4 / 35

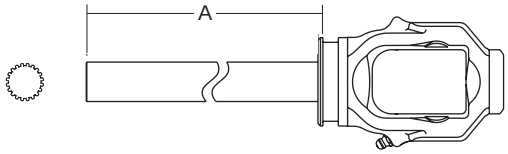
## UNEQUAL ARM

### Center Housing



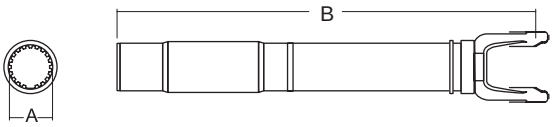
| Stock Number |
|---|
| 550-3540 *No Longer Available In Unequal Arm* |
| *Order Replacement Joint & Shaft Assembly Part # 15558600 or 15658600 or 15758600* |

### Yoke & Shaft




| Stock Number | Shaft Size | Major Dim. | Dim. "A" Shaft Length |
|---|---|---|---|
| 10103501 | 1 5/16" x 20 Spl. | 1.3801/1.375" | 27" |

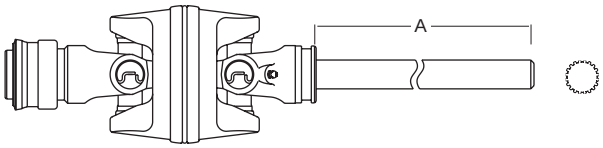
### Yoke, Tube & Sleeve Assembly




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 11113548 | 1 5/16" x 20 Spl. | 48" | 32" |
| 11113558 | 1 5/16" x 20 Spl. | 58" | 41.63" |

*CL = Centerline

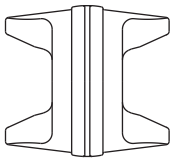
### Joint & Shaft




| Stock Number | | |
|---|---|---|
| 15503540 | No Longer Available In Unequal Arm | Use Part No. 15558600 |
| 15603540 | No Longer Available In Unequal Arm | Use Part No. 15658600 |
| 15703540 | No Longer Available In Unequal Arm | Use Part No. 15758600 |

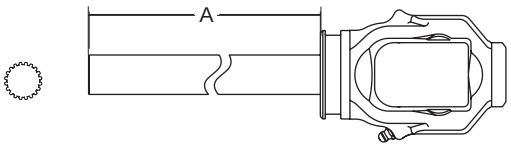
## EQUAL ARM

### Center Housing



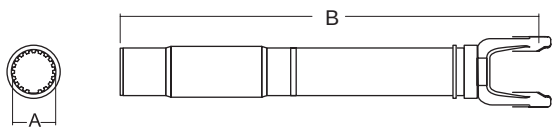
| Stock Number |
|---|
| 515-8600 |

### Yoke & Shaft




| Stock Number | Shaft Size | Major Dim. | Dim. "A" Shaft Length |
|---|---|---|---|
| 10108600 | 1 5/16" x 20 Spl. | 1.3801/1.375" | 27" |

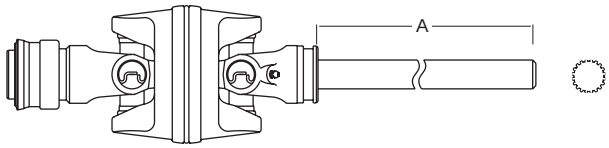
### Yoke, Tube & Sleeve Assembly




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 11113548 | 1 5/16" x 20 Spl. | 48" | 32" |
| 11113558 | 1 5/16" x 20 Spl. | 58" | 41.63" |

*CL = Centerline

### Joint & Shaft

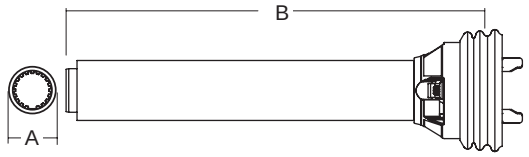



| Stock Number | Shaft Size | Dim A Shaft Length | Tractor Yoke |
|---|---|---|---|
| 15558600 | 1 5/16" x 20 Spl. | 27" | 1 3/8" x 6 Spl. |
| 15658600 | 1 5/16" x 20 Spl. | 27" | 1 3/8" x 21 Spl. |
| 15758600 | 1 5/16" x 20 Spl. | 27" | 1 3/4" x 20 Spl. |

# 80˚ CV Category 4 / 35

UNEQUAL ARM

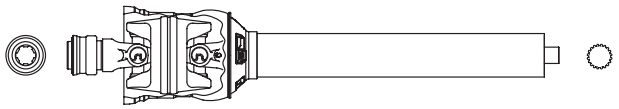
## Yoke, Tube & Sleeve Assembly w/Guard




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 17513548 | 1 5/16" x 20 Spl. | 48" | 32" |
| 17513558 | 1 5/16" x 20 Spl. | 58" | 41.63" |

*CL = Centerline

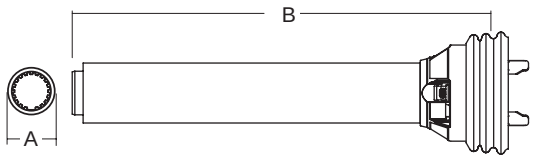
## Joint & Shaft w/Guard



| Stock Number | | |
|---|---|---|
| 19503540 | No Longer Available In Unequal Arm | Use Part No. 19558600 |
| 19603540 | No Longer Available In Unequal Arm | Use Part No. 19658600 |
| 19703540 | No Longer Available In Unequal Arm | Use Part No. 19758600 |

EQUAL ARM

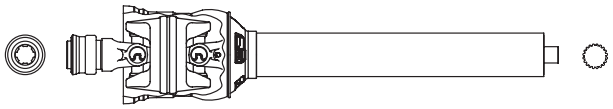
## Yoke, Tube & Sleeve Assembly w/Guard




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 17513548 | 1 5/16" x 20 Spl. | 48" | 32" |
| 17513558 | 1 5/16" x 20 Spl. | 58" | 41.63" |

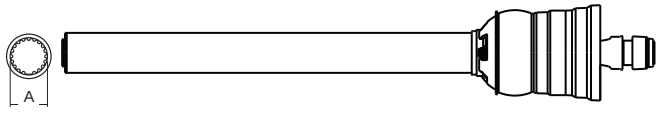
*CL = Centerline

## Joint & Shaft w/Guard



| Stock Number | Shaft Size | Shaft Length | Tractor Yoke |
|---|---|---|---|
| 19558600 | 1 5/16" x 20 Spl. | 27.5" | 1 3/8" x 6 Spl. |
| 19658600 | 1 5/16" x 20 Spl. | 27.5" | 1 3/8" x 21 Spl. |
| 19758600 | 1 5/16" x 20 Spl. | 27.5" | 1 3/4" x 20 Spl. |

## Driveline Tractor Tube Half Assembly w/Guard



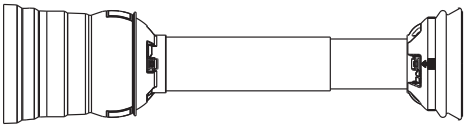

| Stock Number | Tractor Yoke | Dim. "A" Bore | Tube Half |
|---|---|---|---|
| 92-14558659 | 1 3/8" x 6 Spl. | 1 11/16" x 20 Spl. | 2 1/2" OD |
| 92-14658659 | 1 3/8" x 21 Spl. | 1 11/16" x 20 Spl. | 2 1/2" OD |
| 92-14758659 | 1 3/4" x 20 Spl. | 1 11/16" x 20 Spl. | 2 1/2" OD |

***NOTE:****The above two part numbers are provided with CV, tube and slip sleeve assembled. CV TUBE HALF to connect to TRACTOR PTO.*

# 80˚ CV Category 4 / 35

UNEQUAL ARM

## Guard



*Bearings supplied with Guard*

| *Stock Number* | *Overall Driveline Length* | *Bearing Kit (2-Per Kit)* |
|---|---|---|
| 912-1448 | 48” | 921-1400 |
| 912-1458 | 58” | 921-1400 |
| 912-1467 | 67” | 921-1400 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock ™ Replacement Kit



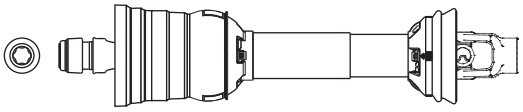
*Part Number: 13005000 (4-per Kit)*

## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

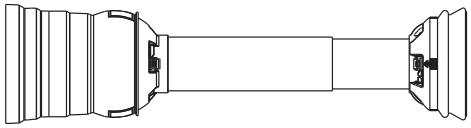
## Drivelines



| *Stock Number* | | |
|---|---|---|
| 14513548 | No Longer Available In Unequal Arm | Use Part No. 14558648 |
| 14513558 | No Longer Available In Unequal Arm | Use Part No. 14558658 |
| 14513567 | Obsolete | |
| 14613548 | No Longer Available In Unequal Arm | Use Part No. 14658648 |
| 14613558 | No Longer Available In Unequal Arm | Use Part No. 14658658 |
| 14613567 | Obsolete | |
| 14713548 | No Longer Available In Unequal Arm | Use Part No. 14758648 |
| 14713558 | No Longer Available In Unequal Arm | Use Part No. 14758658 |
| 14713567 | Obsolete | |

EQUAL ARM

## Guard



*Bearings supplied with Guard*

| *Stock Number* | *Overall Driveline Length* | *Bearing Kit (2-Per Kit)* |
|---|---|---|
| 912-1448 | 48” | 921-1400 |
| 912-1458 | 58” | 921-1400 |
| 912-1467 | 67” | 921-1400 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit



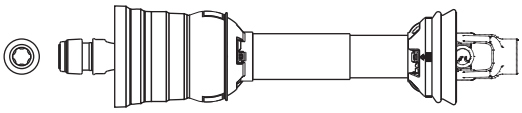
*Part Number: 13005000 (4-per Kit)*

## Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

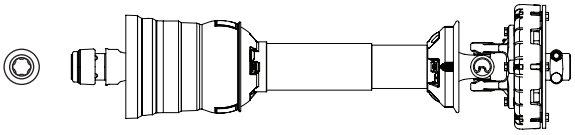
## Drivelines



| *Stock Number* | *Overall Com. Length* | *Max Overall Ext. Length* | *Tractor Yoke* |
|---|---|---|---|
| 14558648* | 48” | 69” | 1 3/8” x 6 Spl. AL |
| 14558658* | 58” | 80” | 1 3/8” x 6 Spl. AL |
| 14658648* | 48” | 69” | 1 3/8” x 21 Spl. AL |
| 14658658* | 58” | 80” | 1 3/8” x 21 Spl. AL |
| 14758648* | 48” | 69” | 1 3/4” x 20 Spl. AL |
| 14758658* | 58” | 80” | 1 3/4” x 20 Spl. AL |

**(Order implement yoke and cross & bearing kit separately as required)*

## Complete CV Driveline



| *Stock Number* | *Overall Com. Length* | *Max Overall Ext. Length* | *Tractor Yoke* | *Implement Yoke* |
|---|---|---|---|---|
| 14686602 | 58” | 78” | 1 3/8”x21 Spl. AL | 1 3/8”x21 Spl.w/Fric.Cl. |
| 14586601 | 58” | 78” | 1 3/8”x6 Spl. AL | 1 3/8”x21 Spl.w/Fric.Cl. |

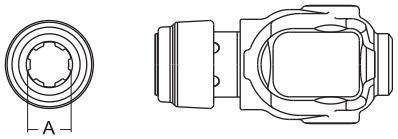
CONSTANT VELOCITY

# 80˚ CV Category 5 / 35-44

## UNEQUAL ARM

### Tractor Yoke

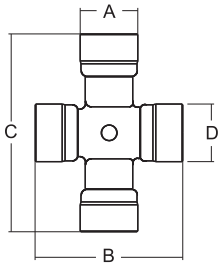
*Auto-Lok*
*Repair Kit - 13004000*




| Stock Number | Dim. "A" Bore |
|---|---|
| 111-3506 | 1 3/8" x 6 Spl. |
| 111-3520 | 1 3/4" x 20 Spl. |
| 111-3521 | 1 3/8" x 21 Spl. |

### Cross & Bearing Kit

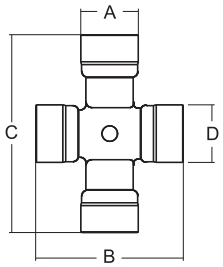
***(R-Kit)***
*(Recommended 8 hr. grease interval)*




| Stock Number | Dim. "A" | Dim. "B" | Dim. "C" | Dim. "D" |
|---|---|---|---|---|
| 200-3545 | 1 1/4" | 3 7/32" | 4 5/16" | 1 1/4" |

### Extended Lubrication Cross & Bearing Kit

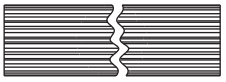
***(E-Kit)***
*(Recommended 50 hr. grease interval)*




| Stock Number | Dim. "A" | Dim. "B" | Dim. "C" | Dim. "D" |
|---|---|---|---|---|
| 201-3545 | 1 1/4" | 3 7/32" | 4 5/16" | 1 1/4" |

### Shaft





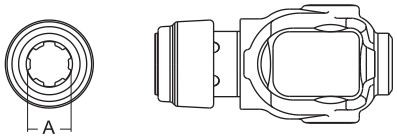
*1 11/16 x 20 Spline*
*Introduction Hardened*

| Stock Number | Length | Major Dim. |
|---|---|---|
| 404-2720 | 3' | 1.790/1.785 |

## EQUAL ARM

### Tractor Yoke

*Auto-Lok*
*Repair Kit - 13004000*

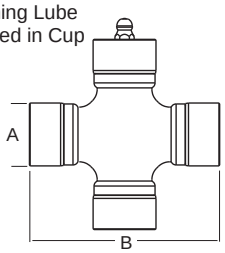



| Stock Number | Dim. "A" Bore |
|---|---|
| 111-5806 | 1 3/8" x 6 Spl. |
| 111-5820 | 1 3/4" x 20 Spl. |
| 111-5821 | 1 3/8" x 21 Spl. |

### Cross & Bearing Kit

***(R-Kit)***
*(Recommended 8 hr. grease interval)*

Bushing Lube Located in Cup

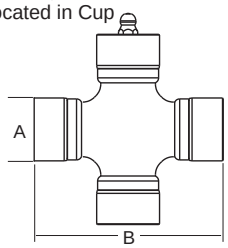



| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 200-5800 | 30.22mm (1 3/16") | 106.35mm (4 3/16") |

### Extended Lubrication Cross & Bearing Kit

***(E-Kit)***
*(Recommended 50 hr. grease interval)*

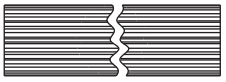
Bushing Lube Located in Cup




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 201-5800 | 30.22mm (1 3/16") | 106.35mm (4 3/16") |

### Shaft





*1 11/16 x 20 Spline*
*Introduction Hardened*

| Stock Number | Length | Major Dim. |
|---|---|---|
| 404-2720 | 3' | 1.790/1.785 |

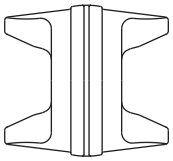
# 80˚ CV Category 5 / 35-44

UNEQUAL ARM

EQUAL ARM

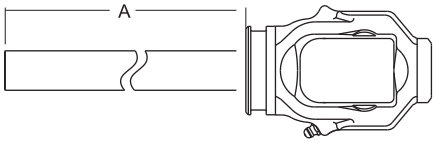


## Center Housing



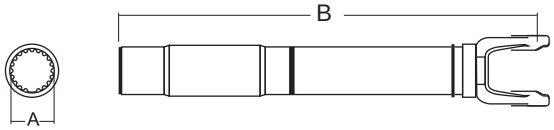
| Stock Number |
|---|
| 550-3545 No Longer Available in Unequal Arm |
| Order Replacement Joint & Shaft Assembly Part #15505806 or 15605821 or 15705820 |

## Yoke & Shaft




| Stock Number |
|---|
| 10103500 No Longer Available in Unequal Arm |
| Order Replacement Joint & Shaft Assembly Part #15505806 or 15605821 or 15705820 |

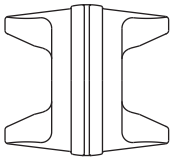
## Yoke, Tube & Sleeve Assembly




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 11103548 | 1 11/16" x 20 Spl. | 48" | 29.38" |
| 11103558 | 1 11/16" x 20 Spl. | 58" | 39.38" |
| 11103567 | 1 11/16" x 20 Spl. | 67" | 48.38" |
| 11103573 | 1 11/16" x 20 Spl. | 73" | 54.38" |
| 11103579 | 1 11/16" x 20 Spl. | 79" | 60.38" |
| 11104448 | 1 11/16" x 20 Spl. | 48" | 28.88" |
| 11104458 | 1 11/16" x 20 Spl. | 58" | 38.88" |
| 11104467 | 1 11/16" x 20 Spl. | 67" | 47.88" |
| 11104473 | 1 11/16" x 20 Spl. | 73" | 53.88" |
| 11104479 | 1 11/16" x 20 Spl. | 79" | 59.88" |

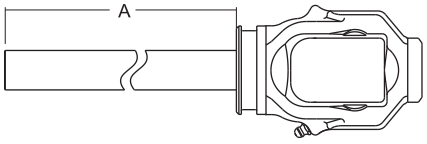
*CL = Centerline

## Center Housing



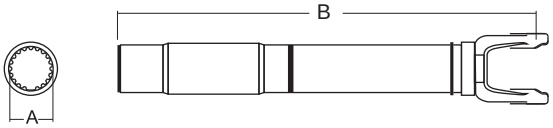
| Stock Number |
|---|
| 515-5800 |

## Yoke & Shaft




| Stock Number | Shaft Size | Dim. "A" Shaft Length |
|---|---|---|
| 10105800 | 1 11/16" x 20 Spl. | 27" |

## Yoke, Tube & Sleeve Assembly



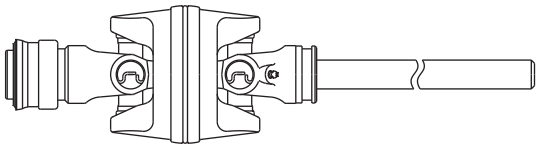

| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 11103548 | 1 11/16" x 20 Spl. | 48" | 29.38" |
| 11103558 | 1 11/16" x 20 Spl. | 58" | 39.38" |
| 11103567 | 1 11/16" x 20 Spl. | 67" | 48.38" |
| 11103573 | 1 11/16" x 20 Spl. | 73" | 54.38" |
| 11103579 | 1 11/16" x 20 Spl. | 79" | 60.38" |
| 11104448 | 1 11/16" x 20 Spl. | 48" | 28.88" |
| 11104458 | 1 11/16" x 20 Spl. | 58" | 38.88" |
| 11104467 | 1 11/16" x 20 Spl. | 67" | 47.88" |
| 11104473 | 1 11/16" x 20 Spl. | 73" | 53.88" |
| 11104479 | 1 11/16" x 20 Spl. | 79" | 59.88" |

*CL = Centerline

# 80˚ CV Category 5 / 35-44

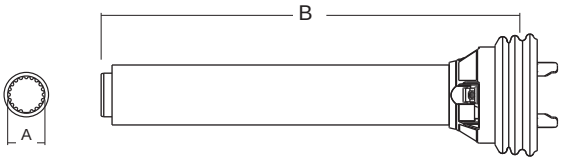
UNEQUAL ARM

## Joint & Shaft



| Stock Number | |
|---|---|
| 15503506 No Longer Available In Unequal Arm | Use Part No. 15505806 |
| 15603521 No Longer Available In Unequal Arm | Use Part No. 15605821 |
| 15703520 No Longer Available In Unequal Arm | Use Part No. 15705820 |

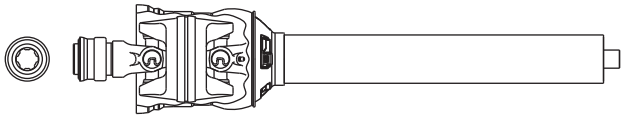
## Yoke, Tube & Sleeve Assembly w/Guard




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 17503548 | 1 11/16" x 20 Spl. | 48" | 29.38" |
| 17503558 | 1 11/16" x 20 Spl. | 58" | 39.38" |
| 17503567 | 1 11/16" x 20 Spl. | 67" | 48.38" |
| 17503573 | 1 11/16" x 20 Spl. | 73" | 54.38" |
| 17053579 | 1 11/16" x 20 Spl. | 79" | 60.38" |
| 17504448 | 1 11/16" x 20 Spl. | 48" | 28.88" |
| 17504458 | 1 11/16" x 20 Spl. | 58" | 38.88" |
| 17504467 | 1 11/16" x 20 Spl. | 67" | 47.88" |
| 17504473 | 1 11/16" x 20 Spl. | 73" | 53.88" |
| 17504479 | 1 11/16" x 20 Spl. | 79" | 59.87" |

*CL = Centerline

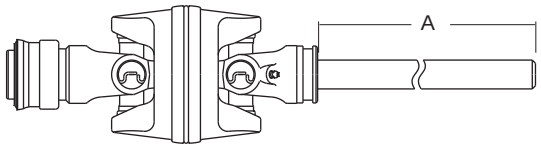
## Joint & Shaft w/Guard



| Stock Number | |
|---|---|
| 19503506 No Longer Available In Unequal Arm | Use Part No. 19505806 |
| 19603521 No Longer Available In Unequal Arm | Use Part No. 19605821 |
| 19703520 No Longer Available In Unequal Arm | Use Part No. 19705820 |

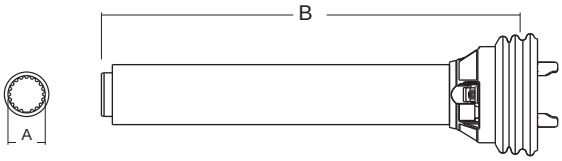
EQUAL ARM

## Joint & Shaft




| Stock Number | Shaft Size | Dim. "A" Shaft Length | Tractor Yoke |
|---|---|---|---|
| 15505806 | 1 11/16" x 20 Spl. | 27" | 1 3/8" x 6 Spl. |
| 15605821 | 1 11/16" x 20 Spl. | 27" | 1 3/8" x 21 Spl. |
| 15705820 | 1 11/16" x 20 Spl. | 27" | 1 3/4" x 20 Spl. |

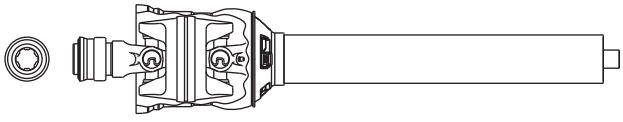
## Yoke, Tube & Sleeve Assembly w/Guard




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 17503548 | 1 11/16" x 20 Spl. | 48" | 29.38" |
| 17503558 | 1 11/16" x 20 Spl. | 58" | 39.38" |
| 17503567 | 1 11/16" x 20 Spl. | 67" | 48.38" |
| 17503573 | 1 11/16" x 20 Spl. | 73" | 54.38" |
| 17053579 | 1 11/16" x 20 Spl. | 79" | 60.38" |
| 17504448 | 1 11/16" x 20 Spl. | 48" | 28.88" |
| 17504458 | 1 11/16" x 20 Spl. | 58" | 38.88" |
| 17504467 | 1 11/16" x 20 Spl. | 67" | 47.88" |
| 17504473 | 1 11/16" x 20 Spl. | 73" | 53.88" |
| 17504479 | 1 11/16" x 20 Spl. | 79" | 59.87" |

*CL = Centerline

## Joint & Shaft w/Guard



| Stock Number | Shaft Size | Shaft Length | Tractor Yoke |
|---|---|---|---|
| 19505806 | 1 11/16" x 20 Spl. | 27" | 1 3/8" x 6 Spl. |
| 19605821 | 1 11/16" x 20 Spl. | 27" | 1 3/8" x 21 Spl. |
| 19705820 | 1 11/16" x 20 Spl. | 27" | 1 3/4" x 20 Spl. |

# 80˚ CV Category 5 / 35-44

UNEQUAL ARM

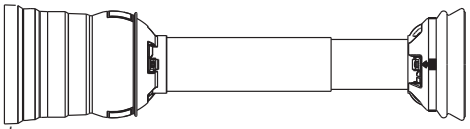
## Driveline Tractor Tube Half Assembly w/Guard




| Stock Number | | |
|---|---|---|
| 92-14503559 | No Longer Available In Unequal Arm | Use Part No. 92-14505859 |
| 92-14603559 | No Longer Available In Unequal Arm | Use Part No. 92-14605859 |

CONSTANT VELOCITY

## Guard



*Bearings supplied with Guard*

| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 912-3548 | 48” | 921-3500 |
| 912-3558 | 58” | 921-3500 |
| 912-3567 | 67” | 921-3500 |
| 912-3573 | 73” | 921-3500 |
| 912-3579 | 79” | 921-3500 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

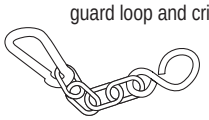
## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



## Guard Chain Kit

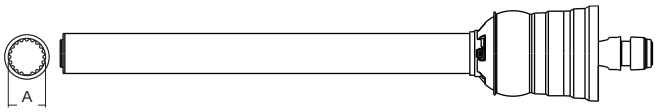
Insert the “S” hook through the guard loop and crimp shut



*Part Number: 13006500 (2-per Kit)*

EQUAL ARM

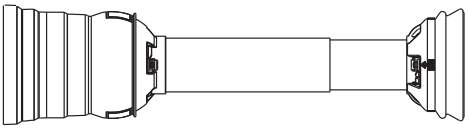
## Driveline Tractor Tube Half Assembly w/Guard




| Stock Number | Tractor Yoke | Dim. “A” Bore | Tube Half |
|---|---|---|---|
| 92-14505859 | 1 3/8” x 6 Spl. | 1 11/16” x 20 Spl. | 2 1/2” OD |
| 92-14605859 | 1 3/8” x 21 Spl. | 1 11/16” x 20 Spl. | 2 1/2” OD |

NOTE*:The above two part numbers are provided with CV, tube and slip sleeve assembled. CV TUBE HALF to connect to TRACTOR PTO.*

## Guard



*Bearings supplied with Guard*

| Stock Number | Overall Driveline Length | Bearing Kit (2-per kit) |
|---|---|---|
| 912-3548 | 48” | 921-3500 |
| 912-3558 | 58” | 921-3500 |
| 912-3567 | 67” | 921-3500 |
| 912-3573 | 73” | 921-3500 |
| 912-3579 | 79” | 921-3500 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

## Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



## Guard Chain Kit

Insert the “S” hook through the guard loop and crimp shut

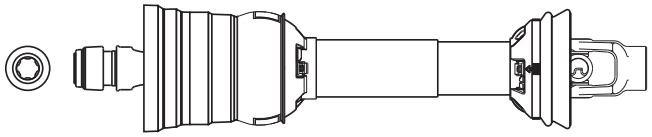


*Part Number: 13006500 (2-per Kit)*

# 80˚ CV Category 5 / 35-44



## UNEQUAL ARM



| Stock Number | | |
|---|---|---|
| 14503500 | No Longer Available In Unequal Arm | Use Part No. 14505800 |
| 14503501 | No Longer Available In Unequal Arm | Use Part No. 14505801 |
| 14503502 | No Longer Available In Unequal Arm | Use Part No. 14505802 |
| 14503548 | No Longer Available In Unequal Arm | Use Part No. 14505848 |
| 14503558 | No Longer Available In Unequal Arm | Use Part No. 14505858 |
| 14503567 | No Longer Available In Unequal Arm | Use Part No. 14505867 |
| 14504448 | No Longer Available In Unequal Arm | Use Part No. 14545848 |
| 14504458 | No Longer Available In Unequal Arm | Use Part No. 14545858 |
| 14504467 | No Longer Available In Unequal Arm | Use Part No. 14545867 |
| 14504473 | No Longer Available In Unequal Arm | Use Part No. 14545873 |
| 14504479 | No Longer Available In Unequal Arm | Use Part No. 14545879 |
| 14603500 | No Longer Available In Unequal Arm | Use Part No. 14605800 |
| 14603548 | No Longer Available In Unequal Arm | Use Part No. 14605848 |
| 14603558 | No Longer Available In Unequal Arm | Use Part No. 14605858 |
| 14603567 | No Longer Available In Unequal Arm | Use Part No. 14605867 |
| 14604448 | No Longer Available In Unequal Arm | Use Part No. 14645848 |
| 14604458 | No Longer Available In Unequal Arm | Use Part No. 14645858 |
| 14604467 | No Longer Available In Unequal Arm | Use Part No. 14645867 |
| 14703548 | No Longer Available In Unequal Arm | Use Part No. 14705848 |
| 14703558 | No Longer Available In Unequal Arm | Use Part No. 14705858 |
| 14703567 | No Longer Available In Unequal Arm | Use Part No. 14705867 |
| 14704448 | No Longer Available In Unequal Arm | Use Part No. 14745848 |
| 14704458 | No Longer Available In Unequal Arm | Use Part No. 14745858 |
| 14704467 | No Longer Available In Unequal Arm | Use Part No. 14745867 |

## EQUAL ARM

| Stock Number | Shaft Size | Overall Compressed Length | Maximum Overall Extended Operating Length | Tractor Yoke | Implement Yoke | Category |
|---|---|---|---|---|---|---|
| 14505800 | 1 11/16" × 20 Spl. | 58" | 79" | 1 3/8" × 6 Spl. | 1 3/8" x 6 Spl. w/Friction Cl. | 5/35 |
| 14505801 | 1 11/16" × 20 Spl. | 67" | 88" | 1 3/8" × 6 Spl. | 1 3/8" x 21 Spl. w/Friction Cl. | 5/35 |
| 14505802 | 1 11/16" × 20 Spl. | 58" | 79" | 1 3/8" × 6 Spl. | 1 3/8" x 6 Spl. w/Friction Cl | 5/35 |
| 14505848 | 1 11/16" × 20 Spl. | 48" | 67" | 1 3/8" × 6 Spl. | * | 5/35 |
| 14505858 | 1 11/16" × 20 Spl. | 58" | 77" | 1 3/8" × 6 Spl. | * | 5/35 |
| 14505867 | 1 11/16" × 20 Spl. | 67" | 84" | 1 3/8" × 6 Spl. | * | 5/35 |
| 14545848 | 1 11/16" × 20 Spl. | 48" | 67" | 1 3/8" × 6 Spl. | * | 5/44 |
| 14545858 | 1 11/16" × 20 Spl. | 58" | 77" | 1 3/8" × 6 Spl. | * | 5/44 |
| 14545867 | 1 11/16" × 20 Spl. | 67" | 84" | 1 3/8" × 6 Spl. | * | 5/44 |
| 14545873 | 1 11/16" × 20 Spl. | 73" | 92" | 1 3/8" × 6 Spl. | * | 5/44 |
| 14545879 | 1 11/16" × 20 Spl. | 79" | 96" | 1 3/8" × 6 Spl. | * | 5/44 |
| 14605800 | 1 11/16" × 20 Spl. | 58" | 79" | 1 3/8" × 21 Spl. | 1 3/8" x 6 Spl. w/Friction Clutch | 5/35 |
| 14605848 | 1 11/16" × 20 Spl. | 48" | 67" | 1 3/8" × 21 Spl. | * | 5/35 |
| 14605858 | 1 11/16" × 20 Spl. | 58" | 77" | 1 3/8" × 21 Spl. | * | 5/35 |
| 14605867 | 1 11/16" × 20 Spl. | 67" | 84" | 1 3/8" × 21 Spl. | * | 5/35 |
| 14645848 | 1 11/16" × 20 Spl. | 48" | 67" | 1 3/8" × 21 Spl. | * | 5/44 |
| 14645858 | 1 11/16" × 20 Spl. | 58" | 77" | 1 3/8" × 21 Spl. | * | 5/44 |
| 14645867 | 1 11/16" × 20 Spl. | 67" | 84" | 1 3/8" × 21 Spl. | * | 5/44 |
| 14705848 | 1 11/16" × 20 Spl. | 48" | 67" | 1 3/4" × 20 Spl. | * | 5/35 |
| 14705858 | 1 11/16" × 20 Spl. | 58" | 77" | 1 3/4" × 20 Spl. | * | 5/35 |
| 14705867 | 1 11/16" × 20 Spl. | 67" | 84" | 1 3/4" × 20 Spl. | * | 5/35 |
| 14745848 | 1 11/16" × 20 Spl. | 48" | 67" | 1 3/4" × 20 Spl. | * | 5/44 |
| 14745858 | 1 11/16" × 20 Spl. | 58" | 77" | 1 3/4" × 20 Spl. | * | 5/44 |
| 14745867 | 1 11/16" × 20 Spl. | 67" | 84" | 1 3/4" × 20 Spl. | * | 5/44 |

*(Order implement yoke and cross and bearing kit separately as required)*

# 80˚ CV Category 6 / 55

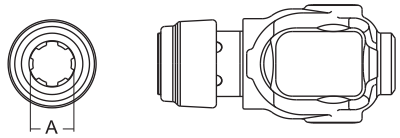
UNEQUAL ARM

EQUAL ARM



## Tractor Yoke

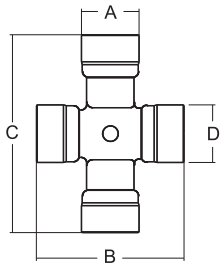
*Auto-Lok*
*Repair Kit - 13004000*




| Stock Number | Dim. "A" Bore |
|---|---|
| 111-5506 | 1 3/8" x 6 Spl. |
| 111-5520 | 1 3/4" x 20 Spl. |
| 111-5521 | 1 3/8" x 21 Spl. |

## Cross & Bearing Kit

***(R-Kit)***
*(Recommended 8 hr. grease interval)*




| Stock Number | Dim. "A" | Dim. "B" | Dim. "C" | Dim. "D" |
|---|---|---|---|---|
| 200-5556 | 1 5/16" | 3 23/32" | 4 5/16" | 1 17/32" |

## Shaft

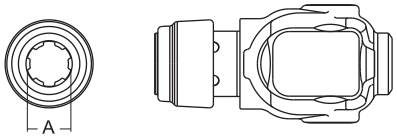
*1 11/16 x 20 Spline*
*Introduction hadrened*



| Stock Number | Length | Major Dim. |
|---|---|---|
| 404-2720 | 3' | 1.790/1.785 |

## Tractor Yoke

*Auto-Lok*
*Repair Kit - 13004000*

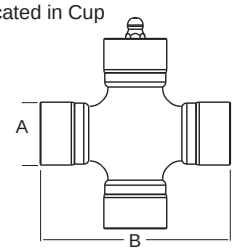



| Stock Number | Dim. "A" Bore |
|---|---|
| 111-6806 | 1 3/8" x 6 Spl. |
| 111-6820 | 1 3/4" x 20 Spl. |
| 111-6821 | 1 3/8" x 21 Spl. |

## Cross & Bearing Kit

***(R-Kit)***
*(Recommended 8 hr. grease interval)*

Bushing Lube Located in Cup

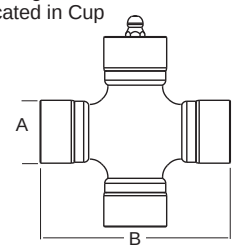



| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 203-6806 | 34.94 mm (1 3/8") | 106.5 mm (4 3/16") |

## Extended Lubrication Cross & Bearing Kit

***(E-Kit)***
*(Recommended 50 hr. grease interval)*

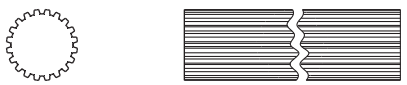
Bushing Lube Located in Cup




| Stock Number | Dim. "A" | Dim. "B" |
|---|---|---|
| 204-6806 | 34.94 mm (1 3/8") | 106.5 mm (4 3/16") |

## Shaft

*1 11/16 x 20 Spline*
*Introduction hadrened*

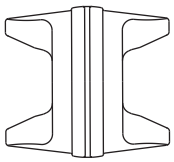


| Stock Number | Length | Major Dim. |
|---|---|---|
| 404-2720 | 3' | 1.790/1.785 |

# 80˚ CV Category 6 / 55

UNEQUAL ARM

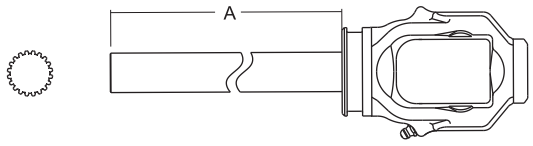
## Center Housing



| Stock Number | |
|---|---|
| 550-5556 | No Longer Available in Unequal Arm |

Order Replacement Joint & Shaft Assembly Part No. 15556800 or 15656800 or 15756800

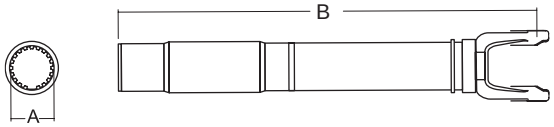
## Yoke & Shaft




| Stock Number | |
|---|---|
| 10105500 | No Longer Available in Unequal Arm |

Order Replacement Joint & Shaft Assembly Part No. 15556800 or 15656800 or 15756800

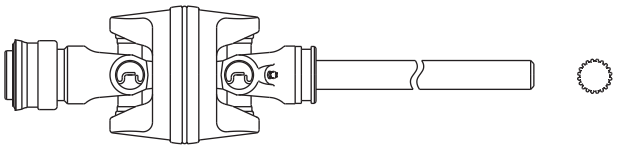
## Yoke, Tube & Sleeve Assembly




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 11105548 | 1 11/16" x 20 Spl. | 48" | 29.38" |
| 11105558 | 1 11/16" x 20 Spl. | 58" | 38.88" |
| 11105567 | 1 11/16" x 20 Spl. | 67" | 47.88" |
| 11105573 | 1 11/16" x 20 Spl. | 73" | 53.88" |
| 11105579 | 1 11/16" x 20 Spl. | 79" | 59.88" |

*CL = Centerline

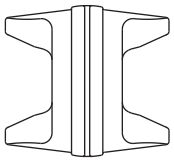
## Joint & Shaft



| Stock Number | | |
|---|---|---|
| 15505506 | No Longer Available In Unequal Arm | Use Part No. 15556800 |
| 15605521 | No Longer Available In Unequal Arm | Use Part No. 15656800 |
| 15755520 | No Longer Available In Unequal Arm | Use Part No. 15756800 |

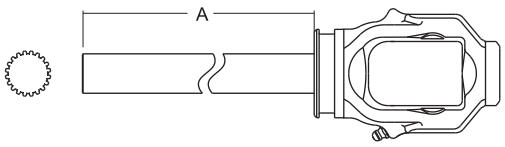
EQUAL ARM

## Center Housing



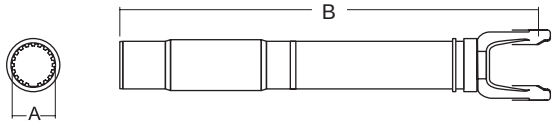
| Stock Number |
|---|
| 515-6800 |

## Yoke & Shaft




| Stock Number | Shaft Size | Dim."A" Shaft Length |
|---|---|---|
| 10106800 | 1 11/16" x 20 Spl. | 27" |
| 10106801 | 1 11/16" x 20 Spl. | 30" |

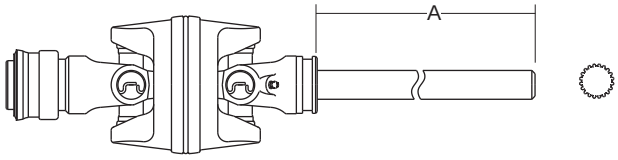
## Yoke, Tube & Sleeve Assembly




| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve |
|---|---|---|---|
| 11105548 | 1 11/16" x 20 Spl. | 48" | 29.38" |
| 11105558 | 1 11/16" x 20 Spl. | 58" | 38.88" |
| 11105567 | 1 11/16" x 20 Spl. | 67" | 47.88" |
| 11105573 | 1 11/16" x 20 Spl. | 73" | 53.88" |
| 11105579 | 1 11/16" x 20 Spl. | 79" | 59.88" |

*CL = Centerline

## Joint & Shaft




| Stock Number | Shaft Size | Dim "A" Shaft Length | Tractor Yoke |
|---|---|---|---|
| 15556800 | 1 11/16" × 20 Spl. | 27" | 1 3/8" x 6 Spl. |
| 15656800 | 1 11/16" × 20 Spl. | 27" | 1 3/8" x 21 Spl. |
| 15756800 | 1 11/16" × 20 Spl. | 27" | 1 3/4" x 20 Spl. |

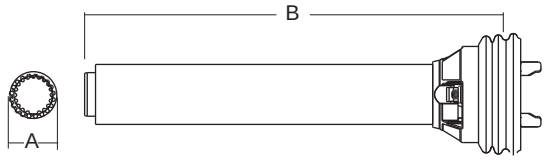
# 80˚ CV Category 6 / 55

UNEQUAL ARM

EQUAL ARM



## Yoke, Tube & Sleeve Assembly w/Guard

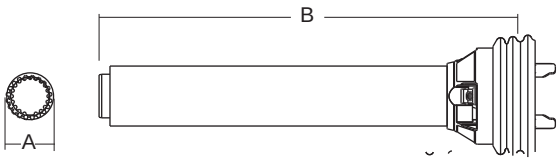



| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve | Implement Yoke |
|---|---|---|---|---|
| 17505548 | 1 11/16" × 20 Spl. | 48" | 28.88" | ** |
| 17505558 | 1 11/16" × 20 Spl. | 58" | 38.88" | ** |
| 17505567 | 1 11/16" × 20 Spl. | 67" | 47.88" | ** |
| 17505573 | 1 11/16" × 20 Spl. | 73" | 53.88" | ** |
| 17505579 | 1 11/16" × 20 Spl. | 79" | 59.88" | ** |
| 92-14505551 | 1 11/16" × 20 Spl. | 51" | 30.75" | 1 3/4" x 20 Spl. |
| 92-14505555 | 1 11/16" × 20 Spl. | 55" | 30.75" | 1 3/8" x 6 Spl. |
| 92-14515555 | 1 11/16" × 20 Spl. | 55" | 30.75" | 1 3/4" x 20 Spl. |

*CL = Centerline

**(Order implement yoke and cross & bearing kit separately as required)*

## Yoke, Tube & Sleeve Assembly w/Guard

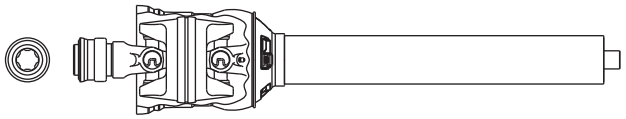



| Stock Number | Dim. "A" Bore | Overall Driveline Length | Dim. "B" *CL to end of Sleeve | Implement Yoke |
|---|---|---|---|---|
| 17505548 | 1 11/16" × 20 Spl. | 48" | 28.88" | ** |
| 17505558 | 1 11/16" × 20 Spl. | 58" | 38.88" | ** |
| 17505567 | 1 11/16" × 20 Spl. | 67" | 47.88" | ** |
| 17505573 | 1 11/16" × 20 Spl. | 73" | 53.88" | ** |
| 17505579 | 1 11/16" × 20 Spl. | 79" | 59.88" | ** |
| 92-14505551 | 1 11/16" × 20 Spl. | 51" | 30.75" | 1 3/4" x 20 Spl. |
| 92-14505555 | 1 11/16" × 20 Spl. | 55" | 34" | 1 3/8" x 6 Spl. |
| 92-14515555 | 1 11/16" × 20 Spl. | 55" | 34" | 1 3/4" x 20 Spl. |

*CL = Centerline

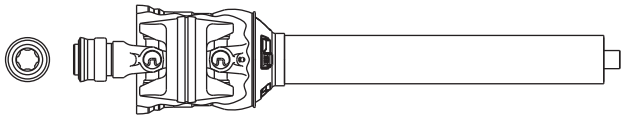
**(Order implement yoke and cross & bearing kit separately as required)*

## Joint & Shaft w/Guard



| Stock Number | |
|---|---|
| 19505506 No Longer Available In Unequal Arm | Use Part No. 19556800 |
| 19605521 No Longer Available In Unequal Arm | Use Part No. 19656800 |
| 19705520 No Longer Available In Unequal Arm | Use Part No. 19756800 |
| 93-14505555 No Longer Available In Unequal Arm | Use Part No. 93-14556855 |
| 93-14605555 No Longer Available In Unequal Arm | Use Part No. 93-14656855 |
| 93-14705555 No Longer Available In Unequal Arm | Use Part No. 93-14756855 |

## Joint & Shaft w/Guard

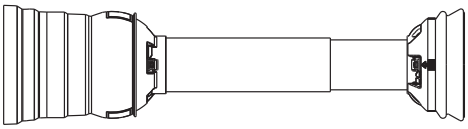


| Stock Number | Shaft Size | Shaft Length | Tractor Yoke |
|---|---|---|---|
| 19556800 | 1 11/16" × 20 Spl. | 27.5" | 1 3/8" x 6 Spl. |
| 19656800 | 1 11/16" × 20 Spl. | 27.5" | 1 3/8" x 21 Spl. |
| 19756800 | 1 11/16" × 20 Spl. | 27.5" | 1 3/4" x 20 Spl. |
| 93-14556855 | 1 11/16" × 20 Spl. | 30.63" | 1 3/8" x 6 Spl. |
| 93-14656855 | 1 11/16" × 20 Spl. | 30.63" | 1 3/8" x 21 Spl. |
| 93-14756855 | 1 11/16" × 20 Spl. | 30.63" | 1 3/4" x 20 Spl. |

# 80˚ CV Category 6 / 55

## UNEQUAL ARM

### Guard



*Bearings supplied with Guard*

| *Stock Number* | *Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 912-5548 | 48” | 921-4400 |
| 912-5558 | 58” | 921-4400 |
| 912-5567 | 67” | 921-4400 |
| 912-5573 | 73” | 921-4400 |
| 912-5579 | 79” | 921-4400 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

### Easy Lock™ Replacement Kit



*Part Number: 13005000 (4-per Kit)*

### Guard Chain Kit

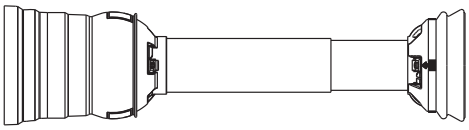
Insert the “S” hook through the guard loop and crimp shut



*Part Number: 13006500 (2-per Kit)*

## EQUAL ARM

### Guard



*Bearings supplied with Guard*

| *Stock Number* | *Overall Driveline Length* | *Bearing Kit (2-per kit)* |
|---|---|---|
| 912-5548 | 48” | 921-4400 |
| 912-5555 | 55” | 921-4400 |
| 912-5558 | 58” | 921-4400 |
| 912-5567 | 67” | 921-4400 |
| 912-5573 | 73” | 921-4400 |
| 912-5579 | 79” | 921-4400 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

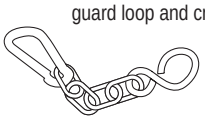
### Easy Lock™ Replacement Kit



*Part Number: 13005000 (4-per Kit)*

### Guard Chain Kit

Insert the “S” hook through the guard loop and crimp shut

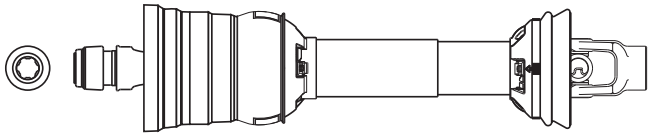


*Part Number: 13006500 (2-per Kit)*

# 80˚ CV Category 6 / 55



## UNEQUAL ARM



| Stock Number | | |
|---|---|---|
| 14505548 | No Longer Available In Unequal Arm | Use Part No. 14556848 |
| 14505551 | No Longer Available In Unequal Arm | Use Part No. 14556851 |
| 14505555 | No Longer Available In Unequal Arm | Use Part No. 14556855 |
| 14505558 | No Longer Available In Unequal Arm | Use Part No. 14556858 |
| 14505567 | No Longer Available In Unequal Arm | Use Part No. 14556867 |
| 14505573 | OBSOLETE | |
| 14505579 | OBSOLETE | |
| 14515555 | No Longer Available In Unequal Arm | Use Part No. 14566855 |
| 14605548 | No Longer Available In Unequal Arm | Use Part No. 14656848 |
| 14605551 | No Longer Available In Unequal Arm | Use Part No. 14656851 |
| 14605555 | No Longer Available In Unequal Arm | Use Part No. 14656855 |
| 14605558 | No Longer Available In Unequal Arm | Use Part No. 14656858 |
| 14605567 | No Longer Available In Unequal Arm | Use Part No. 14656867 |
| 14605573 | OBSOLETE | |
| 14605579 | OBSOLETE | |
| 14615555 | No Longer Available In Unequal Arm | Use Part No. 14666855 |
| 14625555 | OBSOLETE | |
| 14635555 | OBSOLETE | |
| 14705548 | No Longer Available In Unequal Arm | Use Part No. 14756848 |
| 14705551 | No Longer Available In Unequal Arm | Use Part No. 14756851 |
| 14705555 | No Longer Available In Unequal Arm | Use Part No. 14756855 |
| 14705558 | No Longer Available In Unequal Arm | Use Part No. 14756858 |
| 14705567 | No Longer Available In Unequal Arm | Use Part No. 14756867 |
| 14705573 | OBSOLETE | |
| 14705579 | OBSOLETE | |
| 14715555 | No Longer Available In Unequal Arm | Use Part No. 14766855 |
| 14725555 | OBSOLETE | |
| 14735555 | OBSOLETE | |

## EQUAL ARM

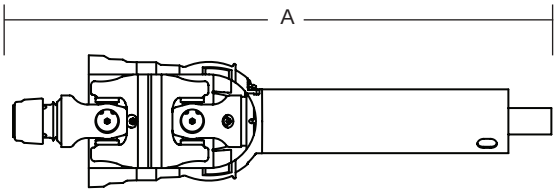
| Stock Number | Shaft Size | Overall Compressed Length | Maximum Overall Extended Operating Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14556848 | 1 11/16" × 20 Spl. | 48" | 70.63" | 1 3/8" × 6 Spl. AL | * |
| 14556851 | 1 11/16" × 20 Spl. | 51" | 68" | 1 3/8" × 6 Spl. AL | 1 3/4" x 20 Spl. Clamp |
| 14556855 | 1 11/16" × 20 Spl. | 55" | 78.75" | 1 3/8" × 6 Spl. AL | 1 3/8" x 6 Spl. Clamp |
| 14556858 | 1 11/16" × 20 Spl. | 58" | 77.79" | 1 3/8" × 6 Spl. AL | * |
| 14556867 | 1 11/16" × 20 Spl. | 67" | 86.79" | 1 3/8" × 6 Spl. AL | * |
| 14566855 | 1 11/16" × 20 Spl. | 55" | 78.75" | 1 3/8" × 6 Spl. AL | 1 3/4" x 20 Spl. Clamp |
| 14656848 | 1 11/16" × 20 Spl. | 48" | 70.63" | 1 3/8" × 21 Spl. AL | * |
| 14656851 | 1 11/16" × 20 Spl. | 51" | 68" | 1 3/8" × 21 Spl. AL | 1 3/4" x 20 Spl. Clamp |
| 14656855 | 1 11/16" × 20 Spl. | 55" | 78.75" | 1 3/8" × 21 Spl. AL | 1 3/8" x 6 Spl. Clamp |
| 14656858 | 1 11/16" × 20 Spl. | 58" | 77.79 | 1 3/8" × 21 Spl. AL | * |
| 14656867 | 1 11/16" × 20 Spl. | 67" | 86.79" | 1 3/8" × 21 Spl. AL | * |
| 14666855 | 1 11/16" × 20 Spl. | 55" | 78.75" | 1 3/8" × 21 Spl. AL | 1 3/4" x 20 Spl. Clamp |
| 14756848 | 1 11/16" × 20 Spl. | 48" | 70.63" | 1 3/4" × 20 Spl. AL | * |
| 14756851 | 1 11/16" × 20 Spl. | 51" | 68" | 1 3/4" × 20 Spl. AL | 1 3/4" x 20 Spl. Clamp |
| 14756855 | 1 11/16" × 20 Spl. | 55" | 78.75" | 1 3/4" × 20 Spl. AL | 1 3/8" x 6 Spl. Clamp |
| 14756858 | 1 11/16" × 20 Spl. | 58" | 77.79" | 1 3/4" × 20 Spl. AL | * |
| 14756867 | 1 11/16" × 20 Spl. | 67" | 86.79" | 1 3/4" × 20 Spl. AL | * |
| 14766855 | 1 11/16" × 20 Spl. | 55" | 78.75" | 1 3/4" × 20 Spl. AL | 1 3/4" x 20 Spl. Clamp |

*(Order implement yoke and cross and bearing kit separately as required)*

# 80˚ CV Category 6 / 55

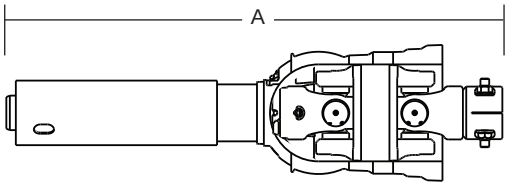
EQUAL ARM

## Driveline Tractor CV Shaft Half Assembly



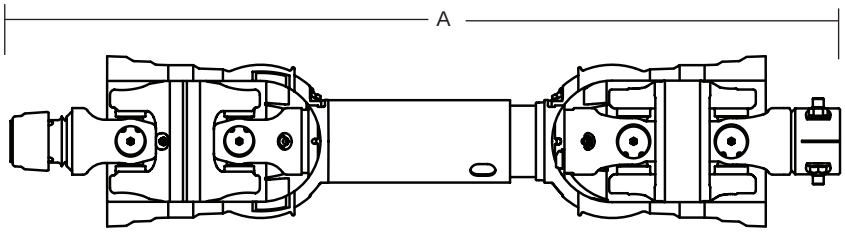

| Stock Number | Shaft Size | Dim. "A" Overall Length | Tractor Yoke |
|---|---|---|---|
| 83-14656849 | 1 11/16" × 20 Spl. | 37.16" | 1 3/8" x 21 Spl. |
| 83-14656853 | 1 11/16" × 20 Spl. | 40.03" | 1 3/8" x 21 Spl. |
| 83-14756853 | 1 11/16" × 20 Spl. | 40.03" | 1 3/4" x 20 Spl. |

## Driveline Machine CV Tube Half Assembly




| Stock Number | Tube Size | Dim. "A" Overall Length | Tractor Yoke |
|---|---|---|---|
| 82-14656849 | 2 1/2" OD | 33.69" | 1 1/2" Rd. w/3/8" Keyway |
| 82-14656853 | 2 1/2" OD | 37.44" | 1 1/2" x 23 Spl. Clamp |

## Direct Replacement Double CV Driveline



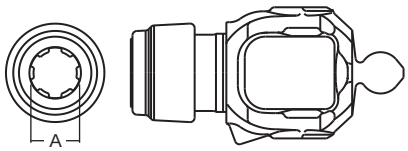

| Stock Number | Shaft Size | Dim. "A" Overall Compressed Length | Maximum Overall Extended Operating Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14656849 | 1 11/16" × 20 Spl. | 49" | 68.84" | 1 3/8" × 21 Spl. | 1 1/2" Rd. w/3/8" Keyway |
| 14656853 | 1 11/16" × 20 Spl. | 53" | 72.57" | 1 3/8" × 21 Spl. | 1 1/2 x 23 Spl. Clamp |
| 14756853 | 1 11/16" × 20 Spl. | 53" | 72.57" | 1 3/4" × 20 Spl. | 1 1/2 x 23 Spl. Clamp |

# 50˚ Constant Velocity Components



## Tractor Yoke

*Repair Kit -*
** 13003100*
*** 13004000*
**** 13004020*

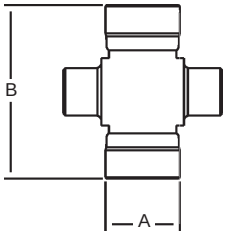



| Stock Number | Series | Dim. "A" Bore |
|---|---|---|
| 150-1406* | 14 | 1 3/8" x 6 Spl. |
| 150-1421* | 14 | 1 3/8" x 21 Spl. |
| 151-3506** | 35 | 1 3/8" x 6 Spl. |
| 151-3520*** | 35 | 1 3/4" x 20 Spl. |
| 151-3521** | 35 | 1 3/8" x 21 Spl. |
| 151-5506** | 55 | 1 3/8" x 6 Spl. |
| 151-5521** | 55 | 1 3/8" x 21 Spl. |
| 151-5520*** | 55 | 1 3/4" x 20 Spl. |

## Cross & Bearing Kit

***(R-Kit)***
*(Recommended 8 hr. grease interval)*

*Snap Ring Located in Yoke*

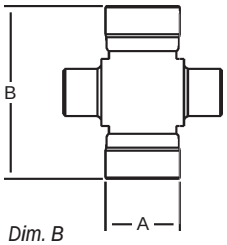



| Stock Number | Dim. A | Dim. B |
|---|---|---|
| 200-1400 | 1 1/8" | 2 5/8" |
| 200-3500 | 1 1/4" | 3 7/3 |
| 200-5500 | 1 17/32" | 4 5/16" |

## Extended Lubrication Cross & Bearing Kit

***(E-Kit)***
*(Recommended 50 hr. grease interval)*

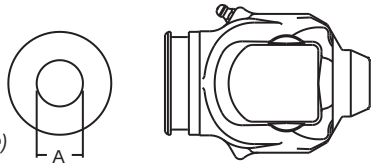
*Snap Ring Located in Yoke*




| Stock Number | Dim. A | Dim. B |
|---|---|---|
| 201-1400 | 1 1/8" | 2 5/8" |
| 201-3500 | 1 1/4" | 3 7/3 |
| 201-5500 | 1 17/32" | 4 5/16" |

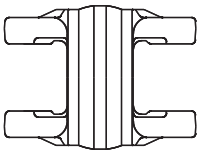
## Shaft Weld Yoke

*(Guard must rotate freely on the yoke)*



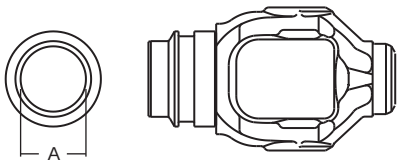

| Stock Number | Series | Dim. "A" Bore |
|---|---|---|
| 350-1400 | 14 | 1" Rd. |
| 350-3500 | 35 | 1" Rd. |
| 350-5500 | 55 | 1.30" Rd. |

## Center Housing



| Stock Number | Series |
|---|---|
| 555-1400 | 14 |
| 555-3500 | 35 |
| 555-5500 | 55 |

## Tube Yoke

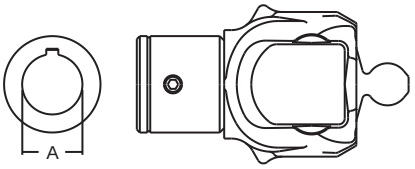



*Must use nylon bearing 04-15155*
*(Guard must rotate freely on yoke)*

| Stock Number | Series | |
|---|---|---|
| 750-3500 | 35 | *(fits tube 602-3500)* |
| 750-5500 | 55 | *(fits tube 602-4400)* |

## Implement Yoke

*Round Bore*
*with keyway and pinhole*




| Stock Number | Series | Dim. "A" Bore |
|---|---|---|
| 850-1420 | 14 (w/1/4" keyway & 2 set screws) | 1 1/4" |
| 851-1420 | 14 (w/1/4" keyway & 1/4" pinhole) | 1 1/4" |
| 850-1422 | 14 (w/5/16" keyway & 1/4" pinhole) | 1 3/8" |
| 850-3520 | 35 (w/3/8" keyway & pinhole) | 1 1/4" |
| 850-3522 | 35 (w/5/16" keyway & 1/4" pinhole) | 1 3/8" |
| 850-3524 | 35(w/3/8" keyway & pinhole) | 1 1/2" |
| 850-3528 | 35(w/3/8" keyway & pinhole) | 1 3/4" |
| 850-5522 | 55 (w/5/16" keyway & .250 pinhole) | 1 3/8" |
| 850-5524 | 55 (w/3/8" keyway) | 1 1/2" |
| 850-5528 | 55 (w/3/8" keyway & .401 pinhole) | 1 3/4" |

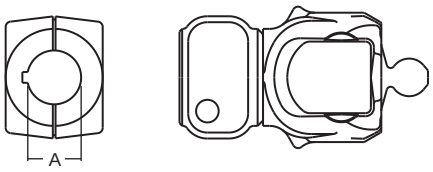
## Applications of 50° CV

Grain Augers
Compost Turners
Front-Mount Riding Mowers
Mower Conditioners
Potato Harvesters
Tub Grinders

# 50˚ Constant Velocity Components

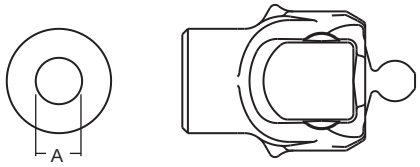
## Clamp Yoke

*With Keyway*



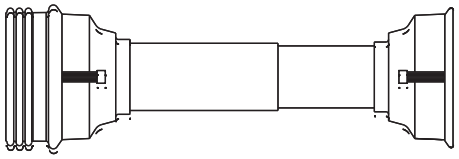

| Stock Number | Series | Dim. "A" Bore |
|---|---|---|
| 857-1420 | 14 *(w/1/4" Keyway)* | 1 1/4" |
| 857-3506 | 35 | 1 3/8" 6 Spl. Clamp |
| 857-3520 | 35 *(w/1/4" Keyway)* | 1 1/4" |
| 857-3521 | 35 | 1 3/8" 6 Spl. Clamp |
| 857-3524 | 35 *(w/3/8" Keyway)* | 1 1/2" |
| 857-5506 | 55 | 1 3/8" x 6 Spl. |
| 857-5520 | 55 | 1 3/4" x 20 Spl. |
| 857-5521 | 55 | 1 3/8" x 21 Spl. |
| 857-5523 | 55 | 1 1/2" x 23 Spl. |

## Stock Bore




| Stock Number | Series | Dim. "A" Bore |
|---|---|---|
| 859-1400 | 14 | 1" |
| 859-3500 | 35 | 1" |

## Guard



*Nylon Bearing Kits Supplied*

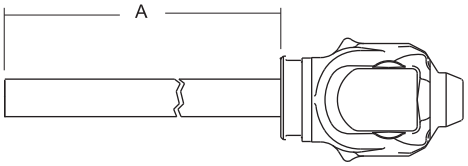
| Stock Number | Series |
|---|---|
| 950-1430 | 14 & 35 |
| 950-5548 | 55 |

*(Guard must rotate freely on the yokes)*

***NOTE:***

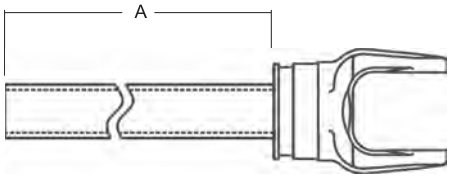
*Outer Guard is larger in order to shield CV half of the driveline.
*50° CV joint and shaft half most commonly connects to the implement…ie: grain auger. Also, ball shear connects to the tractor PTO, which is the tube half.

## Yoke & Shaft



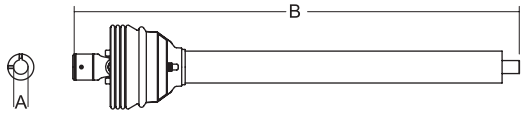

| Stock Number | Series | Shaft Size | Dim. "A" |
|---|---|---|---|
| 10501400 | 14 | 1" x 1 1/8" Rect. | 29.38" |

## Yoke & Tube




| Stock Number | Series | Tube Size | Dim. "A" |
|---|---|---|---|
| 11501400 | 14 | 1" 1/4" x 1 3/8" Rect. | 34" |

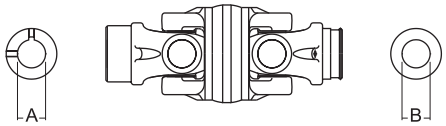
## Joint & Shaft Half with Guard




*With Keyway, (2) Set Screws and Pinhole*

| Stock Number | Series | Dim. "A" Bore | Dim. "B" |
|---|---|---|---|
| 19501420 | 14 | 1 1/4" Rd. | 39.63" |

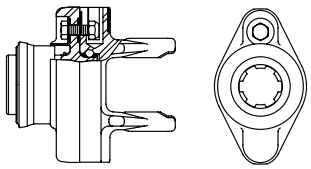
## Constant Velocity Joint




| Stock Number | Series | Dim. "A" Bore | Dim. "B" Bore |
|---|---|---|---|
| 18501420 | 14 | 1 1/4" Rd.* | 1" |
| 18511420 | 14 | 1 1/4" Rd.** | 1" |

*(w/1/4" keyway & 2 set screws)
**(w/ 1/4" keyway and pinhole)

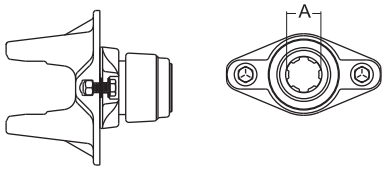
## Ball Shear Device



*With Spring Lok*

| Stock Number | Dim. "A" Bore | Series | Shear Bolt |
|---|---|---|---|
| 104-1406 | 1 3/8" x 6 Spl. | 14 | (1) 5/16" - 18 Gr. 5 |

*Replacement Shear Bolt Part No. 11-10128*




| Stock Number | Dim. "A" Bore | Series | Shear Bolt |
|---|---|---|---|
| 104-3506 | 1 3/8" x 6 Spl. | 35 | (2) 3/8" - 16 Gr. 5 |
| 104-5506 | 1 3/8" x 6 Spl. | 55 | (2) 3/8" - 16 Gr. 5 |

*Replacement Shear Bolt Part No. 11-10445*

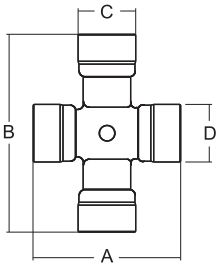
# 80˚ CV Category 3 / 2380 *(Interchanges with Walterscheid AW21)*

UNEQUAL ARM



## Cross & Bearing Kit
### (R-Kit)
*(Recommended 8 hr. grease interval)*

*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in | Dim. "C" mm | Dim. "C" in | Dim. "D" mm | Dim. "D" in |
|---|---|---|---|---|---|---|---|---|
| 200-7941 | 74.6 | 2.93" | 91.0 | 3.58" | 23.8 | .93" | 27 | 1.06" |

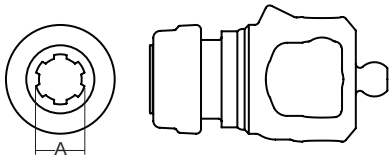
## Cross & Bearing Kit
### (E-Kit)
*(Recommended 50 hr. grease interval)*

| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in | Dim. "C" mm | Dim. "C" in | Dim. "D" mm | Dim. "D" in |
|---|---|---|---|---|---|---|---|---|
| 201-7491 | 74.6 | 2.93" | 91.0 | 3.58" | 23.8 | .93" | 27 | 1.06" |

## Tractor Yoke

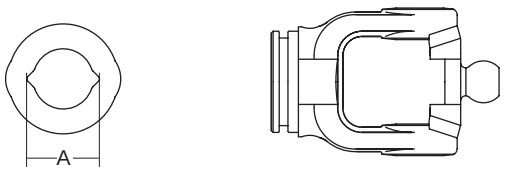
*Safety Slide Lock*

*Repair Kit: 19-15094*




| Stock Number | Dim. "A" Bore |
|---|---|
| 107-8406 | 1 3/8" × 6 Spl. |
| 107-8421 | 1 3/8" × 21 Spl. |

## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore mm | Dim. "A" Bore in |
|---|---|---|
| 301-7434 | 34.5 | 1.36" |
| 301-7439 | 39.0 | 1.53" |

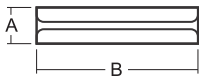
## Inner Tube



*34.5 (4.0 Wall)*
*1.358 (1.58 Wall)"*
*Rilsan Coating*

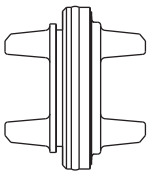
| Stock Number | Length mm | Length in |
|---|---|---|
| 406-7234 | 1000 | 39.37" |

## Roll Pin




| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in |
|---|---|---|---|---|
| 508-1065 | 10.0 | .393" | 65.0 | 2.56" |

## Center Housing

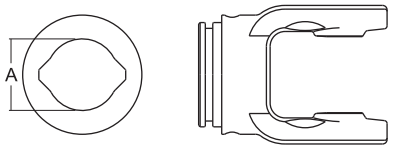


| Stock Number |
|---|
| 550-7400 |

# 80˚ CV Category 3 / 2380 *(Interchanges with Walterscheid AW21)*

UNEQUAL ARM

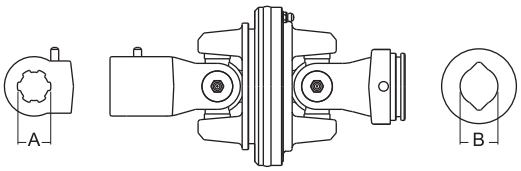
## Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| *Stock Number* | *Dim. "A" Bore mm* | *in* |
|---|---|---|
| 700-7441 | 41.0 | 1.614" |

## 80° C.V. Joint




| *Stock Number* | *Dim. "A" Bore* | *Dim. "B" Bore mm* | *in* |
|---|---|---|---|
| 15507406 | 1 3/8" × 6 Spl. | 34.5 | 1.562" |

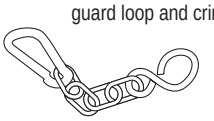
## Easy Lock™ Replacement Kit



*Part Number: 13005000 (4-per Kit)*

## Guard Chain Kit

Insert the "S" hook through the guard loop and crimp shut



*Part Number: 13006500 (2-per Kit)*

# 80° CV Category 4 / 2480 *(Interchanges with Walterscheid AW35)*

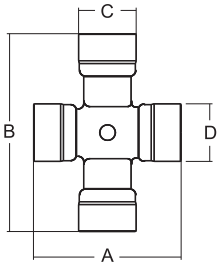
CONSTANT VELOCITY

## UNEQUAL ARM

### Cross & Bearing Kit
**(R-Kit)**

*(Recommended 8 hr. grease interval)*

*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in | Dim. "C" mm | Dim. "C" in | Dim. "D" mm | Dim. "D" in |
|---|---|---|---|---|---|---|---|---|
| 200-7694 | 76 | 2.99" | 94.0 | 3.70" | 27 | 1.06" | 32 | 1.26" |

### Cross & Bearing Kit
**(E-Kit)**

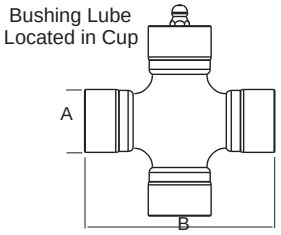
*(Recommended 50 hr. grease interval)*

| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in | Dim. "C" mm | Dim. "C" in | Dim. "D" mm | Dim. "D" in |
|---|---|---|---|---|---|---|---|---|
| 201-7694 | 76 | 2.99" | 94.0 | 3.70" | 27 | 1.06" | 32 | 1.26" |

## EQUAL ARM

### Cross & Bearing Kit
**(R-Kit)**

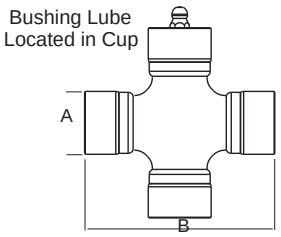
*(Recommended 8 hr. grease interval)*




| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in |
|---|---|---|---|---|
| 203-8692 | 30.2 | 1.19" | 92.0 | 3.62" |

### Extended Lubrication Cross & Bearing Kit
**(E-Kit)**

*(Recommended 50 hr. grease interval)*




| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in |
|---|---|---|---|---|
| 204-8692 | 30.2 | 1.19" | 92.0 | 3.62" |

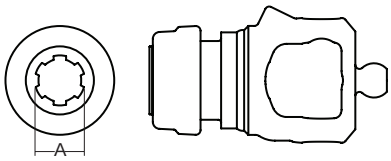
# 80˚ CV Category 4 / 2480 *(Interchanges with Walterscheid AW35)*

UNEQUAL ARM

## Tractor Yoke

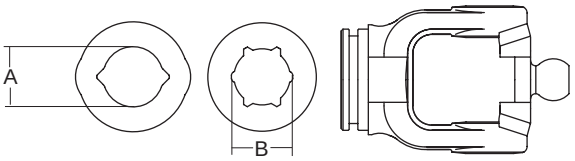
*Safety Slide Lock*

*Repair Kit -*
**19-15094*
***13004020*




| *Stock Number* | *Dim. "A" Bore* |
|---|---|
| 107-7606* | 1 3/8" × 6 Spl. |
| 107-7620** | 1 3/4" × 20 Spl. |
| 107-7621* | 1 3/8" × 21 Spl. |

## Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| *Stock Number* | *Dim. "A" Bore* | | *Dim. "B" Bore* | |
|---|---|---|---|---|
| | *mm* | *in* | *mm* | *in* |
| 301-7639 | 40.0 | 1.56" | | |
| 301-7651 | | | 51.0 | 2.01" |

## Inner Tube

*40.0 (4.0 Wall)*
*Rilsan Coating*



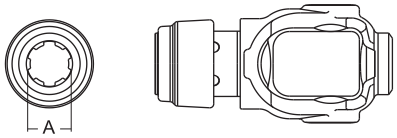

| *Stock Number* | *Dim. "A"* | | *Length* | |
|---|---|---|---|---|
| | *mm* | *in* | *mm* | *in* |
| 402-7639 | 40.0 | 1.56" | 1000 | 39.37" |

EQUAL ARM

## Tractor Yoke

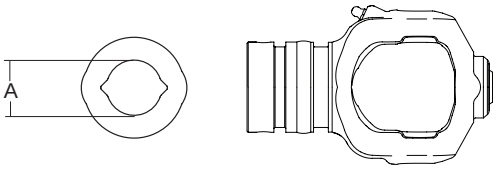
*Auto Lock*

*Repair Kit -*
**13004000*
***13004020*




| *Stock Number* | *Dim. "A" Bore* |
|---|---|
| 111-8606* | 1 3/8" × 6 Spl. |
| 111-8620** | 1 3/4" × 20 Spl. |
| 111-8621* | 1 3/8" × 21 Spl. |

## Inner Profile Yoke

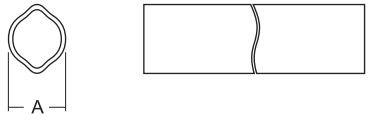



*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| *Stock Number* | *Dim. "A" Bore* | |
|---|---|---|
| | *mm* | *in* |
| 314-8639 | 40.0 | 1.56" |

## Inner Tube

*40.0 (4.0 Wall)*
*Rilsan Coating*

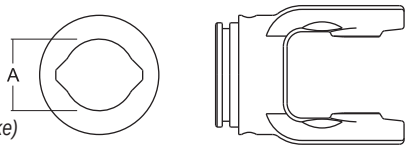



| *Stock Number* | *Dim. "A"* | | *Length* | |
|---|---|---|---|---|
| | *mm* | *in* | *mm* | *in* |
| 402-7639 | 40.0 | 1.56" | 1000 | 39.37" |

# 80˚ CV Category 4 / 2480 *(Interchanges with Walterscheid AW35)*

## UNEQUAL ARM

### Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore mm | in |
|---|---|---|
| 700-7648 | 48.0 | 1.890" |

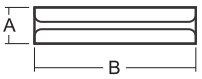
### Outer Tube



*48.0 (4.0 Wall)*
*4.0 Wall (Special)*

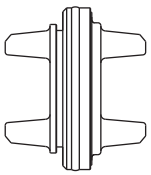
| Stock Number | Length mm | in |
|---|---|---|
| 606-7648 | 1000 | 39.37" |

### Roll Pin




| Stock Number | Dim. "A" mm | in | Dim. "B" mm | in |
|---|---|---|---|---|
| 508-1080 | 10.0 | .406" | 80.0 | 3.156" |

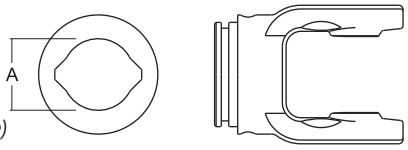
### Center Housing



| Stock Number |
|---|
| 550-7600 |

## EQUAL ARM

### Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore mm | in |
|---|---|---|
| 700-7648 | 48.0 | 1.890" |

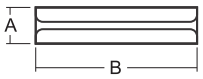
### Outer Tube



*48.0 (4.0 Wall)*
*4.0 Wall (Special)*

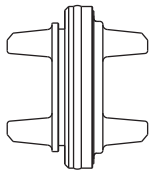
| Stock Number | Length mm | in |
|---|---|---|
| 604-7548 | 1000 | 39.37" |

### Roll Pin




| Stock Number | Dim. "A" mm | in | Dim. "B" mm | in |
|---|---|---|---|---|
| 508-1080 | 10.0 | .406" | 80.0 | 3.156" |

### Center Housing



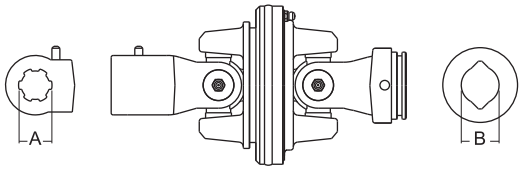
| Stock Number |
|---|
| 515-8600 |

CONSTANT VELOCITY

# 80˚ CV Category 4 / 2480 *(Interchanges with Walterscheid AW35)*

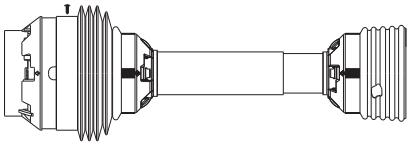
## UNEQUAL ARM

### 80° C.V. Joint




| Stock Number | Dim. "A" Bore | Dim. "B" Bore mm | in |
|---|---|---|---|
| 15507640 | 1 3/8" × 6 Spl. | 40.0 | 1.562" |

### Guard



*Bearings supplied with Guard*

| Stock Number | Overall Driveline Length | Bearing Kit (2 per kit) |
|---|---|---|
| 912-7648 | 48" | 961-0035 |
| 912-7660 | 60" | 961-0035 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

### Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

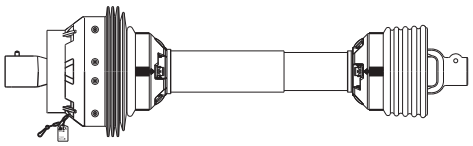


### Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

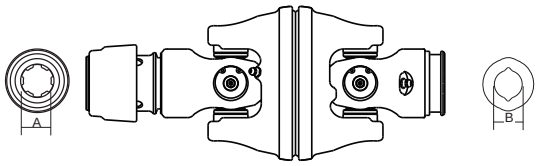
### Drivelines



| Stock Number | | |
|---|---|---|
| 14507648 | *No Longer Available In Unequal Arm* | Use Part No. 14598648 |
| 14507660 | *No Longer Available In Unequal Arm* | Use Part No. 14598660 |
| 14607648 | *No Longer Available In Unequal Arm* | Use Part No. 14698648 |
| 14607660 | *No Longer Available In Unequal Arm* | Use Part No. 14698660 |

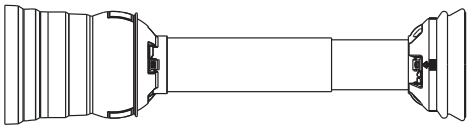
## EQUAL ARM

### 80° C.V. Joint




| Stock Number | Dim."A" Bore | Dim. "B" Bore mm | in |
|---|---|---|---|
| 15598640 | 1 3/8" x 6 Spl. | 40.0 | 1.562" |
| 15698640 | 1 3/8" x 21 Spl. | 40.0 | 1.562" |
| 15798640 | 1 3/4" x 20 Spl. | 40.0 | 1.562" |

### Guard



*Bearings supplied with Guard*

| Stock Number | Overall Driveline Length | Bearing Kit (2 per kit) |
|---|---|---|
| 912-8648 | 48" | 968-3536 |
| 912-8660 | 60" | 968-3536 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

### Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*

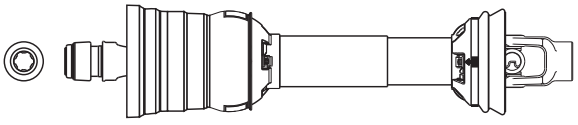


### Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

### Drivelines



| Stock Number | Tractor Yoke | Implement Yoke | Overall Compressed Driveline Length |
|---|---|---|---|
| 14598648 | 1 3/8" x 6 Spl. AL | 1 3/8" x 6 Spl. QD | 48" |
| 14598660 | 1 3/8" x 6 Spl. AL | 1 3/8" x 6 Spl. QD | 60" |
| 14698648 | 1 3/8" x 21 Spl. AL | 1 3/8" x 6 Spl. QD | 48" |
| 14698660 | 1 3/8" x 21 Spl. AL | 1 3/8" x 6 Spl. QD | 60" |
| 14798660 | 1 3/4" x 20 Spl. AL | 1 3/8" x 6 Spl. QD | 60" |

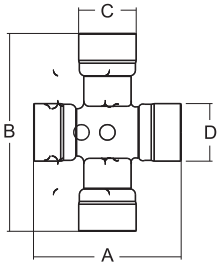
# 80° CV Category 6 / 2580 *(Interchanges with Walterscheid AW36)*

## UNEQUAL ARM

### Cross & Bearing Kit
**(R-Kit)**

*(Recommended 8 hr. grease interval)*

*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in | Dim. "C" mm | Dim. "C" in | Dim. "D" mm | Dim. "D" in |
|---|---|---|---|---|---|---|---|---|
| 200-7906 | 88.8 | 3.49" | 106.0 | 4.17" | 32.0 | 1.26" | 36.0 | 1.42" |

CONSTANT VELOCITY

### Cross & Bearing Kit
**(E-Kit)**

*(Recommended 50 hr. grease interval)*

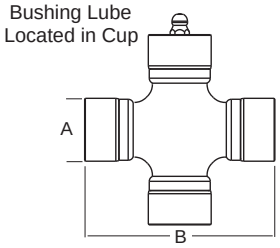
| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in | Dim. "C" mm | Dim. "C" in | Dim. "D" mm | Dim. "D" in |
|---|---|---|---|---|---|---|---|---|
| 201-7906 | 88.8 | 3.49" | 106.0 | 4.17" | 32.0 | 1.26" | 36.0 | 1.42" |

## EQUAL ARM

### Cross & Bearing Kit
**(R-Kit)**

*(Recommended 8 hr. grease interval)*

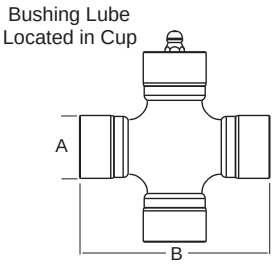
*Snap Ring Located In Yoke*




| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in |
|---|---|---|---|---|
| 203-6806 | 34.94 | 1.38" | 106.5 | 4.20" |

### Extended Lubrication Cross & Bearing Kit
**(E-Kit)**

*(Recommended 50 hr. grease interval)*




| Stock Number | Dim. "A" mm | Dim. "A" in | Dim. "B" mm | Dim. "B" in |
|---|---|---|---|---|
| 204-6806 | 34.94 | 1.38" | 106.5 | 4.20" |

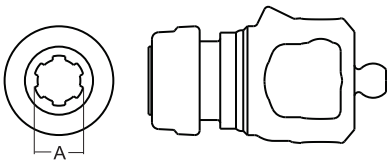
# 80˚ CV Category 6 / 2580 *(Interchanges with Walterscheid AW36)*

## UNEQUAL ARM

### Tractor Yoke

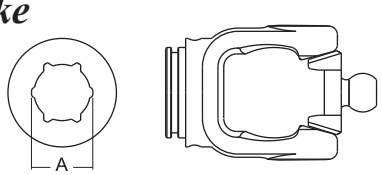
*Safety Slide Lock*

*Repair Kit -*
**19-15094*
***13004020*




| Stock Number | Dim. "A" Bore |
|---|---|
| 107-7906* | 1 3/8" x 6 Spl. |
| 107-7920** | 1 3/4" x 20 Spl. |
| 107-7921* | 1 3/8" x 21 Spl. |

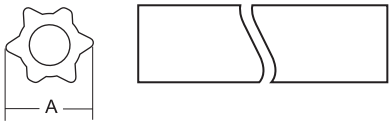
### Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore mm | in |
|---|---|---|
| 302-7591 | 51.0 | 2.0" |

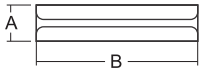
### Inner Tube




*Rilsan Coating*

| Stock Number | Dim. "A" mm | in | Length mm | in |
|---|---|---|---|---|
| 406-7951 | 51.0 | 2.01" | 1000 | 39.37" |

### Roll Pin



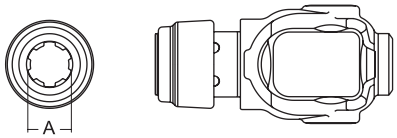

| Stock Number | Dim. "A" mm | in | Dlm. "B" mm | in |
|---|---|---|---|---|
| 508-1090 | 10 | .41" | 90 | 3.54" |

## EQUAL ARM

### Tractor Yoke

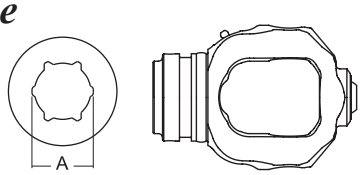
*Auto Lock*

*Repair Kit -*
**13004000*
***13004020*




| Stock Number | Dim. "A" Bore |
|---|---|
| 111-6806* | 1 3/8" x 6 Spl. |
| 111-6820** | 1 3/4" x 20 Spl. |
| 111-6821* | 1 3/8" x 21 Spl. |

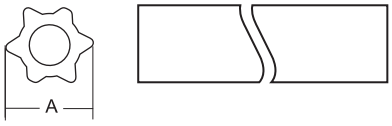
### Inner Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. "A" Bore mm | in |
|---|---|---|
| 314-6851 | 51.0 | 2.0" |

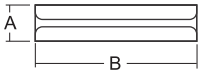
### Inner Tube




*Rilsan Coating*

| Stock Number | Dim. "A" mm | in | Length mm | in |
|---|---|---|---|---|
| 406-7951 | 51.0 | 2.01" | 1000 | 39.37" |

### Roll Pin




| Stock Number | Dim. "A" mm | in | Dlm. "B" mm | in |
|---|---|---|---|---|
| 508-1090 | 10 | .41" | 90 | 3.54" |

# 80° CV Category 6 / 2580 *(Interchanges with Walterscheid AW36)*

## UNEQUAL ARM

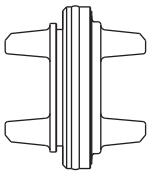
### Outer Tube



*61.0 × 4.0*

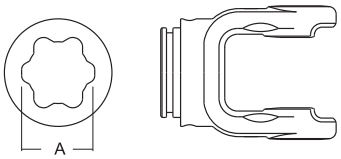
| Stock Number | Length mm | Length in |
|---|---|---|
| 600-7961 | 1500 | 59.0” |
| 604-7961 | 1000 | 39.37” |

### Center Housing



| Stock Number |
|---|
| 550-7900 |

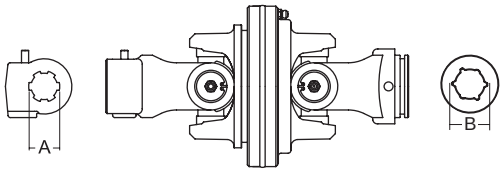
### Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. “A” Bore mm | Dim. “A” Bore in |
|---|---|---|
| 700-7961 | 61.0 | 2.402” |

### 80° C.V. Joint




| Stock Number | Dim. “A” Bore | Dim. “B” Bore mm | Dim. “B” Bore in |
|---|---|---|---|
| 15507951 | 1 3/8” × 6 Spl. | 51.0 | 2.00” |
| 15607951 | 1 3/8” × 21 Spl. | 51.0 | 2.00” |
| 15707951 | 1 3/4” × 20 Spl. | 51.0 | 2.00” |

## EQUAL ARM

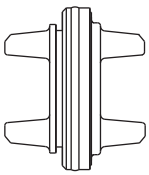
### Outer Tube



*61.0 × 4.0*

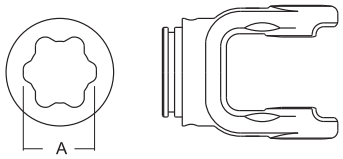
| Stock Number | Length mm | Length in |
|---|---|---|
| 600-7961 | 1500 | 59.0” |
| 604-7961 | 1000 | 39.37” |

### Center Housing



| Stock Number |
|---|
| 515-6800 |

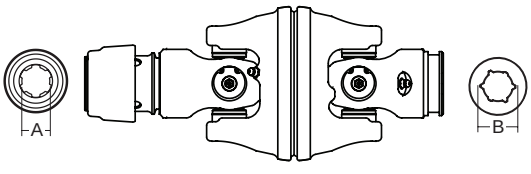
### Outer Profile Yoke




*With Bearing Groove*
*(Guard must rotate freely on yoke)*

| Stock Number | Dim. “A” Bore mm | Dim. “A” Bore in |
|---|---|---|
| 700-7961 | 61.0 | 2.402” |

### 80° C.V. Joint

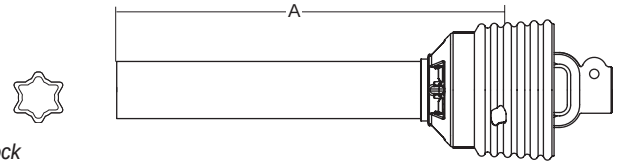



| Stock Number | Dim. “A” Bore | Dim. “B” Bore mm | Dim. “B” Bore in |
|---|---|---|---|
| 15506851 | 1 3/8” × 6 Spl. | 51.0 | 2.00” |
| 15606851 | 1 3/8” × 21 Spl. | 51.0 | 2.00” |
| 15706851 | 1 3/4” × 20 Spl. | 51.0 | 2.00” |

# 80˚ CV Category 6 / 2580 *(Interchanges with Walterscheid AW36)*

## UNEQUAL ARM

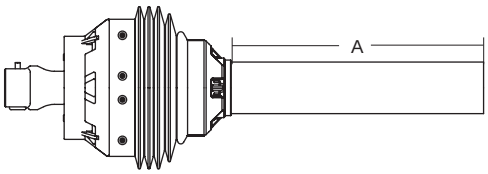
### Yoke & Tube Assembly w/Guard




| Stock Number | | |
|---|---|---|
| 92-14507951 | *No Longer Available In Unequal Arm* | Use Part No. 92-14506851 |
| 92-14507955 | *No Longer Available In Unequal Arm* | Use Part No. 92-14506855 |
| 92-14517955 | *No Longer Available In Unequal Arm* | Use Part No. 92-14516855 |
| 92-14627955 | *No Longer Available In Unequal Arm* | Use Part No. 92-14626855 |
| 92-14637955 | *No Longer Available In Unequal Arm* | Use Part No. 92-14636855 |

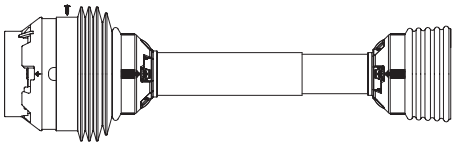
*CL = Centerline

### Joint & Shaft w/Guard




| Stock Number | | |
|---|---|---|
| 93-14507951 | *No Longer Available In Unequal Arm* | Use Part No. 93-14506851 |
| 93-14517955 | *No Longer Available In Unequal Arm* | Use Part No. 93-14516855 |
| 93-14607951 | *No Longer Available In Unequal Arm* | Use Part No. 93-14606851 |
| 93-14617955 | *No Longer Available In Unequal Arm* | Use Part No. 93-14616855 |
| 93-14707951 | *No Longer Available In Unequal Arm* | Use Part No. 93-14706851 |
| 93-14717955 | *No Longer Available In Unequal Arm* | Use Part No. 93-14716855 |

### Guard



*Bearings supplied with Guard*

| Stock Number | Overall Driveline Length | Bearing Kit (2 per kit) |
|---|---|---|
| 912-7948 | 48" | 961-0036 |
| 912-7960 | 60" | 961-0036 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

### Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



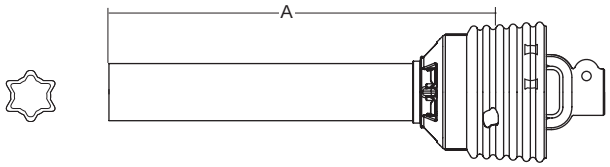
### Guard Chain Kit




*Part Number: 13006500 (2-per Kit)*

## EQUAL ARM

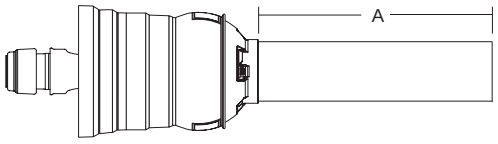
### Yoke & Tube Assembly w/Guard




| Stock Number | Profile Tube | Dim. "A" | Implement Yoke |
|---|---|---|---|
| 92-14506851 | 61.0 (Star) | 30.75" | 1 3/4" × 20 Spl. w/ Clamp |
| 92-14506855 | 61.0 (Star) | 34.625" | 1 3/8" × 6 Spl. w/Clamp |
| 92-14516855 | 61.0 (Star) | 34.625" | 1 3/4" × 20 Spl. w/Clamp |
| 92-14626855 | 61.0 (Star) | 34.625" | 1 3/8" × 21 Spl. w/Clamp |
| 92-14636855 | 61.0 (Star) | 34.625" | 1 3/8" × 21 Spl. w/Pinhole |

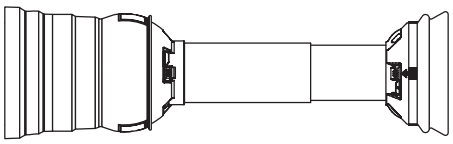
*CL = Centerline

### Joint & Shaft w/Guard




| Stock Number | Profile Shaft | Dim. "A" | Tractor Yoke |
|---|---|---|---|
| 93-14506851 | 51.0 (Star) | 26.0" | 1 3/8" × 6 Spl. |
| 93-14516855 | 51.0 (Star) | 30.0" | 1 3/8" × 6 Spl. |
| 93-14606851 | 51.0 (Star) | 26.0" | 1 3/8" × 21 Spl. |
| 93-14616855 | 51.0 (Star) | 30.0" | 1 3/8" × 21 Spl. |
| 93-14706851 | 51.0 (Star) | 26.0" | 1 3/4" × 20 Spl. |
| 93-14716855 | 51.0 (Star) | 30.0" | 1 3/4" × 20 Spl. |

### Guard



*Bearings supplied with Guard*

| Stock Number | Fits Overall Driveline Driveline Length | Bearing Kit (2 per kit) |
|---|---|---|
| 912-6862 | 62" | 968-0036 |

Assembly instructions included with guard bearing kit
NOTE: Guards must rotate freely on yokes

### Easy Lock™ Replacement Kit

*Part Number: 13005000 (4-per Kit)*



### Guard Chain Kit



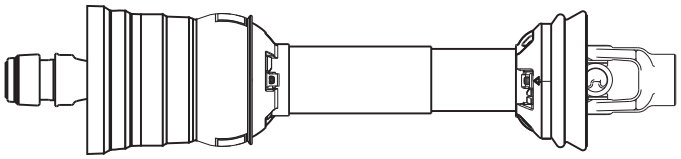

*Part Number: 13006500 (2-per Kit)*

# 80˚ CV Category 6 / 2580 *(Interchanges with Walterscheid AW36)*



## UNEQUAL ARM

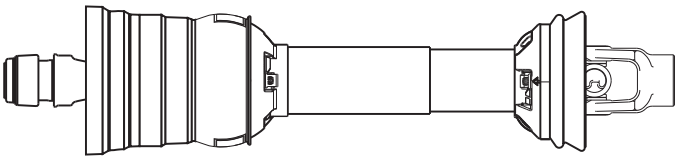
### Drivelines



| Stock Number | | |
|---|---|---|
| 14507948 | OBSOLETE | |
| 14507951 | *No Longer Available In Unequal Arm* | Use Part No. 14506851 |
| 14507955 | *No Longer Available In Unequal Arm* | Use Part No. 14506855 |
| 14507960 | *No Longer Available In Unequal Arm* | Use Part No. 14506860 |
| 14517955 | *No Longer Available In Unequal Arm* | Use Part No. 14516855 |
| 14547955 | *No Longer Available In Unequal Arm* | Use Part No. 14546855 |
| 14607948 | OBSOLETE | |
| 14607951 | *No Longer Available In Unequal Arm* | Use Part No. 14606851 |
| 14607955 | *No Longer Available In Unequal Arm* | Use Part No. 14606855 |
| 14607960 | *No Longer Available In Unequal Arm* | Use Part No. 14606860 |
| 14607962 | *No Longer Available In Unequal Arm* | Use Part No. 14606862 |
| 14617955 | *No Longer Available In Unequal Arm* | Use Part No. 14616855 |
| 14627955 | *No Longer Available In Unequal Arm* | Use Part No. 14626855 |
| 14637955 | *No Longer Available In Unequal Arm* | Use Part No. 14636855 |
| 14647955 | *No Longer Available In Unequal Arm* | Use Part No. 14646855 |
| 14707951 | *No Longer Available In Unequal Arm* | Use Part No. 14706851 |
| 14707955 | *No Longer Available In Unequal Arm* | Use Part No. 14706855 |
| 14707962 | *No Longer Available In Unequal Arm* | Use Part No. 14706862 |
| 14717955 | *No Longer Available In Unequal Arm* | Use Part No. 14716855 |
| 14727955 | *No Longer Available In Unequal Arm* | Use Part No. 14726855 |
| 14737955 | *No Longer Available In Unequal Arm* | Use Part No. 14736855 |
| 14747955 | *No Longer Available In Unequal Arm* | Use Part No. 14746855 |

## EQUAL ARM

### Drivelines

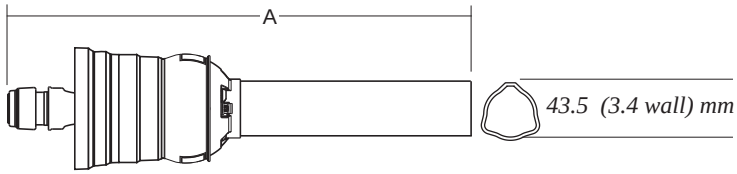


| Stock Number | Shaft | Overall Compressed Length | Maximum Overall Extended Operating Length | Tractor Yoke | Implement Yoke |
|---|---|---|---|---|---|
| 14506851 | Star 51 mm | 51” | 62.5” | 1 3/8” × 6 Spl. AL | 1 3/4” x 20 Spl. Clamp |
| 14506855 | Star 51 mm | 55” | 68.5” | 1 3/8” × 6 Spl. AL | 1 3/8” x 6 Spl. Clamp |
| 14506860 | Star 51 mm | 60” | 77.25” | 1 3/8” × 6 Spl. AL | 1 3/8” x 6 Spl. Clamp |
| 14516855 | Star 51 mm | 55” | 68.5” | 1 3/8” × 6 Spl. AL | 1 3/4” x 20 Spl. Clamp |
| 14546855 | Star 51 mm | 55” | 68.5” | 1 3/8” × 6 Spl. AL | 1 3/4” x 6 Spl. Clamp |
| 14606851 | Star 51 mm | 51” | 62.5” | 1 3/8” × 21 Spl. AL | 1 3/4” x 20 Spl. Clamp |
| 14606855 | Star 51 mm | 55” | 68.5” | 1 3/8” × 21 Spl. AL | 1 3/8” x 6 Spl. Clamp |
| 14606860 | Star 51 mm | 60” | 77.25” | 1 3/8” × 21 Spl. AL | 1 3/8” x 6 Spl. Clamp |
| 14606862 | Star 51 mm | 60” | 79” | 1 3/8” × 21 Spl. AL | 1 3/4” Round w/Keyway |
| 14616855 | Star 51 mm | 55” | 68.5” | 1 3/8” × 21 Spl. AL | 1 3/4” x 20 Spl. Clamp |
| 14626855 | Star 51 mm | 55” | 68.5” | 1 3/8” × 21 Spl. AL | 1 3/8” x 21 Spl. Clamp |
| 14636855 | Star 51 mm | 55” | 68.5” | 1 3/8” × 21 Spl. AL | 1 3/8” x 21 Spl. w/Pinhole |
| 14646855 | Star 51 mm | 55” | 68.5” | 1 3/4” × 21 Spl. AL | 1 3/4” x 6 Spl. Clamp |
| 14706851 | Star 51 mm | 51” | 62.5” | 1 3/4” × 20 Spl. AL | 1 3/4” x 20 Spl. Clamp |
| 14706855 | Star 51 mm | 55” | 68.5” | 1 3/4” × 20 Spl. AL | 1 3/8” x 6 Spl. Clamp |
| 14706862 | Star 51 mm | 62” | 79” | 1 3/4” × 20 Spl. AL | 1 3/4” Round w/Keyway |
| 14716855 | Star 51 mm | 55” | 68.5” | 1 3/4” × 20 Spl. AL | 1 3/4” x 20 Spl. Clamp |
| 14726855 | Star 51 mm | 55” | 68.5” | 1 3/4” × 20 Spl. AL | 1 3/8” x 21 Spl. Clamp |
| 14736855 | Star 51 mm | 55” | 68.5” | 1 3/4” × 20 Spl. AL | 1 3/8” x 21 Spl. w/Pinhole |
| 14746855 | Star 51 mm | 55” | 68.5” | 1 3/4” × 20 Spl. AL | 1 3/4” x 6 Spl. Clamp |

# 80° CV Tri-Lobe

## 4 Series

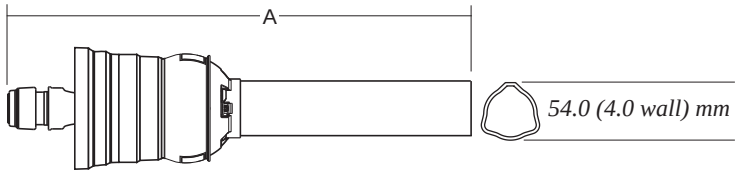
### Tractor Half




| Stock Number | Tractor Yoke | Dim. "A" |
|---|---|---|
| 93-14586460 | 1 3/8" x 6 Spl. | 52" |
| 93-14686460 | 1 3/8" x 21 Spl. | 52" |

## 6 Series

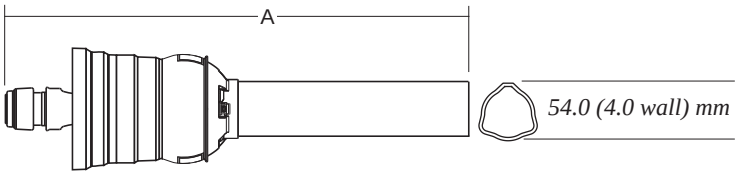
### Tractor Half




| Stock Number | Tractor Yoke | Dim. "A" |
|---|---|---|
| 93-14586660 | 1 3/8" x 6 Spl. | 52" |
| 93-14686660 | 1 3/8" x 21 Spl. | 52" |
| 93-14786660 | 1 3/4" x 20 Spl. | 52" |

## 8 Series

### Tractor Half




| Stock Number | Tractor Yoke | Dim. "A" |
|---|---|---|
| 93-14586860 | 1 3/8" x 6 Spl. | 54" |
| 93-14686860 | 1 3/8" x 21 Spl. | 54" |
| 93-14786860 | 1 3/4" x 20 Spl. | 54" |

# NOTES

Weasler®

Aftermarket Product Guide



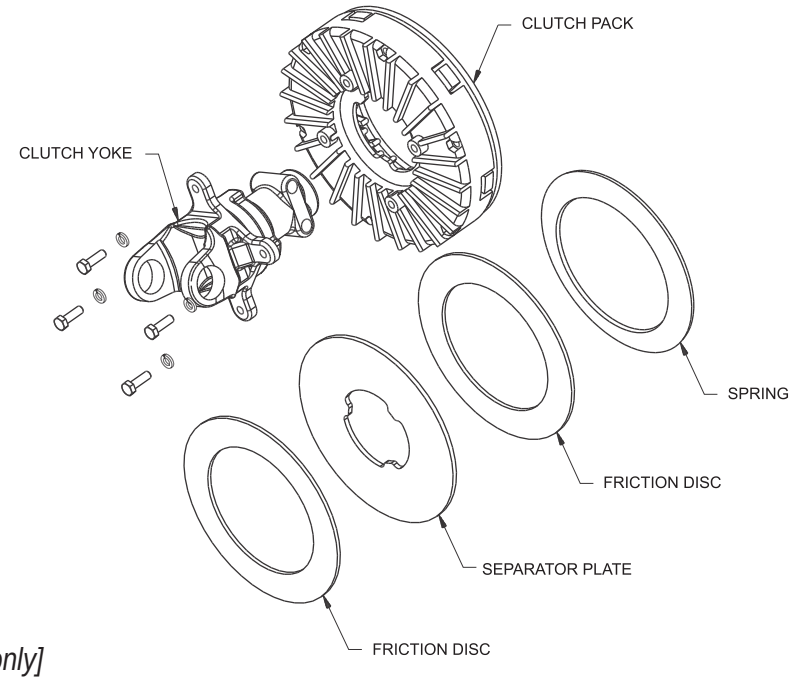
# Clutches

### *NORTH AMERICAN*

*Weasler 14,35,44,55*
*Interchanges with:*
*Neapco 2600 Series and*
*Walterscheid 1480 Series*

### *METRIC*

*Interchanges with:*
*Bondioli and Pavesi, 4, 5, 6, and 8 Series and Walterscheid 2300, 2400 and 2500 Series*




*[For use on implement end of driveline only]*



The drawing illustrates the components of the **TORQMASTER**. Each component of the exploded view is identified by an eight-digit stock number to ensure identification.

Number Identification Examples:

570-9000
- Torque in•lbs
- Diameter of Clutch Pak

817-3506
- 6 Spline
- 35 Series
- Clamp Yoke for Friction Clutch
- Implement Yoke

825-4422
- 1 3/8" Round Bore* 44 Series
- Round Bore for Friction Clutch
- Implement Yoke

*1/16th Increments

821-1406
- 6 Spline
- 14 Series
- Auto-Lok for Overrunning Clutch
- Implement Yoke

818-8406
- 6 Spline
- By/Py 4 Series and W/S 2300 Series
- Interchanges with both By/Py and W/S
- Clamp Yoke for Overrunning Clutch
- Implement Yoke

970-7000
- Diameter of Clutch Pak
- Friction Disc

990-7000
- Diameter of Clutch Pak
- Separator Plate

**NOTE**: *Overrunning Clutch Paks must be mated with overrunning yokes*

# Features and Benefits

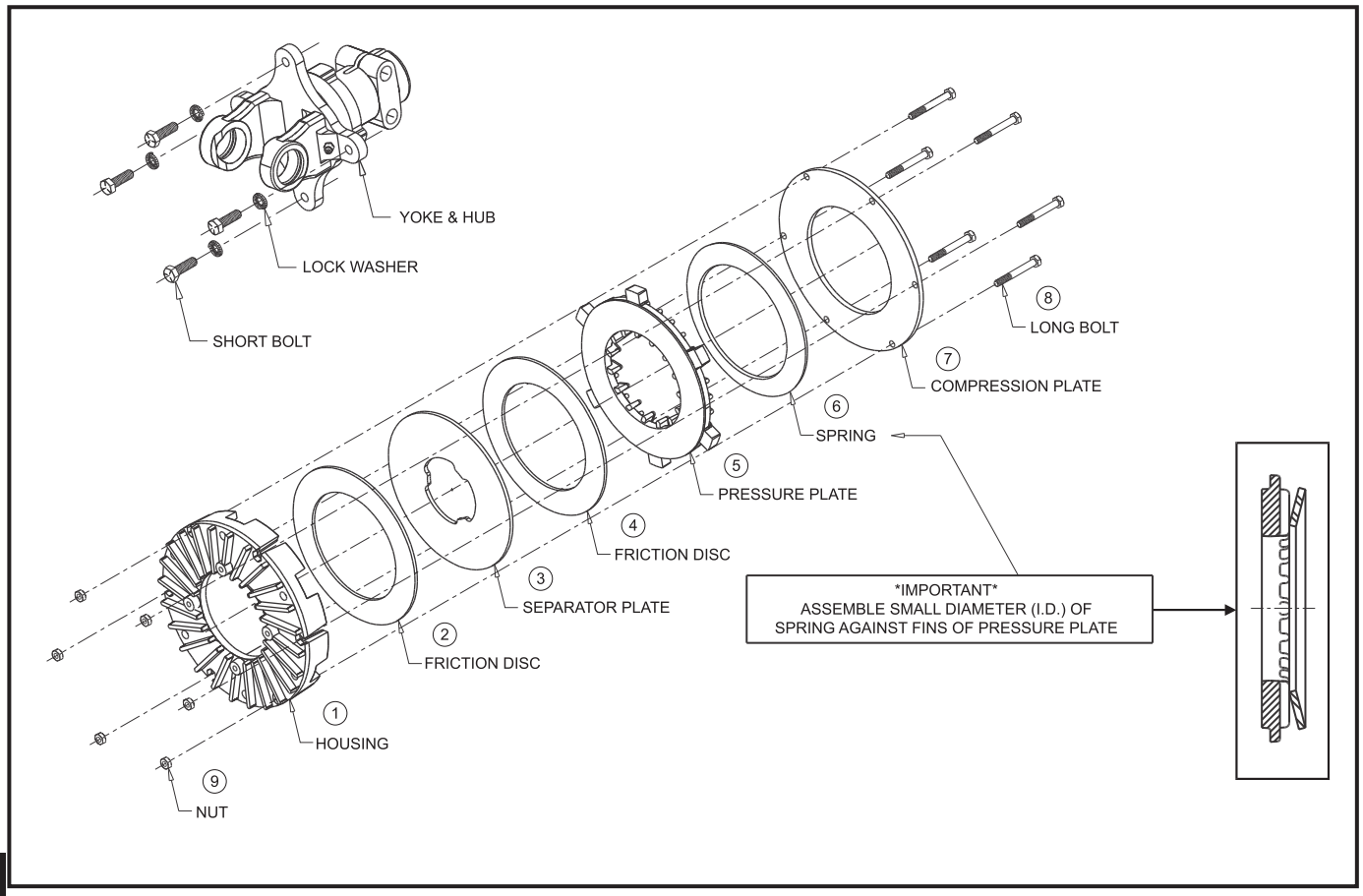
- Superior performance
- Long life
- Isolates/dissipates heat
- “User Friendly” - easy to service
- Easy assembly with 1/2” wrench
- Free motion - ease of hook-up
- Minimum adjustment required
- Auto-Lok available
- Replacement clutch for most farm implements*
- Torque setting from 9,000 in•lbs to 21,000 in•lbs
- Overrunning feature also available
- Modular construction covers a wide variety of applications
- Applications for the TorQmaster Modular Clutch:
  - Spreaders
  - Mower conditioners
  - Flail shredders
  - Balers
  - Mixers
  - Rotary cutters
  - Grain carts
  - Snowblowers

* For use on implement end of driveline only

## Instructions for ordering the TORQMASTER Clutch

- Determine the driveline series *Transparency Identification System* for either North American or Metric applications (see Pages 43 and 87).
- Identify the connecting shaft size and the method of attachment (eg: clamp, bolt, keyway).
- Obtain torque setting from owner/operator manual - if available.
- If torque setting is not available, use the following *Clutch Pak Selection Guide* (Pages 181 and 182) as a guideline for selecting the proper clutch pak.
- Order clutch yoke and clutch pak separately by stock number.
- For installation, attach clutch to the driveline first, then mount the clutch pak to the clutch yoke.
- Use the modular clutch on the implement end of the driveline only.
- If the implement input connection guard is removed for service, re-install the guard before using the machine.
- Some implements (eg:mower conditioner; flail shredder) require an overrunning feature incorporated into the clutch. If the replacement clutch requires this feature, order the appropriate overrunning modular clutch and overrunning clutch yoke.

# *Assembly Instructions for the TORQMASTER Modular Clutch*






## *Run-In of the TORQMASTER Modular Clutch (Instructions)*

If the clutch has not been operated for (1) season we recommend the following:

### TOOLS REQUIRED:

(1) 1/2” box wrench or socket

1. Make sure the tractor is off and the PTO is disengaged.
2. Disconnect the driveline from the tractor.
3. Locate the bolts on the O.D. of the clutch pak. Loosen the bolts until all are finger tight, then tighten each one half a turn.
4. Attach the implement to the tractor at the hitch pin, and the driveline to the tractor PTO.
5. Turn the tractor on. Engage the PTO clutch and run for a few seconds, or until the clutch visibly smokes.
6. Disengage the tractor PTO and shut off the tractor. Keep clear of the machine until all parts stop moving.
7. Disconnect the driveline from the tractor.
8. Tighten the bolts on the O.D. of the clutch pak until the compression plate is in full contact with the housing.
9. If the clutch contains an integral overrunning clutch, make sure the clutch spins freely in one direction.

## Spreader

| Friction Clutch Stock Number | Overrunning Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|---|
| *Capacity: Less than 240 Bushels or 150 cu.ft.* | | | |
| 57012000 | 57112000 | 12000 | |
| *Capacity: Between 241-400 Bushels or 151 - 250 cu.ft.* | | | |
| 57012000 | 57112000 | | 12000 |
| 57015000 | 57115000 | 15000 | |
| *Capacity: Between 401-560 Bushels or 251 - 350 cu.ft.* | | | |
| 57015000 | 57115000 | | 15000 |
| 57018000 | 57118000 | 18000 | |
| *Capacity: Greater than 560 Bushels or 350 cu.ft.* | | | |
| 57018000 | 57118000 | | 18000 |
| 57018000 | 57118000 | 18000 | |

## Mower Conditioner

| Friction Clutch Stock Number | Overrunning Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|---|
| *Sickle Bar - less than 10 feet* | | | |
| 57012000 | 57112000 | 12000 | |
| *Sickle Bar - 10 - 13 feet* | | | |
| 57012000 | 57112000 | | 12000 |
| 57015000 | 57115000 | 15000 | |
| *Sickle Bar - 14 - 17 feet* | | | |
| 57015000 | 57115000 | | 15000 |
| 57018000 | 57118000 | 18000 | |

## Mixer

| Friction Clutch Stock Number | Overrunning Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|---|
| *Capacity: Less than 240 Bushels or 150 cu.ft.* | | | |
| 57012000 | 57112000 | 12000 | |
| *Capacity: Between 241-400 Bushels or 151 - 250 cu.ft.* | | | |
| 57012000 | 57112000 | | 12000 |
| 57015000 | 57115000 | 15000 | |
| *Capacity: Between 401-560 Bushels or 251 - 350 cu.ft.* | | | |
| 57015000 | 57115000 | | 15000 |
| 57018000 | 57118000 | 18000 | |
| *Capacity: Greater than 560 Bushels or 350 cu.ft.* | | | |
| 57018000 | 57118000 | | 18000 |
| 57018000 | 57118000 | 18000 | |

| Friction Clutch Stock Number | Overrunning Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|---|
| *Rotary Disk - less than 10 feet* | | | |
| 57012000 | 57112000 | | 12000 |
| *Rotary Disk - 11 - 13 feet* | | | |
| 57015000 | 57115000 | | 15000 |
| *Rotary Disk - 14 - 17 feet* | | | |
| 57018000 | 57118000 | | 18000 |

## Snowblowers

| Friction Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|
| *Width of Cut: Less than 60".* | | |
| 57012000 | | 12000 |
| 57015000 | 15000 | |
| *Width of Cut: 61" - 70"* | | |
| 57015000 | | 15000 |
| 57018000 | 18000 | |
| *Width of Cut: 71" - 80"* | | |
| 57018000 | | 18000 |
| 57018000 | 18000 | |
| *Width of Cut: 81" - 90"* | | |
| 57018000 | NA | 18000 |
| *Width of Cut: Greater than 90"* | | |
| 57018000 | NA | 18000 |

## Rotary Cutter

1 Clutch/Machine

| Friction Clutch Stock Number | Overrunning Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|---|
| *Deck Width - 4 - 7 feet* | | | |
| 570-9000 | 571-9000 | | 9000 |
| 57012000 | 57112000 | 12000 | |
| *Deck Width - 8 - 13 feet* | | | |
| 57012000 | 57112000 | | 12000 |
| 57015000 | 57115000 | 15000 | |
| *Deck Width - 14- 16 feet* | | | |
| 57015000 | 57115000 | | 15000 |
| 57018000 | 57118000 | 18000 | |
| *Deck Width - 17- 20 feet* | | | |
| 57018000 | 57118000 | | 18000 |
| 57018000 | 57118000 | 18000 | |
| *Deck Width - larger than 20 feet* | | | |
| 57018000 | 57118000 | | 18000 |

## Rotary Cutter cont.

1 Clutch/Machine

| Friction Clutch Stock Number | Overrunning Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|---|
| *Section Width - 4 - 6 feet* | | | |
| 570-9000 | 571-9000 | | 9000 |
| 57012000 | 57112000 | 12000 | |
| *Section Width - greater than 6 feet* | | | |
| 57012000 | 57112000 | | 12000 |
| 57015000 | 57115000 | 15000 | |

## Flail Shredder

| Friction Clutch Stock Number | Overrunning Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|---|
| *Less than 10 feet* | | | |
| 57015000 | 57115000 | | 15000 |
| 57018000 | 57118000 | 18000 | |
| *10 - 15 feet* | | | |
| 57018000 | 57118000 | | 18000 |
| 57018000 | 57118000 | 18000 | |
| *Greater than 15 feet* | | | |
| 57018000 | | | 18000 |

## Round Baler

| Friction Clutch Stock Number | Overrunning Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|---|
| *Bale Weight - less than 600 lbs.* | | | |
| 57012000 | 57112000 | 12000 | |
| *Bale Weight - 600 - 1500 lbs.* | | | |
| 57012000 | 57112000 | | 12000 |
| 57015000 | 57115000 | 15000 | |
| *Bale Weight - 1501- 2500 lbs* | | | |
| 57012000 | 57112000 | | 12000 |
| 57018000 | 57118000 | 18000 | |

## Grain Cart

| Friction Clutch Stock Number | Overrunning Clutch Stock Number | 540 RPM in•lb•torque | 1000 RPM in•lb•torque |
|---|---|---|---|
| 57012000 | 57112000 | 12000 | |
| *Up to 750 Bushels* | | | |
| 57015000 | 57115000 | 15000 | |
| *Above 750 Bushels* | | | |
| 57018000 | 57118000 | 18000 | |

If you have an implement that does NOT appear in the Clutch Pak Selection Guide, use the following chart as a general guideline for selecting the proper Clutch Pak.

| North American | Metric | Stock Number |
|---|---|---|
| 14 Series | Bondioli & Pavesi 4 Series<br>Walterscheid 2300 Series | 57012000 |
| 35 Series | Bondioli & Pavesi 5 Series<br>Walterscheid 2400 Series | 57015000 |
| 44 Series | Bondioli & Pavesi 6 & 7 Series<br>Walterscheid II Series | 57018000 |
| 55 Series | Bondioli & Pavesi 8 Series<br>Walterscheid 2500 & 2600 Series | 57018000 |

*See Page 179 for Clutch Pak ordering information*

## Clutch Pak Product Information

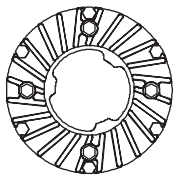
***Adjustment detail - 7" and 9" Clutch Paks***

- *No spring adjustment required*
- *Tighten bolts to 30 ft-lbs (max)*

You will find some overlap within an implement category in the *Clutch Pak Selection Guide*. The operator will generally know if he has a heavy duty or light duty application. If in doubt, always protect the driveline… refer to the "general guideline for selecting proper "clutch pak" on this page.

# North American Section

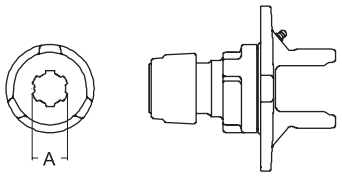
## TORQMASTER
### Clutch Paks 7"& 9"



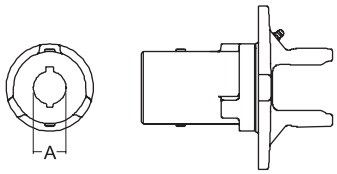

| Clutch Pak Stock Number | Overrunning Clutch Stock Number | in•lbs | Dim. "A" | Disc Replacement Stock Number |
|---|---|---|---|---|
| 570-9000 | 571-9000 | 9000 | 7" | 970-7000 |
| 57012000 | 57112000 | 12000 | 7 | 970-7000 |
| 57015000 | 57115000 | 15000 | 7" | 970-7000 |
| 57018000 | 57118000 | 18000 | 7" | 970-7000 |
| 59010000 | 59110000 | 10000 | 9.36" | 970-9000 |
| 59015000 | 59115000 | 15000 | 9.36" | 970-9000 |
| 59018000 | 59118000 | 18000 | 9.36" | 970-9000 |
| 59021000 | 59121000 | 21000 | 9.36" | 970-9000 |

NOTE!
Torqmaster clutch paks must be used with mating Torqmaster yoke that has same flange configuration only.

## 14 Series continued...

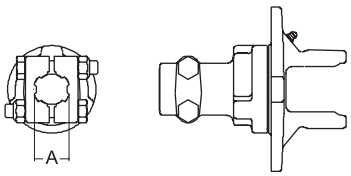



| Auto-Lok Yoke Stock Number | Overrunning Auto-Lok Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 820-1406 | 821-1406 | 1 3/8" x 6 Spl. |
| 820-1421 | 821-1421 | 1 3/8" x 21 Spl. |

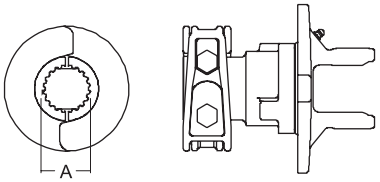



| Round Bore Yoke Stock Number | Overrunning Round Bore Yoke Stock Number | Dim. "A" Bore w / Keyway & Set-screw |
|---|---|---|
| 825-1420 | 826-1420 | 1 1/4" Rd. |
| 825-1422 | 826-1422 | 1 3/8" Rd. |

## 14 Series

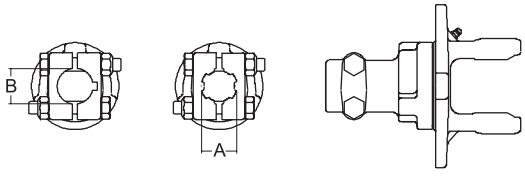



| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 817-1406 | 818-1406 | 1 3/8" x 6 Spl. |
| 817-1421 | | 1 3/8" x 21 Spl. |

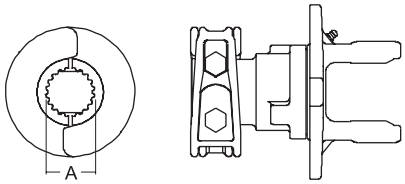



| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 817-1420 | | 1 3/4" x 20 Spl. |

## 35 Series



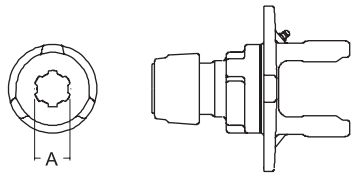

| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. "A" Bore | Dim. "B" Bore w / Keyway |
|---|---|---|---|
| 817-3506 | 818-3506 | 1 3/8" x 6 Spl. | |
| 817-3521 | 818-3521 | 1 3/8" x 21 Spl. | |
| 817-3524 | 818-3524 | | 1 1/2" Rd. |



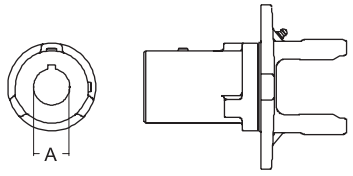

| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 817-3520 | 818-3520 | 1 3/4" x 20 Spl. |

# Clutch Components

## 35 Series *continued...*

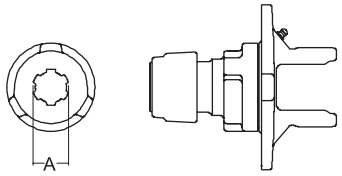



| Auto-Lok Yoke Stock Number | Overrunning Auto-Lok Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 820-3506 | 821-3506 | 1 3/8" x 6 Spl. |
| 820-3520 | 821-3520 | 1 3/4" x 20 Spl. |
| 820-3521 | 821-3521 | 1 3/8" x 21 Spl. |

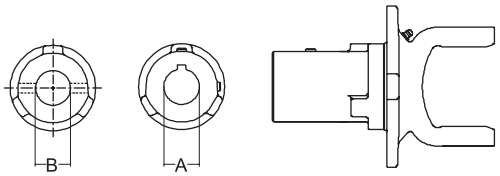



| Round Bore Yoke Stock Number | Overrunning Round Bore Yoke Stock Number | Dim. "A" w / Keyway Set-screw |
|---|---|---|
| 825-3520 | 826-3520 | 1 1/4" Rd. Dbl. KW |
| 825-3522 | 826-3522 | 1 3/8" Rd. |
| 827-3524 | 826-3524 | 1 1/2" Rd. . |

## 44 Series *continued...*



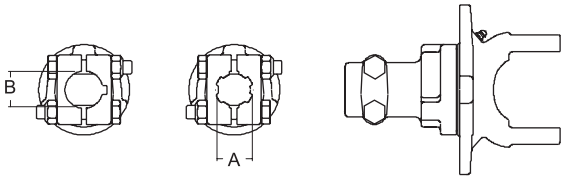

| Auto-Lok Yoke Stock Number | Overrunning Auto-Lok Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 820-4406 | 821-4406 | 1 3/8" x 6 Spl. |
| 820-4420 | 821-4420 | 1 3/4" x 20 Spl. |
| 820-4421 | 821-4421 | 1 3/8" x 21 Spl. |



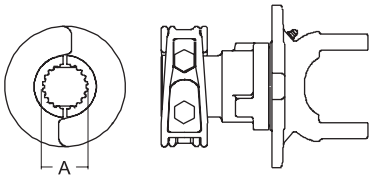

| Round Bore Yoke Stock Number | Overrunning Round Bore Yoke Stock Number | Dim. "A" Bore w / Keyway Set-screw | Dim. "B" Bore w / 3/8" Pinhole |
|---|---|---|---|
| 825-4420 | 826-4420 | 1 1/4" Rd. | |
| 825-4422 | 826-4422 | 1 3/8" Rd. | |
| 825-4428 | 826-4428 | 1 3/4" Rd. | |
| 827-4432 | Not Available | | 2" Rd. |

CLUTCHES

## 44 Series

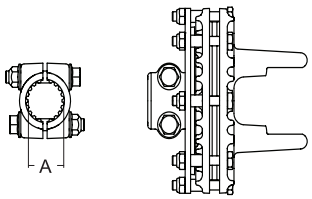



| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. "A" | Dim. "B" w / Keyway |
|---|---|---|---|
| 817-4406 | 818-4406 | 1 3/8" x 6 Spl. | |
| 817-4421 | 818-4421 | 1 3/8" x 21 Spl. | |
| 817-4424 | 818-4424 | | 1 1/2" Rd. |




| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 817-4420 | 818-4420 | 1 3/4" x 20 Spl. |

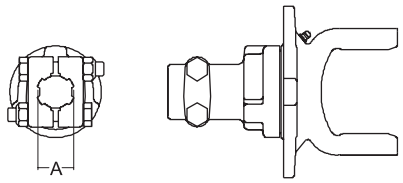
## I-Type Friction Clutch



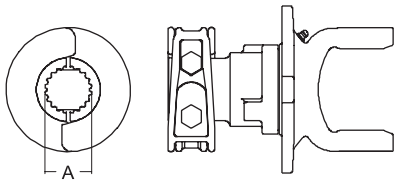

| Stock Number | Type | Clutch Setting | Dim. "A" Bore |
|---|---|---|---|
| 566-4406* | Dbl.Clamp | 13,276 in-lbs | 1 3/8" x 6 Spl. |
| 566-4420* | Dbl.Clamp | 13,276 in-lbs | 1 3/4" x 20 Spl. |
| 566-4421* | Dbl.Clamp | 13,276 in-lbs | 1 3/8" x 21 Spl. |

** Use replacement Friction Disc 970-1700*

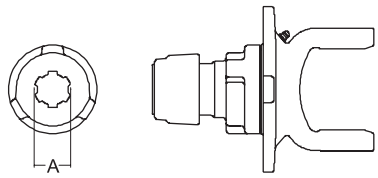
## 55 Series



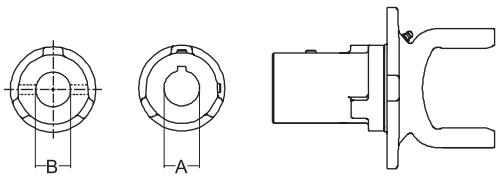

| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 817-5506 | 818-5506 | 1 3/8" x 6 Spl. |
| 817-5521 | 818-5521 | 1 3/8" x 21 Spl. |




| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 817-5520 | 818-5520 | 1 3/4" x 20 Spl. |
| 817-5527 | 818-5527 | 1 3/4" x 27 Spl. |
| 817-5528 | | 1 3/4" x 6 Spl. |




| Auto-Lok Yoke Stock Number | Overrunning Auto-Lok Yoke Stock Number | Dim. "A" Bore |
|---|---|---|
| 820-5506 | 821-5506 | 1 3/8" x 6 Spl. |
| 820-5520 | 821-5520 | 1 3/4" x 20 Spl. |
| 820-5521 | 821-5521 | 1 3/8" x 21 Spl. |

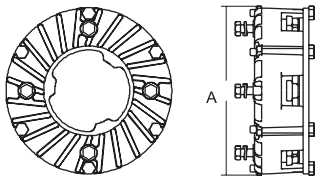



| Round Bore Yoke Stock Number | Overrunning Round Bore Yoke Stock Number | Dim. "A" Bore w / Keyway & Set-screw | Dim. "B" Bore w / 3/8" Pinhole |
|---|---|---|---|
| 825-5522 | 826-5522 | 1 3/8" Rd. | |
| 825-5528 | 826-5528 | 1 3/4" Rd. | |
| 827-5532 | Not Available | | 2" Rd. |

# Metric Section

TORQMASTER

## Clutch Paks 7”& 9”



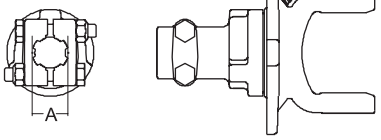

| Clutch Pak Stock Number | Overrunning Clutch Stock Number | in•lbs | Dim. “A” | Disc Replacement Stock Number |
|---|---|---|---|---|
| 570-9000 | 571-9000 | 9000 | 7” | 970-7000 |
| 57012000 | 57112000 | 12000 | 7” | 970-7000 |
| 57015000 | 57115000 | 15000 | 7” | 970-7000 |
| 57018000 | 57118000 | 18000 | 7” | 970-7000 |
| 59010000 | 59110000 | 10000 | 9.36” | 970-9000 |
| 59015000 | 59115000 | 15000 | 9.36” | 970-9000 |
| 59018000 | 59118000 | 18000 | 9.36” | 970-9000 |
| 59021000 | 59121000 | 21000 | 9.36” | 970-9000 |

**NOTE!**

*Torqmaster clutch paks must be used with mating Torqmaster yoke that has same flange configuration only*

*Interchanges with:*

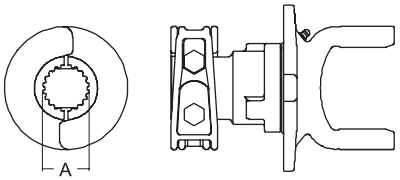
***Walterscheid 1480 Series***
***Neapco 2600 Series***




| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. “A” Bore |
|---|---|---|
| 817-2606 | 818-2606 | 1 3/8” x 6 Spl. |

*Interchanges with:*

***Walterscheid 1480 Series***
***Neapco 2600 Series***

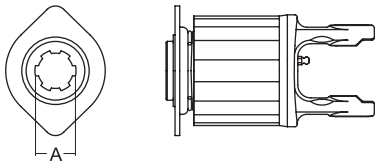



| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. “A” Bore |
|---|---|---|
| 817-2620 | 818-2620 | 1 3/4” x 20 Spl. |

*Interchanges with:*

***Bondioli & Pavesi 2 Series***
***Walterscheid 2200 Series***

### Ratchet Clutch

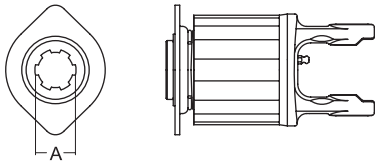



| Stock Number | Type | Clutch Setting | Dim. “A” Bore |
|---|---|---|---|
| 570-8206 | Spring Lock | 2600 in-lbs | 1 3/8 x 6 Spl. |

*Interchanges with:*

***Bondioli & Pavesi 3 Series***
***Walterscheid I Series***

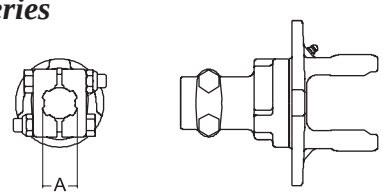
### Ratchet Clutch




| Stock Number | Type | Clutch Setting | Dim. “A” Bore |
|---|---|---|---|
| 570-8306 | Spring Lock | 5300 in-lbs | 1 3/8 x 6 Spl. |

*Interchanges with:*

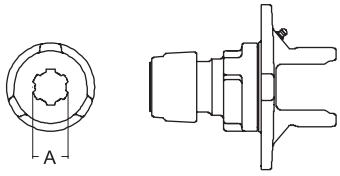
***Bondioli & Pavesi 4 Series***
***Walterscheid 2300 Series***




| Clamp Yoke Stock Number | Overrunning Clamp Yoke Stock Number | Dim. “A” Bore |
|---|---|---|
| 817-8406 | 818-8406 | 1 3/8” x 6 Spl. |
| 817-8420 | | 1 3/4” x 20 Spl. |
| 817-8421 | 818-8421 | 1 3/8” x 21 Spl. |

*Interchanges with:*

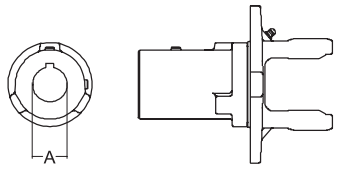
***Bondioli & Pavesi 4 Series***
***Walterscheid 2300 Series***




| *Auto Lok Stock Number* | *Overuning Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 820-8406 | N/A | 1 3/8" x 6 Spl. |

*Interchanges with:*

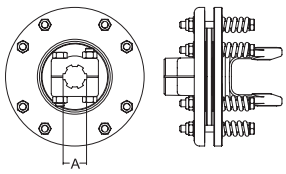
***Bondioli & Pavesi 4 Series***
***Walterscheid 2300 Series***




| *Round Bore Yoke Stock Number* | *Overrunning Round Bore Yoke Stock Number* | *Dim. "A" Bore w / Keyway & Set-screw* |
|---|---|---|
| 825-8422 | 826-8422 | 1 3/8" Rd. |

*Interchanges with:*

***Bondioli & Pavesi 4 Series***
***Walterscheid 2300 Seriesv***



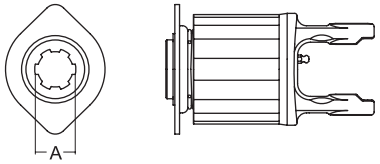

## *Friction Clutch*

| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 560-8406* | Dbl.Clamp | 8000 in-lbs | 1 3/8 x 6 Spl. |

* Use Replacement Friction Disc 970-4140

*Interchanges with:*

***Bondioli & Pavesi 4 Series***
***Walterscheid 2300 Series***

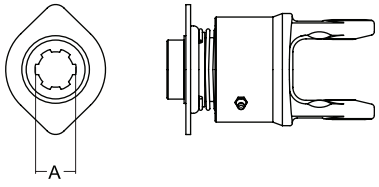



## *Ratchet Clutch*

| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 570-8406 | Spring Lock | 8000 in-lbs | 1 3/8 x 6 Spl. |

*Interchanges with:*

***Bondioli & Pavesi 4 Series***
***Walterscheid 2300 Series***

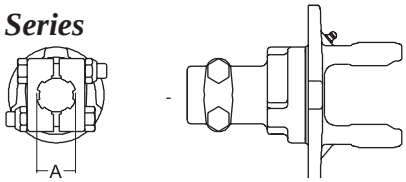



## *Overrunning Clutch*
*(Free-Wheel Clockwise)*

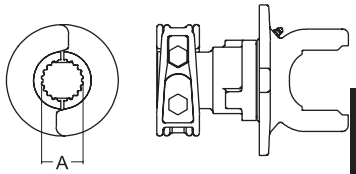
| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 580-8406 | Spring-Lock | N/A | 1 3/8" x 6 Spl. |

*Interchanges with:*

***Bondioli & Pavesi 5 Series***



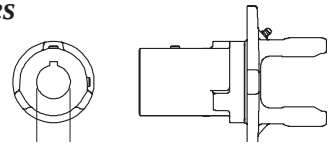

| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 817-6506 | 818-6506 | 1 3/8" x 6 Spl. |
| 817-6521 | 818-6521 | 1 3/8" x 21 Spl. |




| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 817-6520 | 818-6520 | 1 3/4" x 20 Spl. |

*Interchanges with:*

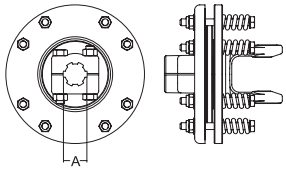
***Bondioli & Pavesi 5 Series***




| *Round Bore Yoke Stock Number* | *Overrunning Round Bore Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 825-6522 | 826-6522 | 1 3/8" Rd. |
| 825-6524 | 826-6524 | 1 1/2" Rd. |

*Interchanges with:*

***Bondioli & Pavesi 5 Series***




## *Friction Clutch*

| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 570-6506* | Dbl.Clamp | 8000 in-lbs | 1 3/8 x 6 Spl. |

* Use Replacement Friction Disc 970-4140

# Clutch Components

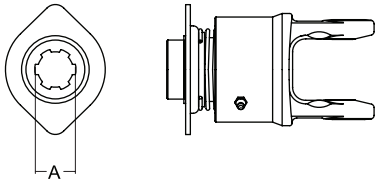
*Interchanges with:*

***Bondioli & Pavesi 5 Series***

***Walterscheid 2300 Series***

## *Overrunning Clutch*

*(Free-Wheel Clockwise)*



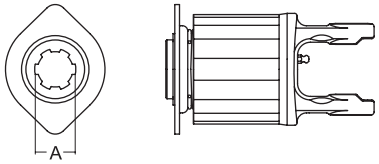

| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 580-6506 | Spring-Lock | N/A | 1 3/8" x 6 Spl. |

*Interchanges with:*

***Bondioli & Pavesi 5 Series***

## ***Ratchet Clutch***

*(3 & 4 Row)*

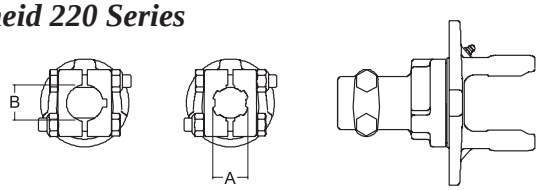



| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 570-6506 | Spring Lock | 8000 in-lbs | 1 3/8" x 6 Spl. |

*Interchanges with:*

***Bondioli & Pavesi 6 Series***

***Walterscheid 220 Series***

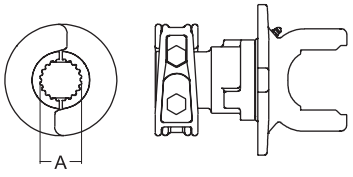



| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* | *Dim. "B" Bore w / Keyway & Set-screw* |
|---|---|---|---|
| 817-8606 | 818-8606 | 1 3/8" x 6 Spl. | |
| 817-8621 | 818-8621 | 1 3/8" x 21 Spl. | |
| 817-8624 | | | 1 1/2" Rd. |
| 817-8628 | 818-8628 | 1 3/4" x 6 Spl. | |

*Interchanges with:*

***Bondioli & Pavesi 6 Series***

***Walterscheid 220 Series***

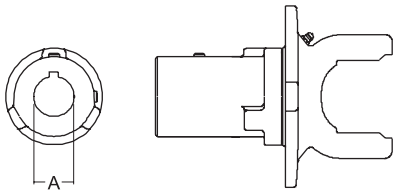



| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 817-8620 | 818-8620 | 1 3/4" x 20 Spl.. |

*Interchanges with:*

***Bondioli & Pavesi 6 Series***

***Walterscheid 220 Series***



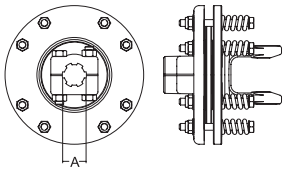

| *Round Bore Yoke Stock Number* | *Overrunning Round Bore Yoke Stock Number* | *Dim. "A" Bore w / Keyway & Set-screw* |
|---|---|---|
| 825-8622 | 826-8622 | 1 3/8" Rd. |
| 825-8624 | | 1 1/2" Rd. |

*Interchanges with:*

***Bondioli & Pavesi 6 Series***

***Walterscheid 220 Series***

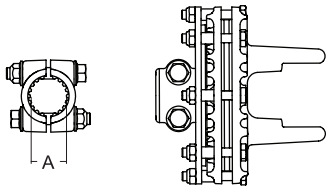
## ***Friction Clutch***




| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 560-8606* | Dbl.Clamp | 11,125 in-lbs | 1 3/8" x 6 Spl. |
| 560-8620* | Dbl.Clamp | 13,276 in-lbs | 1 3/4" x 20 Spl. |
| 560-8621* | Dbl.Clamp | 13,276 in-lbs | 1 3/8" x 21 Spl. |

** Use replacement Friction Disc 970-4160*

## ***I-Type Friction Clutch***




| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 566-8606* | Dbl.Clamp | 13,276 in-lbs | 1 3/8" x 6 Spl. |
| 566-8620* | Dbl.Clamp | 13,276 in-lbs | 1 3/4" x 20 Spl. |
| 566-8621* | Dbl.Clamp | 13,276 in-lbs | 1 3/8" x 21 Spl. |

** Use replacement Friction Disc 970-1700*

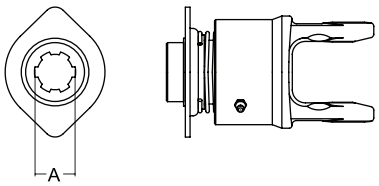
*Interchanges with:*

***Bondioli & Pavesi 6 Series***

***Walterscheid 220 Series***

## *Overrunning Clutch*

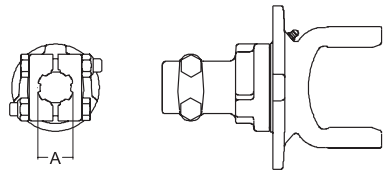
*(Free-Wheel Clockwise)*




| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 580-8606 | Spring Lock | N/A | 1 3/8" x 6 Spl. |

*Interchanges with:*

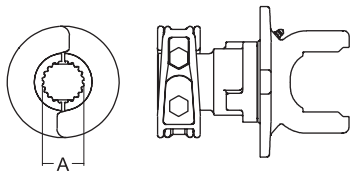
### *Bondioli & Pavesi 8 Series*




| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 817-6806 | 818-6806 | 1 3/8" x 6 Spl. |
| 817-6821 | 818-6821 | 1 3/4" x 21 Spl. |

*Interchanges with:*

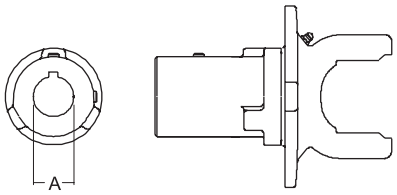
### *Bondioli & Pavesi 8 Series*




| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 817-6820 | 818-6820 | 1 3/4" x 20 Spl. |
| 817-6828 | 818-6828 | 1 3/4" x 6 Spl. |

*Interchanges with:*

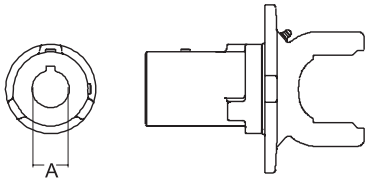
### *Bondioli & Pavesi 8 Series*




| *Round Bore Yoke Stock Number* | *Overrunning Round Bore Yoke Stock Number* | *Dim. "A" Bore w / Keyway & Set-screw* |
|---|---|---|
| 825-6822 | 826-6822 | 1 3/8" Rd. |

*Interchanges with:*

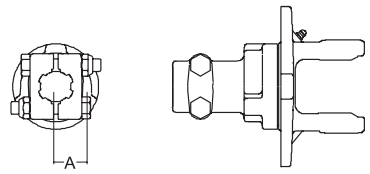
### *Walterscheid 2400 Series*




| *Round Bore Yoke Stock Number* | *Overrunning Round Bore Yoke Stock Number* | *Dim. "A" Bore w / Keyway & Set-screw* |
|---|---|---|
| 825-7622 | 826-7622 | 1 3/8" Rd. |
| 825-7628 | 826-7628 | 1 3/4" Rd. |

*Interchanges with:*

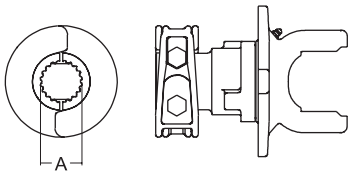
### *Walterscheid 2400 Series*




| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 817-7606 | 818-7606 | 1 3/8" x 6 Spl. |
| 817-7621 | 818-7621 | 1 3/8" x 21 Spl. |

*Interchanges with:*

### *Walterscheid 2400 Series*



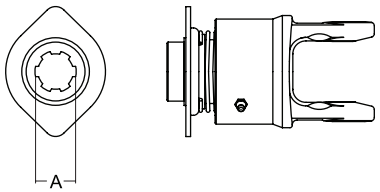

| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 817-7620 | 818-7620 | 1 3/4" x 20 Spl. |

*Interchanges with:*

### *Walterscheid 2400 Series*

*Overrunning Clutch*

*(Free-Wheel Clockwise)*

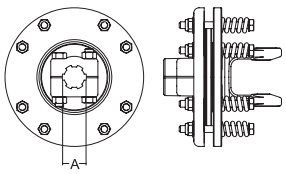



| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 580-7606 | Spring Lock | N/A | 1 3/8" x 6 Spl. |

*Interchanges with:*

### *Walterscheid 2400 Series*

*Friction Clutch*

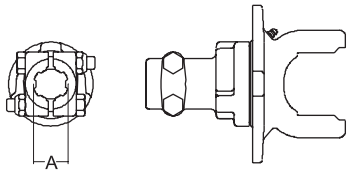



| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 560-7606* | Double Clamp | 13,276 in-lbs | 1 3/8" x 6 Spl. |
| 560-7620* | Double Clamp | 13,276 in-lbs | 1 3/4" x 20 Spl. |
| 560-7621* | Double Clamp | 13,276 in-lbs | 1 3/8" x 21 Spl. |

** Use replacement Friction Disc 970-4160*

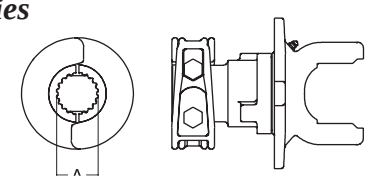
# Clutch Components

*Interchanges with:*
***Walterscheid 2500 Series***



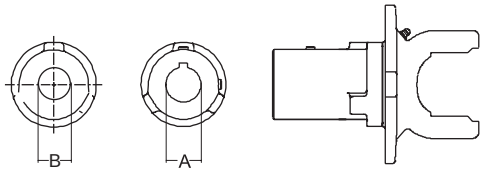

| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 817-7906 | 818-7906 | 1 3/8" x 6 Spl. |
| 817-7921 | 818-7921 | 1 3/8" x 21 Spl. |

*Interchanges with:*
***Walterscheid 2500 Series***




| *Clamp Yoke Stock Number* | *Overrunning Clamp Yoke Stock Number* | *Dim. "A" Bore* |
|---|---|---|
| 817-7920 | 818-7920 | 1 3/4" x 20 Spl. |
| 817-7928 | 818-7928 | 1 3/4" x 6 Spl. |

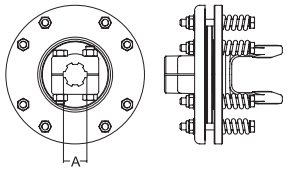
*Interchanges with:*
***Walterscheid 2500 Series***




| *Round Bore Yoke Stock Number* | *Overrunning Round Bore Yoke Stock Number* | *Dim. "A" Bore w / Keyway & Set-screw* | *Dim. "B" Bore with 3/8" Pinhole* |
|---|---|---|---|
| 825-7922 | 826-7922 | 1 3/8" Rd. | |
| 825-7928 | 826-7928 | 1 3/4" Rd. | |
| 827-7932 | | | 2" Rd. |

*Interchanges with:*
***Walterscheid 2500 Series***

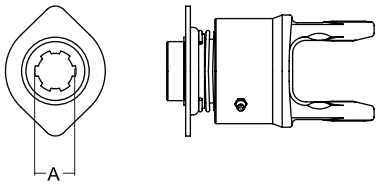
## *Friction Clutch*




| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 560-7906 | Dbl. Clamp | 13,276 in-lbs | 1 3/8" x 6 Spl. |
| 560-7920 | Dbl. Clamp | 13,276 in-lbs | 1 3/4" x 20 Spl. |
| 560-7921 | Dbl. Clamp | 13,276.in-lbs | 1 3/8" x 21 Spl. |

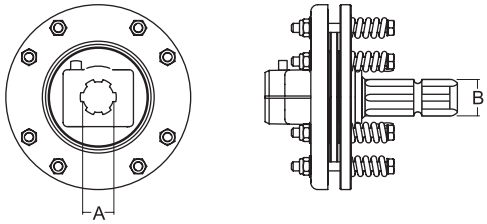
*Interchanges with:*
***Walterscheid 2500 Series***

## *Overrunning Clutch*
*(Free-Wheel Clockwise)*




| *Stock Number* | *Type* | *Clutch Setting* | *Dim. "A" Bore* |
|---|---|---|---|
| 580-7906 | Slide Lock | N/A | 1 3/8" x 6 Spl. |
| 580-7920 | Slide Lock | N/A | 1 3/4 x 20 Spl. |
| 580-7921 | Dbl. Clamp | N/A | 1 3/8 x 21 Spl. |

## Universal Friction Clutch

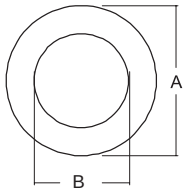



| Stock Number | Dim "A" | Clutch Setting | Dim. "B" Bore |
|---|---|---|---|
| 560-6006* | 1 3/8" x 6 Spl. | 8000 in lbs | 1 3/8" x 6 Spl. |
| 560-6020* | 1 1/4" Rd. | 8000 in lbs | 1 3/8" x 6 Spl. |
| 560-6022* | 1 3/8" Rd. | 8000 in lbs | 1 3/8" Rd. |
| 560-6606* | 1 3/8" x 6 Spl. | 6675 in lbs | 1 3/8" x 6 Spl. |
| 560-0622* | 1 3/8" Rd. | 8000 in lbs | 1 3/8" x 6 Spl. |
| 560-1122** | 1 3/8" Rd. | 11,063 in lbs | 1 3/8" x 6 Spl. |
| 560-1124** | 1 3/8" x 6 Spl. | 11,063 in lbs | 1 3/8" x 6 Spl. |

* Use replacement friction disc 970-4140
** Use replacement friction disc 970-4160

## Friction Disc

* for 7" Torqmaster Clutch Paks
** for 9" Torqmaster Clutch Paks




| Stock Number | Dim. "A" O.D. | Dim."B" Bore |
|---|---|---|
| 970-7000* | 6.20" | 3.89" |
| 970-9000** | 7.95" | 5.5" |
| 970-0153 | 6.02" | 3.58" |
| 970-4140 | 5.5" | 3.35" |
| 970-4160 | 6.4" | 3.82" |
| 970-6000 | 5.25" | 3.5" |

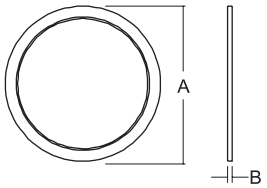
*NOTE: Quantity of required discs varies with stock number - check with customer service for correct amount*

## Overrunning Clutch Repair Kit for 7" and 9" Torqmaster Clutch Paks



| Stock Number | Content |
|---|---|
| 980-7000 | (1) Overrunning Collar |
| | (2) Dogs |
| | (2) Leaf Springs |
| | (1) Wave Spring |
| | (1) Washer |
| | (1) Retaining Ring |
| | (1) Assembly / Disassembly Instructions |

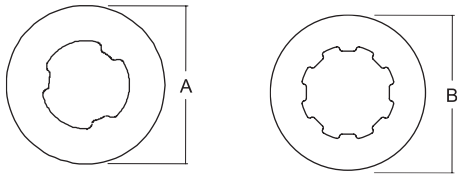
## Spring 7" and 9" for Torqmaster Clutch Paks




| Stock Number | Dim. "A" O.D. | Dim."B" Thickness |
|---|---|---|
| 987-9000* | 6.188" | .138" |
| 98712000* | 6.188" | .158" |
| 98715000* | 6.188" | .169" |
| 98718000* | 6.188" | .189" |
| 98910000** | 8.00" | .158" |
| 98915000** | 7.81" | .169" |
| 98918000** | 7.87" | .189" |
| 98921000** | 7.75" | .189" |

* for 7" Torqmaster Clutch Paks
** for 9" Torqmaster Clutch Paks

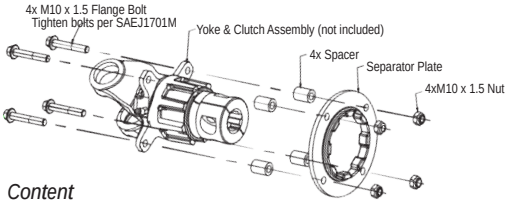
## Separator Plate 7"and 9" for Torqmaster Clutch Paks




| Separator Plate Stock Number | Overrunning Separator Plate Stock Number | Dim. "A" O.D. | Dim. "B" O.D. |
|---|---|---|---|
| 990-7000* | | 6.20" | |
| | 991-7000* | | 6.20" |
| 990-9000** | | 8.07" | |
| | 991-9000** | | 8.07" |

* Use on 7"Torqmaster
** Use on 9" Torqmaster

## Overrunning Adapter Kit for Torqmaster Clutch Yoke



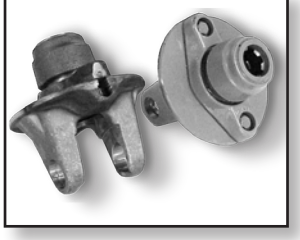

| Stock Number | Content |
|---|---|
| 19-16699 | (1) Separator Plate |
| | (4) Stand Off |
| | (4) Bolt |
| | (4) Lock Nut |
| | (1) Assembly Instructions |

**NOTE**: *Enables overrunning function without the use of clutch pak*

# *Replacement Clutches*



## ● BALL SHEAR ●



**APPLICATIONS:** *SPREADERS, ROTARY CUTTERS, BALERS, GRAIN CARTS, GRAIN AUGERS, SNOWBLOWERS, FORAGE BLOWERS*

**BENEFITS:** *MINIMAL MAINTENANCE; NO DAMAGING HEAT GENERATION FOR HIGHER PRODUCTIVITY; REPEATABLE OVERLOAD SETTING; SMOOTH DISENGAGED OPERATION - NO DAMAGING TORQUE SPIKES.*

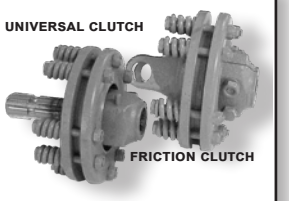
## ● RATCHET ●



**APPLICATIONS:** *HAY TEDDERS, ROUND BALERS*

**BENEFITS:** *REPEATABLE OVERLOAD SETTING; TORQUE PULSES WHILE SLIPPING AIDS IN DISLODGING PLUGS FOR INCREASED PRODUCTIVITY; MINIMAL MAINTENANCE; AUDIBLE OPERATOR NOTIFICATION; COMPACT 4" (102 MM).*

## ● UNIVERSAL/FRICTION ●




**APPLICATIONS:** *MOWER CONDITIONERS, ROTARY CUTTERS, BALERS, SHREDDERS, SNOWBLOWERS, SPREADERS, GRAIN CARTS, MIXERS*

**BENEFITS:** *CORROSION RESISTANT FRICTION DISCS; MINIMAL MAINTENANCE; SMOOTH OPERATION - NO DAMAGING TORQUE SPIKES; TORQUE CARRYING CAPABILITY WHILE SLIPPING AIDS IN DISLODGING PLUGS FOR INCREASED PRODUCTIVITY.*

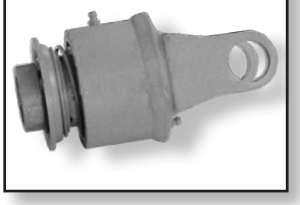
## ● I-TYPE FRICTION ●



**APPLICATIONS:** *MOWER CONDITIONERS, ROTARY CUTTERS, BALERS, SHREDDERS, SNOWBLOWERS, SPREADERS, GRAIN CARTS, MIXERS*

**BENEFITS:** *IMPLEMENT OVERLOAD PROTECTION; ISOLATES AND DISSIPATES HEAT MINIMIZING DOWNTIME FOR HIGHER PRODUCTIVITY; CORROSION RESISTANT FRICTION DISCS; OPTIMIZED DESIGN AFFORDS MORE RELIABLE TORQUE SETTING; MINIMAL MAINTENANCE; SMOOTH OPERATION, NO DAMAGING TORQUE SPIKES; TORQUE TRANSMISSION WHILE SLIPPING AIDS IN DISLODGING PLUGS FOR INCREASED PRODUCTIVITY.*

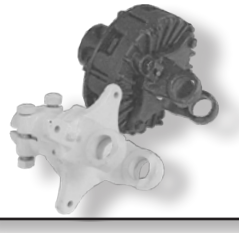
## ● OVERRUNNING ●



**APPLICATIONS:** *GRAIN CARTS, SPREADERS, MIXERS, SHREDDERS, MOWER CONDITIONERS, ROTARY CUTTERS*

**BENEFITS:** *LOW-MAINTENANCE; ALLOWS INERTIA FROM IMPLEMENT TO DISSIPATE WITHOUT PUTTING LOAD BACK THROUGH THE TRACTOR OR SYSTEM.*

## ● TORQMASTER ●



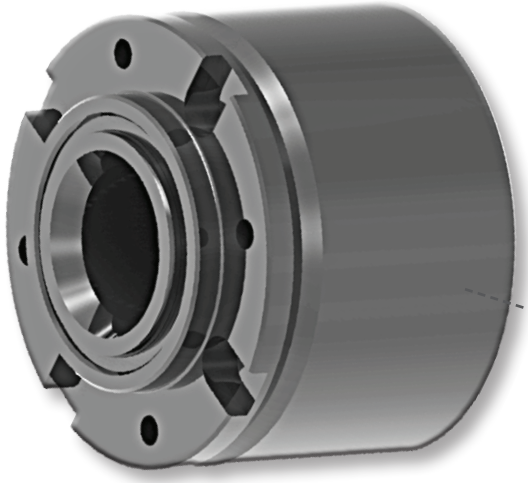
**APPLICATIONS:** *SPREADERS, ROTARY CUTTERS, SHREDDERS, BALERS, GRAIN CARTS, SNOWBLOWERS, MOWER CONDITIONERS, MIXERS*

**BENEFITS:** *IMPLEMENT OVERLOAD PROTECTION; MINIMAL MAINTENANCE; ISOLATES AND DISSIPATES HEAT - MINIMIZING DOWNTIME FOR HIGHER PRODUCTIVITY; REPEATABLE OVERLOAD SETTING; CORROSION RESISTANT FRICTION DISCS; TORQUE CARRYING CAPABILITY WHILE SLIPPING AIDS IN DISLODGING PLUGS FOR INCREASED PRODUCTIVITY.*

## • GENUINE WEASLER. . . LEADING PROVIDER TO THE AFTERMARKET •

- **MAINTENANCE FREE - unlike other aftermarket options**
- **10X LONGER LIFE than Radial Pin-style Clutch**
- **DIRECT BOLT ON - no modification necessary**
- **Design minimizes damaging torque spikes and heat**

**• "TORQUE BOOST" option available**







## • AUTOMATIC PICK-UP CLUTCH REPLACEMENTS •




***STANDARD Automatic Clutch 1 - 1/2" Hex Bore • 700 NM***

**Part #: 59207024** ***Interchanges with:***

***JOHN DEERE MODELS***: 435; 445; 447; 448; 449; 456; 457; 458; 458S; 459; 459 Silage Special; 466; 467; 468; 468S; 469; 469 Premium; 469 Silage Special; 546; 547; 556; 557; 558; 559; 559 Silage Special; 566; 567; 568; 569; 569 Premium; 569 Silage Special

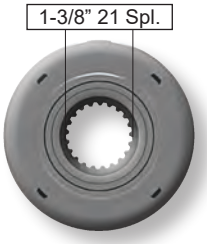
***20% BOOST IN PICK-UP FEEDING PERFORMANCE***




***"TORQUE BOOST " - Automatic Clutch - 1 - 1/2" Hex Bore • 850 NM***

**Part #: 59208524** ***Interchanges with:***

***JOHN DEERE MODELS***: 435; 445; 447; 448; 449; 456; 457; 458; 458S; 459; 459 Silage Special; 466; 467; 468; 468S; 469; 469 Premium; 469 Silage Special; 546; 547; 556; 557; 558; 559; 559 Silage Special; 566; 567; 568; 569; 569 Premium; 569 Silage Special




***"PRECUTTER" Automatic Clutch - 1-3/8" x 21 Spline Bore • 850 NM***

**Part #: 59208521** ***Interchanges with:***

***JOHN DEERE MODELS***: 640A; 640B; 645; 645A; 645B

***JOHN DEERE MODELS with Precutter Pick Up option:*** 460M; 460R; 560M; 560R

# NOTES

Weasler®

Aftermarket Product Guide



# Sprockets, Hubs and Pulleys

# SPROCKETS•HUBS•PULLEYS

## WELDING INSTRUCTIONS:

> Insert hub in sprocket plate or pulley blank

> Hold the parts in place with a C-clamp

> Tack weld in two places

> Remove C-clamp and weld continuously around hub. Always weld on larger side of hub, except on smaller sprockets where the weld may interfere with chain clearance.

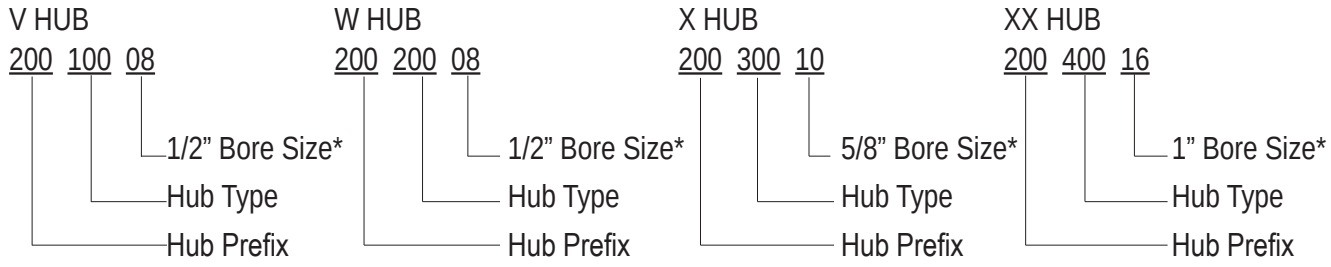
## USE OF SPROCKET, HUB, & PULLEY NUMBERING SYSTEM:

### Sprocket # Identification Example:

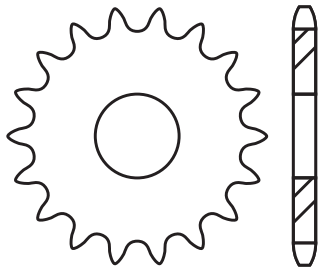
2000 50 12

- 12 — Number of teeth
- 50 — Chain Size
- 2000 — Sprocket Prefix

### Hub # Identification Example:




* (Expressed in 1/16th inches)



## 35 Chain

### Fits V Series Hub

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20003515 | 15 | 2” |
| 20003516 | 16 | 2 1/8” |
| 20003517 | 17 | 2 1/4” |
| 20003518 | 18 | 2 3/8” |
| 20003519 | 19 | 2 1/2” |
| 20003520 | 20 | 2 5/8” |
| 20003521 | 21 | 2 3/4” |

### Fits W Series Hub

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20003522 | 22 | 2 13/16” |
| 20003523 | 23 | 2 15/16” |
| 20003524 | 24 | 3 1/16” |
| 20003525 | 25 | 3 3/16” |
| 20003526 | 26 | 3 5/16” |
| 20003528 | 28 | 3 9/16” |
| 20003529 | 29 | 3 11/16” |
| 20003530 | 30 | 3 13/16” |
| 20003532 | 32 | 4 1/16” |

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20003535 | 35 | 4 5/16” |
| 20003536 | 36 | 4 1/2” |
| 20003540 | 40 | 4 15/16” |
| 20003545 | 45 | 5 9/16” |
| 20003548 | 48 | 5 15/16” |
| 20003560 | 60 | 7 5/16” |
| 20003572 | 72 | 8 3/4” |
| 20003584 | 84 | 10 1/4” |
| 20003596 | 96 | 11 5/8” |

## 40 Chain

### Fits V Series Hub

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20004012 | 12 | 2 3/16” |
| 20004013 | 13 | 2 1/4” |
| 20004014 | 14 | 2 7/16” |
| 20004015 | 15 | 2 5/8” |

### Fits W Series Hub

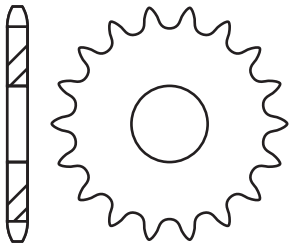
| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20004016 | 16 | 2 13/16” |
| 20004017 | 17 | 3” |
| 20004018 | 18 | 3 1/8” |
| 20004019 | 19 | 3 5/16” |

### Fits X Series Hub

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20004020 | 20 | 3 7/16” |
| 20004021 | 21 | 3 5/8” |
| 20004022 | 22 | 3 3/4” |
| 20004023 | 23 | 4” |
| 20004024 | 24 | 4 1/16” |
| 20004025 | 25 | 4 3/16” |
| 20004026 | 26 | 4 3/8” |
| 20004027 | 27 | 4 1/2” |
| 20004028 | 28 | 4 11/16” |
| 20004029 | 29 | 4 3/4” |
| 20004030 | 30 | 5 1/16” |
| 20004032 | 32 | 5 3/8” |

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20004035 | 35 | 5 11/16” |
| 20004036 | 36 | 6” |
| 20004038 | 38 | 6 /14” |
| 20004040 | 40 | 6 5/8” |
| 20004042 | 42 | 7” |
| 20004045 | 45 | 7 3/8” |
| 20004048 | 48 | 7 7/8” |
| 20004054 | 54 | 8 7/8” |
| 20004060 | 60 | 9 3/16” |
| 20004072 | 72 | 11 3/16” |
| 20004080 | 80 | 12 15/16” |
| 20004096 | 96 | 15 1/2” |

** NOTE: All measurements of outside diameters are approximate.*



# Sprockets

## 50 Chain

### Fits V Series Hub

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20005010 | 10 | 2 1/4” |
| 20005011 | 11 | 2 1/2” |

### Fits W Series Hub

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20005012 | 12 | 2 3/4” |
| 20005013 | 13 | 2 7/8” |
| 20005014 | 14 | 3 1/16” |
| 20005015 | 15 | 3 1/4” |
| 20005016 | 16 | 3 7/16” |

### Fits X Series Hub

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20005017 | 17 | 3 11/16” |
| 20005018 | 18 | 3 7/8” |
| 20005019 | 19 | 4 1/8” |
| 20005020 | 20 | 4 3/8” |
| 20005021 | 21 | 4 9/16” |
| 20005022 | 22 | 4 3/4” |
| 20005023 | 23 | 4 15/16” |
| 20005024 | 24 | 5 1/8” |
| 20005025 | 25 | 5 3/8” |
| 20005026 | 26 | 5 1/2” |
| 20005027 | 27 | 5 11/16” |
| 20005028 | 28 | 5 7/8” |
| 20005029 | 29 | 6 1/8” |
| 20005030 | 30 | 6 5/16” |
| 20005031 | 31 | 6 1/2” |
| 20005032 | 32 | 6 3/4” |
| 20005033 | 33 | 6 7/8” |
| 20005034 | 34 | 7 1/16” |

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20005035 | 35 | 7 1/4” |
| 20005036 | 36 | 7 9/16” |
| 20005037 | 37 | 7 11/16” |
| 20005038 | 38 | 7 15/16” |
| 20005039 | 39 | 8 1/8” |
| 20005040 | 40 | 8 5/16” |
| 20005041 | 41 | 8 1/2” |
| 20005042 | 42 | 8 11/16” |
| 20005043 | 43 | 8 7/8” |
| 20005044 | 44 | 9 1/16” |
| 20005045 | 45 | 9 5/16” |
| 20005048 | 48 | 9 7/8” |
| 20005050 | 50 | 10 1/4” |
| 20005054 | 54 | 11 1/16” |
| 20005060 | 60 | 12 5/16” |
| 20005072 | 72 | 14 5/8” |
| 20005080 | 80 | 16 1/4” |
| 20005096 | 96 | 19 7/16” |

## 60 Chain

### Fits V Series Hub

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20006009 | 9 | 2 1/2” |
| 20006010 | 10 | 2 3/4” |

### Fits W Series Hub

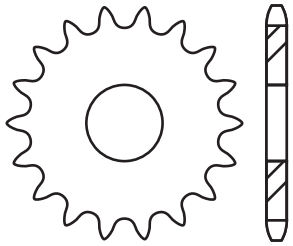
| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20006011 | 11 | 3” |
| 20006012 | 12 | 3 1/4” |
| 20006013 | 13 | 3 1/2” |
| 20006014 | 14 | 3 3/4” |

### Fits X Series Hub

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20006015 | 15 | 4” |
| 20006016 | 16 | 4 1/4” |
| 20006017 | 17 | 4 1/2” |
| 20006018 | 18 | 4 11/16” |
| 20006019 | 19 | 5” |
| 20006020 | 20 | 5 1/8” |
| 20006021 | 21 | 5 1/2” |
| 20006022 | 22 | 5 11/16” |
| 20006023 | 23 | 5 15/16” |
| 20006024 | 24 | 6 1/8” |
| 20006025 | 25 | 6 3/8” |
| 20006026 | 26 | 6 5/8” |
| 20006027 | 27 | 6 7/8” |
| 20006028 | 28 | 7 1/8” |
| 20006029 | 29 | 7 3/8” |
| 20006030 | 30 | 7 5/8” |

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20006031 | 31 | 7 3/4” |
| 20006032 | 32 | 8” |
| 20006033 | 33 | 8 5/16” |
| 20006034 | 34 | 8 9/16” |
| 20006035 | 35 | 8 3/4” |
| 20006036 | 36 | 9” |
| 20006038 | 38 | 9 7/8” |
| 20006040 | 40 | 9 15/16” |
| 20006042 | 42 | 10 1/2” |
| 20006045 | 45 | 11 3/16” |
| 20006048 | 48 | 11 7/8” |
| 20006050 | 50 | 12 3/8” |
| 20006054 | 54 | 13 1/4” |
| 20006060 | 60 | 14 3/4” |
| 20006072 | 72 | 17 5/8” |
| 20006080 | 80 | 19 1/2” |

** NOTE: All measurements of outside diameters are approximate.*



## 80 Chain

*Fits W Series Hub*

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20008009 | 9 | 3 1/4” |
| 20008010 | 10 | 3 5/8” |
| 20008011 | 11 | 4” |

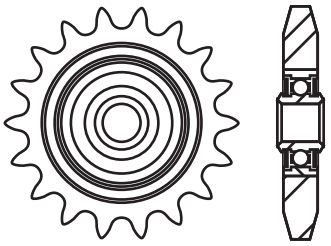
*Fits X Series Hub*

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20008012 | 12 | 4 3/8” |
| 20008013 | 13 | 4 5/8” |
| 20008014 | 14 | 5” |
| 20008015 | 15 | 5 1/4” |
| 20008016 | 16 | 5 5/8” |
| 20008017 | 17 | 6” |
| 20008018 | 18 | 6 5/16” |
| 20008019 | 19 | 6 9/16” |
| 20008020 | 20 | 6 15/16” |
| 20008021 | 21 | 7 1/4” |
| 20008022 | 22 | 7 9/16” |
| 20008023 | 23 | 7 7/8” |
| 20008024 | 24 | 8 3/16” |
| 20008025 | 25 | 8 1/2” |

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20008026 | 26 | 8 13/16” |
| 20008027 | 27 | 9 3/16” |
| 20008028 | 28 | 9 3/8” |
| 20008029 | 29 | 9 3/4” |
| 20008030 | 30 | 10 1/8” |
| 20008032 | 32 | 10 13/16” |
| 20008033 | 33 | 11 1/8” |
| 20008034 | 34 | 11 3/8” |
| 20008035 | 35 | 11 5/8” |
| 20008036 | 36 | 12” |
| 20008040 | 40 | 13 5/16” |
| 20008045 | 45 | 14 7/8” |
| 20008048 | 48 | 15 7/8” |
| 20008060 | 60 | 19 5/8” |

** NOTE: All measurements of outside diameters are approximate.*

# Roller Chain Idler Sprockets



*40 Chain*

| Stock Number | No. of Teeth | Bore Size |
|---|---|---|
| 20401708 | 17 | 1/2” |
| 20401710 | 17 | 5/8” |

*50 Chain*

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20501308 | 13 | 1/2” |
| 20501310 | 13 | 5/8” |
| 20501508 | 15 | 1/2” |
| 20501510 | 15 | 5/8” |
| 20501708 | 17 | 1/2” |
| 20501710 | 17 | 5/8” |

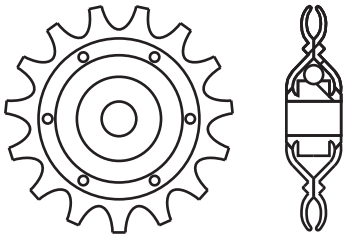
*60 Chain*

| Stock Number | Teeth | Outside Diameter |
|---|---|---|
| 20601108 | 11 | 1/2” |
| 20601110 | 11 | 5/8” |
| 20601308 | 13 | 1/2” |
| 20601310 | 13 | 5/8” |
| 20601508 | 15 | 1/2” |
| 20601510 | 15 | 5/8” |

*80 Chain*

| Stock Number | No. of Teeth | Bore Size |
|---|---|---|
| 20801112 | 11 | 3/4” |

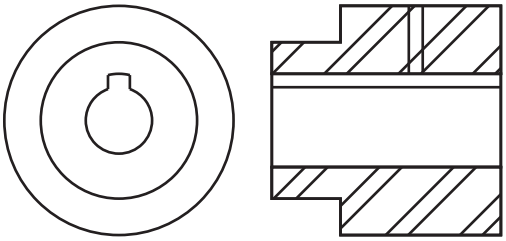
# Ag Idler Chain Series



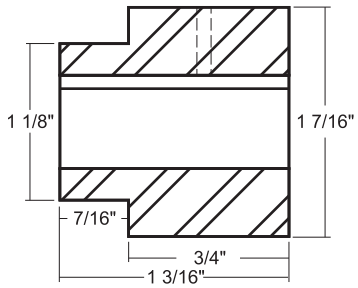
| Stock Number | Chain Size | No.of Teeth | Bore Size |
|---|---|---|---|
| 25401808 | 40 or 41 | 18 | 1/2” |
| 25401810 | 40 or 41 | 18 | 5/8” |
| 25501708 | 50 | 17 | 1/2” |
| 25501710 | 50 | 17 | 5/8” |
| 25601508 | 60 | 15 | 1/2” |
| 25601510 | 60 | 15 | 5/8” |

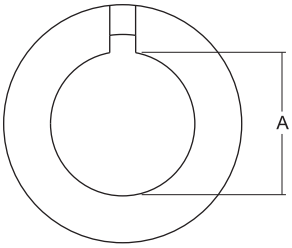
** NOTE: All measurements of outside diameters are approximate.*

# Hubs



## V Series



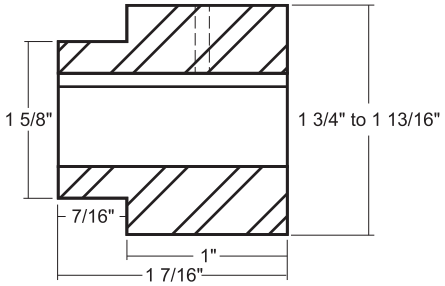



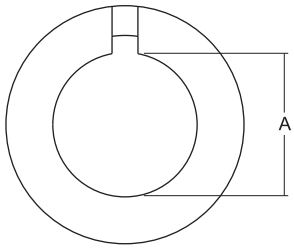

### Round Bore

*with Keyway & Set Screws*

| Stock Number | Dim "A" |
|---|---|
| 20010008 | 1/2" |
| 20010009 | 9/16" |
| 20010010 | 5/8" |
| 20010011 | 11/16" |
| 20010012 | 3/4" |
| 20010013 | 13/16" |
| 20010014 | 7/8" |

## W Series

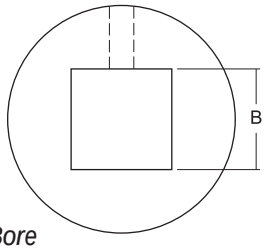



### Round Bore

*with Keyway & Set Screws*

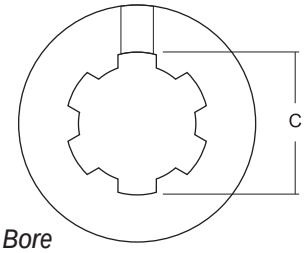
| Stock Number | Dim "A" |
|---|---|
| 20020008 | 1/2" |
| 20020009 | 9/16" |
| 20020010 | 5/8" |
| 20020011 | 11/16" |
| 20020012 | 3/4" |
| 20020013 | 13/16" |
| 20020014 | 7/8" |
| 20020015 | 15/16" |
| 20020016 | 1" |
| 20020017 | 1 1/16" |
| 20020018 | 1 1/8" |
| 20020019 | 1 3/16" |
| 20020020 | 1 1/4" |




### Square Bore

*with Set Screws*

| Stock Number | Dim "B" |
|---|---|
| 2002S012 | 3/4" |
| 2002S014 | 7/8" |
| 2002S016 | 1" |



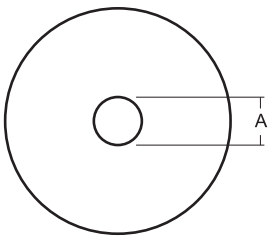

### Spline Bore

*with Set Screw*

| Stock Number | Dim "C" |
|---|---|
| 20021806 | 1 1/8" x 6 |
| 20022206 | 1 3/8" x 6 |
| 20022221 | 1 3/8" x 21 |

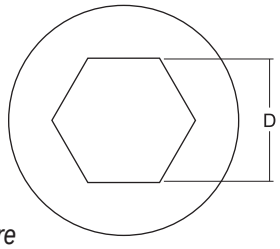
### Standard Keyway Sizes

| BORE | KEYWAY SIZE |
|---|---|
| 1/2" to 9/16" | 1/8" x 1/16" |
| 5/8" to 7/8" | 3/16" x 3/32" |
| 15/16" to 1 1/4" | 1/4" x 1/8" |
| 1 5/16" to 1 3/8" | 5/16" x 5/32" |
| 1 7/16" to 1 3/4" | 3/8" x 3/16" |
| 1 13/16" to 2 1/4" | 1/2" x 1/4" |
| 2 5/16" to 2 3/4" | 5/8" x 5/16" |
| 2 13/16" to 3" | 3/4" x 3/8" |
| 3 5/16" to 3 3/4" | 7/8" x 7/16" |
| 3 13/16" to 4 1/2" | 1" x 1/2" |




### Stock Bore

| Stock Number | Dim "A" |
|---|---|
| 20020000 | 1/2" |

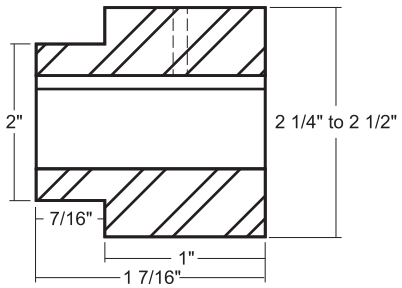


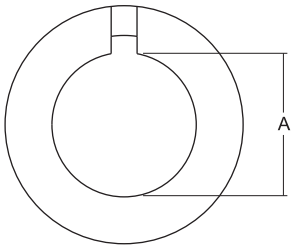

### Hex Bore

*with Set Screws*

| Stock Number | Dim "D" |
|---|---|
| 20021014 | 7/8" |
| 20021016 | 1" |
| 20021018 | 1 1/8" |

## X Series

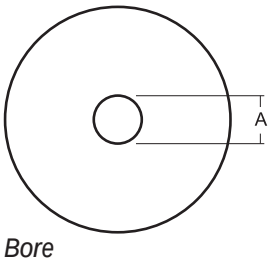



*Round Bore*

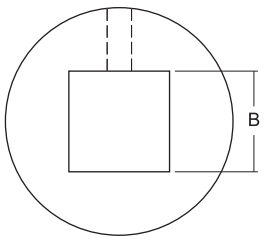
*with Keyway & Set Screws*

| *Stock Number* | *Dim "A"* |
|---|---|
| 20030010 | 5/8" |
| 20030011 | 11/16" |
| 20030012 | 3/4" |
| 20030013 | 13/16" |
| 20030014 | 7/8" |
| 20030015 | 15/16" |
| 20030016 | 1" |
| 20030017 | 1 1/16" |
| 20030018 | 1 1/8" |
| 20030019 | 1 3/16" |
| 20030020 | 1 1/4" |
| 20030021 | 1 5/16" |
| 20030022 | 1 3/8" |
| 20030023 | 1 7/16" |
| 20030024 | 1 1/2" |




*Stock Bore*

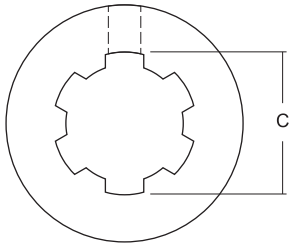
| *Stock Number* | *Dim "A"* |
|---|---|
| 20030000 | 5/8" |




*Round Bore*

*with Keyway & Set Screws*

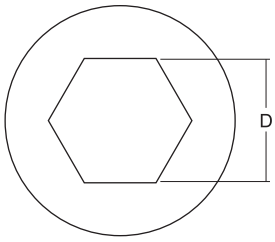
| *Stock Number* | *Dim "B"* |
|---|---|
| 2003S012 | 3/4" |
| 2003S014 | 7/8" |
| 2003S016 | 1" |
| 2003S018 | 1 1/8" |
| 2003S019 | 1 3/16" |
| 2003S020 | 1 1/4" |




*Spline Bore*

*with Set Screw*

| *Stock Number* | *Dim "C"* |
|---|---|
| 20031806 | 1 1/8"x 6 Spl. |
| 20032206 | 1 3/8"x 6 Spl. |
| 20032221 | 1 3/8"x 21 Spl. |

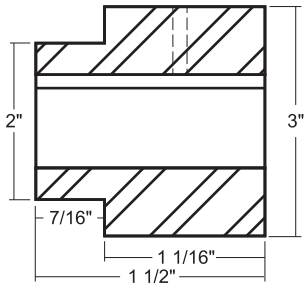


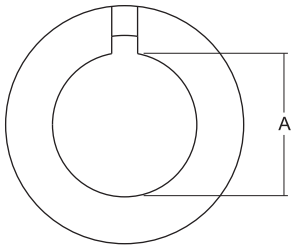

*Hex Bore*

*with Set*

| *Stock Number* | *Dim "D"* |
|---|---|
| 20031014 | 7/8" |
| 20031016 | 1" |
| 20031018 | 1 1/8" |

## XX Series



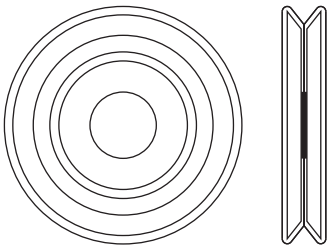

*Round Bore*

*with Keyway & Set Screws*

| *Stock Number* | *Dim "B"* |
|---|---|
| 20040016 | 1" |
| 20040018 | 1 1/8" |
| 20040020 | 1 1/4" |
| 20040021 | 1 5/16" |
| 20040022 | 1 3/8" |
| 20040023 | 1 7/16" |
| 20040024 | 1 1/2" |
| 20040026 | 1 5/8" |

# *Pulleys*

Fits A or B Groove V-Belts

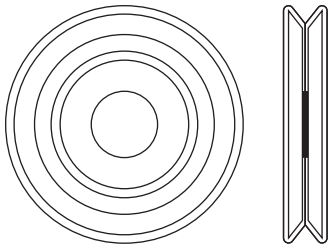


### *Fits V Series Hub*

| *Stock Number* | *Outside Diameter* |
|---|---|
| 21010025 | 2 1/2” |
| 21010030 | 3” |

### *Fits X Series Hub*

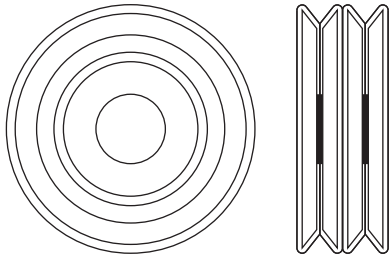
| *Stock Number* | *Outside Diameter* |
|---|---|
| 21020035 | 3 1/2” |
| 21020040 | 4” |
| 21020045 | 4 1/2” |
| 21020050 | 5” |
| 21020055 | 5 1/2” |
| 21020060 | 6” |
| 21020065 | 6 1/2” |
| 21020070 | 7” |
| 21020080 | 8” |
| 21020090 | 9” |
| 21020100 | 10” |
| 21020110 | 11” |
| 21020120 | 12” |
| 21020140 | 14” |
| 21020160 | 16” |

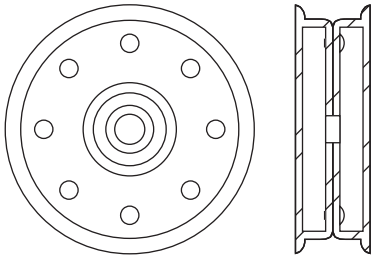


*C — Section*

### *Fits W Series Hub*

| *Stock Number* | *Outside Diameter* |
|---|---|
| 22030040 | 4” |





### *Fits X Series Hub*

| *Stock Number* | *Outside Diameter* |
|---|---|
| 22030060 | 6” |
| 22030080 | 8” |
| 22030100 | 10” |
| 22030120 | 12” |

### *Fits W Series Hub*

*Double Groove*

| *Stock Number* | *Outside Diameter* |
|---|---|
| 22040060 | 6” |
| 22040100 | 10” |
| 22040120 | 12” |
| 22040140 | 14” |

### *Flat Belt Idler*

| *Stock Number* | *Bore Size* | *Outside Diameter* |
|---|---|---|
| 23004008 | 1/2” | 4” |
| 23004010 | 5/8” | 4” |
| 23005008 | 1/2” | 5” |
| 23005010 | 5/8” | 5” |
| 23013106 | 3/8” | 3 1/8” |
| 23014006 | 3/8” | 4” |

*Pulley # Identification System*

210 100 25

- 25 — *2 1/2” Pulley O.D.**
- 100 — *Hub Type*
- 210 — *Pulley Prefix*

**Expressed in inches*

** NOTE: All measurements of outside diameters are approximate.*

# NOTES

Weasler®

Aftermarket Product Guide



# Jaw Couplings

# Jaw Couplings

*Interchanges with Lovejoy*

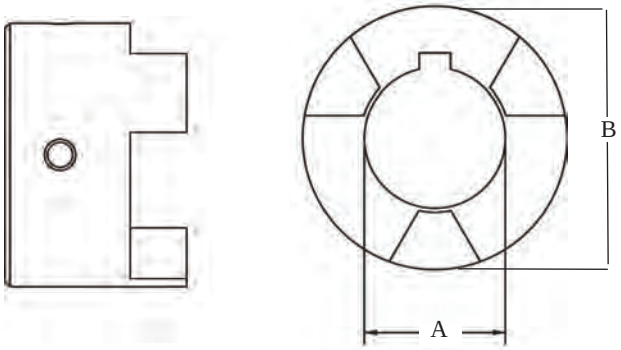
## ROUND BORE

*With Keyway*

| *Stock Number* | *Bore Size "A"* | | *O.D. Dim. "B"* |
|---|---|---|---|
| 507-9507 | 7/16" | w 1/8" KW | 2.125" |
| 507-9508 | 1/2" | w 1/8" KW | 2.125" |
| 507-9510 | 5/8" | w 3/16" KW | 2.125" |
| 507-9512 | 3/4" | w 3/16" KW | 2.125" |
| 507-9514 | 7/8" | w 3/16" KW | 2.125" |
| 507-9515 | 15/16" | w 1/4" KW | 2.125" |
| 507-9516 | 1" | w 1/4" KW | 2.125" |
| 507-9518 | 1 1/8" | w 1/4" KW | 2.125" |

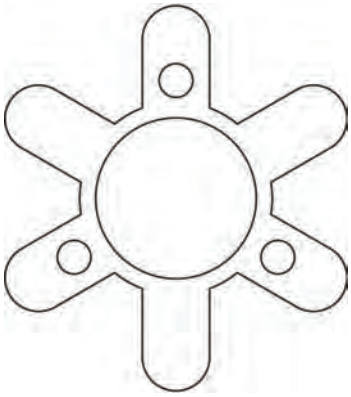
***These jaw coupling halves are ordered separately along with a spider insert to make a complete assembly.***

TYPE L095




## Jaw Coupling Spider Insert

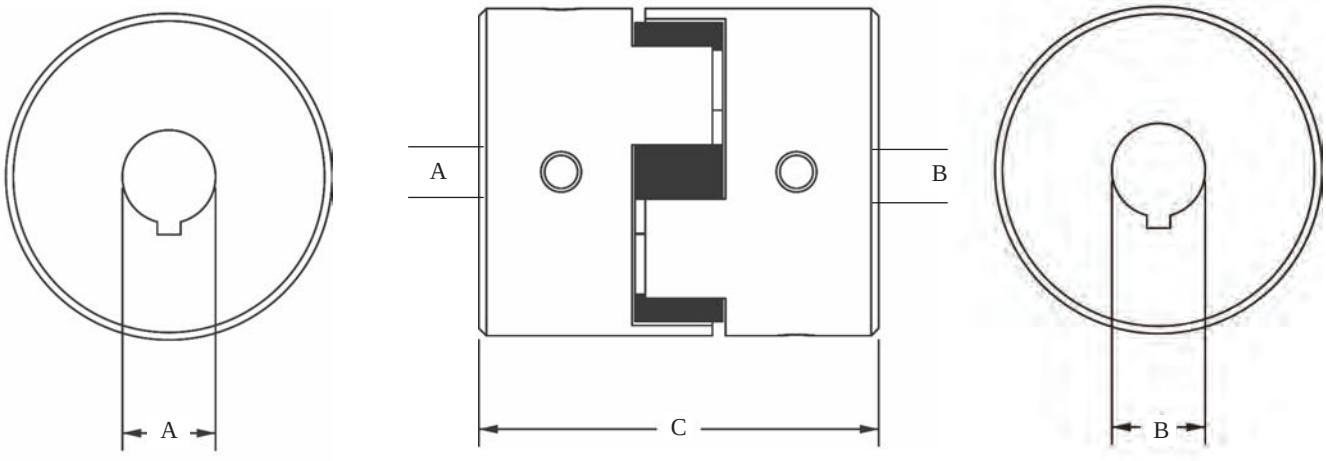
| *Stock Number* | *Type* | |
|---|---|---|
| 507-0750 | L075 | Solid Insert |
| 507-0790 | L090/L095 | Hollow Insert |



## Complete Jaw Coupler

| *Stock Number* | *Bore Size Dim. "A"* | *Bore Size Dim. "B"* | *Length Dim. "C"* |
|---|---|---|---|
| 512-7507 | 7/16" w 1/8" KW | 3/4" w 3/16" KW | 2.13" |
| 512-7508 | 1/2" w 1/8" KW | 3/4" w 3/16" KW | 2.13" |

TYPE L075




***Used for the following applications:**

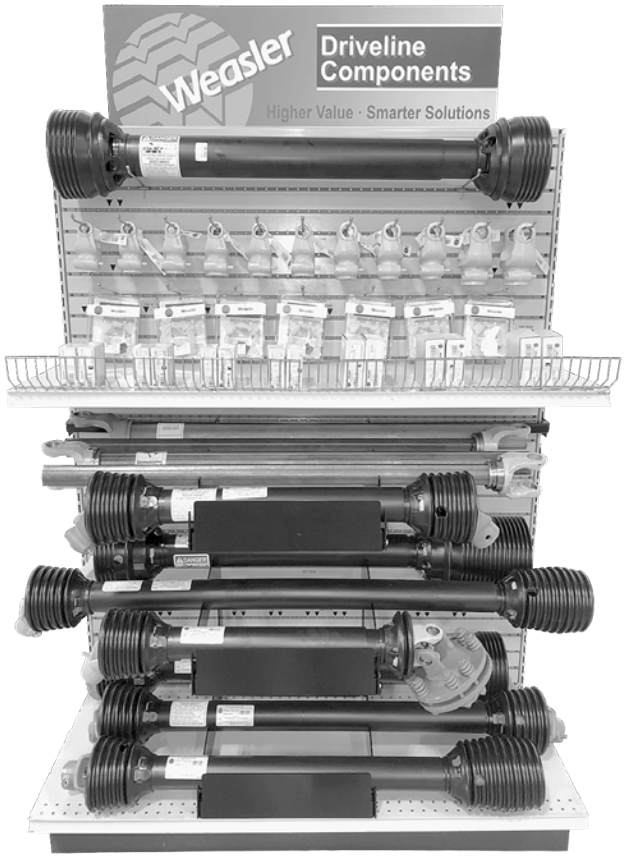
***Log Splitters * Pumps * Gear Boxes * Compressors * Blowers * Mixers * Conveyors**

Weasler®

Aftermarket Product Guide



# Merchandisers




## ADVANTAGES FOR YOU...

- Racking unit uses existing Gondola Display
- Improved “Shop Ability”
- Drive increased sales
- Reduction in space
- Stimulates the question ***“What’s New?”***

## ...AND YOUR CUSTOMER

- Visually inviting
- Product is available for inspection
- Drivelines are securely displayed on the unit
- Drivelines conveniently placed - no overhead lifting required
- Easy product handling for customer



***DRIVELINE RACKING UNIT***

**PART No. 16-17678**

# NORTH AMERICAN & METRIC DRIVELINES RACK DISPLAY

RACK OPTION FOR: SMALL METRIC *IMPLEMENT* DRIVELINE

| CONTAINS: | | FOR: | |
|---|---|---|---|
| | (2) 14006127 | | FERTILIZER SPREADER |
| | (1) 14006340 | | FINISHING MOWER |
| | (2) 14006436 | | 5 FT. LIFT CUTTER |
| | (1) 14006442 | | 6 FT. LIFT CUTTER |
| | (2) 14006448 | | ALL PURPOSE |
| | (1) 14006453 | | HD POST HOLE DIGGER |
| | (1) 14006542 | | 6 FT. LIFT CUTTER |
| | (1) 14106438 | | PULL TYPE CUTTER W/FRICTION CLUTCH |
| | (1) 14307645 | | 6 DISC MOWER W/OVERRUNNING CLUTCH |
| | (1) 12000009 | | A FRAME RACK |
| | (2) 12000009MH | | METRIC HEADER |

**PART NO.: 12008600**





RACK OPTION FOR: SMALL DOMESTIC/METRIC *IMPLEMENT* DRIVELINES

| CONTAINS: | | FOR: | |
|---|---|---|---|
| | (1) 14000600 | | FINISHING MOWER DOMESTIC |
| | (1) 14000620 | | FERTILIZER SPREADER |
| | (1) 14001200 | | POST HOLE DIGGER DOMESTIC |
| | (1) 14001405 | | 5 FT. CUTTER DOMESTIC |
| | (1) 14001406 | | 6 FT. CUTTER DOMESTIC |
| | (1) 14003536 | | ALL PURPOSE DRIVELINE DOMESTIC |
| | (1) 14006127 | | FERTILIZER SPREADER |
| | (1) 14006340 | | FINISHING MOWER METRIC |
| | (1) 14006436 | | 5 FT. CUTTER METRIC |
| | (1) 14006442 | | 6 FT. CUTTER METRIC |
| | (1) 14006448 | | ALL PURPOSE DRIVELINE METRIC |
| | (1) 14006453 | | POST HOLE DIGGER METRIC |
| | (1) 12000009 | | A FRAME RACK |
| | (1) 12000009MH | | METRIC HEADER |
| | (1) 12000009DH | | DOMESTIC HEADER |

**PART NO.: 12008650**

RACK OPTION FOR: SMALL DOMESTIC/METRIC *MOWER* DRIVELINES & CLUTCHES

| CONTAINS: | | FOR: | |
|---|---|---|---|
| | (1) 14000600 | | FINISHING MOWER DOMESTIC |
| | (2) 14001404 | | 4 FT. CUTTER DOMESTIC |
| | (2) 14001405 | | 5 FT. CUTTER DOMESTIC |
| | (1) 14001406 | | 6 FT. CUTTER DOMESTIC |
| | (1) 14006340 | | FINISHING MOWER METRIC |
| | (1) 14006432 | | 4 FT. CUTTER METRIC |
| | (1) 14006436 | | 5 FT. CUTTER METRIC |
| | (1) 14006442 | | 6 FT. CUTTER METRIC |
| | (1) 14307645 | | DISC MOWER METRIC WITH OVERRUNNING CLUTCH |
| | (1) 560-6006 | | UNIVERSAL FRICTION CLUTCH 1-3/8" × 6 SPLINE |
| | (1) 560-6022 | | UNIVERSAL FRICTION CLUTCH 1-3/8" ROUND |
| | (1) 12000009 | | A FRAME RACK |
| | (1) 12000009MH | | METRIC HEADER |
| | (1) 12000009DH | | DOMESTIC HEADER |

**PART NO.: 12008700**



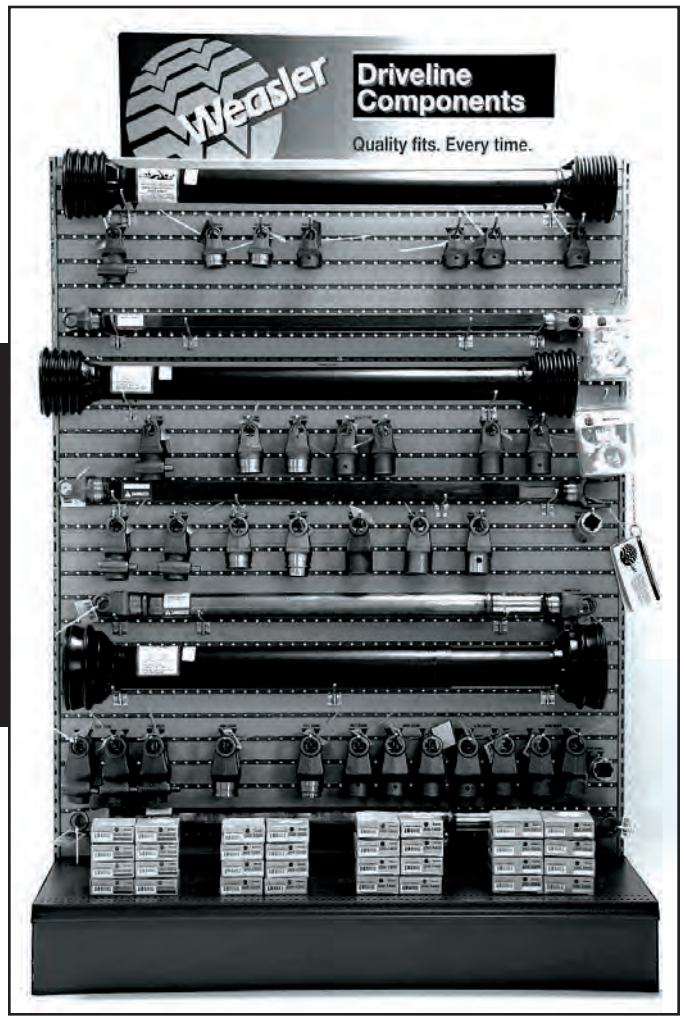


RACK OPTION FOR: LARGE DOMESTIC/METRIC *MOWER* DRIVELINES & CLUTCHES

| CONTAINS: | | FOR: | |
|---|---|---|---|
| | (1) 14000600 | | FINISHING MOWER DOMESTIC |
| | (1) 14001404 | | 4 FT. CUTTER DOMESTIC |
| | (1) 14001405 | | 5 FT. CUTTER DOMESTIC |
| | (1) 14001406 | | 6 FT. CUTTER DOMESTIC |
| | (1) 14006340 | | FINISHING MOWER METRIC |
| | (1) 14006432 | | 4 FT. CUTTER METRIC |
| | (1) 14006436 | | 5 FT. CUTTER METRIC |
| | (1) 14006442 | | 6 FT. CUTTER METRIC |
| | (1) 14307645 | | DISC MOWER METRIC WITH OVERRUNNING CLUTCH |
| | (1) 14505555 | | FLEXWING MOWER DOMESTIC WITH 80° CV |
| | (1) 14507955 | | FLEXWING MOWER METRIC WITH 80° CV |
| | (1) 560-6006 | | UNIVERSAL FRICTION CLUTCH 1-3/8" × 6 SPLINE |
| | (1) 560-6022 | | UNIVERSAL FRICTION CLUTCH 1-3/8" ROUND |
| | (1) 12000009 | | A FRAME RACK |
| | (1) 12000009MH | | METRIC HEADER |
| | (1) 12000009DH | | DOMESTIC HEADER |

**PART NO.: 12008750**

# NORTH AMERICAN DRIVELINE COMPONENT DISPLAY




*Display Board*
*No. 12001000*

*The Weasler Display Center is a dealer merchandiser that makes selling easy. Most parts are on display for convenient visual inventory control as well as quick self-service for the customer.*

*Display Board*
*No. 12002000*

*Includes the same product as No. 2001000, plus an assortment of tubing and shafting in 6' lengths*

*The 48" × 66" floor fixture contains an inventory of driveline components in the most popular sizes. Equivalents are available for most competitive brands.*

| *6 Series* | |
|---|---|
| *Quantity* | *Stock No* |
| *2* | *102-0606* |
| *8* | *200-0600* |
| *2* | *300-0600* |
| *2* | *700-0600* |
| *1* | *800-0612* |
| *4* | *800-0616* |
| *2* | *800-0620* |
| *1* | *900-2548* |
| *1* | *921-0600* |
| *1* | *10000648* |
| *1* | *11000648* |

| ***12 Series*** | |
|---|---|
| *2* | *102-1206* |
| *8* | *200-1200* |
| *2* | *300-1200* |
| *2* | *700-1200* |
| *4* | *800-1216* |
| *1* | *800-1222* |
| *2* | *806-1220* |
| *1* | *900-2548* |
| *1* | *921-1200* |
| *1* | *10001248* |
| *1* | *11001248* |

| ***14 Series*** | |
|---|---|
| *2* | *100-1421* |
| *2* | *102-1406* |
| *8* | *200-1400* |
| *2* | *300-1400* |
| *1* | *500-1400* |
| *2* | *701-1400* |
| *2* | *800-1420* |
| *2* | *800-1422* |
| *1* | *802-1422* |
| *1* | *10001448* |
| *1* | *11001448* |

| *35 Series* | |
|---|---|
| *Quantity* | *Stock No* |
| *2* | *102-3506* |
| *1* | *102-3521* |
| *8* | *200-3500* |
| *1* | *300-3500* |
| *1* | *500-3500* |
| *1* | *701-3500* |
| *2* | *800-3520* |
| *2* | *800-3522* |
| *2* | *800-3524* |
| *1* | *801-3506* |
| *1* | *900-2548* |
| *1* | *921-1200* |
| *1* | *10003548* |
| *1* | *11003548* |

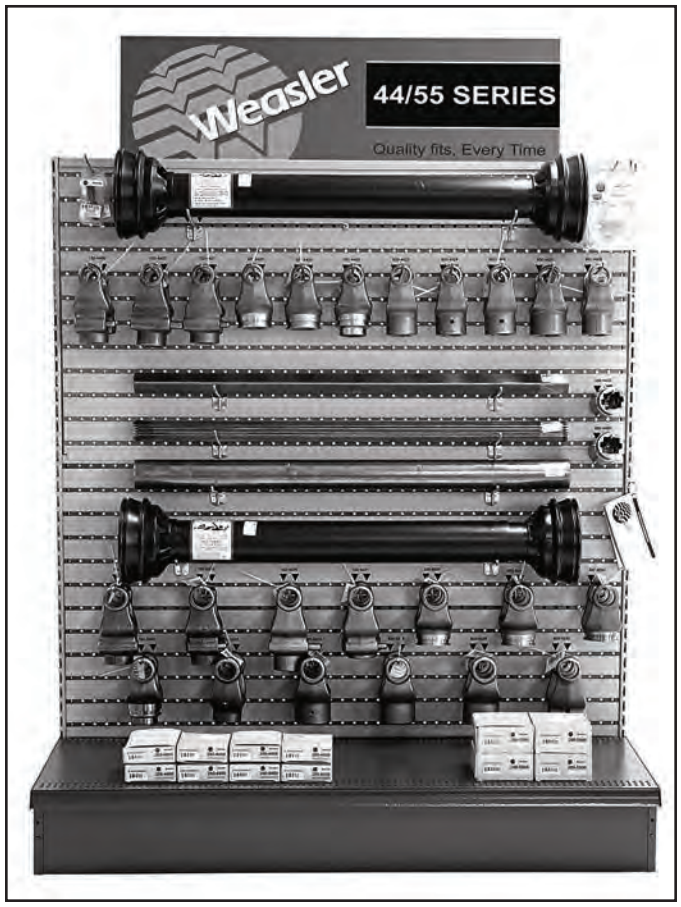
| *Quantity* | *Stock No* |
|---|---|
| *2* | *400-1214* |
| *2* | *400-1618* |
| *1* | *400-0019* |
| *2* | *600-1618* |
| *2* | *600-2022* |
| *1* | *602-1400* |
| *1* | *602-3500* |

| *Transparency ID System* | |
|---|---|
| *1* | *12002500* |

| *Header Board with Hardware* | |
|---|---|
| *1* | *12000001H* |

# NORTH AMERICAN DRIVELINE COMPONENT DISPLAY
## 44/55 SERIES






*Display Board*
*No. 12004000*
*The Weasler Display Center is a dealer merchandiser that makes selling easy. Most parts are on display for convenient visual inventory control as well as quick self-service for the customer.*

*The 48" × 56" floor fixture contains an inventory of high horsepower driveline components in the most popular sizes. Equivalents are available for most competitive brands.*

*44 Series*

| *Quantity* | *Stock No* |
|---|---|
| *1* | *102-4406* |
| *1* | *102-4420* |
| *1* | *102-4421* |
| *8* | *200-4400* |
| *2* | *300-4400* |
| *2* | *500-4400* |
| *1* | *701-4400* |
| *1* | *800-4422* |
| *2* | *800-4424* |
| *1* | *800-4428* |
| *1* | *801-4406* |
| *2* | *902-3548* |
| *2* | *921-4400* |

*55 Series*

| | |
|---|---|
| *2* | *102-5506* |
| *1* | *102-5520* |
| *1* | *102-5521* |
| *4* | *200-5500* |
| *2* | *300-5500* |
| *1* | *302-5500* |
| *1* | *701-5500* |
| *1* | *800-5522* |
| *1* | *800-5524* |
| *2* | *800-5528* |
| *1* | *800-5532* |

*Locking Repair Kits*

| | |
|---|---|
| *1* | *13002006* |
| *1* | *13002020* |
| *1* | *13002021* |

*Shafting*

| | |
|---|---|
| *1* | *404-0021* |
| *1* | *404-2720* |
| *1* | *604-4400* |

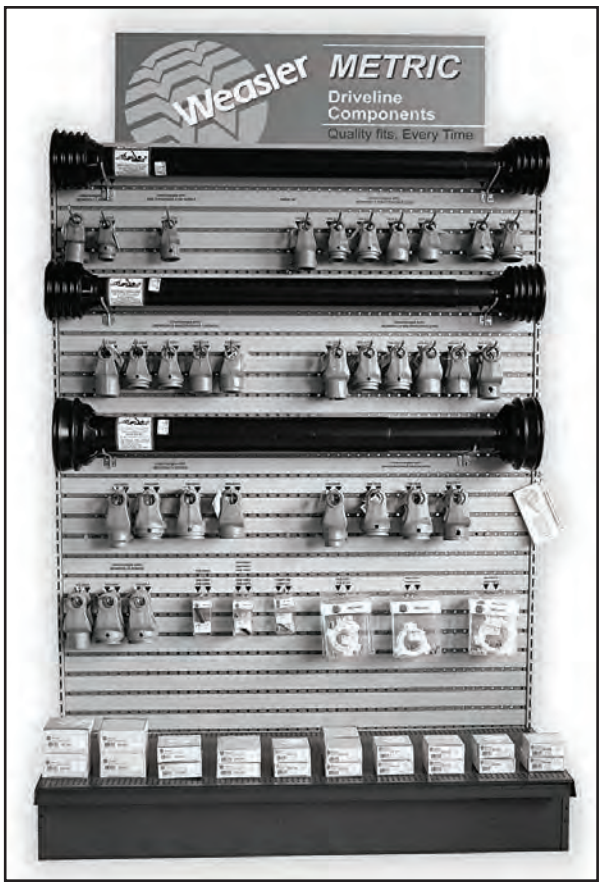
*Transparency ID System*

| | |
|---|---|
| *1* | *12002500* |

*Header Board with Hardware*

| | |
|---|---|
| *1* | *12000004H* |

# METRIC DRIVELINE COMPONENT DISPLAY




*Display Board*
*No. 12008000*
*The Weasler Display Center is a dealer merchandiser that makes selling easy. Most parts are on display for convenient visual inventory control as well as quick service for the customer.*
*The 48" x 66" floor fixture contains an inventory of the most popular sizes, including inner and outer profile tubes.*

*Display Board*
*No. 12008100*
*The display board includes the items depicted by the display photo above. It does NOT include an assortment of inner and outer profile tubes.*

*Tractor Yoke*

| *Quant.* | *Stock No* |
|---|---|
| *1* | *102-6106* |
| *1* | *102-6506* |
| *1* | *102-7606* |
| *1* | *102-8206* |
| *1* | *102-8306* |
| *1* | *102-8406* |
| *1* | *102-8606* |

*Lock Yoke Repair Kit*

| | |
|---|---|
| *1* | *13006121* |
| *1* | *13007138* |

*Cross & Bearing Kit*

| | |
|---|---|
| *2* | *200-6154* |
| *2* | *200-6580* |
| *2* | *200-6806* |
| *2* | *200-7155* |
| *2* | *200-7676* |
| *2* | *200-7989* |
| *2* | *200-8261* |
| *2* | *200-8370* |
| *2* | *200-8474* |
| *2* | *200-8692* |

***Inner Profile Yoke***

| | |
|---|---|
| *1* | *300-6126* |
| *1* | *300-6229* |
| *1* | *300-6336* |
| *1* | *300-6436* |
| *1* | *300-6545* |
| *1* | *300-6645* |
| *1* | *300-7234* |
| *1* | *300-7639* |

***Inner Profile Tube***

| | |
|---|---|
| *1* | *400-6126* |
| *1* | *400-6229* |
| *1* | *600-6236* |
| *1* | *400-6436* |
| *1* | *400-6545* |
| *1* | *400-7234* |
| *1* | *400-7539* |

*Roll Pin*

| | |
|---|---|
| *1* | *508-0850* |
| *1* | *508-0860* |
| *1* | *508-0880* |
| *1* | *508-1060* |
| *1* | *508-1065* |
| *1* | *508-1075* |
| *1* | *508-1080* |
| *1* | *508-1090* |

***Outer Profile Tube***

| *Quant.* | *Stock No* |
|---|---|
| *1* | *600-6133* |
| *1* | *600-6236* |
| *1* | *600-6343* |
| *1* | *600-6552* |
| *1* | *600-6654* |
| *1* | *600-7130* |
| *1* | *600-7241* |
| *1* | *600-7548* |

***Outer Profile Yoke***

| | |
|---|---|
| *1* | *700-6236* |
| *1* | *700-6343* |
| *1* | *700-6443* |
| *1* | *700-6552* |
| *1* | *700-6654* |
| *1* | *700-7241* |
| *1* | *700-7648* |

*Implement Yoke*

| | |
|---|---|
| *1* | *800-6510* |
| *1* | *800-8208* |
| *1* | *800-8210* |
| *1* | *800-8310* |
| *1* | *800-8311* |
| *1* | *800-8410* |
| *1* | *800-8411* |
| *1* | *802-7110* |
| *1* | *802-7611* |
| *1* | *802-8435* |

*Guard*

| | |
|---|---|
| *2* | *900-2548* |
| *1* | *902-3548* |

*Bearing Kit (2 per Kit)*

| | |
|---|---|
| *1* | *961-5005* |
| *1* | *961-5029* |
| *1* | *961-2502* |
| *1* | *961-2534* |
| *1* | *961-3525* |
| *1* | *961-3567* |

*Transparency ID System*
***No. 12008500***

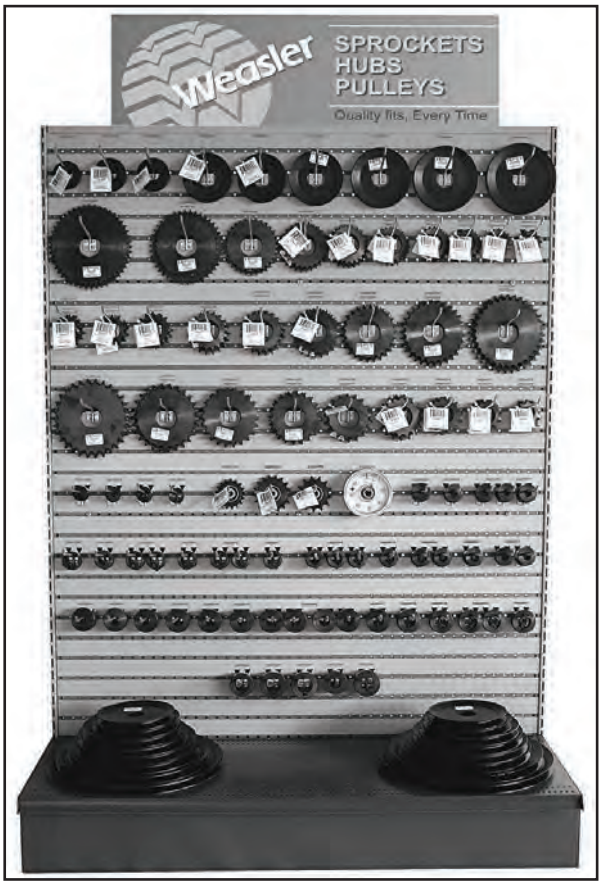
*Header Board with Hardware*
***No. 12000008H***

## *Display Board No. 12003000*

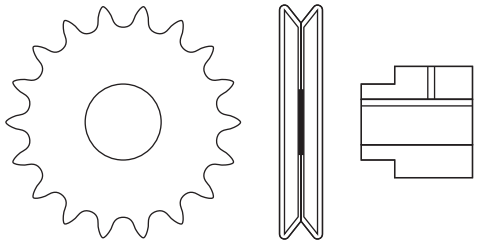
The Weasler Display Center is a dealer merchandiser that makes selling easy.

*The display contains:*

- *48" × 66" floor fixture with silk screened part numbers*
- *point of sale sign*
- *inventory of the most popular sizes of sprockets, hubs, pulleys, idler sprockets*



# DISPLAY COMPONENTS



### #40 Sprocket

| Stock Number | Quantity |
|---|---|
| 20004012 | 3 |
| 20004013 | 3 |
| 20004014 | 3 |
| 20004015 | 3 |
| 20004016 | 3 |
| 20004017 | 3 |
| 20004018 | 3 |
| 20004019 | 3 |
| 20004020 | 3 |
| 20004021 | 2 |
| 20004022 | 2 |
| 20004024 | 2 |
| 20004026 | 2 |
| 20004028 | 2 |
| 20004030 | 2 |
| 20004032 | 2 |
| 20004036 | 2 |
| 20004040 | 1 |
| 20004045 | 1 |
| 20004048 | 1 |

### #50 Sprocket

| Stock Number | Quantity |
|---|---|
| 20005010 | 2 |
| 20005011 | 2 |
| 20005012 | 4 |
| 20005013 | 3 |
| 20005014 | 3 |
| 20005015 | 3 |
| 20005016 | 3 |
| 20005017 | 3 |
| 20005018 | 3 |
| 20005019 | 2 |
| 20005020 | 2 |
| 20005021 | 2 |
| 20005022 | 2 |
| 20005024 | 2 |
| 20005026 | 2 |
| 20005028 | 2 |
| 20005030 | 2 |
| 20005032 | 2 |
| 20005036 | 2 |

### #60 Sprocket

| Stock Number | Quantity |
|---|---|
| 20006009 | 2 |
| 20006010 | 2 |
| 20006011 | 3 |
| 20006012 | 3 |
| 20006013 | 3 |
| 20006014 | 3 |
| 20006015 | 3 |
| 20006016 | 2 |
| 20006017 | 2 |
| 20006018 | 2 |
| 20006019 | 2 |
| 20006020 | 2 |
| 20006021 | 2 |
| 20006022 | 2 |
| 20006024 | 2 |
| 20006026 | 2 |
| 20006028 | 1 |
| 20006030 | 1 |

### Idler Sprocket

| Stock Number | Quantity |
|---|---|
| 20401708 | 2 |
| 20501510 | 3 |
| 20601310 | 3 |

### Idler Pulley

| Stock Number | Quantity |
|---|---|
| 23004010 | 1 |

### Display Header

| Stock Number | Quantity |
|---|---|
| 12000003H | 1 |

### Pulley

| Stock Number | Quantity |
|---|---|
| 21010025 | 3 |
| 21010030 | 3 |
| 21020035 | 3 |
| 21020040 | 3 |
| 21020045 | 3 |
| 21020050 | 3 |
| 21020055 | 3 |
| 21020060 | 3 |
| 21020065 | 2 |
| 21020070 | 2 |
| 21020080 | 2 |
| 21020090 | 2 |
| 21020100 | 2 |
| 21020110 | 2 |
| 21020120 | 2 |
| 21020140 | 2 |
| 21020160 | 2 |

### V Hub

| Stock Number | Quantity |
|---|---|
| 20010008 | 3 |
| 20010010 | 3 |
| 20010012 | 3 |
| 20010014 | 3 |

### W Hub

| Stock Number | Quantity |
|---|---|
| 20020008 | 2 |
| 20020009 | 1 |
| 20020010 | 4 |
| 20020011 | 1 |
| 20020012 | 4 |
| 20020013 | 1 |
| 20020014 | 4 |
| 20020015 | 2 |
| 20020016 | 10 |
| 20020017 | 1 |
| 20020018 | 4 |
| 20020019 | 1 |
| 20020020 | 4 |
| 20021806 | 1 |
| 20022206 | 1 |

### X Hub

| Stock Number | Quantity |
|---|---|
| 20030010 | 2 |
| 20030011 | 1 |
| 20030012 | 3 |
| 20030013 | 1 |
| 20030014 | 3 |
| 20030015 | 2 |
| 20030016 | 8 |
| 20030017 | 2 |
| 20030018 | 3 |
| 20030019 | 2 |
| 20030020 | 4 |
| 20030021 | 1 |
| 20030022 | 3 |
| 20030023 | 2 |
| 20030024 | 3 |
| 20031806 | 1 |
| 20032206 | 1 |

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**Weasler Engineering Inc.**
P.O. Box 558, West Bend, WI, 53095 USA
Tel: (262) 338 2161 | Fax: (262) 338-7765

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