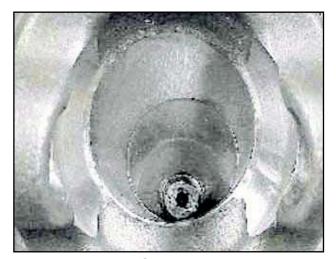
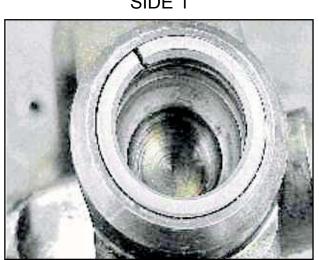


## **80° CONSTANT VELOCITY JOINT OVER ANGLE OPERATING**

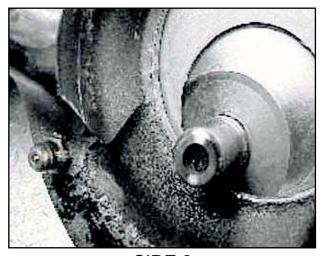
These pictures show damage resulting from turning an 80° CV joint beyond the 80° design limit while the driveline is operating. Both sides of the same center housing are shown. On side 1 the pin has sheared. On side 2 the pin remains intact but the center housing shows chatter marks from over-angle. This ball and socket yoke has a missing ball, while the retaining ring has been stretched and cracked.



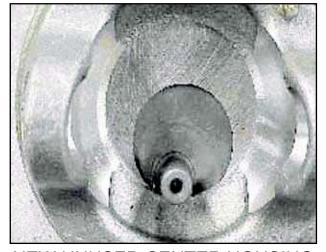
SIDE 1



**BALL & SOCKET YOKE** 



SIDE 2



NEW UNUSED CENTER HOUSING