**SERVICE INSTRUCTIONS**

**TO DISASSEMBLE UNIVERSAL JOINT**

1. Remove all snap rings

2. Position joint in loose vise, strike top arm of unsupported yoke to drive the top cup up. Repeat on opposite side.

2A. If you cannot grip the loosened cup per Step 3, use a pointed tool to tip a needle bearing then repeat Step 2.

3. Grip loosened cup in vise, strike yoke arm to drive yoke off cup. Repeat on opposite cup.

4. Support cross in loose vise and strike yoke arm. Repeat Step 3 to remove remaining two cups.

**TO REASSEMBLE UNIVERSAL JOINT**

1. CAUTION: MAKE SURE ALL NEEDLE BEARINGS ARE SEATED PROPERLY

2. Smear grease into bearings and check for dirt.

3. Insert cup and cross. Drive in with spacer.

4. Insert snap ring.

5. Insert second cup and hold cross into cup. Drive cup flush with arm.

6. To loosen cross, strike yoke arm and check cross for free rotation.


8. GREASE KIT AFTER ASSEMBLY IS COMPLETED