

NORTH AMERICAN DRIVELINES & COMPONENTS

N.A. DRIVELINE & COMPONENTS

WARNING!

- Be certain to disengage PTO shaft and to turn off the tractor before making any operational maintenance inspections or repairs. Keep clear of the machine until all parts have stopped moving.
- NEVER operate an implement with driveline guards missing or in a damaged condition.
- · Guards must rotate freely on the yokes.

SAFETY DECALS



IMPORTANT

- CHECK THAT GUARD MISSING DECAL ON STEEL TUBE UNDER INNER GUARD AND ROTATING DRIVELINE DECAL ON OUTER GUARD ARE FIRMLY AFFIXED, UNDAMAGED AND READABLE IF NOT, REPLACE.
- GUARDS MUST ROTATE FREELY ON YOKES



FOR USE ON IMPLEMENT END



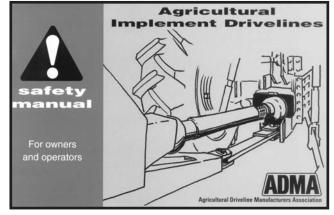
ALL CLUTCHES MUST BE USED ON THE IMPLEMENT END ONLY Yellow decal is provided on clutch.

AKT NO.. 13-10022

SAFETY MANUAL -

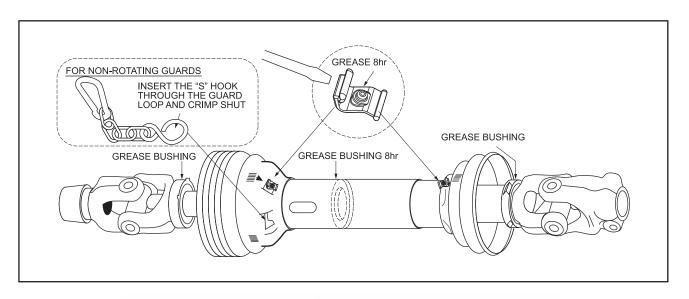
The Agricultural Driveline Manufacturers Association (ADMA) has printed a Safety Manual for owners and operators of agricultural machinery. Copies can be ordered from Weasler.

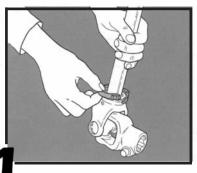
PART NO.: 56-15123



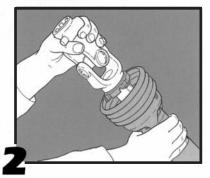
EASY LOCK GUARD SYSTEM

INSTRUCTIONS FOR REMOVAL AND INSTALLATION OF EASY LOCK GUARDS

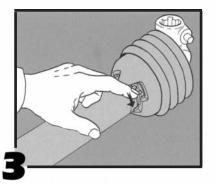




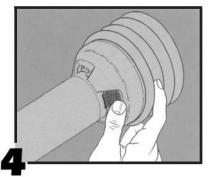
Clean and grease bearing raceway before the nylon bearing is placed in the groove. Grease any remaining nylon bearings in guard.



Slide guard half over driveline and insert nylon bearing tabs into the openings in the guard.



Turn the nylon bearing until it engages into the guard.

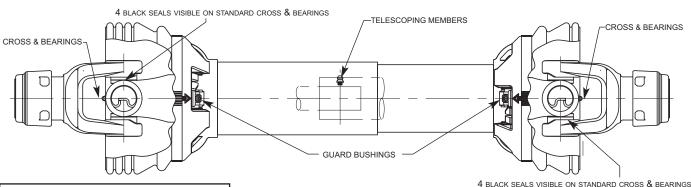


Push *Easy Lock* clip into position. The nylon bearing and guard are now secure. *GUARDS MUST ROTATE FREELY ON YOKES*.

TO REMOVE GUARD - Use screwdriver to release Easy Lock clip. Turn the nylon bearings to disengage from the guard and remove guard.

GREASING RECOMMENDATIONS

Be certain to follow greasing instructions as identified below:



TELESCOPING DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

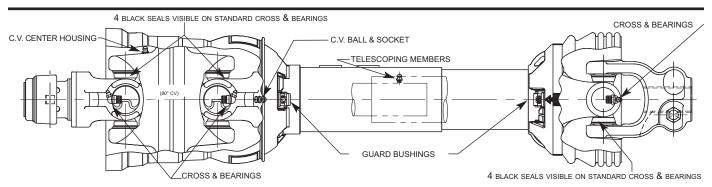
	STANDARD	EXTENDED LUBE	LEVER
LOCATION	<u>INTERVAL</u>	INTERVAL	ACTION PUMPS
CROSS & BEARINGS	*8 HRS.	50 HRS.	2-3
TELESCOPING MEMBERS	8 HRS.	50 HRS.	8-10
(£ & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.)	8 HRS.	50 HRS.	2

ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

*CONSTANT ANGLE APPLICATIONS MAY REQUIRE A LUBE INTERVAL OF 4 HOURS

CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED

REPLACEMENT PARTS MUST BE LUBRICATED AT TIME OF ASSEMBLY AND DURING USE PER THE LUBE RECOMMENDATIONS



80° CONSTANT VELOCITY DRIVELINES

LUBRICATE ALL FITTINGS WITH A GOOD QUALITY LITHIUM SOAP COMPATIBLE E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING NO MORE THAN 1% MOLYBDENUM DISULFIDE.

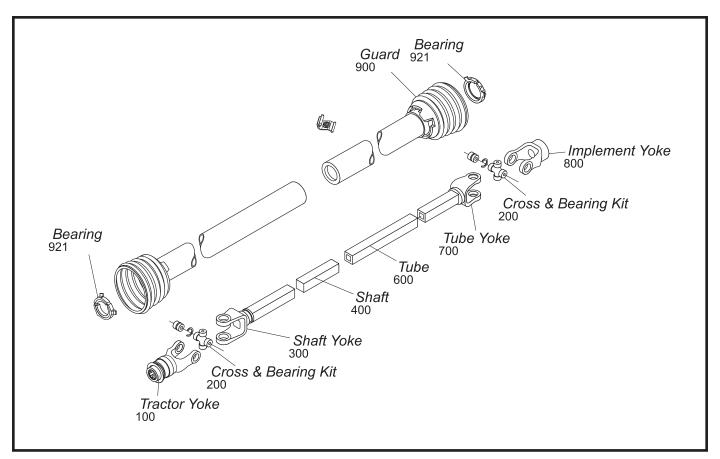
AN E.P. GREASE MEETING THE N.L.G.I. #2 SPECIFICATIONS AND CONTAINING 3% MOLYBDENUM DISULFIDE MAY BE SUBSTITUTED IN THE TELESCOPING MEMBERS ONLY.

	STANDARD	EXTENDED LUBE	LEVER
<u>LOCATION</u>	<u>INTERVAL</u>	INTERVAL	ACTION PUMPS
CROSS & BEARINGS	*8 HRS.	50 HRS.	2-3
TELESCOPING MEMBERS	8 HRS.	50 HRS.	8-10
CV BALL & SOCKET	*8 HRS.	50 HRS.	4-6
CV CENTER HOUSING	24 HRS.	50 HRS.	12-15
C€ & NON-ROTATING GUARD BUSHINGS (1000 RPM MAX.)	8 HRS.	50 HRS.	2

ROTATING GUARD BUSHINGS SHOULD BE LUBRICATED UPON REPLACEMENT

*CONSTANT ANGLE APPLICATIONS MAY REQUIRE A LUBE INTERVAL OF 4 HOURS

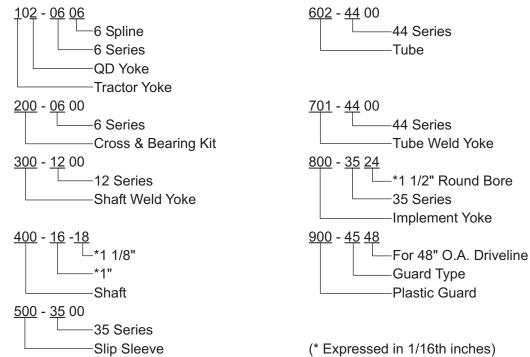
CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED



Each series has an exploded view for identification purposes. The drawing illustrates the components in the same sequence as an implement input driveline transmitting power from tractor to implement. Each component of the exploded view is identified by an eight digit stock number to insure correct identification of each component.

Example: <u>100</u> prefix denotes a Spring-Lok Tractor Yoke on the exploded view. [When ordering a tractor yoke, be sure the stock number begins with <u>100</u>.]

Number Identification Examples:



N.A. DRIVELINE & COMPONENTS

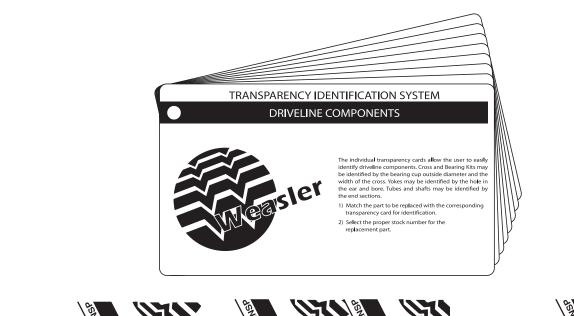
TRANSPARENCY IDENTIFICATION SYSTEM

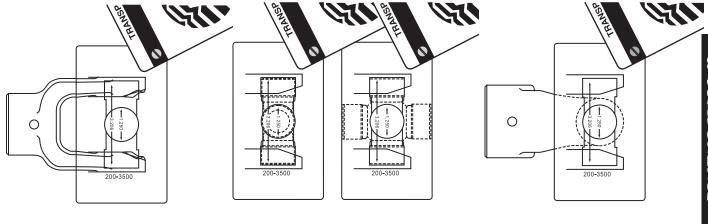
for Driveline Components (Stock No. 12002500)

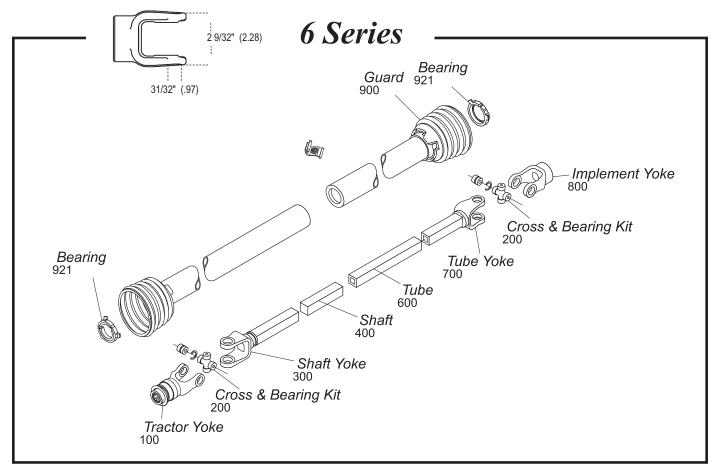
The individual transparency cards will allow the user to easily identify driveline components. Cross and Bearing Kits may be identified by the bearing cap outside diameter and the width of the cross. Yokes may be identified by the hole in the ear and profile. Tubes and shafts may be identified by the end sections.

How to use the Transparency Identification System:

- 1. Match the part to be replaced with the corresponding transparency card for identification.
- 2. Select the proper stock number for the replacement part.









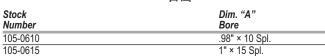
Spring-Lok

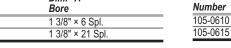
Auto-Lok Repair Kit — Page 83











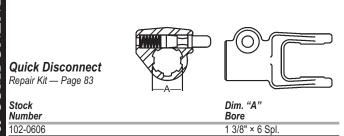


1 3/8" × 21 Spl

Stock Number	Dim. "A" Bore
101-0610	.981" × 10 Spl.
101-0615	1" × 15 Spl.



Stock Number	Dim. "A"	Dim. "B"	
106-0615	1" × 15 Spl.	5.38	



Cross & Bearing Kit (R-Kit)

Snap Ring Located in Bushing

Chap rang Locatou in Buching	,		
Stock Number	Dim. "A"	Dim. "B"	_ A _
200-0600	31/32"	2 9/32"	

102-0621

Extended Lubrication Cross & Bearing Kit

Snap Ring Located in Bushing

Stock	Dim "A"	A Dim. "B"	
Number	Dim. "A"	ИIII. В	
201-0600	31/32"	2 9/32"	

Slip Sleeve





With Grease Groove

Stock Number	Length	Dim. "A" Bore	Dim. "B" Bore	Fits Tube Size
510-0600	4"	3/4" × 7/8" Rect		1 1/2" (.065 Wall)
510-0615	3"		1" × 15 Spl.	1 1/2" (.065 Wall)

Shaft Weld Yoke







With Bearing Groove	
(Guard must rotate freely on yoke)	

Stock Number	Dim. "A" Bore	Dim. "B" Bore	
300-0600		3/4" × 7/8"	(2 1/2" CL)
302-0600	1" × 15 Spl.		
303-0600	-	3/4" × 7/8"	(2 1/4" CL)

Tube

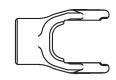


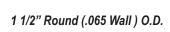


1" × 1 1/8" Rectangular O.D.

Stock Number	Length	Fits Shaft
600-1618	6'	3/4" × 7/8"
601-1618	10'	3/4" × 7/8"
604-1618	3'	3/4" × 7/8"







Without Bearing Groove	(Reverse
- · ·	

Stock	Dim. "A"
Number	Bore
301-0600	1" × 15 Spl.

Stock Number	Length
602-0600	6'
604-0600	3'

Shaft

404-1214





Stock Number	Length
400-1214	6'
401-1214	10'

Tube Weld Yoke





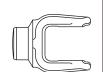
With Bearing Groove (Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore	Fits Tube Size	
700-0600	1" × 1 1/8"		
701-0600		1 1/2" (.065 Wall)	

1" × 15 Spline (Induction Hardened)



Stock Number	Length
Number	Lengur
404-1615H	3'



(Guard must rotate freely on yoke)

Stock Number	Fits Tube Size
702-0600 (without Bearing Groove)	1 1/2" (.065 Wall)
703-0600 (with Groove)	1 1/2" (.065 Wall)

Implement Yoke





Round Bore

With Keyway & Set Screw

Stock Number	Dim. "A" Bore	Standard Keyway
800-0610	5/8"	3/16"
800-0612	3/4"	3/16"
800-0613	13/16"	3/16"
800-0614	7/8"	3/16"
800-0615	15/16"	1/4"
800-0616	1"	1/4"
800-0618	1 1/8"	1/4"
800-0619	1 3/16"	1/4"
800-0620	1 1/4"	1/4"





Square Bore With Set Screw

Stock Number	Dim. "A" Bore
804-0612	3/4"
804-0614	7/8"
804-0616	1"
804-0618	1 1/8"
804-0620	1 1/4"







Double Keyway & Set Screw





Stock Number	—A—	Dim. "A" Bore	
801-0606		1 3/8" × 6 Spl.	
801-0618		1 1/8" × 6 Spl.	

Round Bore

Stock Number	Dim. "A" Bore	Double Keyway
806-0612	3/4"	3/16" & 1/4"
806-0613	13/16"	3/16" & 1/4"
806-0614	7/8"	3/16" & 1/4"
806-0616	1"	3/16" & 1/4"
806-0618	1 1/8"	1/4" & 5/16"
806-0619	1 3/16"	1/4" & 5/16"
806-0620	1 1/4"	1/4" & 5/16"







Clamp Yoke
With Bolt Hole & Set Screw

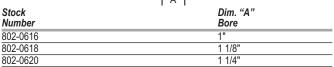






Stock Number	Dim "A" Bore	Dim "B" Bore	Keyway	
807-0614	7/8"		3/16"	
807-0615		1" × 15 Spl.		
807-0616	1"		1/4"	

With 1/4" Pin Hole



Stock Bore With Hub O. D. Turned

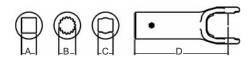




Dim "A" Bore

1/2"

Stock Number	ŀA-l
809-0608	



Slip Sleeve Yoke

Stock Number	Dim. "A" Bore	Dim. "B" Bore	Dim. "C" Bore	Dim "D" Length
808-0612	3/4" Sq.			5 1/2"
808-0614	7/8" Sq.			5 1/2"
812-0615		1" × 15 Spl.		5 1/2"
813-0600			3/4" × 7/8" Rect.	5 1/2"

Yoke & Tube Assembly

1" × 1 1/8" Tube



Yoke & Shaft Assembly



Stock Number	Shaft Size	Centerline to End of Shaft Dimension
10000610	1" × 15 Spl.	12.50"
10000648	3/4" × 7/8"	38.75"

Guard

Order Bushings As Required

Stock			· ·
Number	Overall Driveline Length	Bearing Kit (4-per kit)	
900-2548	48"	921-0600	
900-2560	60"	921-0600	

Assembly instructions included with guard

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 13)
- 2) Guards must rotate freely on yokes

Easy LockTM Replacement Kit

Part Number: 13005000 (4-per Kit)



Universal Joints

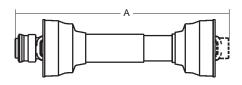


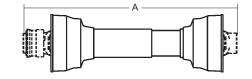






Drivelines



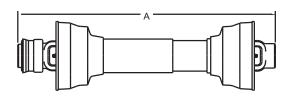


Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and Implement Yoke as required. When Cross & Bearing Kit and Implement Yoke are assembled, the overall compressed length of the driveline will be 48".

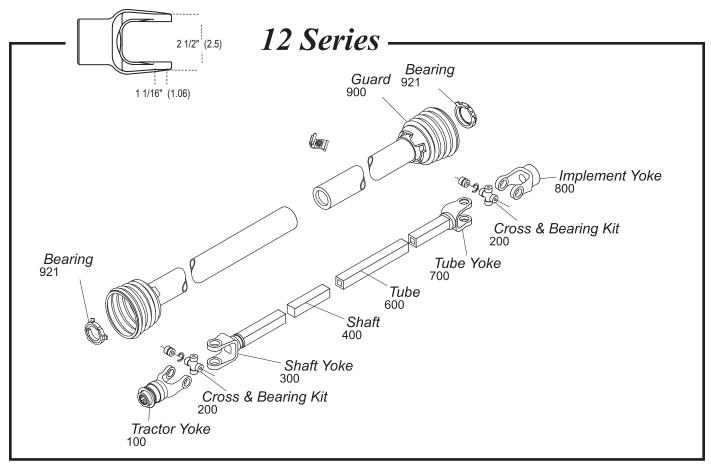
Stock
NumberTractor YokeOverall Compressed
Length Dim. "A"140006481 3/8" × 6 Spl. Spring Lok48"

Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When Cross & Bearing Kit and outboard yokes are assembled, the overall compressed length of the driveline will be 48".

Stock	Overall Compressed
Number	Length Dim. "A"
14010648	48"



Stock Number	Tractor Yoke	Implement Yoke	Overall Compressed Length Dim. "A"	Application
14000600	1 3/8" × 6 Spl. Spring Lok	1" Round with 1/2" Pin Hole	39"	Finishing Mower
14000605	1 3/8" × 6 Spl. Spring Lok	1" Round with 5/16" Pin Hole	39"	All Purpose
14000616	1 3/8" × 6 Spl. Spring Lok	1" Round 1/4" Keyway	48"	Auger
14000620	1 3/8" × 6 Spl. Spring Lok	1 3/8" × 6 Spl. Spring Lok	27 1/4"	Fertilizer Spreader
14000638	1 3/8" × 6 Spl. Q.D.	1" Round with Pinhole	38"	All Purpose



Tractor Yoke

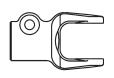
Spring-Lok Repair Kit — Page 83





Stock Number	Dim. "A" Bore
100-1206	1 3/8" × 6 Spl.
100-1221	1 3/8" × 21 Spl.





Quick Disconnect Repair Kit — Page 83

Stock Number	Dim. "A" Bore
102-1206	1 3/8" × 6 Spl.
102-1221	1 3/8" × 21 Spl.

Ball Shear Device

With Spring-Lok Repair Kit — Page 83

Stock Number	Dim. "A" Bore	Shear Bolt
104-1206	1 3/8" × 6 Spl.	5/16" - 18 Gr. 5
104-1221	1 3/8" × 21 Spl.	5/16" - 18 Gr. 5

Cross & Bearing Kit (R-Kit)

Snap Ring Located in Bushing

	•	· ·	
Stock Number	Dim. "A"	Dim. "B"	-A-
200-1200	1 1/16"	2 1/2"	

Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Bushing

			I— A—I
Stock Number	Dim. "A"	Dim. "B"	
201-1200	1 1/16"	2 1/2"	

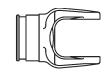


12 Series (cont'd.)

Shaft Weld Yoke

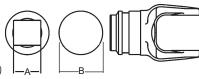
With bearing groove (Guard must rotate freely on yoke)





Tube Weld Yoke

With bearing groove (Guard must rotate freely on yoke)



Stock Number	Dim. "A" Bore	Dim. "B" Fits Tube Size
700-1200	1 1/4" × 1 3/8"	
701-1200		2" (.083 Wall)
702-1200	15/16" Sq.	

Shaft

Stock Number

300-1200

301-1200



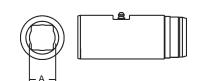
Dim. "A" Bore

1" × 1 1/8" 15/16" Sq.

1" × 1 1/8" Rectangular

Stock Number	Length
400-1618	6'
401-1618	10'
404-1618	3'

Slip Sleeve



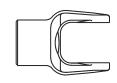
With Grease Groove

Stock	Dim. "A"	Length	Fits Tube
Number	Bore		Size
500-1400	1" × 1 1/8" Rect.	5"	2" (.083 Wall)

Implement Yoke

Round Bore

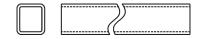




Stock Number	Dim. "A" Bore	Standard Keyway	
800-1212	3/4"	3/16"	
800-1214	7/8"	3/16"	
800-1215	15/16"	1/4"	
800-1216	1"	1/4"	
800-1218	1 1/8"	1/4"	
800-1219	1 3/16"	1/4"	
800-1220	1 1/4"	1/4"	
800-1222	1 3/8"	5/16"	
800-1224	1 1/2"	3/8"	

Tube

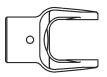




Stock Number	Length	Fits Shaft	
600-2022	6'	1" × 1 1/8"	
601-2022	10'	1" × 1 1/8"	
604-2022	3'	1" × 1 1/8"	

Spline Bore With 21/64" Pin Hole





Stock Number Dim. "A" Bore 801-1206 1 3/8" × 6 Spl. 1 3/16" × 10 Spl. 801-1210* .90" × 13 Spl. w/Set Screw 1 1/8" × 6 Spl. 1 3/8" × 21 Spl. 801-1213 801-1218 801-1221

*No Pin Hole

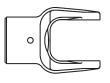
2" (.083 Wall)



Stock Number	Length
602-1400	6'
603-1400	10'
604-1400	3'

Shear Pin With 1/4" Pin Hole



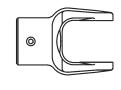


I–A –I		
Stock Number	Dim. "A" Bore	
802-1216	1"	
802-1218	1 1/8"	
802-1220	1 1/4"	
802-1222	1 3/8"	

N.A. DRIVELINE & COMPONENTS

Square Bore With Set Screw

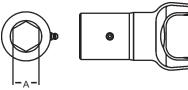




Stock Number	Dim. "A" Bore
804-1214	7/8"
804-1216	1"
804-1218	1 1/8"
804-1220	1 1/4"

Slip Yoke

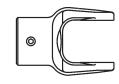
1" × 1 1/8" Rectangular Shaft



Stock Number	Dim. "A" Bore
808-1216	1" Sq.
810-1216	1" Rd. w/1/4" Keyway
810-1218	1 1/8" Rd. w/5/16" Keyway
811-1218	1 1/8" Hex

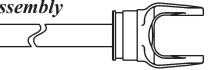
Hexagon Bore With Set Screw





	I-A-I
Stock	Dim. "A"
Number	Bore
805-1218	1 1/8"

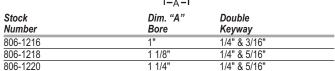
Yoke & Shaft Assembly



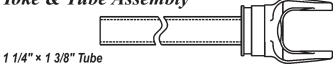
Stock Number	Centerline to End of Shaft Dimension
10001248	37.38"
10001260	49.38"

Round Bore





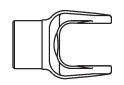
Yoke & Tube Assembly



Stock Number	Fits Shaft	Centerline to End of Tube Dimension
11001248	1" × 1 1/8"	37.38"
11001260	1" × 1 1/8"	49.38"

Stock BoreWith Hub O.D. Turned

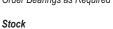




Stock Number	Dim. "A" Bore	
809-1208	1/2"	

Guard





Number	Overall Driveline Length	Bearing Kit (4-per kit)
900-2548	48"	921-1200
900-2560	60"	921-1200

Assembly instructions included with guard

Note: When installing Guards observe the following:

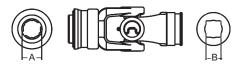
- 1) Install proper nylon bearing (See Page 13)
- 2) Guards must rotate freely on yokes

Easy LockTM Replacement Kit

Part Number: 13005000 (4-per Kit)



Universal Joint

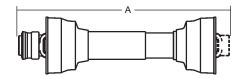


Spring Lok to Shaft Weld Yoke

Repair Kit — Page 83

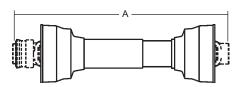
Stock	Dim. "A"	Dim. "B"
Number	Bore	Bore
15061200	1 3/8" × 6 Spl.	1" × 1 1/8" Rect.

Drivelines



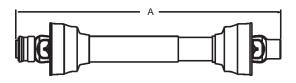
Drivelines are furnished without Cross & Bearing Kitt and Implement Yoke. Select kit and implement yoke as required. When Cross & Bearing Kit and Implement Yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

Stock Number	Tractor Yoke	Overall Compressed Length Dim. "A"
14001248	1 3/8" × 6 Spl. Spring-Lok	48"
14001260	1 3/8" × 6 Spl. Spring-Lok	60"

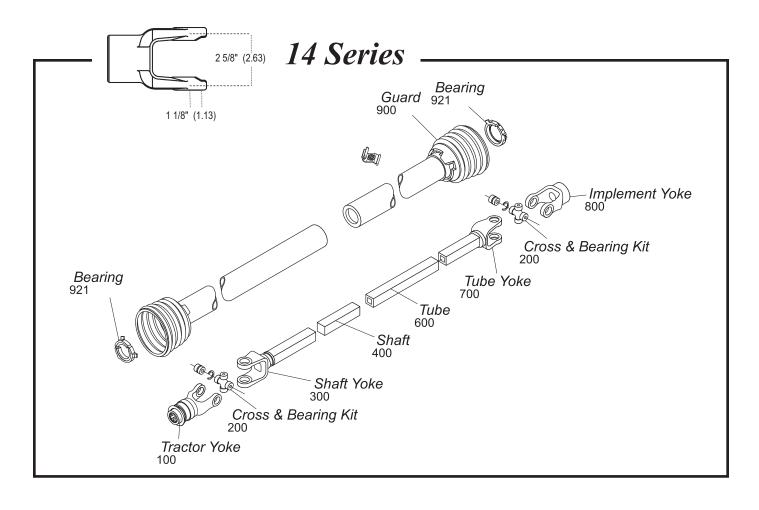


Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When Cross & Bearing Kit and outboard Yokes are assembled, the overall compressed length of the driveline will be 48"or 60".

Stock Number	Overall Compressed Length Dim ."A"
14011248	48"
14011260	60"
14021248 (With crosses installed)	48"
14031248 (With 15/16" Sq. Shaft)	48"



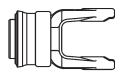
Stock Number	Tractor Yoke	Implement Yoke	Overall Compressed Length Dim. "A"	Application
14001200	1 3/8" × 6 Spl Q.D.	1 1/4" Rd 1/4" Keyway	48"	Post Hole Digger
14001220	1 3/8" × 6 Spl. Spring Lok	1 1/4" Rd 1/4" Keyway	48"	Augers



Tractor Yoke

Spring-Lok Repair Kit — Page 83





Stock Number	Dim. "A" Bore
100-1406	1 3/8" × 6 Spl.
100-1421	1 3/8" × 21 Spl.







Quick Disconnect Repair Kit — Page 83

Stock Number	Dim. "A" Bore	Dim. "B" Bore
102-1406	1 3/8" × 6 Spl.	
102-1418		1 1/ 8" Hex
102-1421	1 3/8" × 21 Spl.	











	^	
Stock Number	Dim. "A" Bore	Shear Bolt
104-1406	1 3/8" × 6 Spl.	5/16" - 18 Gr. 5
104-1421	1 3/8" × 21 Spl.	5/16" - 18 Gr. 5

14 Series (cont'd.)

Cross & Bearing Kit (R-Kit)

Snap Ring Located in Yoke

Stock Number	Dim. A	Dim. B	
200-1400	1 1/8"	2 5/8"	

Slip Sleeve



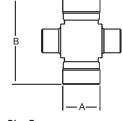


1" × 1 1/8" Rectangular

With Grease Groove

Stock Number	Length	Fits Tube Size
500-1400	5"	2" (.083 Wall)

Extended Lubrication Cross & Bearing Kit (E-Kit)



Snap Ring Located in Yoke

Stock			
Number	Dim. A	Dim. B	
201-1400	1 1/8"	2 5/8"	

1 5/16" × 20 Spline With Grease Reservoir



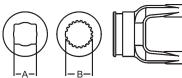
Fits Tube Stock Length Number 501-1400 2" (.083 Wall)

Tube





Shaft Weld Yoke



With Bearing Groove (Guard must rotate freely on yoke)

Stock Number	Dim. "A" Bore	Dim."B" Bore
300-1400	1" × 1 1/8"	
301-1400		1 5/16" × 20 Spl.





1 1/4" × 1 3/8" Rectangular O.D.

Stock Number	Length	Fits Shaft	
600-2022	6'	1" × 1 1/8"	
601-2022	10'	1" × 1 1/8"	
604-2022	3'	1" × 1 1/8"	

2" Round (.083 Wall)





Stock Number	Length
602-1400	6'
603-1400	10'
604-1400	3'

Shaft



1" × 1 1/8" Rectangular

241-		

Number	Length
400-1618	6'
401-1618	10'
404-1618	3'

1 5/16" × 20 Spline

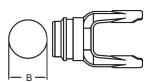


Induction Hardened

Stock Number	Length	Major Dim.
404-2120	3'	1.380/1.375

Tube Weld Yoke





With Bearing Groove (Guard must rotate freely on yoke)

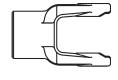
Stock Number	Dim. "A" Bore	Dim. "B" Fits Tube Size
700-1400	1 1/4" × 1 3/8"	
701-1400		2" (.083 Wall)

Implement Yoke

Round Bore

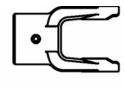
With Keyway & Set Screw



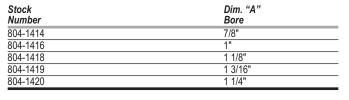




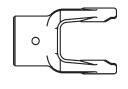




Stock Number	Dim. "A" Bore	Standard Keyway
800-1416	1"	1/4"
800-1418	1 1/8"	1/4"
800-1419	1 3/16"	1/4"
800-1420	1 1/4"	1/4"
800-1422	1 3/8"	5/16"
800-1423	1 7/16"	3/8"
800-1424	1 1/2"	3/8"



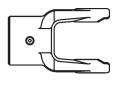




Spline Bore With 21/64" Pin Hole

Stock Number	Dim. "A" Bore
801-1406	1 3/8" × 6 Spl.
801-1418	1 1/8" × 6 Spl.
801-1420	1 1/4" × 6 Spl.
801-1421	1 3/8" × 21 Spl.





Hexagon Bore With Set Screw

Stock Number	Dim. "A" Bore
805-1418	1 1/8"
805-1420	1 1/4"

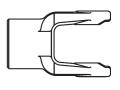












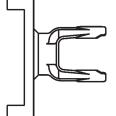
Stock Number	Dim. "A" Bore	Double Keyway
806-1418	1 1/8"	1/4" & 5/16"
806-1419	1 3/16"	1/4" & 5/16"
806-1420	1 1/4"	1/4" & 5/16"

Torque Limiter Flange

(Interchanges with Great Lakes Clutch)





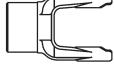


1 1/2"



Stock	
Number	
809-1412	



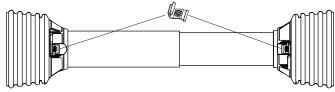


Dim. "A" Bore 3/4"

14 Series (cont'd.)

Guard

Order Bearings As Required



Stock Number	Overall Driveline Length	Bearing Kit (4-per kit)
900-2548	48"	921-1200
900-2560	60"	921-1200

Assembly instructions included with guard

Note: When installing Guards observe the following:

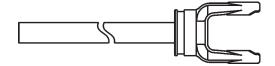
- 1) Install proper nylon bearing (See Page 13)
- 2) Guards must rotate freely on yokes

Easy LockTM Replacement Kit

Part Number: 13005000 (4-per Kit)



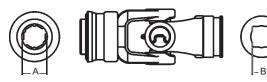
Yoke & Shaft Assembly



1" × 1 1/8" Shaft

Stock Number	Centerline to End of Shaft Dimension
10001438	26.12"
10001448	35.62"
10001460	47.62"

Universal Joint

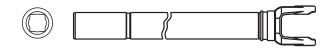


Spring-Lok to Shaft Weld Yoke

Repair Kit — Page 83

Stock	Dim. "A"	Dim."B"
Number	Bore	Bore
15061400	1 3/8" × 6 Spl.	1" × 1 1/8" Rect.

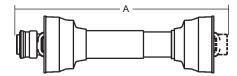
Yoke, Tube & Sleeve Assembly



1" × 1 1/8" Rectangular

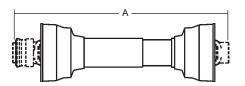
Stock Number	Centerline to End of Tube Dimension
11001438	26.12"
11001448	36.12"
11001460	48.12"

Drivelines



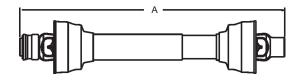
Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and implement yoke as required. When Cross & Bearing Kit and Implement Yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

Stock Number	Tractor Yoke	Overall Compressed Length Dim. "A"
14001448	1 3/8" × 6 Spl. Spring Lok	48"
14001460	1 3/8" × 6 Spl. Spring Lok	60"

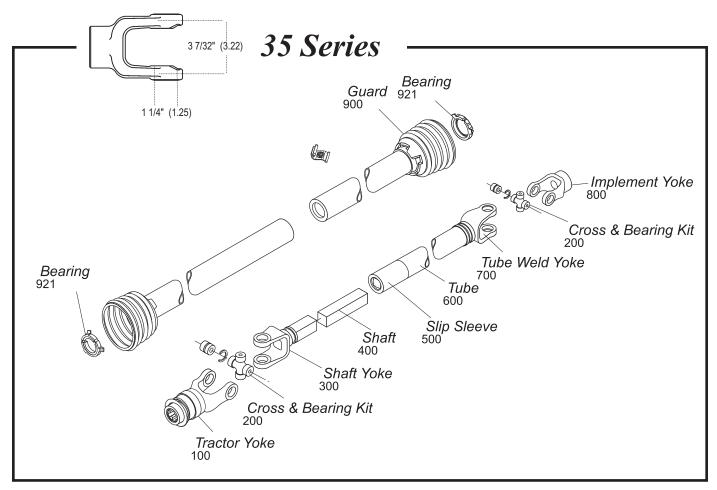


Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When cross & bearing kit and outboard Yokes are assembled, the overall compressed length of the driveline will be 48" or 60".

Stock Number	Overall Compressed Length Dim ."A"
14011448	48"
14011460	60"
14021448 (With crosses installed)	48"

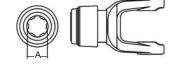


Stock Number	Tractor Yoke	lmplement Yoke	Overall Compressed Length Dim. "A"	Application
14001404	1 3/8" × 6 Spl. Spring-Lok	1 3/8" Round 1/2" Shear Pin Hole	30 3/16"	4 ft. Lift Type Rotary Cutter
14001405	1 3/8" × 6 Spl. Spring-Lok	1 3/8" Round 1/2" Shear Pin Hole	37 3/16"	5 ft. Lift Type Rotary Cutter
14001406	1 3/8" × 6 Spl. Spring-Lok	1 3/8" Round 1/2" Shear Pin Hole	56 3/16"	5 & 6 ft. Pull Type Rotary Cutter
14001420	1 3/8" × 6 Spl. Spring-Lok	1 1/4" Round 1/4" Keyway	48"	Auger



Tractor Yoke

Safety Slide Lock Repair Kit — Page 83



Stock Number	Dim. "A" Bore
101-3506	1 3/8" × 6 Spl.
101-3520	1 3/4" × 20 Spl.
101-3521	1 3/8" × 21 Spl.







Quick Disconnect Repair Kit — Page 83

Stock Number	Dim. "A" Bore	Dim. "B" Bore	
102-3505		1 1/4" Hex	
102-3506	1 3/8" × 6 Spl.		
102-3518		1 1/8" Hex	
102-3520	1 3/4" × 20 Spl.		
102-3521	1 3/8" × 21 Spl.		
102-3528	1 3/4" × 6 Spl.		

Ball Shear Device

With Safety Slide Lock Repair Kit — Page 83

Stock Number	Dim. "A" Bore	Shear Bolt
104-3506	1 3/8" × 6 Spl.	(2) 3/8" - 16 Gr. 5
104-3520	1 3/4" × 20 Spl.	. (2) 3/8" - 16 Gr. 5
104-3521	1 3/8" × 21 Spl.	. (2) 3/8" - 16 Gr. 5
104-3524	1 1/2" Rd 3/8 K	wy (2) 3/8" - 16 Gr. 5







Auto-Lok Repair Kit — Page 83

Stock Number	Dim. "A" Bore
110-3506	1 3/8" × 6 Spl.
110-3520	1 3/4" × 20 Spl.
110-3521	1 3/8" × 21 Spl.

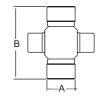
Cross & Bearing Kit (R-Kit)

Snap Ring Located in Yoke

Stock			⊢A
Number	Dim. "A"	Dim. "B"	
200-3500	1 1/4"	3 7/32"	

Extended Lubrication Cross & Bearing Kit

(E-Kit)



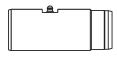
Snap Ring Located in Yoke

Stock Number	Dim. "A"	Dim. "B"
201-3500	1 1/4"	3 7/32"

Slip Sleeve



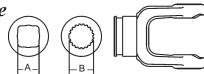




With Grease Groove

Stock Number	Length	Dim. "A" Bore	Dim. "B" Bore	Fits Tube Size
500-3500	5"	1 3/16" Sq.		2 1/8" (.120 Wall)
501-3500	5"	1 3/16" Sq.		2 1/8" (.083 Wall) &
				2 1/4" (.120 Wall)
504-3500	8"	1 5/16" Sq.		2 1/2" (.120 Wall)
505-3500	5"		1 11/16" × 20 Spl.	2 1/2" (.120 Wall)

Shaft Weld Yoke



With Bearing Groove (Guard must rotate freely on yoke)

Stock Dim. Number	"A"Dim. Bore	"B" Bore
300-3500	1 3/16" Sq.	
301-3500		1 5/16" × 20 Spl.
*302-3500		1 11/16" × 20 Spl.

^{*} For use with 921-4400 Nylon Bearing Kit

Spline Sleeve With Grease Reservoir

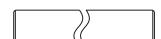




Stock Number	Length	Dim. "A" Bore	Fits Tube Size
502-3500	8"	1 5/16" × 20 Spl.	2 1/8" (.120 Wall)
503-3500	8"	1 11/16" × 20 Spl.	2 1/2" (.120 Wall)

Shaft





1 3/16" Square

Stock Number	Length
400-0019	6'
401-0019	10'
404-0019	3'

Tube





Stock Number	Dim. "A" Size	Length
602-3500	2 1/8" (.120 Wall)	6'
602-3501	2 1/8" (.083 Wall)	6'
603-3500	2 1/8" (.120 Wall)	10'
604-3500	2 1/8" (.120 Wall)	3'

Spline Shaft



Induction Hardened

Stock Number	Dim. "A" Size	Length	Major Dim.
404-2120	1 5/16" × 20 Spl.	3'	1.380/1.375
404-2720	1 11/16" × 20 Spl.	3'	1.790/1.785

Tube Weld Yoke

With Bearing Groove (Guard must rotate freely on yoke)

Stock Number	Fits Tube Size
701-3500	2 1/8" (.120 Wall)
702-3500	2 1/8" (.083 Wall)
703-3500 with Bore**	2 1/4" (.120 Wall)
704-3500 with Bore**	2 1/2" (.120 Wall)
705-3500 with Bore**	2 1/8" (.120 Wall)

^{**} Bore through for telescoping shaft

Implement Yoke

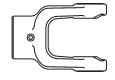
Round Bore

With Keyway & Set Screw



Stock Number	Dim. "A" Bore	Standard Keyway	
800-3516	1"	1/4"	
800-3518	1 1/8"	1/4"	
800-3519	1 3/16"	1/4"	
800-3520	1 1/4"	1/4"	
800-3522	1 3/8"	5/16"	
800-3523	1 7/16"	3/8"	
800-3524	1 1/2"	3/8"	
8003524H	1 1/2"	3/8" with Pinhole	
800-3528	1 3/4"	3/8"	





Stock Number	Dim. "A" Bore
804-3516	1"
804-3518	1 1/8"
804-3519	1 3/16"
804-3520	1 1/4"
804-3524	1 1/2"

Spline Bore

Stock Number 801-3506 801-3521

With 21/64" Pin Hole



1	

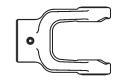
Dim. Bore	
1 3/8'	" × 6 Spl.
1 3/8'	" × 21 Spl.

Round Bore

Square Bore With Set Screw

Double Keyway & Set Screw





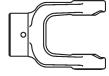
Stock Number	Dim. "A" Bore	Double Keyway	
806-3519	1 3/16"	1/4" & 5/16"	
806-3520	1 1/4"	1/4" & 5/16"	
806-3522	1 3/8"	5/16" & 3/8"	

Shear Pin

Stock Number 802-3520 802-3522 802-3524

With 1/4" Pin Hole



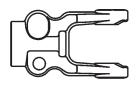


Dim. "A" Bore	
1 1/4"	
1 3/8"	
1 1/2"	

* With 1/2" Pin Hole.







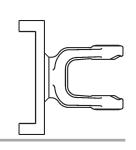
Stock Number	Dim. "A" Bore
807-3506	1 3/8" × 6 Spl.
807-3520	1 3/4" × 20 Spl.
807-3521	1 3/8" × 21 Spl.
807-3527	1 3/4" × 27 Spl.

Torque Limiter Flange

(Interchanges with Great Lakes Clutch)



803-3500

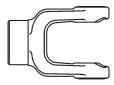


Stock Bore

With Hub O. D. Turned



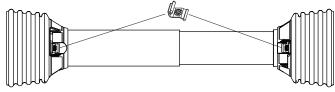




Stock	Dim. "A"
Number	Bore
809-3516	1"

Guard

Order Bearings As Required



Stock Number	Overall Driveline Length	Bearing Kit (4-per kit)
900-2548	48"	921-1200
900-2560	60"	921-1200

Assembly instructions included with guard

Note: When installing Guards observe the following:

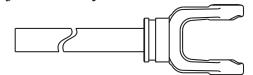
- 1) Install proper nylon bearing (See Page 13)
- 2) Guards must rotate freely on yokes

Easy LockTM Replacement Kit

Part Number: 13005000 (4-per Kit)



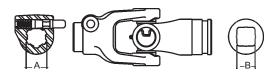
Yoke & Shaft Assembly



1 3/16" Square Shaft

Stock Number	Centerline to End of Shaft Dimension	
10003531	17.69"	
10003535	21.69"	
10003542	28.69"	
10003548	33.19"	
10003560	44.94"	

Universal Joint

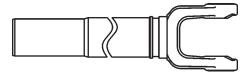


Quick Disconnect to Shaft Weld Yoke

Repair Kit — Page 83

Stock	Dim. "A"	Dim."B"	
Number	Bore	Bore	
15063500	1 3/8" × 6 Spl.	1 3/16" Sq.	

Yoke, Tube & Sleeve Assembly

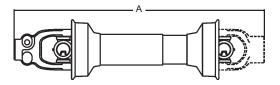


1 3/16" Square

Stock Number	Centerline to End of Tube Dimension
11003531	17.69"
11003535	21.69"
11003543	29.69"
11003548	34.69"
11003560	46.69"

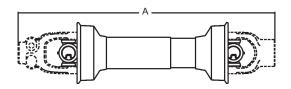
35 Series (cont'd.)

Drivelines



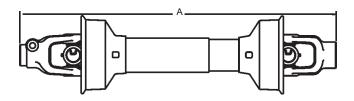
Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required. When cross & bearing kit and yoke are assembled, the overall compressed length of the driveline will be 31", 35", 48" or 60".

Stock Number	Tractor Yoke	Overall Compressed Length Dim. "A"
14003531	1 3/8" × 6 Spl. Q.D.	31"
14003535	1 3/8" × 6 Spl. Q.D.	35"
14003548	1 3/8" × 6 Spl. Q.D.	48"
14003560	1 3/8" × 6 Spl. Q D	60"

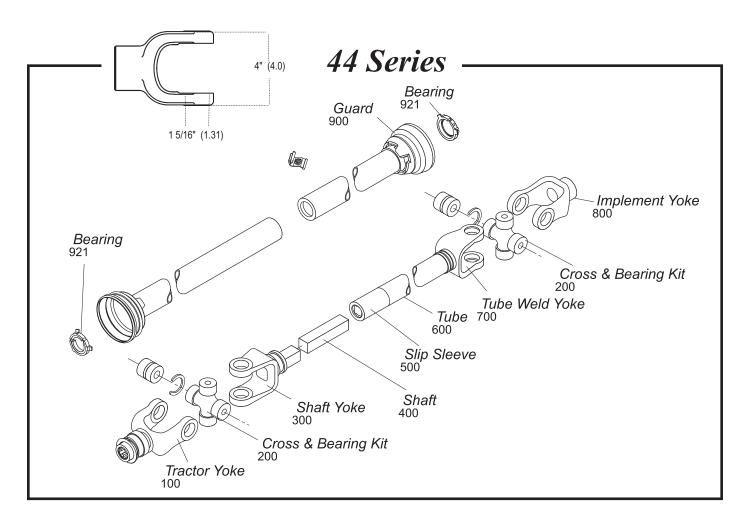


Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When cross & bearing kit and outboard yokes are assembled, the overall compressed length of the driveline will be 39", 48" or 60".

Stock Number	Overall Compressed Length Dim. "A"
14013548	48"
14013560	60"
14023539 with crosses installed	39"
14023548 with crosses installed	48"

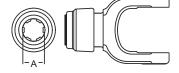


Stock Number	Tractor Yoke	Implement Yoke	Overall Compressed Length Dim. "A"	Application
14003507	1 3/8" × 6 Spl. Q.D.	1 3/8" Round 1/2" Shear Pin Hole	64 7/8"	7 ft. Pull Type Rotary Cutter
14003524	1 3/8" × 6 Spl. Q.D.	1 1/2" Round 3/8" Keyway	48"	Pumps
14003536	1 3/8" × 6 Spl. Safety Slide Lock	1 3/8" × 6 Spl. Safety Slide Lock	36"	All Purpose
14013531	1 3/8" × 21 Spl. Safety Slide Lock	1 1/8" Hex Clamp	31"	Combine Header
14013533	1 3/8" × 21 Spl. Safety Slide Lock	1 1/8" Hex Clamp	33"	Combine Header



Tractor Yoke

Safety Slide Lock Repair Kit — Page 83



Stock Number	Dim. "A" Bore
101-4406	1 3/8" × 6 Spl.
101-4420	1 3/4" × 20 Spl.
101-4421	1 3/8" × 21 Spl.

Ball Shear Device

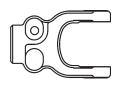




Stock Number	Dim. "A" Bore	Shear Bolt
104-4406	1 3/8" × 6 Spl.	(2) 3/8" × 16 Gr. 5
104-4420	1 3/4" × 20 Spl.	(2) 3/8" × 16 Gr. 5
104-4421	1 3/8" × 21 Spl.	(2) 3/8" × 16 Gr. 5

Quick Disconnect Repair Kit — Page 83





Stock Number	Dim. "A" Bore
102-4406	1 3/8" × 6 Spl.
102-4420	1 3/4" × 20 Spl.
102-4421	1 3/8" × 21 Spl.

Auto-Lok

Repair Kit — Page 83

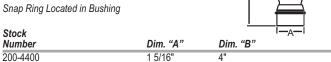


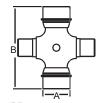


Stock Number	Dim. "A" Bore
110-4406	1 3/8" × 6 Spl.
110-4420	1 3/4" × 20 Spl.
110-4421	1 3/8" × 21 Spl.

44 Series (cont'd.)

Cross & Bearing Kit (R-Kit)





Slip Sleeve

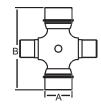




With Grease Groove

Stock Number	Length	Dim. "A"	Dim."B"	Fits Tube Size
500-4400	5"		1 5/16" Sq.	2 1/2" (.120 Wall)
505-3500	5"	1 11/16" × 20 Spl.		2 1/2" (.120 Wall)

Extended Lubrication Cross & Bearing Kit (E-Kit)

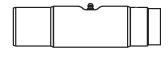


Snap Ring Located in Bushing

Stock Number	Dim. "A"	Dim. "B"
201-4400	1 5/16"	4"



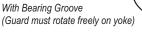




With Grease Reservoir

Stock Number	Dim. "A"	Dim. "B"	Length	Fits Tube Size
502-3500	1 5/16" × 20 Spl.		8"	2 1/8" (.120 Wall)
503-3500	1 11/16" × 20 Spl.		8"	2 1/2" (.120 Wall)
504-3500		1 5/16" Sq.	8"	2 1/2" (.120 Wall)

Shaft Weld Yoke









Stock Number	Dim. "A" Bore	Dim. "B" Bore	
300-4400	1 5/16" Sq.		
302-4400	•	1 11/16" × 20 Spl.	

Tube

2 1/2" (.120 Wall)



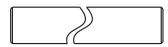


Stock Number	Length
602-4400	6'
603-4400	10'
604-4400	3'

Shaft



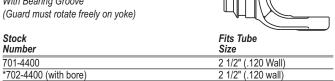




Stock Number	Length
400-0021	6'
401-0021	10'
404-0021	3'

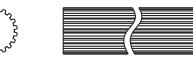
Tube Weld Yoke

With Bearing Groove (Guard must rotate freely on yoke)



^{*} Bore through for Telescoping





Stock Number	
404-2120	

Number	Dim. "A"	Length	Major Dim.
404-2120	1 5/16" × 20 Spl.	3'	1.380/1.375
404-2720	1 11/16" × 20 Spl.	3'	1.790/1.785

Implement Yoke

Round Bore

With Keyway & Set Screw

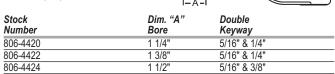


0

Stock Number	Dim. "A" Bore	Standard Keyway
800-4420	1 1/4"	1/4"
800-4422	1 3/8"	5/16"
800-4423	1 7/16"	3/8"
800-4424	1 1/2"	3/8"
800-4426	1 5/8"	3/8"
800-4428	1 3/4"	3/8"
800-4432	2"	1/2"

Round Bore

Double Keyway & Set Screw







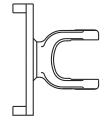




Stock Number	_A_	Dim. "A" Bore	
807-4406		1 3/8" × 6 Spl.	
807-4420		1 3/4" × 20 Spl.	
807-4421		1 3/8" × 21 Spl.	
807-4427		1 3/4" × 27 Spl	

Torque Limiter Flange (Interchanges with Great Lakes Clutch)

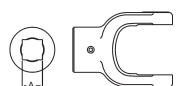
Stock	
Number	
803-4400	



Stock Bore

With Hub O. D. Turned

Stock	Dim. "A"
Number	Bore
809-4416	1"



Square Bore With Set Screw

Stock	Dim. "A"
Number	Bore
804-4418	1 1/8"

44 Series (cont'd.)

Guard

* Order Bearings as Required



Assembly instructions included with guard

Note: When installing Guards observe the following:

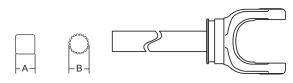
- 1) Install proper nylon bearing (See Page 13)
- 2) Guards must rotate freely on yokes

Easy LockTM Replacement Kit

Part Number: 13005000 (4-per Kit)

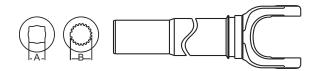


Yoke & Shaft Assembly



Stock Number	Dim."A"	Dim."B"	Centerline to End of Shaft Dimension
10004448	1 5/16" Sq.		33.12"
10004460	1 5/16" Sq.		45.12"
10014448		1 11/16" × 20 Spl.	33.12"

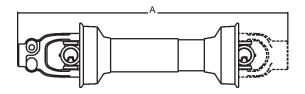
Yoke, Tube & Sleeve Assembly



Stock Number	Dim."A" Bore	Dim."B" Bore	Centerline to End of Tube Dimension
11004448	1 5/16" Sq.		35.62"
11004460	1 5/16" Sq.		45.62"
11014448		1 11/16" × 20 Spl.	33.63"

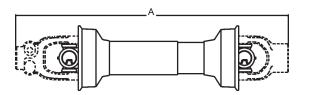
& COMPONENTS

Drivelines



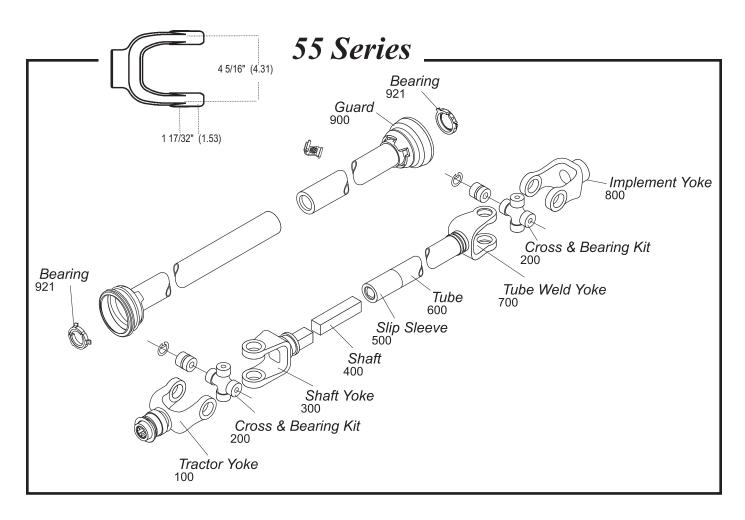
Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required. When cross & bearing kit and yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

Stock Number	Shaft Size	Tractor Yoke	Overall Compressed Length Dim. "A"
14004448	1 5/16"	1 3/8" × 6 Spl. Q.D.	48"
14004460	1 5/16"	1 3/8" × 6 Spl. Q.D.	60"
14044448	1 11/16" × 20 Spl.	1 3/8" × 6 Spl. Q.D.	48"



Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When cross & bearing kit and outboard yokes are assembled, the overall compressed length of the driveline will be 48" or 60".

Stock Number	Shaft	Overall Compressed Length Dim. "A"
14014448	1 5/16"	48"
14014460	1 5/16"	60"
14054448	1 11/16" × 20 Spl.	48"

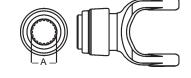


Tractor Yoke

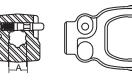
Safety Slide Lock Repair Kit — Page 83

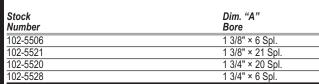
Quick Disconnect

Repair Kit — Page 83



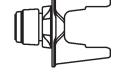
Stock Number	Dim. "A" Bore
101-5506	1 3/8" × 6 Spl.
101-5520	1 3/4" × 20 Spl.
101-5521	1 3/8" × 21 Spl.











Stock Number	Dim. "A" Bore	Shear Bolt
104-5506	1 3/8" × 6 Spl.	(2) 3/8" × 16 Gr. 5
104-5520	1 3/4" × 20 Spl.	(2) 3/8" × 16 Gr. 5
104-5521	1 3/8" × 21 Spl.	(2) 3/8" × 16 Gr. 5



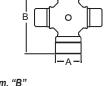




Stock Number	Dim. "A" Bore
110-5506	1 3/8" × 6 Spl.
110-5520	1 3/4" × 20 Spl.
110-5521	1 3/8" × 21 Spl.

Cross & Bearing Kit

Snap Ring Located in Yoke



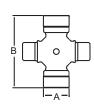
Stock Number	Dim. "A"	Dim. "B"
200-5500	1 17/32"	4 5/16"



Spline Shaft Induction Hardened

Stock Number	Dim. "A"	Length	Major Dim.
404-2720	1 11/16" × 20 Spl.	3'	1.790/1.785

Extended Lubrication Cross & Bearing Kit



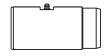
Snap Ring Located in Yoke

Stock Number	Dim. "A"	Dim. "B"	
201-5500	1 17/32"	4 5/16"	

Slip Sleeve





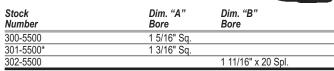


With Grease Groove

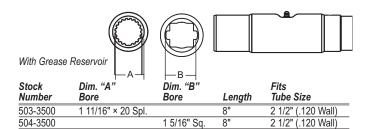
Stock Number	Dim. "A" Bore	Dim. "B" Bore	Length	Fits Tube Size
500-4400		1 5/16" Sq.	5"	2 1/2" (.120 Wall)
505-3500	1 11/16" × 20 Spl.		5"	2 1/2" (.120 Wall)

Shaft Weld Yoke

With Bearing Groove (Guard must rotate freely on yoke)



^{*}Use 04-15155 Nylon Bearing



Shaft



1 5/16" Square

Stock Number	Length
400-0021	6'
401-0021	10'
404-0021	3'

Tube





2 1/2" (.120 Wall)

Stock Number	Length
602-4400	6'
603-4400	10'
604-4400	3'

55 Series (cont'd.)

Tube Weld Yoke

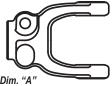
With Bearing Groove (Guard must rotate freely on yoke)



^{*} Bore through for Telescoping

Clamp Yoke



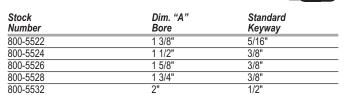


Stock Number	HA-I	Dim. "A" Bore
807-5506		1 3/8" × 6 Spl.
807-5520		1 3/4" × 20 Spl.
807-5521		1 3/8" × 21 Spl.
807-5527		1 3/4" × 27 Spl.

Implement Yoke

Round Bore

With Keyway & Set Screw



Stock Bore

With Hub O. D. Turned





Stock	Dim. "A"
Number	Bore
809-5516	1"

Spline Bore

With 21/64" Pin Hole

Stock Number	Dim. "A" Bore
801-5506	1 3/8" × 6 Spl.
801-5521	1 3/8" × 21 Spl.

Overall Driveline Length

921-4400

48"

0

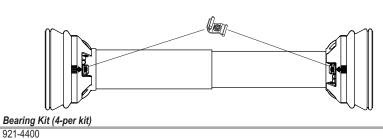
Guard

Order Bearings as Required

Stock Number 902-3548

902-3560 60"
Assembly instructions included with guard
Note: When installing Guards observe the following:

Install proper nylon bearing (See Page 13)
 Guards must rotate freely on yokes



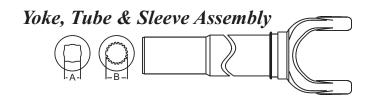
Easy LockTM Replacement Kit

Part Number: 13005000 (4-per Kit)



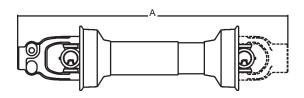


Stock Number	Shaft Size	Centerline to End of Shaft Dimension
10005548	1 5/16"	32.75"
10005560	1 5/16"	44.88"
10015548	1 11/16" × 20 Spl.	32.75"



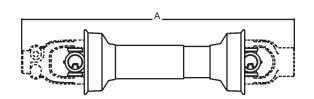
Stock Number	Dim. "A" Bore	Dim. "B" Bore	Centerline to End of Tube Dimension
11005548	1 5/16" Sq.		33.38"
11005560	1 5/16" Sq.		45.38"
11015548		1 11/16" × 20 Spl.	33.38"

Drivelines



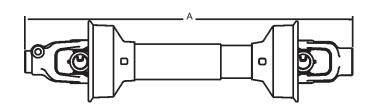
Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required. When cross & bearing kit and yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

Stock Number	Shaft Size	Tractor Yoke	Overall Compressed Length Dim. "A"
14005548	1 5/16"	1 3/8" × 6 Spl. Q.D.	48"
14005560	1 5/16"	1 3/8" × 6 Spl. Q.D.	60"
14045548	1 11/16" × 20 Spl.	1.3/8" × 6.Spl. Q.D.	48"

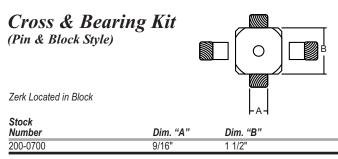


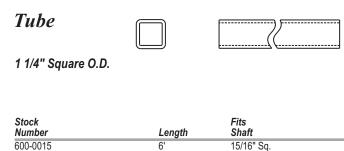
Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and outboard yokes as required. When cross & bearing kit and outboard yokes are assembled, the overall compressed length of the driveline will be 48", 58" or 60".

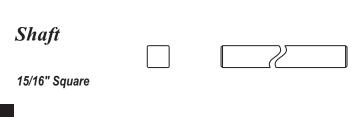
Stock Number	Shaft	Overall Compressed Length Dim. "A"
14015548	1 5/16" Sq.	48"
14015560	1 5/16" Sq.	60"
14055548	1 11/16" × 20 Spl.	48"
14055558	1 11/16" × 20 Spl.	58"



Stock	Tractor	Implement	Overall Compressed	1	
Number	Yoke	Yoke	Length Dim. "A"	Application	Shaft Size
14005537	1 3/8" × 6 Spl. Safety Slide Lock	1 3/8" × 6 Spl. Safety Slide Lock	37"	All Purpose	1 5/16" Sq.
14005546	1 3/4" × 20 Spl. Safety Slide lock	1 3/4" Rd. w/ Keyway and (2) Set Screws	46"	All Purpose	1 11/16" × 20 Spl.







Length

Fits Tube

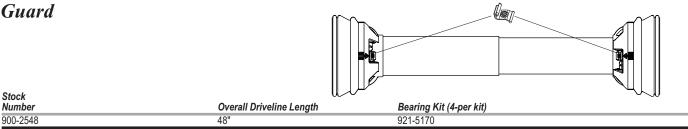
1 1/4" Sq.

Stock Number

400-0015

Guard

Stock



Assembly instructions included with guard Note: When installing Guards observe the following:

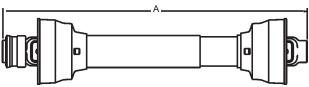
- 1) Install proper nylon bearing (See Page 13)
- 2) Guards must rotate freely on yokes

Easy LockTM Replacement Kit

Part Number: 13005000 (4-per Kit)

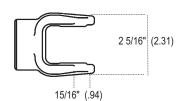


Drivelines



Use 12 Series driveline for all "W" Series replacement drivelines. See 12 Series (Page 52) for drivelines.

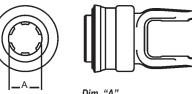
0675 Series -



Tractor Yoke

Spring-Lok Repair Kit — Page 83





_	im. "A" Bore	
1	3/8" × 6 Sp	I.

Implement Yoke

Round Bore

With Keyway & Set Screw

Stock	Dim. "A"
Number	Bore
300-0512	3/4"







0

Quick Disconnect Repair Kit — Page 83

Stock	Dim. "A"	
Number	Bore	
102-0506	1 3/8" × 6 Spl.	





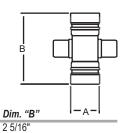


Cross & Bearing Kit

Snap Ring Located in Bushing

,	•	•
Stock		

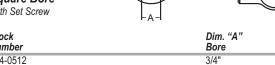
Number	Dim. "A"		
200-0675	15/16"		



Square Bore

Wit	h Set Screw	,
04-	-1-	

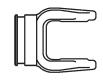
Stock Number	Dim. "A" Bore
804-0512	3/4"
804-0514	7/8"
804-0516	1"



Shaft Weld Yoke

With Bearing Groove (Guard must rotate freely on yoke)



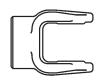


Stock	Dim. "A"
Number	Bore
300-0500	3/4" × 7/8"

Round Bore

With Double Keyway & Set Screw

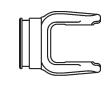




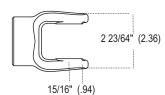
Stock Number	Dim. "A" Bore	Double Keyway	
806-0514	7/8"	3/16" & 1/4"	
806-0516	1"	3/16" & 1/4"	
806-0518	1 1/8"	1/4" & 5/16"	
806-0520	1 1/4"	1/4" & 5/16"	

Tube Weld Yoke



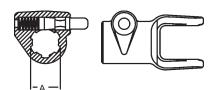


Stock	Dim. "A"
Number	Bore
700-0500	1" × 1 1/8"



1000 Series

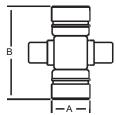
Tractor Yoke



Quick Disconnect Repair Kit — Page 83

Stock	Dim. "A"
Number	Bore
102-1006	1 3/8" × 6 Spl.

Cross & Bearing Kit

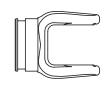


Snap Ring Located in Bushing

Stock Number	Dim. "A"	Dim. "B"	
200-1000	15/16"	2 23/64"	

Shaft Weld Yoke





with Bearing Groove (Guard must rotate freely on yoke)

Stock	Dim. "A"
Number	Bore
300-1000	3/4" × 7/8" Rect.

Tube Weld Yoke





with Bearing Groove (Guard must rotate freely on yoke)

Stock	Dim. "A"
Number	Bore
700-1000	1" × 1-1/8"

Implement Yoke



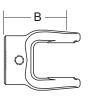


Round Bore Keyway & Set Screw

Stock Number	Dim. "A" Bore	Keyway	Dim. "B" Centerline
800-1010	5/8"	3/16" (.19)	2 1/2" (2.50)
10001-1044	5/8"	3/16" (.19)	1 11/16" (1.69)
10001-1045	3/4"	3/16" (.19)	2 1/2" (2.50)
10001-1038	3/4"	3/16" (.19)	1 11/16" (1.69)
10001-1056	3/4"	1/4" (.25)	2 1/2" (2.50)
800-1013	13/16"	1/4" (.25)	2 1/2" (2.50)
10001-1039	13/16"	1/4" (.25)	1 11/16" (1.69)
10001-1057	7/8"	3/16" (.19)	2 1/2" (2.50)
10001-1049	7/8"	1/4" (.25)	2 1/2" (2.50)
10001-1048	7/8"	1/4" (.25)	2 1/2" (2.50)
10001-1040	7/8"	1/4" (.25)	1 11/16" (1.69)
800-1015	15/16"	1/4" (.25)	2 1/2" (2.50)
800-1016	1"	3/16" (.19)	2 1/2" (2.50)
10001-1051	1"	1/4" (.25)	2 1/2" (2.50)
10001-1033	1"	1/4" (.25)	2 1/2" (2.50)
10001-1041	1"	1/4" (.25)	1 11/16" (1.69)
800-1017	1-1/16"	1/4" (.25)	2 1/2" (2.50)
10001-1053	1-1/8"	1/4" (.25)	2 1/2" (2.50)
10001-1052	1-1/8"	5/16" (.31)	2 1/2" (2.50)
800-1019	1-3/16"	5/16" (.31)	2 1/2" (2.50)
10001-1058	1-1/4"	1/4" (.25)	2 1/2" (2.50)
10001-1055	1-1/4"	5/16" (.31)	2 1/2" (2.50)
10001-1054	1-1/4"	5/16" (.31)	2 1/2" (2.50)
10001-1060	1-3/8"	5/16" (.31)	2 1/2" (2.50)
800-1022	1 3/8"	3/8"	2 1/2" (2.50)

Spline Bore with Set Screw

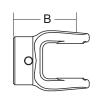




Stock Number	Dim. "A" Bore	Dim. "B" Centerline	
801-1013	.901" × 13 Spl.	2-1/2" (2.50)	
801-1018	1-1/8" × 6 Spl.	2-1/2" (2.50)	

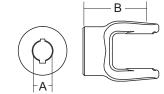
1000 Series (cont'd.)





Shear Pin

Stock Number	Dim. "A" Bore	Dim. "B" Centerline	Pinhole Size
802-1015	15/16"	2 1/2" (2.50)	11/32" (.34) #6 Taper
802-1016	1"	2 1/2" (2.50)	1/4" (.25)
10001-1059	1"	2 1/2" (2.50)	3/8" (.38)
802-1020	1 1/4"	2 1/2" (2.50)	5/16" (.31)
802-1024	1 1/2"	2 1/2" (2.50)	9/32" (.28)
10001-1034	1 1/2"	2 1/2" (2.50)	17/64" (.27)



Round Bore

Double Keyway & Set Screw

Stock Number	Dim. "A" Bore	Double Keyway	Dim. "B" Centerline
806-1012	3/4"	3/16" & 1/4"	2 1/2" (2.50)
806-1013	13/16"	3/16" & 1/4"	2 1/2" (2.50)
806-1014	7/8"	3/16" & 1/4"	2 1/2" (2.50)
806-1016	1"	3/16" & 1/4"	2 1/2" (2.50)
806-1018	1 1/8"	3/16" & 1/4"	2 1/2" (2.50)
10001-1061	1 1/8"	1/4" & 5/16"	2 1/2" (2.50)
806-1020	1 1/4"	1/4" & 5/16"	2 1/2" (2.50)
806-1019	1 3/16"	1/4" & 5/16"	2 1/2" (2.50)





Hexagon Bore with Set Screw





Stock Number	Dim. "A" Bore	Dim. "B" Centerline
804-1012	3/4"	2 1/2" (2.50)
10001-1042	3/4"	1 11/16" (1.69)
804-1014	7/8"	2 1/2" (2.50)
10001-1043	7/8"	1 11/16" (1.69)
804-1016	1"	2 1/2" (2.50)
804-1018	1 1/8"	2 1/2" (2.50)
10001-1037	1 1/8"	2 1/2" (2.50)

	Dim. "A" Bore
805-1014	7/8"
805-1018	1 1/8"

Square Bore with Pinhole

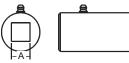
Square Bore with Set Screw



		[7]		
Stock Number	Dim. "A" Bore	Dim. "B" Centerline	Pinhole Size	
10001-1035	3/4"	2 1/2" (2.50)	5/16" (.312)	
10001-1036	1"	2 1/2" (2.50)	3/8" (3.75)	

Slip Sleeve Yoke

Square

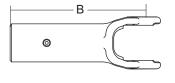


Stock Number	Dim. "A" Bore
808-1012	3/4"
808-1014	7/8"
808-1016	1"

Slip Sleeve Yoke cont...

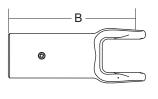






Stock Number	Dim. "A" Bore	Keyway	Dim. "B" Centerline
810-1012	3/4"	3/16"	5 1/2" (5.50)
810-1013	13/16"	1/4"	5 1/2" (5.50)
810-1014	7/8"	1/4"	5 1/2" (5.50)
810-1016	1"	1/4"	5 1/2" (5.50)
810-1018	1 1/8"	1/4"	5 1/2" (5.50)
10001-1062	1 1/8"	5/16"	5 1/2" (5.50)
810-1020	1 1/4"	1/4"	5 1/2" (5.50)
10001-1013	1 1/4"	5/16"	5 1/2" (5.50)
10001-1066	1 1/8"	1/4"	5 1/2" (5.50)





Spline

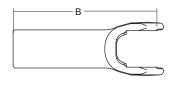
Stock Number	Dim. "A" Bore	Dim. "B" Centerline
812-1018	1 1/8" × 10 Spl.	5 1/2" (5.50)
812-1020	1 1/4" × 6 Spl.	5 1/2" (5.50)











I	7	ex	

Stock Number	Dim. "A" Bore
811-1014	7/8"
811-1018	1 1/8"

Stock Number	<i>Dim. "A"</i> Bore	<i>Dim. "B"</i> Centerline	
813-1012	3/4" × 7/8"	5-1/2" (5.50)	
10001-1014	7/8"	5-1/2" (5.50)	
10001-1015	1"	5-1/2" (5.50)	

Guard

Order Bearings As Required

Stock		
Managhan		

Number	Overall Driveline Length	Bearing Kit (4-per kit)
900-2548	48"	921-0600
900-2560	60"	921-0600

Assembly instructions included with guard

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 13)
- 2) Guards must rotate freely on yokes

Easy LockTM Replacement Kit

Part Number: 13005000 (4-per Kit)



1800 Series

Interchanges with Neapco

Cross & Bearing Kit

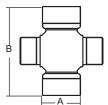
B

Snap Ring Located in Bushing

Stock		A
Number	Dim. "A"	Dim. "B"
200-1875	1"	3 7/32"

Vehicular Cross & Bearing Kit

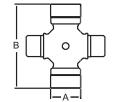
Interchanges with Spicer



Stock	Spicer U -	H	— A —	
Number	Joint Series	Dim. "A"	Dim. "B"	
200-0310	1310	1 1/16"	3 7/32"	
200-0350	1350	1 3/16"	3 5/8"	
200-0410	1410	1 3/16"	4 3/16"	

1 FR Series

Cross & Bearing Kit

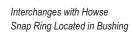


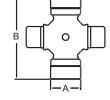
Snap Ring Located in Yoke

Stock Number	Dim. "A"	Dim. "B"	
200-0100	7/8"	2 15/16"	

14 Series

Cross & Bearing Kit

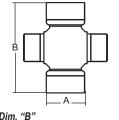




Stock Number	Dim. "A"	Dim. "B"
200-1401	1 1/8"	3 5/32"

3 DR Series

Cross & Bearing Kit



Snap Ring Located in Yoke

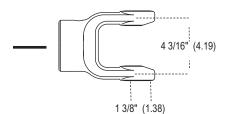
Stock			A
Number	Dim. "A"	Dim. "B"	
200-0300	1"	3 15/16"	

35 Series

Cross & Bearing Kit



Stock Number	Dim. "A"	Dim. "B"
200-3501	1 1/4"	3 7/32



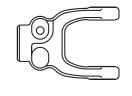
2600 Series

Tractor Yoke

Quick Disconnect

Repair Kit — Page 83





Shaft

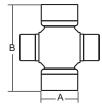


1 5/16" Square

Stock Number	Dim. "A" Bore
102-2606	1 3/8" × 6 Spl.
102-2620	1 3/4" × 20 Spl.
102-2621	1 3/8" × 21 Spl.

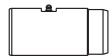
Stock Number	Length
400-0021	6'
401-0021	10'
404-0021	3'

Cross & Bearing Kit



Sup	Sleeve





Snap Ring Located in Yoke

Stock Number	Dim. "A"	Dim. "B"	
200-2600	1 3/8"	4 3/16"	

1 5/16" Square



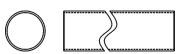
Stock Number	Length	Fits Tube Size	
500-2600	5"	2 3/4" (.109 Wall)	

Shaft Weld Yoke





Tube



With Bearing Groove (Guards must rotate freely on the yoke)

Stock	Dim. "A"
Number	Bore
300-2600	1 5/16" Sq.

2 3/4" (.109 Wall)

Stock Number	Length
602-2600	6'

7.4. DRIVELINE COMPONENTS

2600 Series (cont'd.)

Tube Weld Yoke



With Bearing Groove (Guards must rotate freely on the yoke)

Stock	Fits Tube
Number	Size
701-2600	2 3/4" (.109 Wall)

Implement Yoke



Round Bore

With Keyway & Set Screw

Stock Number	Dim. "A" Bore	Standard Keyway
800-2622	1 3/8"	5/16"
800-2624	1 1/2"	3/8"
800-2628	1 3/4"	3/8"

NORTH AMERICAN SHAFTING & TUBING

North American Shaft



Stock		
Number	Size	Length
400-0012	3/4" Sq.	6'
400-0014	7/8" Sq.	6'
400-0015	15/16" Sq.	6'
400-0016	1" Sq.	6'
400-0019	1 3/16" Sq.	6'
400-0020	1 1/4" Sq.	6'
400-0021	1 5/16" Sq.	6'
400-1214	3/4" × 7/8" Rect.	6'
400-1618	1" × 1 1/8" Rect.	6'
401-0019	1 3/16" Sq.	10'
401-0021	1 5/16" Sq.	10'
401-1214	3/4" × 7/8" Rect.	10'
401-1618	1" × 1 1/8" Rect.	10'
402-0014	7/8" Hex	6'
402-0016	1" Hex	6'
402-0018	1 1/8" Hex	6'
402-0020	1 1/4" Hex	6'
404-0019	1 3/16" Sq.	3'
404-0021	1 5/16" Sq.	3'
404-1214	3/4" × 7/8" Rect.	3'
404-1615H	1" × 15 Spl. (Induction Hardened)	3'
404-1618	1" × 1 1/8" Rect.	3'
404-2120	1 5/16" × 20 Spl. (Induction Hardened)	3'
404-2720	1 11/16" × 20 Spl. (Induction Hardened	3'

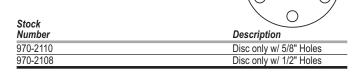
North American Tube



Stock		
Number	Size Lengtl	1
600-0012	1" Sq. Fits Shaft 3/4" Sq.	6'
600-0015	1 1/4" Sq. (.120 Wall) Fits Shaft 15/16"	6'
600-0016	1 1/4" Sq. (.109 Wall) Fits Shaft 1" Sq.	6'
600-0020	1 5/8" Sq. Fits Shaft 1.25" Sq.	6'
600-1618	1" × 1 x 1/8" Rect.O.D - Fits Shaft 3/4" x 7/8"	6'
600-2022	1 1/4" × 1 3/8" Rect.O.D - Fits Shaft 1" x 1 1/8"	6'
601-1618	1" × 1 1/8" Rect.O.D - Fits Shaft 3/4" x 7/8"	10'
601-2022	1 1/4" × 1 3/8" Rect.O.D - Fits Shaft 1" x 1 1/8"	10'
602-0600	1 1/2" Rd. (.065 Wall) O.D.	6'
602-1400	2" Rd. (.083 Wall) O.D.	6'
602-2600	2 3/4" Rd. (.109 Wall) O.D.	6'
602-3500	2 1/8" Rd. (.120 Wall) O.D.	6'
602-3501	2 1/8" Rd. (.083 Wall) O.D.	6'
602-4400	2 1/2" Rd. (.120 Wall) O.D.	6'
603-1400	2" Rd. (.083 Wall) O.D.	10'
603-3500	2 1/8" Rd. (.120 Wall) O.D.	10'
603-4400	2 1/2" Rd. (.120 Wall) O.D.	10'
604-0600	1 1/2" Rd. (.065 Wall) O.D.	3'
604-1400	2" Rd. (.083 Wall) O.D.	3'
604-1618	1" × 1 1/8" Rect.O.D - Fits Shaft 3/4" x 7/8"	3'
604-2022	1 1/4" × 1 3/8" Rect. O.D - Fits Shaft 1" x 1 1/8"	3'
604-3500	2 1/8" Rd. (.120 Wall) O.D.	3'
604-4400	2 1/2" Rd. (.120 Wall) O.D.	3'

Shock Absorbing Flexible Coupling Disc

6" O.D.



Spider



Stock Number	Description	
81011-1016	1 3/8" × 6 Spl. with 5/8" Bolt Hole	
81013-1053	1 3/8" × 6 Spl. with 21/64" Pinholes & 5/8" Bolt Hole	
81021-1097	1 3/4" Rd. with 3/8" Keyway & 5/8" Bolt Hole	

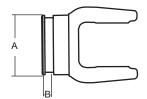
Nylon Bearing Repair Kit

(Kit includes nylon bearing and retainer)

NOTE!

Not all guard and bearing systems are interchangeable. When purchasing shaft weld and tube weld yokes or guards, make certain there is a proper fit between nylon bearing raceway in yoke and guard.

It is essential that the proper nylon bearing is identified and installed to insure proper performance and safety. To assist in ordering the proper nylon bearing, listed below are stock numbers and dimensions for our standard aftermarket and OEM nylon bearings.





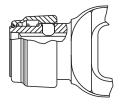


	Dim. "A"		Dim. "B"			
Stock	Yoke Race	eway O.D.	Yoke Race	way Width	Dim. "C"	
Number	Nylon Bea	ring I.D.	Yoke Race Nylon Bea	ring Width	Nylon Bea	aring O.D.
920-0017	2 1/8"	(2.125")	3/8"	(.375")	2 3/4"	(2.75")
920-0069	1 3/4"	(1.75")	3/8"	(.375")	2 3/4"	(2.75")
920-0085	2"	(2.0")	3/8"	(.375")	2 3/4"	(2.75")
920-0102	1 3/8"	(1.375")	11/32"	(.343")	2"	(2.0")
920-0141	1 5/8"	(1.625")	11/32"	(.3437")	2 3/4"	(2.75")
920-0165	2 1/8"	(2.125")	3/8"	(.375")	3 1/4"	(3.25")
920-0195	1 3/4"	(1.75"")	3/8"	(.375")	2 1/2"	(2.50")
920-0254	1 5/8"	(1.625")	11/32"	(.3437")	2 1/4"	(2.25")
920-0259	2"	(2.0")	3/8"	(.375")	3 1/4"	(3.25")
920-0260	2 17/32"	(2.530")	33/64"	(.358")	2 49/64"	(2.770")
920-0600	1 13/16"	(1.825")	9/32"	(.2812")	2 3/4"	(2.75")
920-1200	2 1/16"	(2.0625")	11/32"	(.3437")	2 3/4"	(2.75")
920-2600	2 7/8"	(2.875")	11/32"	(.3437")	3 9/16"	(3.5625")
920-3500	2 1/16"	(2.0625")	11/32"	(.3437")	2 3/4"	(2.75")
920-4400	2 5/8"	(2.625")	3/8"	(.375")	3 1/4"	(3.25")
920-5071	2 1/32"	(2.021")	11/32"	(.358")	2 3/4"	(2.76")
920-5084	2 5/32"	(2.146")	11/32"	(.358")	2 3/4"	(2.76")

NOTE!

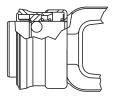
All Series North American guards are provided without nylon bearings. To help assure the proper set of nylon bearings are installed, one nylon bearing set will be exactly the same (nylon bearing raceway dimensions) as has always been provided in our aftermarket guards. The other set will be dimensioned to retrofit the Weasler OEM raceway. Assembly instructions included with these nylon bearing kits.

Locking Device _____



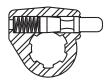
Safety Slide Lock*

An exclusive Weasler replacement component, the Safety Slide Lock* yoke is locked in place by two hardened pawls with compound radii that conform to the groove in the shaft for full contact. The device is particularly applicable where there is appreciable end thrust.



Spring-Lok*

The collar is spring loaded for ease of installation and positive locking to tractor shaft.

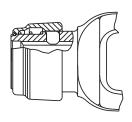




Quick Disconnect

A smooth plunger eliminates sharp projections such as x-washers. Trails rather than leads rotation.

Locking Device Repair Kit _____



*Auto-Lok/Safety Slide Lock

Stock No. 13004000

Repair Kit for Weasler Auto-Lok and

Safety Slide Lock 6 Spline & 21 Spline

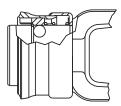
Stock No. 13004020

Repair Kit for Weasler Auto-Lok and

Safety Slide Lock 20 Spline

Stock No. 13004015

Repair Kit for 1" × 15 Spl.



Spring-Lok

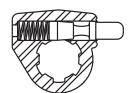
Stock No. 13003100

Repair Kit for Weasler Spring-Lok

6 Spline & 21 Spline

Stock No. 13003115

1" × 15 Spline







Quick Disconnect

Stock No. 13002006

Stock No. 13002806

Stock No. 13002021

Stock No. 13002020

Repair Kit for Weasler and Rockwell 6 Spline Repair Kit for 1 3/4" × 6 Spl.

Weasler 21 Spline and Hex Quick Disconnect Weasler 20 Spline

^{*} This repair kit contains both balls & pawls. When repairing the "Safety Slide Lock" use the pawls only and discard the balls. When repairing the "Auto-Lok" use both the balls and the pawls.

N O T E S